

UPC



E6374583

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400118471

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374583
31 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .001
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0543333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0543425

THE AMR FOR THIS RIFLE IS: 1.308

CENTROIDAL DISTANCES

0 TO 1 .59242
1 TO 2 .89296
1 TO 3 1.08297

3
2
+ <----POA
1

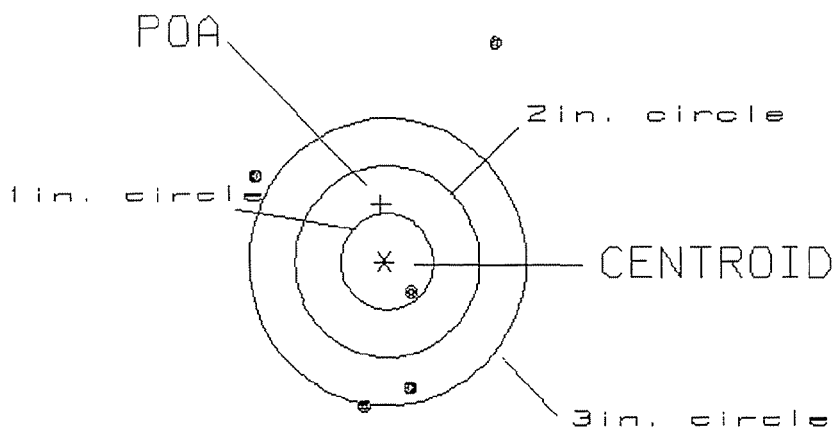
PATTERN #: 1

POA TO CENTROID: .593
 MIN RADIUS : .427
 MEAN RADIUS : 1.482
 MAX RADIUS : 2.529
 CENTROID X : .041
 CENTROID Y : -.591

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374583

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.57
 VS= 3.73
 GS= 4.00

1
 1
 2

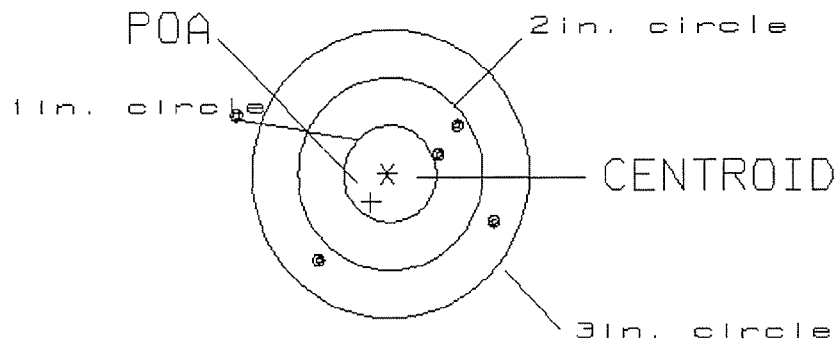
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .340
 MIN RADIUS : .621
 MEAN RADIUS : 1.124
 MAX RADIUS : 1.777
 CENTROID X : .174
 CENTROID Y : .292

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.77

0

VS= 1.46

2

GS= 2.99

4

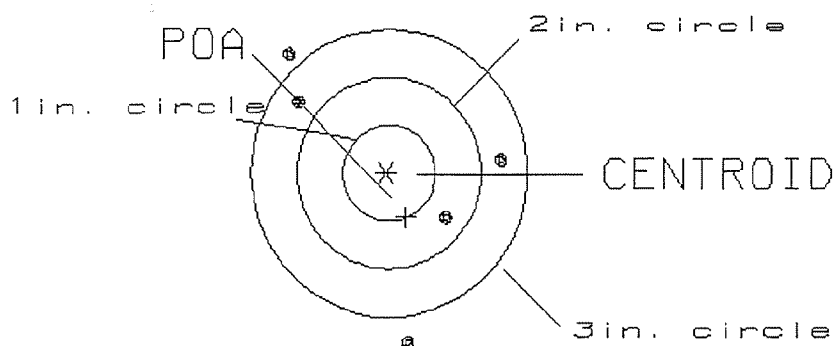
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .508
 MIN RADIUS : .769
 MEAN RADIUS : 1.317
 MAX RADIUS : 1.738
 CENTROID X : -.212
 CENTROID Y : .462

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.27
 VS= 2.99
 GS= 3.25

0
 1
 3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6374583

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	11-3-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	11-3-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	11-3-97	CR
	J) ASSEMBLE STOCK		10-30-97	RW
	K) ASSEMBLE SWIVEL STUDS		11/10/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-30-97	RW
	M) IRON SIGHT ALIGNMENT		10-30-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-30-97	RW
640	GALLERY TEST AND TARGET	L 66 R 84	10/31/97	PB
	A) MALFUNCTIONS		10/31/97	PB
	B) PIERCED PRIMERS		10/31/97	PB
645	INSPECT FOR LIVE AMMO		10/31/97	DJE
655	FINAL INSPECTION A) HEADSPACE		11/10/97	RP
	B) TRIGGER PULL	<u>2.51</u> <u>2.50</u> <u>2.52</u> <u>2.45</u> <u>2.45</u>	11-3-97	CR
	C) FUNCTION		11/10/97	RP
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6374583

DATE 10-28-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.46	2.58	2.50		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.32	2.41	2.43		
PULL #3	2.38	2.39	2.45		
PULL #4	2.58	2.45	2.40		
PULL #5	2.57	2.49	2.38		
TOTAL	12.31	12.32	12.16		
AVG.	2.46	2.46	2.43		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.94	3.10		
PULL #2	2.95	3.04		
PULL #3	3.02	2.91		
PULL #4	2.99	2.99		
PULL #5	3.13	3.00		
TOTAL	15.03	15.04		
AVG.	3.00	3.00		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.02		4.01
PULL #2	3.90	3.99		3.98
PULL #3	4.01	4.01		3.94
PULL #4	4.09	4.03		3.91
PULL #5	4.02	4.00		3.92
TOTAL	20.11	20.05		19.76
AVG.	4.02	4.01		3.95

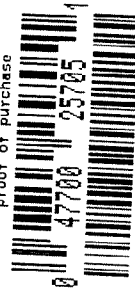
MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



E6374583

owner registration sticker



E6374583

Do Not Use

Do Not Use

VERY IMPORTANT! - READ INSTRUCTIONS - BOLT ACTION CENTERFIRE RIFLE - 24" BARREL 7.62 NATO 6* - SEE USE OF THIS INSTRUCTION.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO
E6374583

46 ORDER NO
25705

19RR

5705 E6374583

ORDER 25705

MODEL 700™ M24

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SERIAL NO



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