

UPC



E6374596

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374596
17 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .107
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0673333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .126423

THE AMR FOR THIS RIFLE IS: 1

CENTROIDAL DISTANCES

0 TO 1	.234361
1 TO 2	.278842
1 TO 3	.0516236

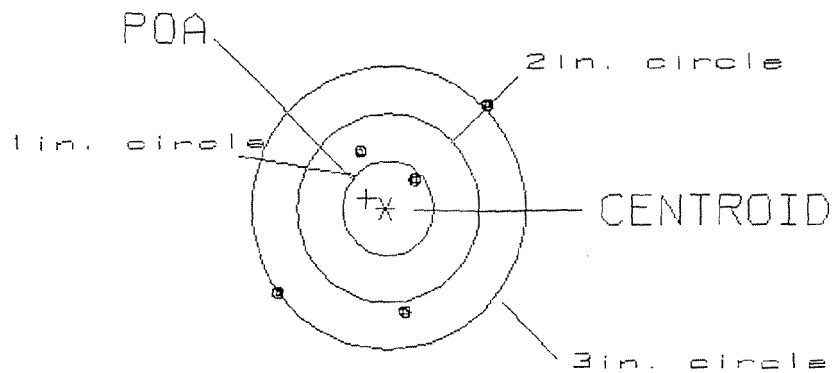
2 3 <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .235
 MIN RADIUS : .371
 MEAN RADIUS : 1.043
 MAX RADIUS : 1.535
 CENTROID X : .211
 CENTROID Y : -.102

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CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.30
 VS= 2.23
 GS= 3.02

1
 2
 3

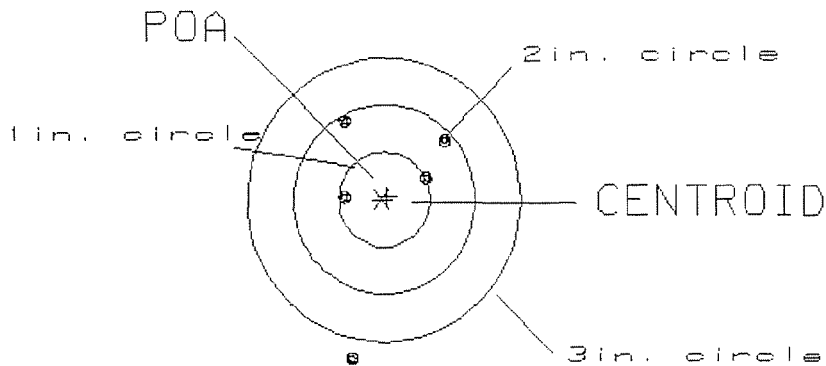
PATTERN #: 2

POA TO CENTROID: .063
 MIN RADIUS : .409
 MEAN RADIUS : .899
 MAX RADIUS : 1.695
 CENTROID X : -.057
 CENTROID Y : -.025

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.17

1

US= 2.46

4

GS= 2.52

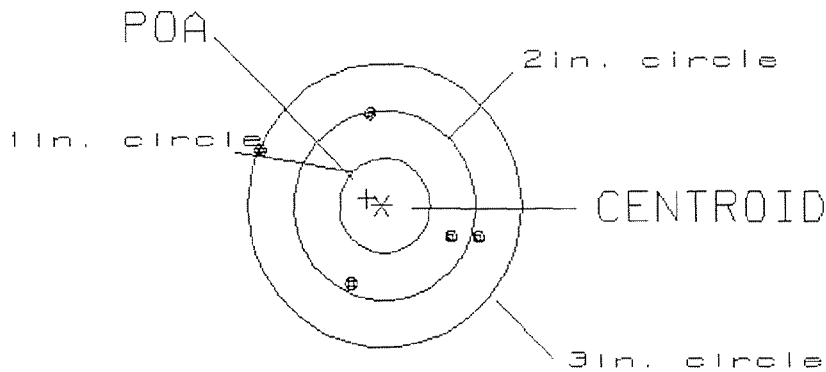
4

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .184
 MIN RADIUS : .847
 MEAN RADIUS : 1.059
 MAX RADIUS : 1.465
 CENTROID X : .167
 CENTROID Y : -.075

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.40

0

US= 1.75

3

GS= 2.60

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6374596

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	11-14-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	11-14-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.024</u> <u>.023</u> <u>.024</u>	11-14-97	CR
	J) ASSEMBLE STOCK		11-7-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-5-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-7-97	CR
	M) IRON SIGHT ALIGNMENT		11-7-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-7-97	CR
640	GALLERY TEST AND TARGET	L-45 R-105	11-17-97	TM
	A) MALFUNCTIONS		11-17-97	TM
	B) PIERCED PRIMERS		11-17-97	TM
645	INSPECT FOR LIVE AMMO		11-17-97	TM DE
655	FINAL INSPECTION A) HEADSPACE		12-5-97	CK
	B) TRIGGER PULL	<u>2.45</u> <u>2.52</u> <u>2.30</u> <u>2.42</u> <u>2.48</u>	11/19/97	TM
	C) FUNCTION		12-5-97	CK
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6374596

DATE 11-6-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.51	2.39	2.51	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.40	2.46	2.48	
PULL #3	2.43	2.39	2.56	
PULL #4	2.48	2.41	2.51	
PULL #5	2.47	2.38	2.56	
TOTAL	12.29	12.03	12.62	
AVG.	2.45	2.40	2.52	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.94	2.99	
PULL #2	3.08	3.02	
PULL #3	3.03	2.93	
PULL #4	2.97	2.96	
PULL #5	2.99	3.09	
TOTAL	15.01	14.99	
AVG.	3.00	2.99	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.15	4.08		4.08
PULL #2	4.04	3.98		3.98
PULL #3	4.25	3.96		3.94
PULL #4	4.06	4.03		4.00
PULL #5	4.12	3.99		3.99
TOTAL	20.62	20.04		19.99
AVG.	4.12	4.00		3.99

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

Do Not Use

LOT #21

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
 firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

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