

E6413539

Repair Inquiry																					
Repair Number: RE00000743	Serial: C6584005 Model 700 Center Fire Caliber: 7.62 SWS M-24 50F18	Repairman:																			
Verify Repair:	E6413539	Status:	New 12/15/99 11:42:07 AM																		
Address Information																					
Customer: ☒ Received From		Return To: ☐ Received From																			
Name:	TRANSPORTATION OFFICER		TRANSPORTATION OFFICER																		
Address 1:	XVIII AIRBORNE CORPS AND FORT BRAGG		XVIII AIRBORNE CORPS AND FORT BRAGG																		
Address 2:	BUILDING J-2050	PO Box:																			
City:	FORT BRAGG		FORT BRAGG																		
State:	NC	Zip Code:	28310																		
	Country:	US																			
FFL: ☐ ☐ ☐ ☐ ☐ ☐ ☐																					
Contact / Condition Problems Estimate History / Status Shipping / Billing																					
Contact Information Phone: Fax: Email: Comments:		Received Condition Poor Condition Notes: CSR Notes:																			
		Accessories Received <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 10%;">Code</th> <th style="width: 70%;">Desc</th> <th style="width: 20%;">Qty</th> </tr> </thead> <tbody> <tr> <td>A010</td> <td>Hard Case</td> <td style="text-align: center;">1</td> </tr> <tr> <td>A016</td> <td>Scope Mounts</td> <td style="text-align: center;">2</td> </tr> <tr> <td>A017</td> <td>Scope Base</td> <td style="text-align: center;">1</td> </tr> <tr> <td>A026</td> <td>Scope</td> <td style="text-align: center;">1</td> </tr> <tr> <td>Z000</td> <td>BL PDD</td> <td style="text-align: center;">1</td> </tr> </tbody> </table>		Code	Desc	Qty	A010	Hard Case	1	A016	Scope Mounts	2	A017	Scope Base	1	A026	Scope	1	Z000	BL PDD	1
Code	Desc	Qty																			
A010	Hard Case	1																			
A016	Scope Mounts	2																			
A017	Scope Base	1																			
A026	Scope	1																			
Z000	BL PDD	1																			
Repair Search		Refresh Close																			

BBL
Receiver
BOIT



TRACKING DOCUMENT

Repair Order Number



Repair Order Numbe RE00000743	Description/Serial C6594605	Repairman - Date Received 12/15/1999
Account # - R-	Model 700 Center Fire Caliber: 7.62 SWS M-24 5OF18	Estimate Date Current Date - 12/16/1999
<u>Customer</u> TRANSPORTATION OFFICER XVIII AIRBORNE CORPS AND FORT B BUILDING J-2050 FORT BRAGG NC 28310 US		<u>Return To</u> TRANSPORTATION OFFICER XVIII AIRBORNE CORPS AND FORT BUILDING J-2050 FORT BRAGG NC 28310 US
Phone (H) Phone (W)		Fax Email

Problems	
Reported	Found

		Repair			
Material #	MaterialDesc	Quantity Needed	Quantity From	Quantity From	Warranty (Y/N)
Total:					
Serial Number: C6594605					
Model ID: 700					



RE00000743

Repairman	Proof	Clean	Test	Target	Pattern
Gallery Tester	Date	Date	Date	Date	Date

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # ~~06594605~~ E6413539
4 Apr 2000

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0908

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.1396

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .166532

THE AMR FOR THIS RIFLE IS: 1.199

CENTROIDAL DISTANCES

0 TO 1	.307617
1 TO 2	.280189
1 TO 3	.170317
1 TO 4	.515559
1 TO 5	.211473

2 + 4
1 3
5 <----POA

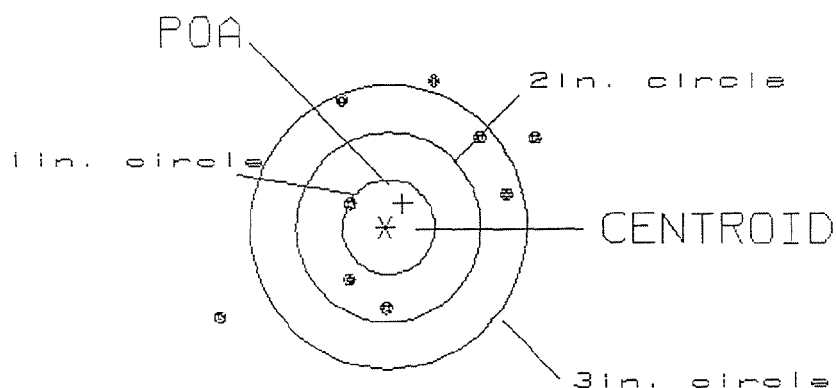
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .307
 MIN RADIUS : .519
 MEAN RADIUS : 1.495
 MAX RADIUS : 3.174
 CENTROID X : -.182
 CENTROID Y : -.248

4 Apr 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6594605

CENTERFIRE PATTERN # 1



# OF SHOTS= 10	# IN CIRCLE
HS= 3.49	0
VS= 4.60	3
GS= 4.82	6

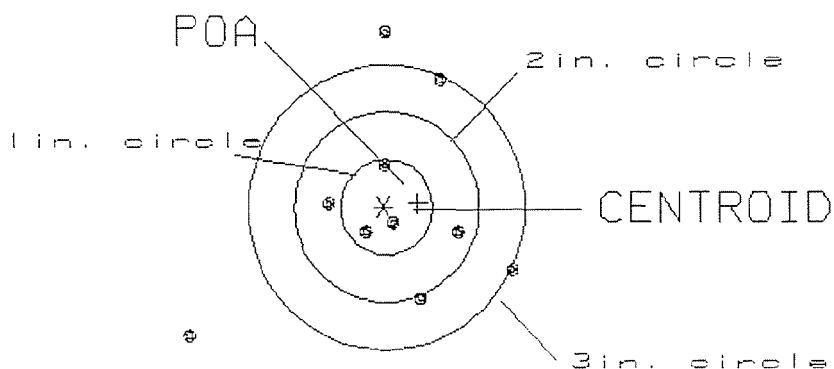
PATTERN #: 2

POA TO CENTROID: .376
 MIN RADIUS : .132
 MEAN RADIUS : 1.063
 MAX RADIUS : 2.502
 CENTROID X : -.373
 CENTROID Y : -.043

4 Apr 2000

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CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 3.45

3

VS= 3.19

5

GS= 3.80

8

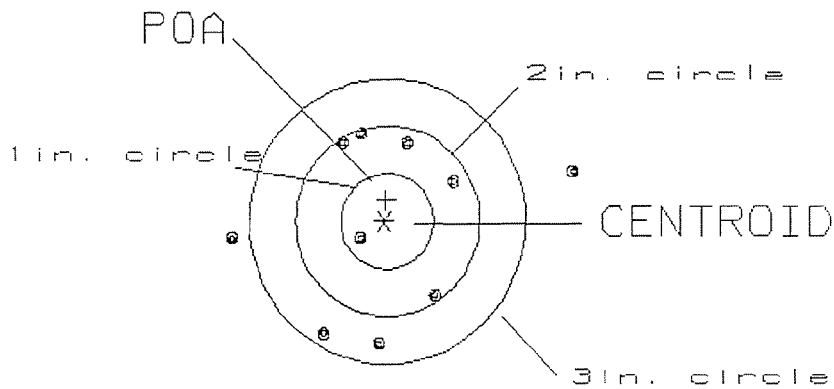
PATTERN #: 3

POA TO CENTROID: .221
 MIN RADIUS : .330
 MEAN RADIUS : 1.123
 MAX RADIUS : 2.042
 CENTROID X : -.014
 CENTROID Y : -.220

4 Apr 2000

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CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

H3= 3.71
 US= 2.17
 GS= 3.76

1
 6
 8

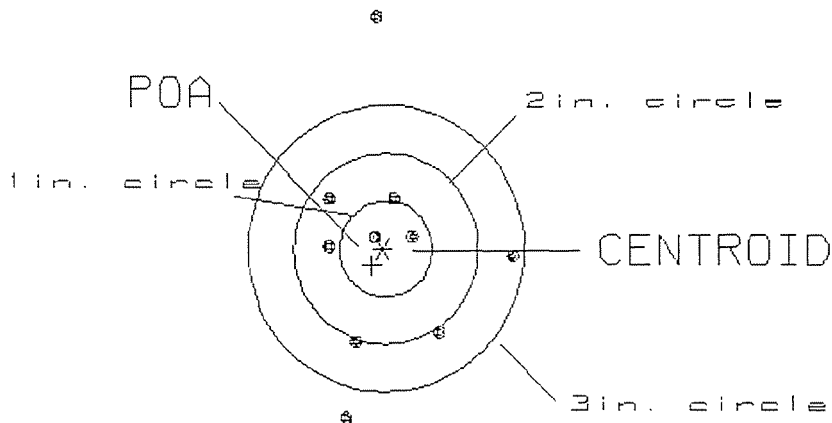
PATTERN #: ☐ 4 ☐

POA TO CENTROID: .208
 MIN RADIUS : .199
 MEAN RADIUS : 1.021
 MAX RADIUS : 2.417
 CENTROID X : .117
 CENTROID Y : .172

4 Apr 2000

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CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 2.05
 VS= 4.22
 GS= 4.24

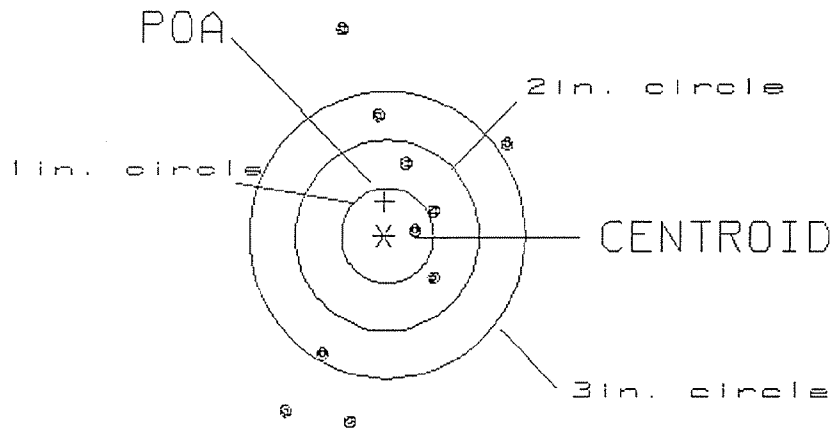
2
 5
 3

PATTERN #: ☐ 5 ☐
 POA TO CENTROID: .359
 MIN RADIUS : .316
 MEAN RADIUS : 1.293
 MAX RADIUS : 2.229
 CENTROID X : -.002
 CENTROID Y : -.359

4 Apr 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6594605

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 2.40
 VS= 4.12
 GS= 4.12

1
 4
 6

Final Inspection

S.N. E6413539

DATE REC'D: 12-12-99

DATE RET'D:

AUDITOR: RW

Item:

Barrel Assy.

☒ BARREL

☒ RECEIVER

☒ FRONT SIGHT BLOCK

☒ REAR SIGHT BLOCK

☒ SCREWS

☒ FINISH

Scope Assy.

☒ SCOPE

☒ SCOPE RINGS

☒ MOUNTING SCREWS

☒ MOUNTING BASE

☒ SCREWS

☒ FINISH

☒ LOOSENESS

☒ CLARITY

Misc.

☐ DD-250

☐ BAR CODE

☐ PACKAGING

Item:

Stock Assy.

☒ STOCK

☒ SLING SWIVEL STUDS

☒ ADJUSTABLE BUTT PLATE

☒ LOCK NUTS

☒ BARREL CLEARANCE

☒ COLOR/FINISH

Systems Case

☒ SCOPE CASE

☐ IRON SIGHTS

☐ DEPLOYMENT KIT

Trigger

☒ SAFETY OPERATION

☒ SET

Comments:

21 DAY TURN - AROUND

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO. *E6413539*

LOG IN DATE: / /		DATE	INIT.
INSPECT & VERIFY:			
OP. #	OP. NAME		
550	DIS-ASSEMBLE GUN	<i>1-2-99</i>	<i>RW</i>
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL & TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	<i>1-12-00</i>	<i>RW</i>
605	CHECK HEADSPACE	<i>1-12-00</i>	<i>RW</i>
610	DIS-ASSEMBLE		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY ON FORCE		
D	SAFETY OFF FORCE		
E	FIRING PIN INDENT		
640	TARGET	<i>4-3-00</i>	<i>RW</i>
655	FINAL INSPECT	<i>4-10-00</i>	<i>RW</i>
660	PACK		

QAR INSPECTION

SHIP DATE