

UPC



E6374665

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374665
23 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.172
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0316667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .174891

THE AMR FOR THIS RIFLE IS: 1.01

CENTROIDAL DISTANCES

0 TO 1	.276827
1 TO 2	.268002
1 TO 3	.391281

1
2 + <----POA
3

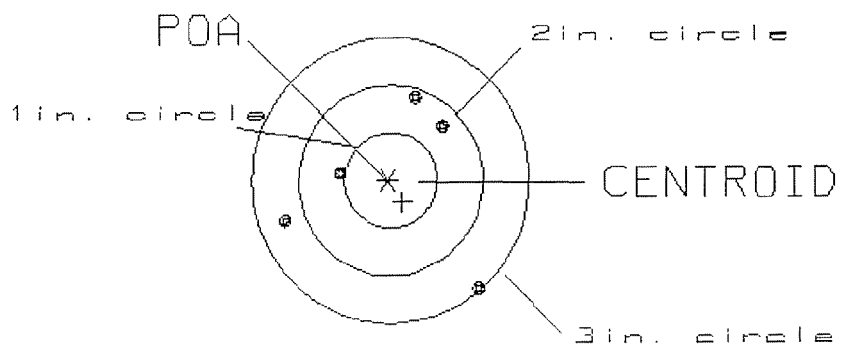
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .277
 MIN RADIUS : .548
 MEAN RADIUS : .987
 MAX RADIUS : 1.498
 CENTROID X : -.157
 CENTROID Y : .228

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374665

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.14

0

VS= 1.97

3

GS= 2.27

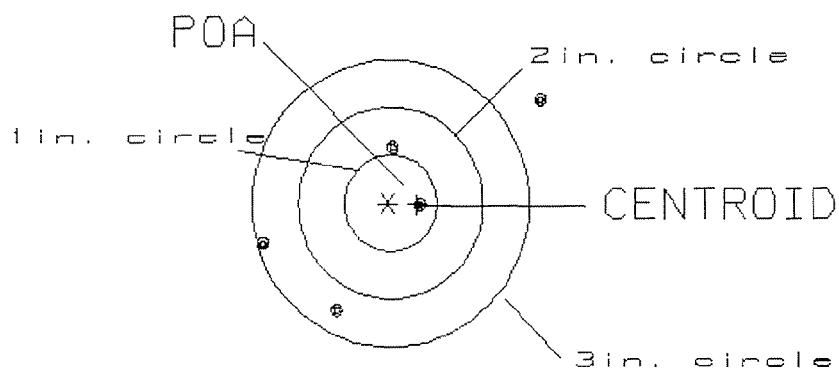
5

PATTERN #: 2
 POA TO CENTROID: .317
 MIN RADIUS : .334
 MEAN RADIUS : 1.106
 MAX RADIUS : 1.929
 CENTROID X : -.317
 CENTROID Y : .013

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.03
 VS= 2.14
 GS= 3.37

1
 2
 4

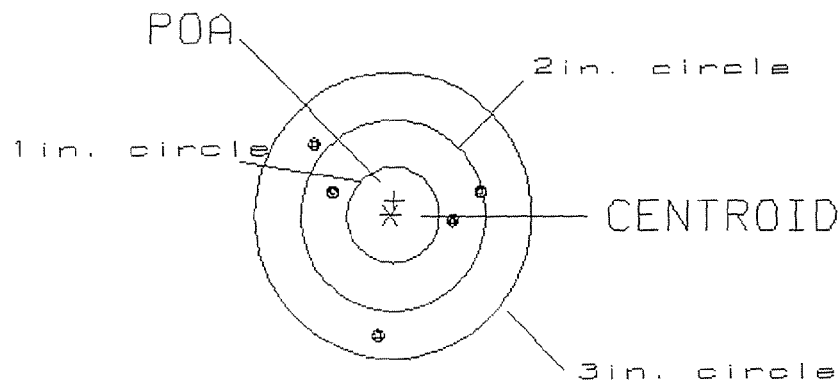
PATTERN #: 3

POA TO CENTROID: .152
 MIN RADIUS : .638
 MEAN RADIUS : .936
 MAX RADIUS : 1.227
 CENTROID X : -.042
 CENTROID Y : -.146

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.79
 VS= 1.97
 GS= 2.08

0
 2
 5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6874665

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>7</u> <u>7</u> <u>7</u>	10-23-97	CLC
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-23-97	CLC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	10-23-97	CLC
	J) ASSEMBLE STOCK		10-22-97	RW
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-22-97	RW
	M) IRON SIGHT ALIGNMENT		10-22-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-22-97	RW
640	GALLERY TEST AND TARGET	L 58 R 92	10/23/97	PB
	A) MALFUNCTIONS		10/23/97	PB
	B) PIERCED PRIMERS		10/23/97	PB
645	INSPECT FOR LIVE AMMO		10/23/97	PB
655	FINAL INSPECTION A) HEADSPACE			
6	B) TRIGGER PULL	<u>2.44</u> <u>2.42</u> <u>2.43</u> <u>2.38</u> <u>2.48</u>	10/21/97	DR
	C) FUNCTION			
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6374665

DATE 10-18-97

TESTER A.A.P

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.63	2.27	2.44	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.22	2.29	
PULL #3	2.60	2.21	2.41	
PULL #4	2.61	2.07	2.50	
PULL #5	2.67	2.52	2.60	
TOTAL	13.08	11.34	12.24	
AVG.	2.62	2.27	2.45	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.12	3.13	
PULL #2	3.16	3.24	
PULL #3	3.25	3.23	
PULL #4	3.23	3.33	
PULL #5	3.10	3.23	
TOTAL	15.86	16.16	
AVG.	3.17	3.23	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	3.83		4.15
PULL #2	4.02	3.97		3.65
PULL #3	3.97	3.87		3.82
PULL #4	4.00	3.85		3.82
PULL #5	3.94	3.90		3.74
TOTAL	19.91	19.42		19.18
AVG.	3.98	3.88		3.84

Do Not Use

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MODEL 700™ M24
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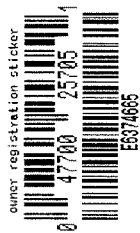
SERIAL NO.



MODEL 700™ M24
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use