

UPC



E6374555

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY 6

* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374555
24 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0403333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0683333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0793487

THE AMR FOR THIS RIFLE IS: 1.13

CENTROIDAL DISTANCES

0 TO 1	.378704
1 TO 2	.646859
1 TO 3	.703119

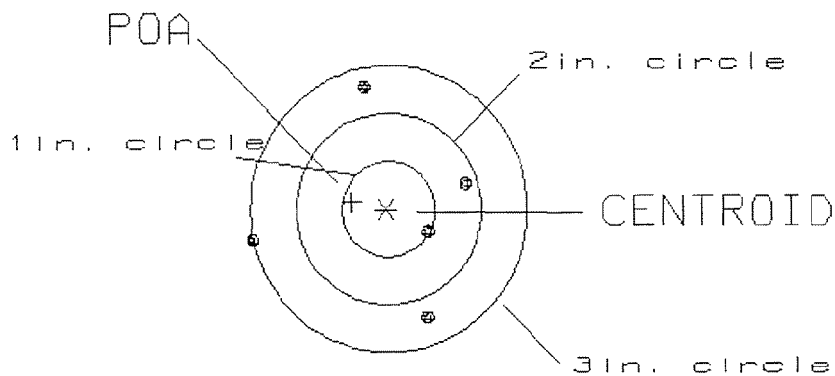
3
2 + 1 <----POA

PATTERN #: 1
 POA TO CENTROID: .379
 MIN RADIUS : .494
 MEAN RADIUS : 1.069
 MAX RADIUS : 1.465
 CENTROID X : .371
 CENTROID Y : -.076

24 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374555

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.27

1

VS= 2.40

2

GS= 2.49

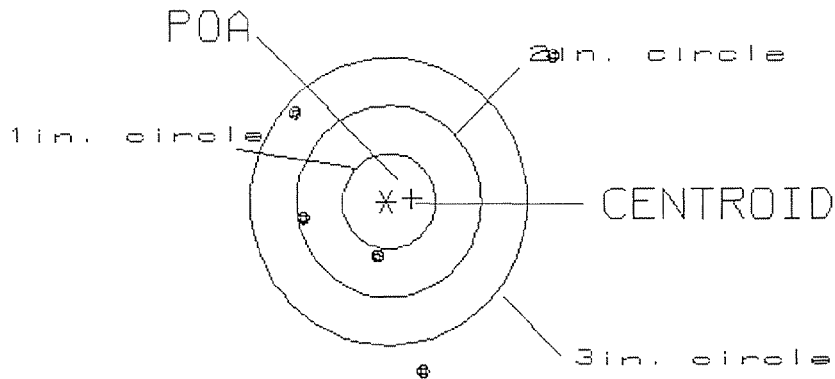
5

PATTERN #: 2
 POA TO CENTROID: .276
 MIN RADIUS : .549
 MEAN RADIUS : 1.433
 MAX RADIUS : 2.361
 CENTROID X : -.274
 CENTROID Y : -.027

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.85

0

VS= 3.36

2

GS= 3.66

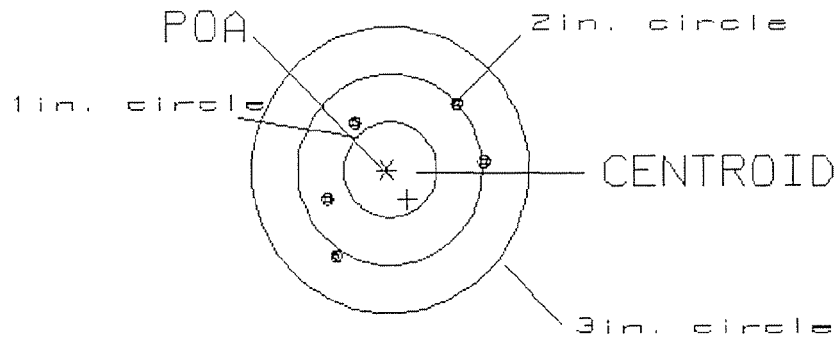
3

PATTERN #: 3
 POA TO CENTROID: .377
 MIN RADIUS : .600
 MEAN RADIUS : .887
 MAX RADIUS : 1.133
 CENTROID X : -.218
 CENTROID Y : .308

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.66

0

VS= 1.64

4

GS= 2.09

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6374555

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	11-26-97	CR
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>3</u>	11-26-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.022</u>	11-26-97	CR
	J) ASSEMBLE STOCK		11-21-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-2-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-21-97	CR
	M) IRON SIGHT ALIGNMENT		11-21-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-21-97	CR
640	GALLERY TEST AND TARGET	L48 R 102	11-24-97	DB
	A) MALFUNCTIONS		11-24-97	DB
	B) PIERCED PRIMERS		11-24-97	DB
645	INSPECT FOR LIVE AMMO		11-24-97	DB DE
655	FINAL INSPECTION A) HEADSPACE		12-2-97	CK
	B) TRIGGER PULL	<u>2.45</u> <u>2.40</u> <u>2.39</u> <u>2.50</u> <u>2.59</u>	11-26-97	CR
	C) FUNCTION		12-2-97	CK
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. E 6374555

DATE 11-19-97

TESTER JW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.58	2.49	2.60	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.59	2.56	2.62	
PULL #3	2.49	2.41	2.56	
PULL #4	2.63	2.60	2.63	
PULL #5	2.64	2.69	2.74	
TOTAL	12.93	12.95	13.15	
AVG.	2.58	2.59	2.63	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.93	3.05	
PULL #2	2.94	2.86	
PULL #3	2.89	2.89	
PULL #4	3.02	2.85	
PULL #5	3.05	2.84	
TOTAL	14.83	14.52	
AVG.	2.96	2.90	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.80	4.07		3.98
PULL #2	3.87	4.15		3.90
PULL #3	4.02	4.10		4.09
PULL #4	3.90	4.14		4.09
PULL #5	3.88	4.19		4.09
TOTAL	19.47	20.65		20.15
AVG.	3.89	4.13		4.03

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée

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46 ORDER NO
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MODEL 700™ M24

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