

E6571258

Remington®

M/24 .300 WIN MAG (RIFLE ONLY)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL .300 WIN MAG

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
E6571258

ORDER NO.
25736

DD

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.



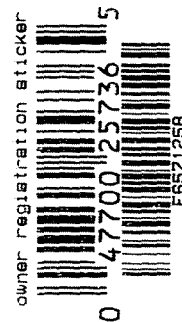
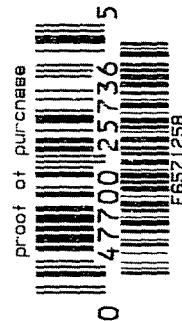
5736 E6571258

08BY

M/24 .300 WIN MAG (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL .300 WIN MAG

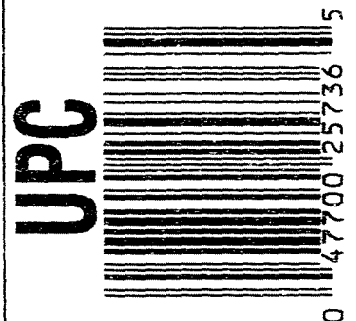
- INSTRUCTION BOOK 3512

DD FORM 200348



ORDER NO.	25736
BARREL LENGTH	24"
CAPACITY	5

E6571258



GUN SERIAL # FL6571258

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		7/25/02	RL
600	PROOF	 FB1542B		
607	CHECK HEADSPACE	MAX BELT PLUG OK	7/23/02	RL
610	DIS-ASSEMBLE GUN	MAGNA-FLUX INSPECTED		
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	AUG 9 2002 BBL only OPERATOR JAS		
615	ROLLMARK CALIBER	300 WIN MAG		
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	8/28/02	RW
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u> <u>3</u> <u>2.5</u>	8/28/02	RW
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN			
	J) ASSEMBLE STOCK				
	K) ASSEMBLE SWIVEL STUDS				
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640	GALLERY TEST AND TARGET <u>200 YD RANGE</u>		PASS FAIL		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
645	INSPECT FOR LIVE AMMO				
655	FINAL INSPECTION A) HEADSPACE			8/28/02	RW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.40</u> <u>2.44</u> <u>2.41</u> <u>2.57</u> <u>2.52</u>	8/28/02	RW
	C) FUNCTION				
660	PACK			1-704	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# $\pm$.50#
3.00# $\pm$.75#
4.00# $\pm$ 1.00#

SERIAL NO. E6571258

DATE 8-14-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES <i>done</i>	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.49	2.23		2.61	MIN. SETTING,
PULL #2	2.31	2.45		2.63	NO AVG. OF 5
PULL #3	2.26	2.25		2.64	READINGS ACCEPT-
PULL #4	2.50	2.56		2.64	ABLE LESS THAN 2
PULL #5	2.34	2.48		2.63	
TOTAL	11.90	11.97		13.15	
AVG.	2.38	2.39		2.63	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.25	3.04		
PULL #2	3.11	2.93		
PULL #3	3.07	2.98		
PULL #4	3.20	3.16		
PULL #5	3.10	3.28		
TOTAL	15.73	15.39		
AVG.	3.14	3.07		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURAC
PULL #1	4.10	4.34		4.46
PULL #2	4.15	4.38		4.35
PULL #3	4.07	4.15		4.29
PULL #4	4.24	4.37		4.29
PULL #5	4.12	4.28		4.31
TOTAL	20.68	21.52		21.70
AVG.	4.13	4.30		4.34

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6571258. __0
FILE DATE AND TIME: 08/16/2002 09:30

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

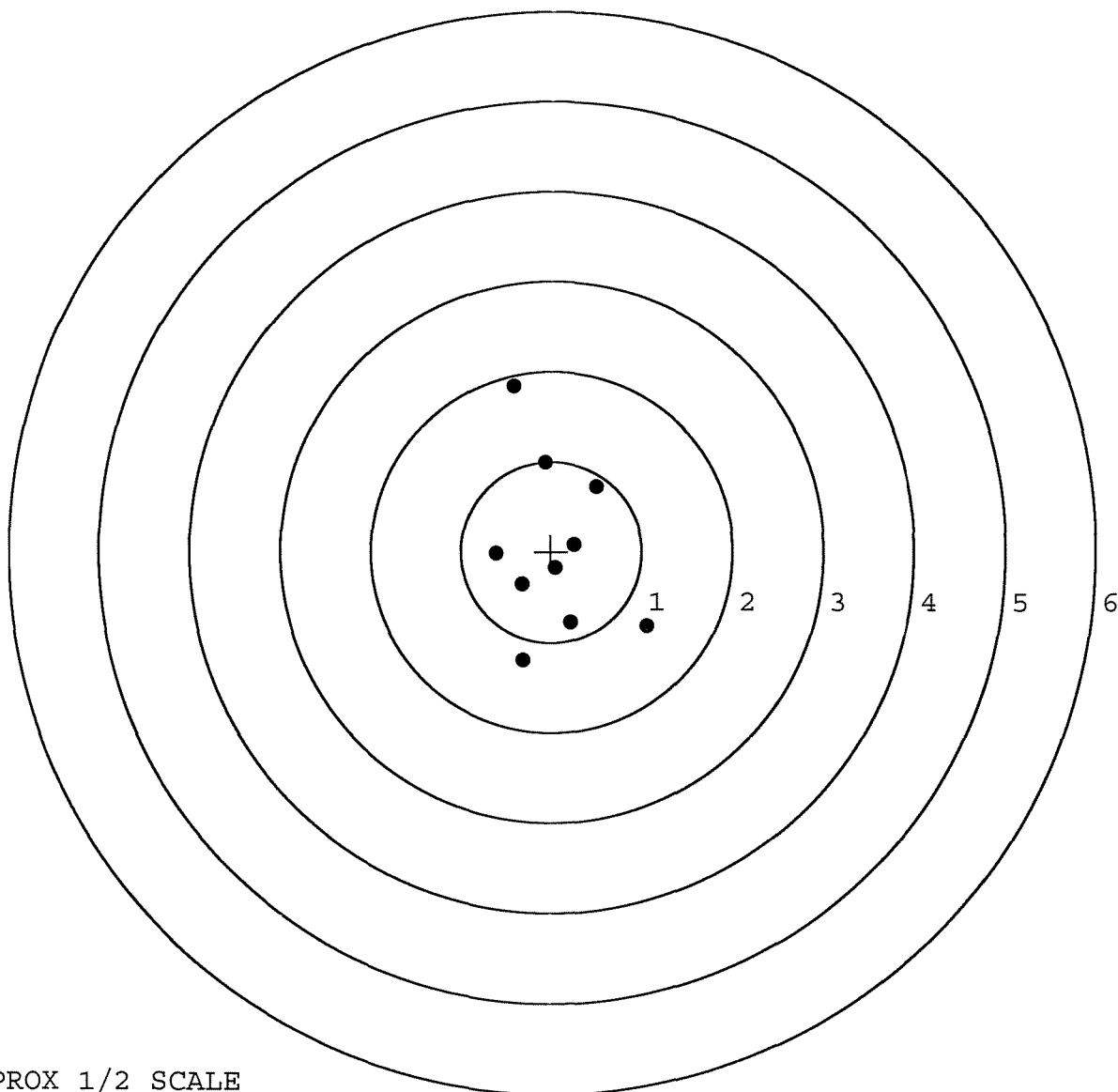
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

MEAN - 1.087

SERIAL NUMBER: E6571258. 0
TARGET NUMBER: 1
FILE DATE: 08/16/2002
FILE TIME: 09:30

X CENTROID: 0.034
Y CENTROID: 0.024
POA TO CENTROID: 0.042
HORZ SPREAD: 1.667
VERT SPREAD: 3.040
GROUP SPREAD: 3.043
MIN RADIUS: 0.206
MAX RADIUS: 1.867
MEAN RADIUS: 0.872
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.057	-0.826
2:	-0.308	-1.206
3:	-0.321	-0.365
4:	-0.610	-0.026
5:	0.047	-0.182
6:	0.257	0.084
7:	0.497	0.720
8:	-0.068	0.988
9:	-0.420	1.834
10:	0.214	-0.786

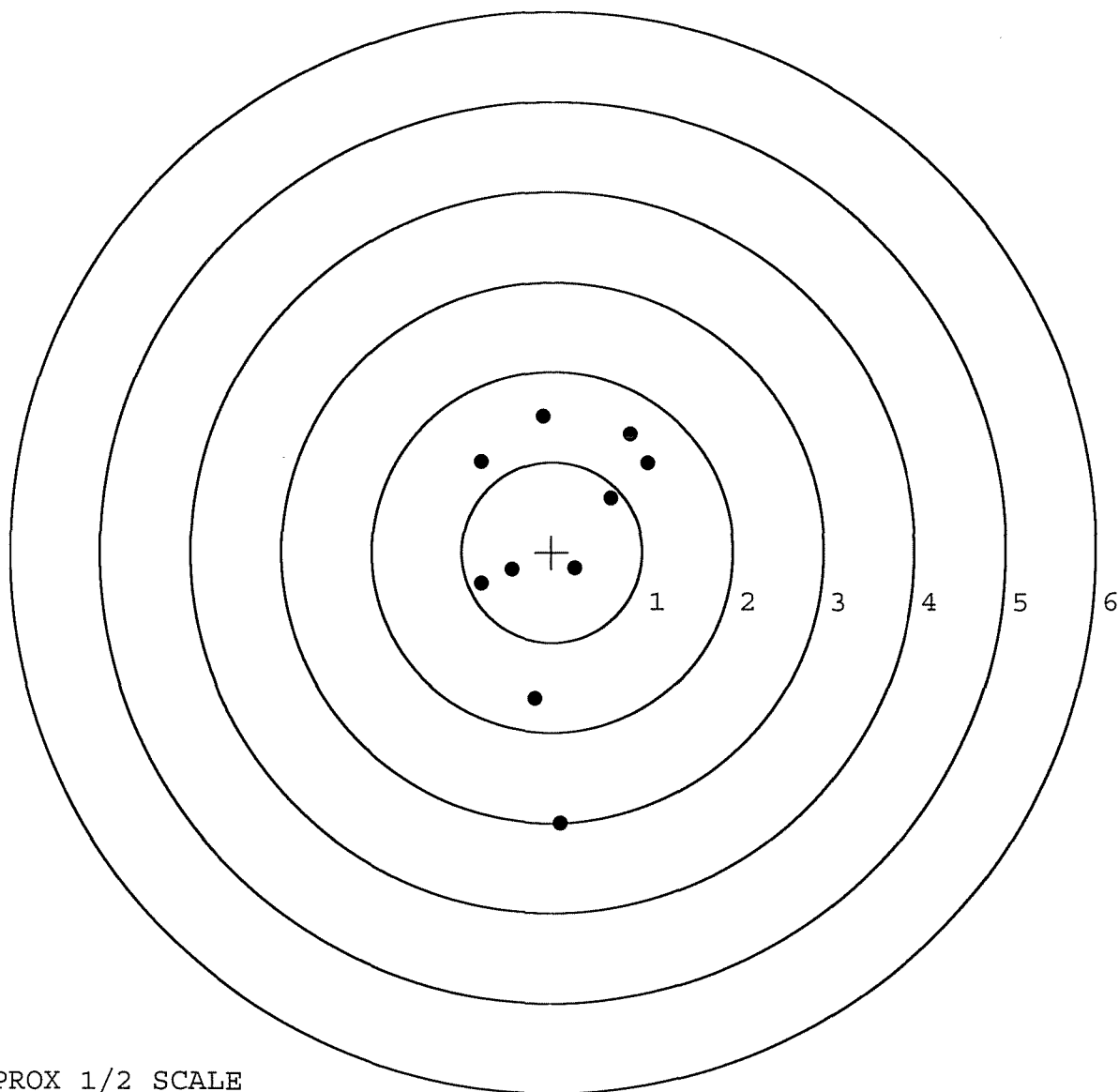


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6571258. __0
TARGET NUMBER: 2
FILE DATE: 08/16/2002
FILE TIME: 09:30

X CENTROID: 0.062
Y CENTROID: 0.000
POA TO CENTROID: 0.062
HORZ SPREAD: 1.845
VERT SPREAD: 4.514
GROUP SPREAD: 4.519
MIN RADIUS: 0.268
MAX RADIUS: 3.011
MEAN RADIUS: 1.298
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 6

POINT#	X	Y
1:	0.100	-3.011
2:	-0.186	-1.632
3:	-0.783	-0.354
4:	-0.442	-0.201
5:	0.257	-0.185
6:	0.651	0.599
7:	1.054	0.982
8:	0.866	1.303
9:	-0.102	1.503
10:	-0.791	0.994

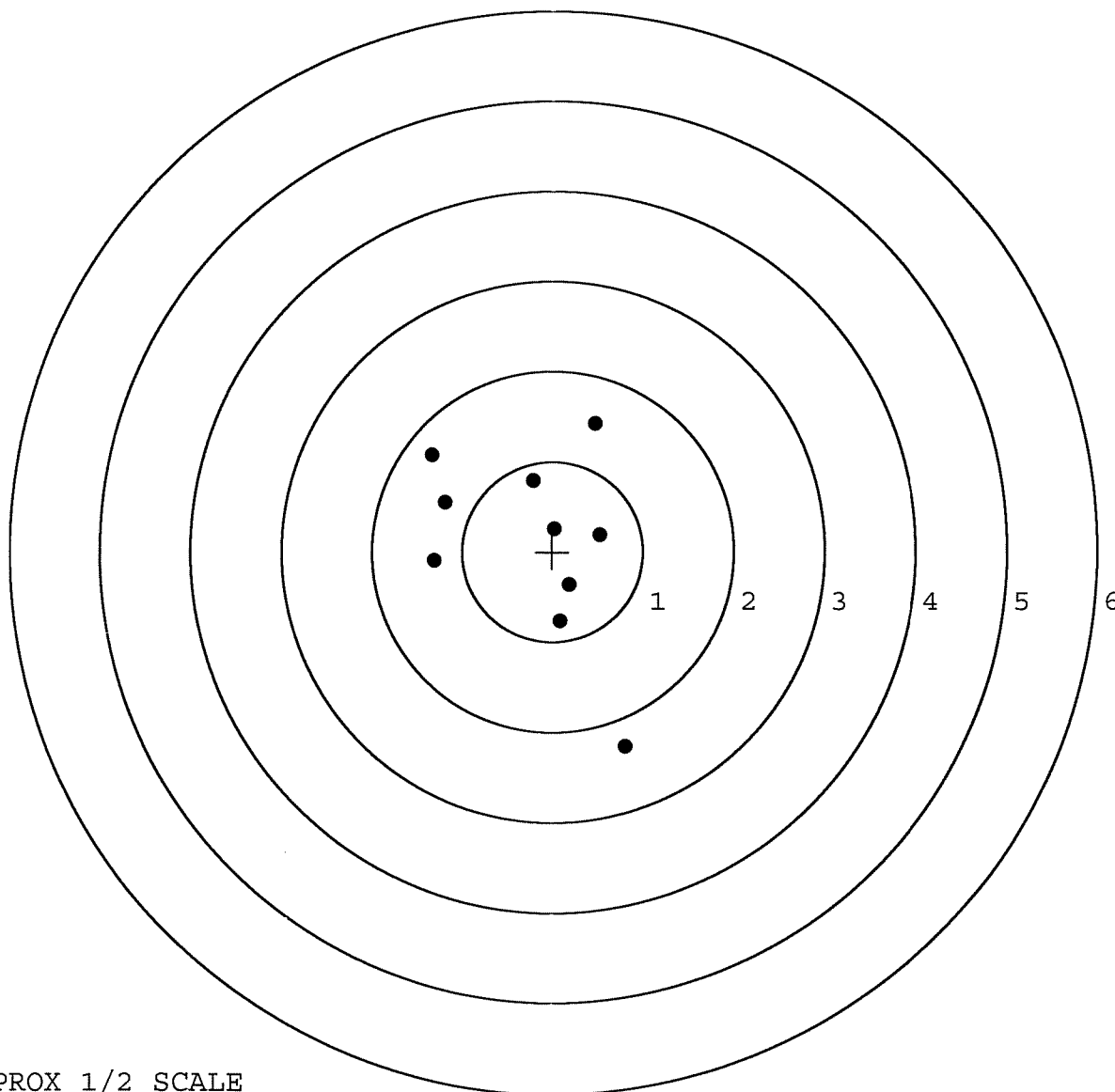


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6571258. __0
TARGET NUMBER: 3
FILE DATE: 08/16/2002
FILE TIME: 09:30

X CENTROID: -0.195
Y CENTROID: 0.086
POA TO CENTROID: 0.213
HORZ SPREAD: 2.145
VERT SPREAD: 3.582
GROUP SPREAD: 3.880
MIN RADIUS: 0.279
MAX RADIUS: 2.463
MEAN RADIUS: 1.091
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	0.811	-2.163
2:	0.092	-0.780
3:	-1.312	-0.106
4:	-1.193	0.550
5:	-1.334	1.070
6:	0.467	1.419
7:	-0.214	0.791
8:	0.520	0.189
9:	0.026	0.256
10:	0.188	-0.371



TARGET APPROX 1/2 SCALE