

UPC



E6374652

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y. 690

Centroidal distance calculations for Rifle # E6374652
17 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .203667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.457333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .500633

THE AMR FOR THIS RIFLE IS: 1.131

CENTROIDAL DISTANCES

0 TO 1	.390978
1 TO 2	.493539
1 TO 3	.844381

+ 1 <----POA
3 2

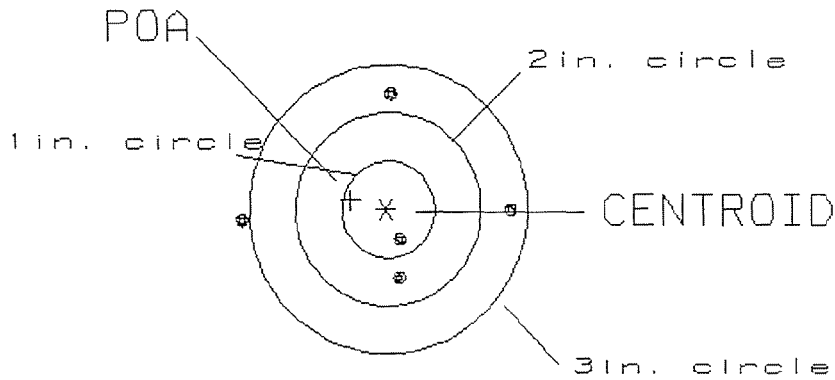
PATTERN #: 1

POA TO CENTROID: .391
 MIN RADIUS : .329
 MEAN RADIUS : 1.032
 MAX RADIUS : 1.616
 CENTROID X : .380
 CENTROID Y : -.092

17 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374652

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.98
 VS= 1.84
 GS= 2.98

1
 2
 4

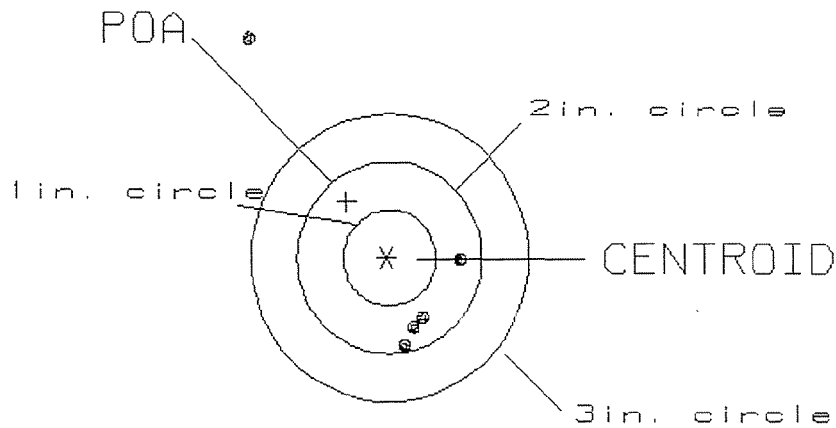
PATTERN #: 2

POA TO CENTROID: .729
 MIN RADIUS : .711
 MEAN RADIUS : 1.187
 MAX RADIUS : 2.753
 CENTROID X : .439
 CENTROID Y : -.582

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.32
 VS= 3.21
 GS= 3.64

0
 4
 4

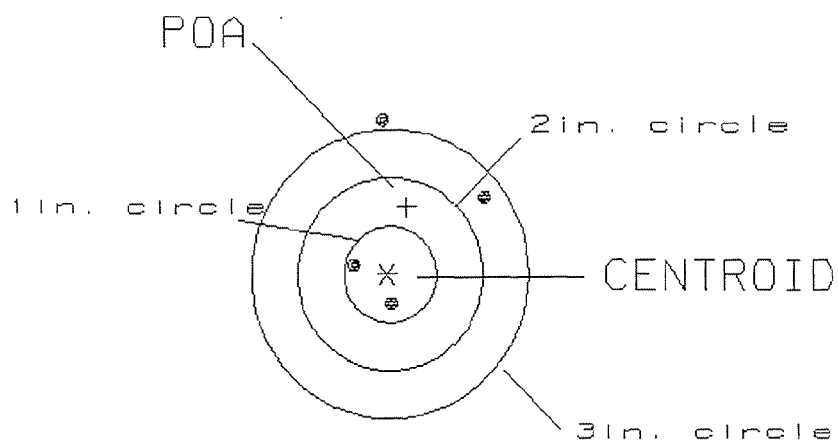
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .728
 MIN RADIUS : .288
 MEAN RADIUS : 1.173
 MAX RADIUS : 2.270
 CENTROID X : -.208
 CENTROID Y : -.698

17 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374652

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.59
 VS= 3.85
 GS= 3.87

2
 2
 3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6374652

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

P. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>6</u> <u>6</u>	12-10-97	DB
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	12/10/97	DB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.024</u> <u>.024</u>	12/10/97	DB
	J) ASSEMBLE STOCK		12-9-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12-9-97	CR
	M) IRON SIGHT ALIGNMENT		12-9-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12-9-97	CR
640	GALLERY TEST AND TARGET	L-45 R-105	12-17-97	DB
	A) MALFUNCTIONS		12-17-97	DB
	B) PIERCED PRIMERS		12-17-97	DB
645	INSPECT FOR LIVE AMMO		12-17-97	DB DE
655	FINAL INSPECTION A) HEADSPACE			
	B) TRIGGER PULL	<u>2.53</u> <u>2.59</u> <u>2.57</u> <u>2.61</u> <u>2.62</u>	12/17/97	RW
	C) FUNCTION			
660	BACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E-6374652

DATE 11-18-97

TESTER JW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.67	2.42	2.42	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.58	2.52	2.46	
PULL #3	2.63	2.53	2.46	
PULL #4	2.50	2.53	2.39	
PULL #5	2.55	2.52	2.34	
TOTAL	12.93	12.54	12.67	
AVG.	2.58	2.50	2.41	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.02	3.02	
PULL #2	3.13	3.08	
PULL #3	3.14	3.16	
PULL #4	3.24	2.95	
PULL #5	3.19	3.13	
TOTAL	15.72	15.36	
AVG.	3.15	3.07	

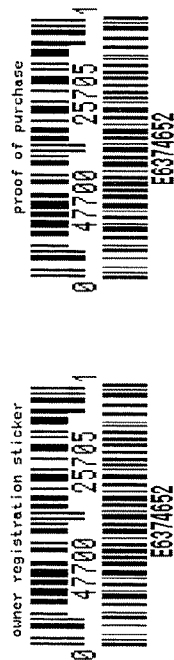
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.91	4.11		4.11
PULL #2	3.99	4.06		4.04
PULL #3	4.06	3.99		4.17
PULL #4	4.00	4.17		4.08
PULL #5	3.97	4.07		4.08
TOTAL	19.87	20.4		20.48
AVG.	3.97	4.08		4.09

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. March Registered Marque Importer

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46 ORDER NO.
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19XR

5705 E6374652

ORDER 25705

MODEL 700™ M24

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