

UPC



E6374654

*INCLUDES 1 IN CHAMBER

ORDER NO. 25705

BARREL LENGTH 24"

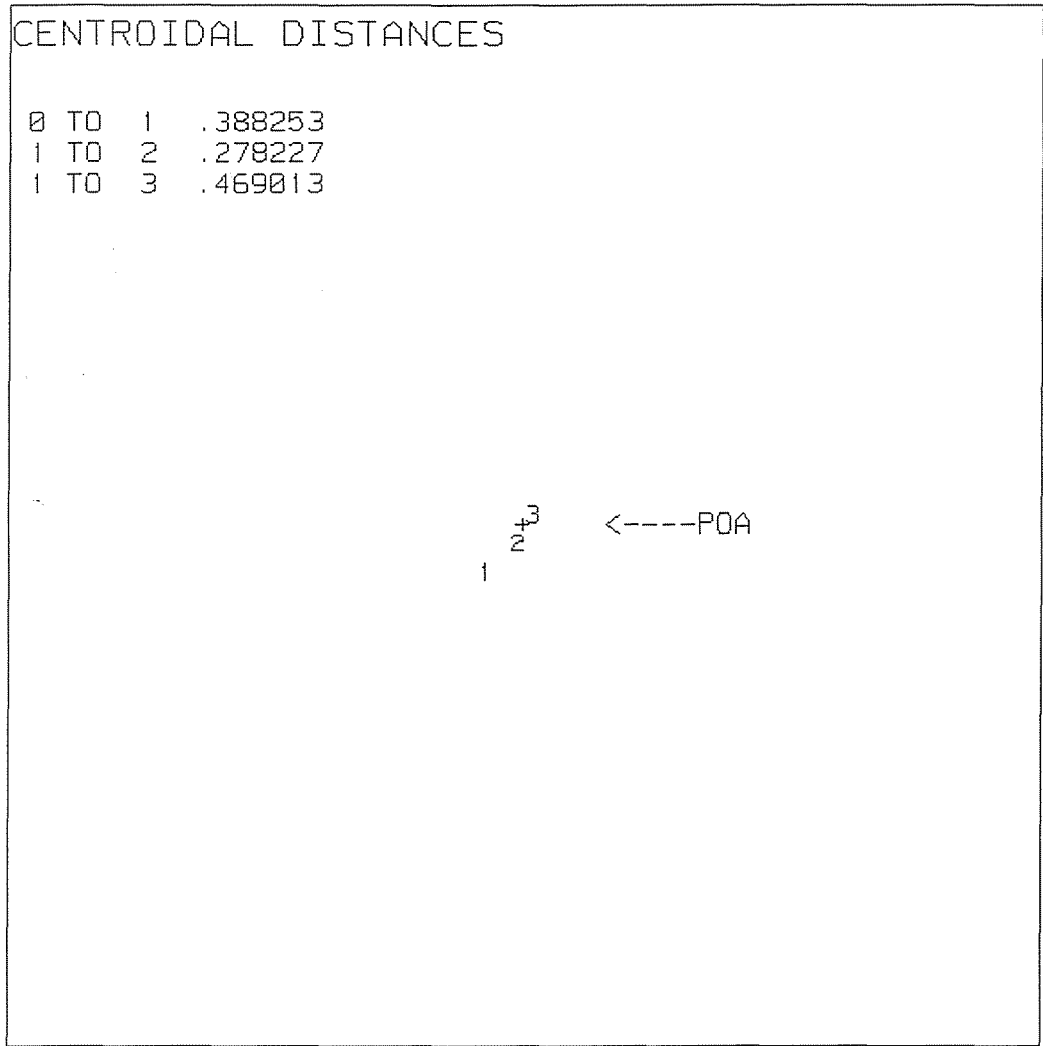
CAPACITY * 6

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374654
4 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.072
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.123
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .142524

THE AMR FOR THIS RIFLE IS: .9537



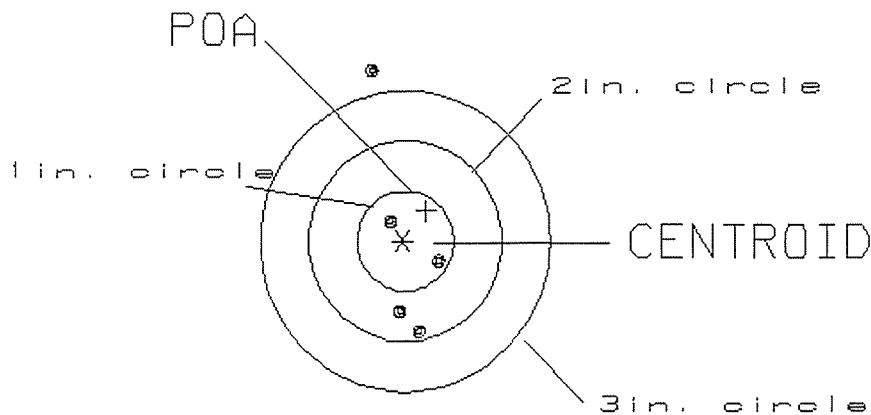
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .388
 MIN RADIUS : .226
 MEAN RADIUS : .787
 MAX RADIUS : 1.681
 CENTROID X : -.244
 CENTROID Y : -.302

4 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374654

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= .69
 VS= 2.55
 GS= 2.59

2
 4
 4

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .127

MIN RADIUS : .397

MEAN RADIUS : 1.080

MAX RADIUS : 1.907

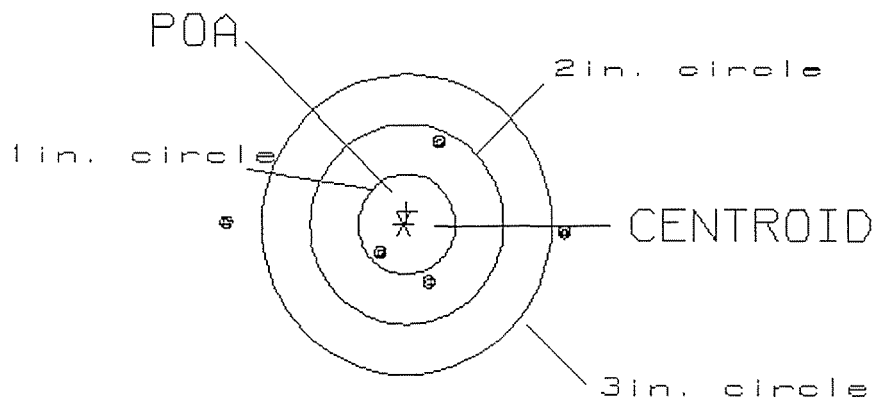
CENTROID X : -.031

CENTROID Y : -.123

4 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374654

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.50

1

VS= 1.39

3

GS= 3.50

3

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .081

MIN RADIUS : .519

MEAN RADIUS : .994

MAX RADIUS : 2.120

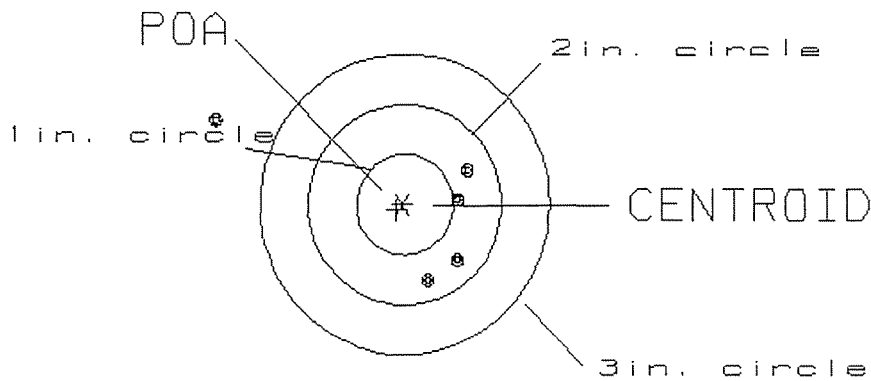
CENTROID X : .059

CENTROID Y : .056

4 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374654

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.61

0

VS= 1.62

4

GS= 2.85

4

Remington Test Lab, Ilion, N.Y.

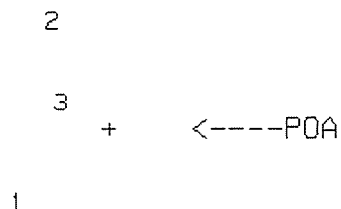
Centroidal distance calculations for Rifle # E6374654
22 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.429333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.129333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.448391$

THE AMR FOR THIS RIFLE IS: 1.674

CENTROIDAL DISTANCES

0 TO	1	.760428
1 TO	2	1.18143
1 TO	3	.699087



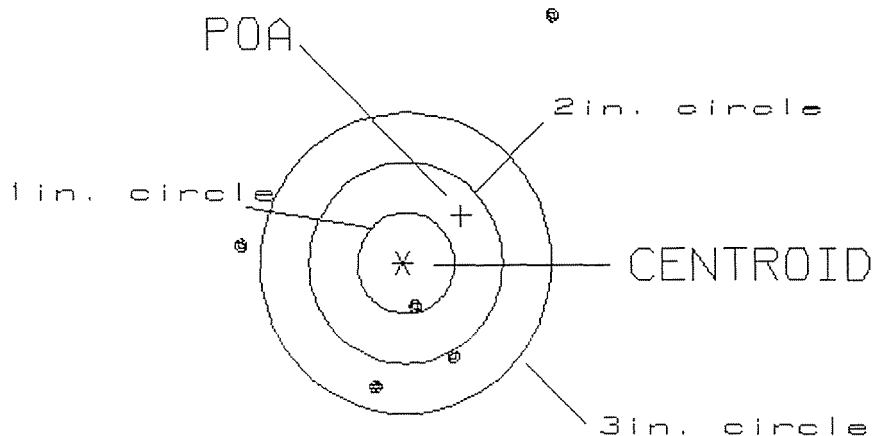
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .761
 MIN RADIUS : .418
 MEAN RADIUS : 1.474
 MAX RADIUS : 2.829
 CENTROID X : -.597
 CENTROID Y : -.471

22 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374654

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.19
 VS= 3.66
 GS= 4.06

1
 1
 3

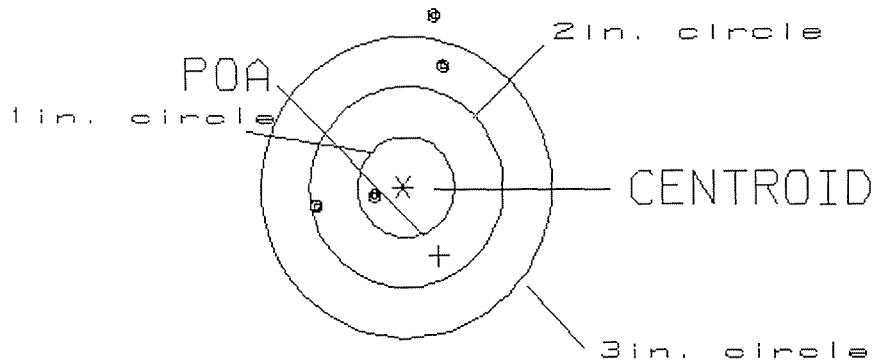
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .783
 MIN RADIUS : .322
 MEAN RADIUS : 1.407
 MAX RADIUS : 2.730
 CENTROID X : -.373
 CENTROID Y : .689

22 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374654

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.60
 VS= 4.33
 GS= 4.35

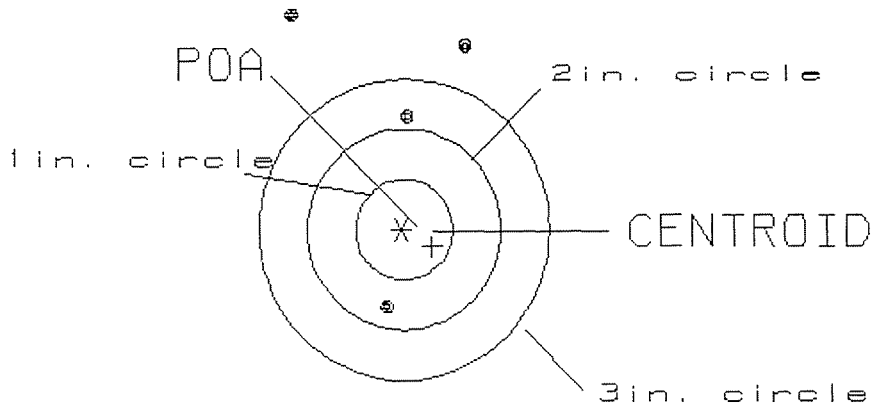
1
 2
 3

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .361
 MIN RADIUS : .801
 MEAN RADIUS : 2.140
 MAX RADIUS : 4.392
 CENTROID X : -.318
 CENTROID Y : .170

22 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374654

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.92

0

VS= 6.47

4

1

GS= 6.75

2

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6374654

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) SAFETY ON FORCE	<u>4</u> <u>5</u> <u>5</u>	10-28-97	CR
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>3</u> <u>3</u>	10-28-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>0022</u> <u>1021</u> <u>1022</u>	10-28-97	CR
	J) ASSEMBLE STOCK		10-27-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-27-97	CR
	M) IRON SIGHT ALIGNMENT		10-27-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-27-97	CR
640	GALLERY TEST AND TARGET	L 42 R 108	11/21/97 12-4-97	PB DB
	A) MALFUNCTIONS		11/21/97 12-4-97	PB DB
	B) PIERCED PRIMERS		11/21/97 12-4-97	PB DB
645	INSPECT FOR LIVE AMMO		11/21/97 12-4-97	OM DB DE
655	FINAL INSPECTION A) HEADSPACE		12/10/97	RW
	B) TRIGGER PULL	<u>2.45</u> <u>2.42</u> <u>2.39</u> <u>2.32</u> <u>2.45</u>	12/5/97	TM
	C) FUNCTION			
660	PACK			

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6374654

DATE 10-25-97

TESTER TRMLARP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.30	2.40	2.32	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.34	2.44	2.36	
PULL #3	2.44	2.43	2.35	
PULL #4	2.39	2.38	2.40	
PULL #5	2.33	2.38	2.42	
TOTAL	11.80	12.03	11.85	
AVG.	2.36	2.40	2.37	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.12	2.89	
PULL #2	3.15	3.17	
PULL #3	3.08	3.09	
PULL #4	3.21	3.10	
PULL #5	3.13	3.07	
TOTAL	15.69	15.32	
AVG.	3.14	3.06	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	3.93		3.97
PULL #2	3.91	3.90		4.04
PULL #3	3.86	4.01		4.07
PULL #4	3.92	4.06		4.00
PULL #5	4.01	4.08		4.18
TOTAL	19.71	19.98		20.26
AVG.	3.94	4.00		4.05

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

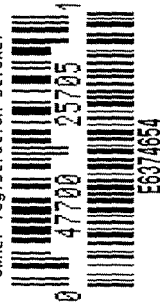
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

Do Not Use

SERIAL NO.



E6374654

ORDER 25705

MODEL 700™ M24

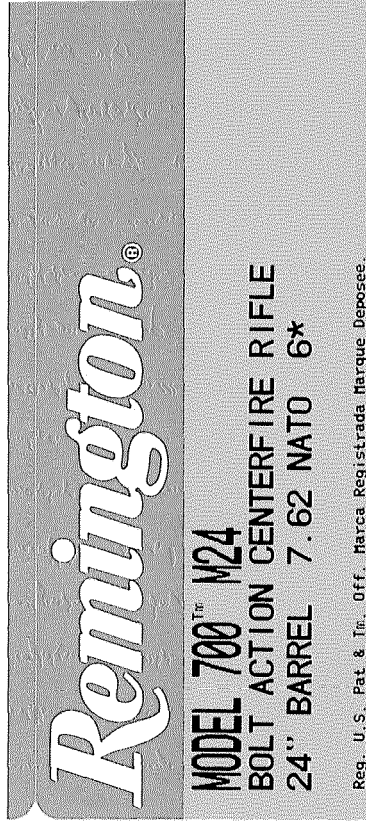
UPC



ORDER 25705

MODEL 700™ M24

UPC



Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.



5705 E6374654