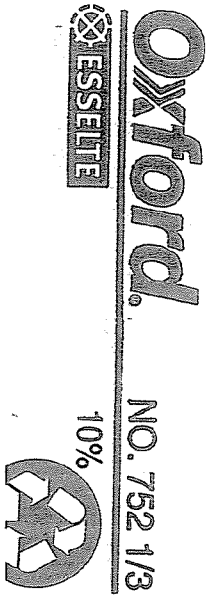


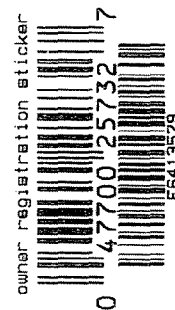
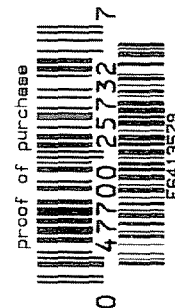
E64 3579



M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM

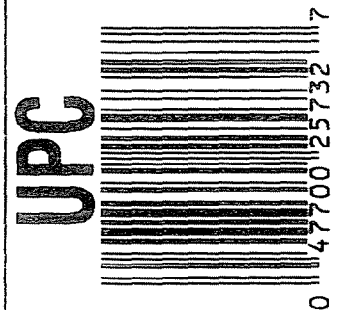


ORDER NO. **25732**

BARREL LENGTH **24"**

CAPACITY **5**

E6413579



VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J**
E6413579

ORDER NO. **25732**

46

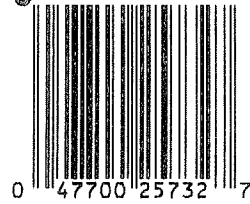
20CV

5732 E6413579

ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



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M/24 7.62 NATO (RIFLE ONLY)

UPC



SERIAL NO.



~~ISRAELI~~ GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6413579

OP. #	OPERATION NAME	READINGS	DATE	INITIA
575 & 580	ASSEMBLE ACTION AND STOCK		4-18-01	CK
600	PROOF		"	CK
607	CHECK HEADSPACE		"	CK
610	DIS-ASSEMBLE GUN		"	CK
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		4/17/01	DA
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		4/18/01	"
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		"	"
	C) INSPECT EJECTOR HOLE FOR CHAMFER		"	"
	D) OIL FIRING PIN ASSEMBLY		4/19/01	CK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE		"	"

Q. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>9</u> <u>9</u> <u>8</u>	<u>4/19/01</u>	<u>RW</u>
CONT.	G) SAFETY OFF FORCE	<u>2.5</u> <u>2.5</u> <u>2.5</u>	<u>4/19/01</u>	<u>RW</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.0215</u> <u>.021</u> <u>.022</u>	<u>4/19/01</u>	<u>RW</u>
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>4/19/01</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET		<u>4/18/01</u>	<u>RW</u>
	A) MALFUNCTIONS		<u>4/18/01</u>	<u>RW</u>
	B) PIERCED PRIMERS		<u>4/18/01</u>	<u>RW</u>
645	INSPECT FOR LIVE AMMO		<u>4/18/01</u>	<u>RW</u>
655	FINAL INSPECTION A) HEADSPACE		<u>4/19/01</u>	<u>RW</u>
	B) TRIGGER PULL	<u>2.86</u> <u>2.94</u> <u>2.96</u> <u>2.70</u> <u>2.95</u>	<u>4/19/01</u>	<u>RW</u>
	C) FUNCTION			
660	PACK			

Belgium

Gan

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6413579

DATE 4/17/01

TESTER DA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.74	2.69	2.46	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.72	2.75	2.69	
PULL #3	2.49	2.51	2.53	
PULL #4	2.80	2.74	2.80	
PULL #5	2.64	2.77	2.75	
TOTAL	1339	1346	1323	
AVG.	2.67	2.69	2.64	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.03	3.32	
PULL #2	3.39	3.22	
PULL #3	3.35	3.38	
PULL #4	3.40	3.36	
PULL #5	3.43	3.37	
TOTAL	1660	1665	
AVG.	3.32	3.33	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.26	4.24		4.35
PULL #2	4.38	4.29		4.31
PULL #3	4.44	4.38		4.44
PULL #4	4.44	4.44		4.03
PULL #5	4.30	4.41		4.46
TOTAL	2182	2176		2156
AVG.	4.36	4.35		4.31

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # e6413579
19 Apr 2001

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0744
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.1062
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .129668

THE AMR FOR THIS RIFLE IS: 1.072

CENTROIDAL DISTANCES

0 TO 1	.074027
1 TO 2	.142864
1 TO 3	.150083
1 TO 4	.211804
1 TO 5	.361509

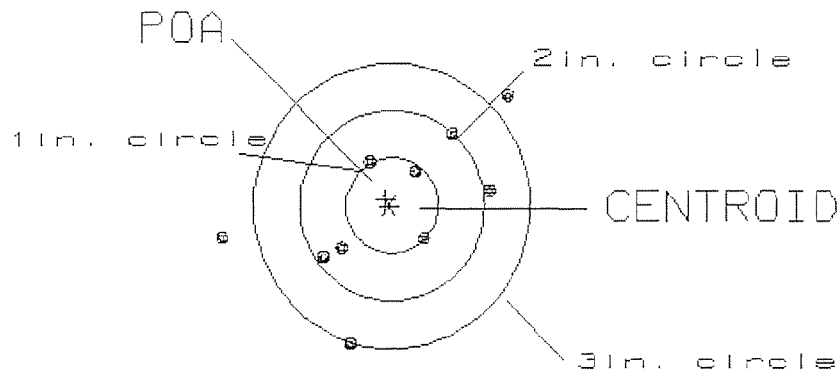
43 2 5 <----POA

PATTERN #: 1
 POA TO CENTROID: .074
 MIN RADIUS : .486
 MEAN RADIUS : 1.028
 MAX RADIUS : 1.825
 CENTROID X : .046
 CENTROID Y : -.058

19 Apr 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6413579

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 3.05

1

VS= 2.65

5

GS= 3.40

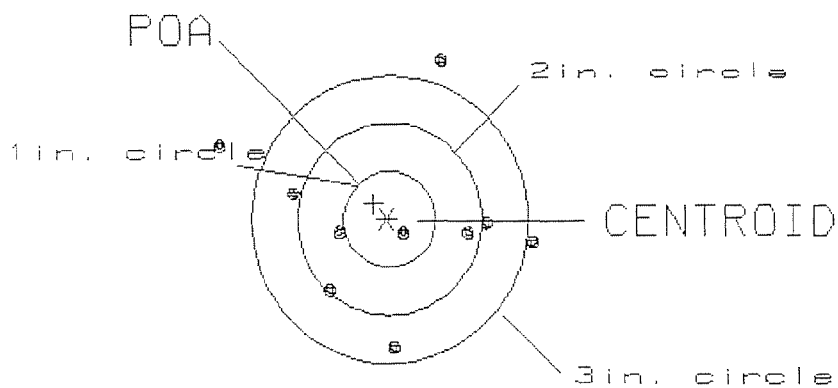
7

PATTERN #: 2
 POA TO CENTROID: .217
 MIN RADIUS : .220
 MEAN RADIUS : 1.138
 MAX RADIUS : 2.001
 CENTROID X : .145
 CENTROID Y : -.161

19 Apr 2001

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/e6413579

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 3.38

1

US= 3.02

4

GS= 3.53

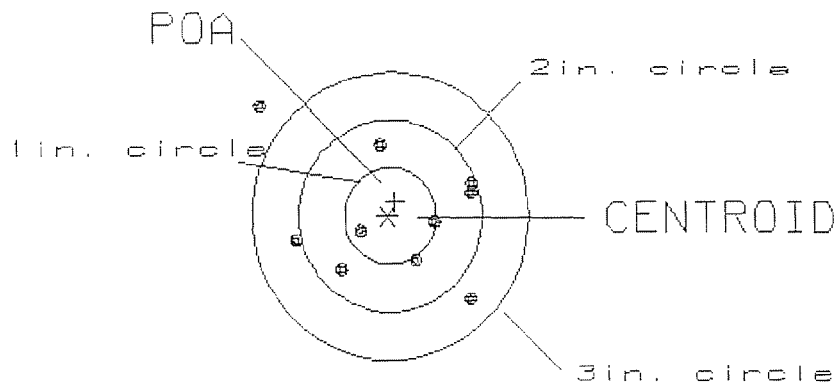
7

PATTERN #: E 3 E
 POA TO CENTROID: .163
 MIN RADIUS : .399
 MEAN RADIUS : .897
 MAX RADIUS : 1.868
 CENTROID X : -.077
 CENTROID Y : -.144

19 Apr 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6413579

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 2.38

1

US= 1.98

7

GS= 3.10

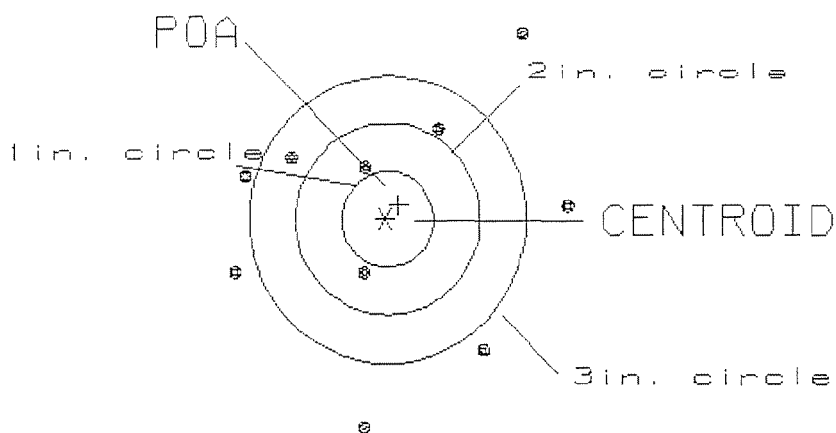
9

PATTERN #: 4
 POA TO CENTROID: .205
 MIN RADIUS : .584
 MEAN RADIUS : 1.503
 MAX RADIUS : 2.405
 CENTROID X : -.148
 CENTROID Y : -.143

19 Apr 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6413579

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 3.60

0

VS= 4.07

2

GS= 4.44

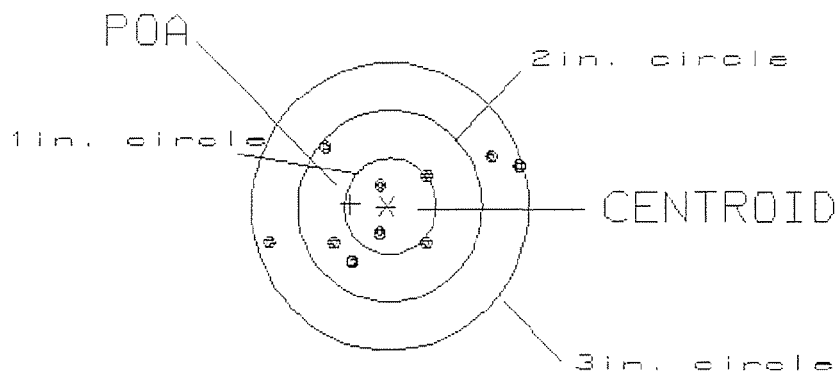
4

PATTERN #: C 5 C
 POA TO CENTROID: .406
 MIN RADIUS : .221
 MEAN RADIUS : .792
 MAX RADIUS : 1.475
 CENTROID X : .406
 CENTROID Y : -.025

19 Apr 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6413579

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 2.68

2

VS= 1.18

7

GS= 2.81

10