

UPC



E6349844

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349844
28 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.118667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.0363333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.124104$

THE AMR FOR THIS RIFLE IS: 1.031

CENTROIDAL DISTANCES

Ø TO	1	.311416
1 TO	2	.466439
1 TO	3	.342053

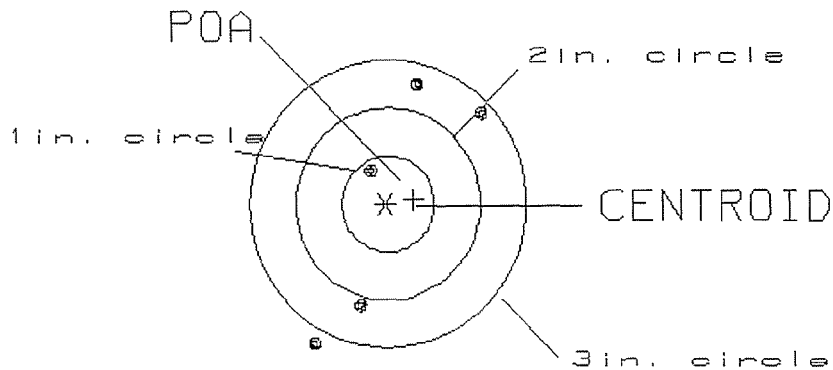
2
1 + <----POA
3

PATTERN #: 1
 POA TO CENTROID: .311
 MIN RADIUS : .385
 MEAN RADIUS : 1.184
 MAX RADIUS : 1.681
 CENTROID X : -.308
 CENTROID Y : -.046

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349844

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.83

1

VS= 2.75

1

GS= 3.07

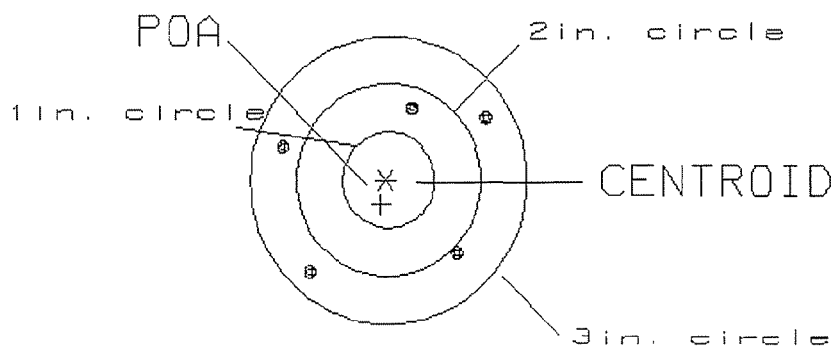
4

PATTERN #: 2
 POA TO CENTROID: .258
 MIN RADIUS : .758
 MEAN RADIUS : 1.103
 MAX RADIUS : 1.303
 CENTROID X : .050
 CENTROID Y : .253

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.11

0

VS= 1.71

1

GS= 2.48

5

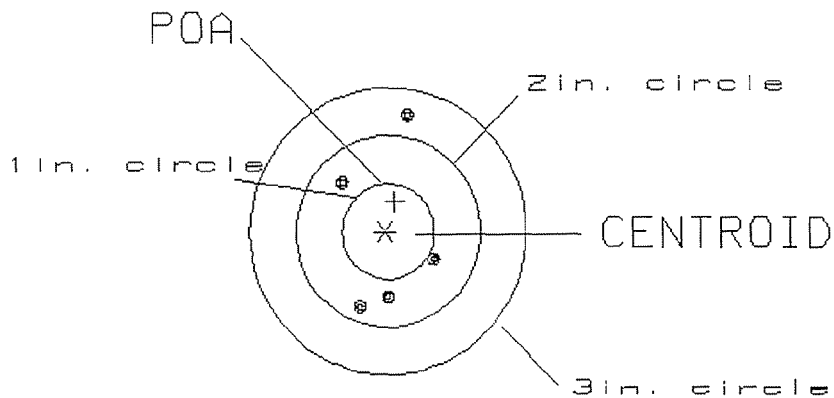
PATTERN #: 3

POA TO CENTROID: .331
 MIN RADIUS : .591
 MEAN RADIUS : .807
 MAX RADIUS : 1.273
 CENTROID X : -.098
 CENTROID Y : -.316

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349844

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.00

0

VS= 2.01

4

GS= 2.07

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6349844

DATE 7-12-97

TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.52	2.44	2.60		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.40	2.43	2.69		
PULL #3	2.47	2.45	2.68		
PULL #4	2.45	2.50	2.63		
PULL #5	2.47	2.50	2.65		
TOTAL	12.31	12.32	13.25		
AVG.	2.462	2.464	2.65		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.01	2.92		
PULL #2	2.97	2.93		
PULL #3	2.87	2.94		
PULL #4	2.91	2.95		
PULL #5	2.97	2.95		
TOTAL	14.73	14.69		
AVG.	2.946	2.938		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.12	3.99		3.99
PULL #2	4.15	4.09		3.96
PULL #3	4.11	4.09		3.80
PULL #4	3.87	4.20		3.95
PULL #5	4.23	4.19		3.81
TOTAL	20.48	20.56		19.51
AVG.	4.096	4.112		3.902

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # F 634 9844

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>5</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.0225</u> <u>.0225</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-18-97	C/K
	K) ASSEMBLE SWIVEL STUDS		8/13/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-18-97	C/K
	M) IRON SIGHT ALIGNMENT		7-18-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-18-97	C/K
640	GALLERY TEST AND TARGET	WIN: L <u>65</u> R <u>85</u>	7/28/97	TM
	A) MALFUNCTIONS		7/28/97	TM
	B) PIERCED PRIMERS		7/28/97	TM
645	INSPECT FOR LIVE AMMO		7/28/97	TAD
655	FINAL INSPECTION A) HEADSPACE		8/13/97	RP
	B) TRIGGER PULL	<u>254</u> <u>246</u> <u>229</u> <u>239</u> <u>233</u>	8-7-97	CK
	C) FUNCTION		8/13/97	RP
660	PACK			

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

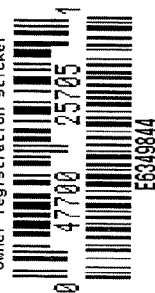
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

Do Not Use

Lot #8

SERIAL NO.



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ORDER

25705

MODEL 700™ M24

UPC



0 47700 25705 1

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UPC



0 47700 25705 1

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTER FIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. E6349844

46 ORDER NO. 25705

26WR

5705 E6349844