

UPC



E6349888

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349888
14 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0303333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.137333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .140643

THE AMR FOR THIS RIFLE IS: 1.224

CENTROIDAL DISTANCES

0 TO 1 .0414005
1 TO 2 .2
1 TO 3 .431005

4 2 <----POA

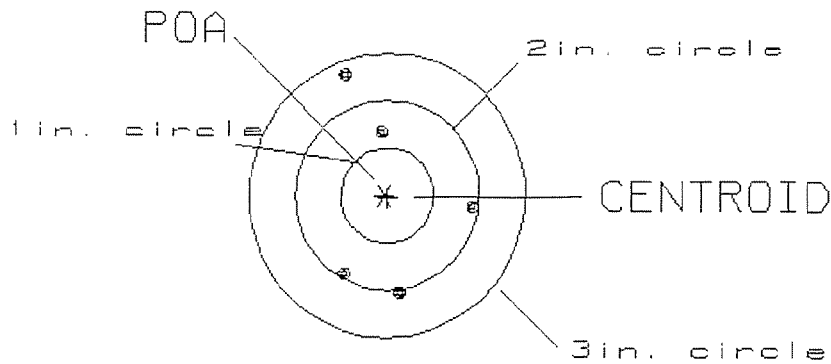
3

PATTERN #: C 1 E
 POA TO CENTROID: .041
 MIN RADIUS : .713
 MEAN RADIUS : 1.014
 MAX RADIUS : 1.356
 CENTROID X : -.033
 CENTROID Y : .025

14 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349888

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.48
 VS= 2.28
 GS= 2.35

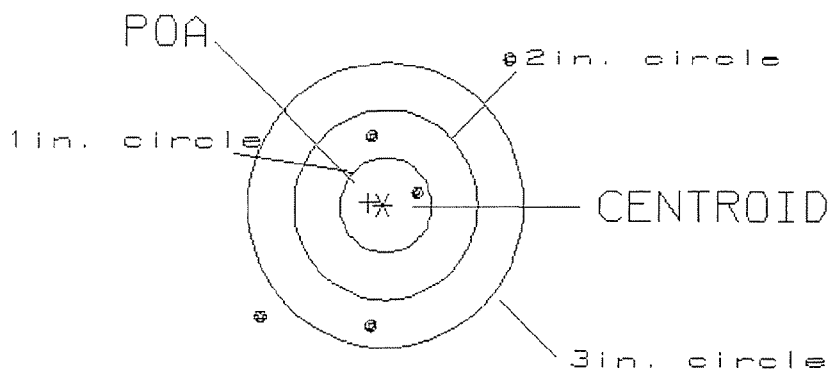
0
 2
 5

PATTERN #: 2
 POA TO CENTROID: .162
 MIN RADIUS : .420
 MEAN RADIUS : 1.269
 MAX RADIUS : 2.045
 CENTROID X : .159
 CENTROID Y : -.031

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.76

1

VS= 2.81

2

GS= 3.83

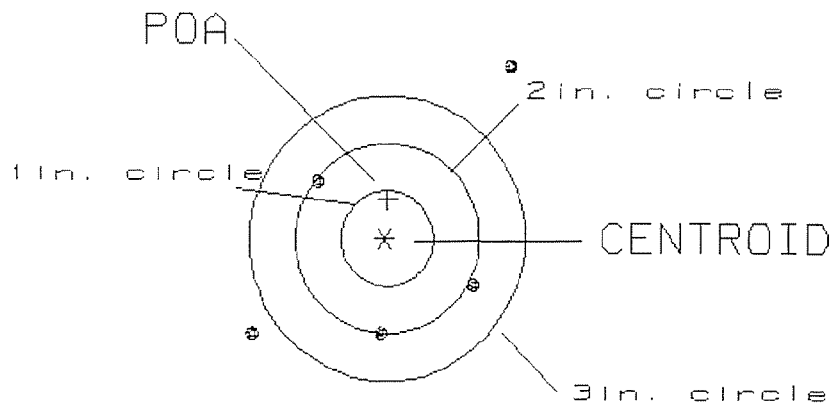
3

PATTERN #: 3
 POA TO CENTROID: .407
 MIN RADIUS : .958
 MEAN RADIUS : 1.390
 MAX RADIUS : 2.252
 CENTROID X : -.035
 CENTROID Y : -.406

14 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.78
 US= 2.80
 GS= 3.92

0
 1
 3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349888

DATE 6-13-87

TESTER CK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.29	2.57	2.58	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.39	2.69	2.44	
PULL #3	2.50	2.26	2.50	
PULL #4	2.32	2.56	2.48	
PULL #5	2.45	2.56	2.51	
TOTAL	11.95	12.64	12.51	
AVG.	2.39	2.528	2.502	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.10	3.11	
PULL #2	3.05	2.91	
PULL #3	2.97	2.86	
PULL #4	3.00	2.96	
PULL #5	3.08	3.07	
TOTAL	15.2	14.91	
AVG.	3.04	2.982	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	3.90		3.87
PULL #2	4.07	3.95		3.83
PULL #3	4.05	3.88		3.99
PULL #4	4.05	3.95		3.99
PULL #5	4.05	3.92		3.85
TOTAL	20.2	19.6		19.53
AVG.	4.04	3.92		3.906

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349888

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE		3/12/97	wgt
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/12/97	wgt
618	POLISH BARREL		3/12/97	wgt
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>45</u> <u>4</u>	7-16-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7/16/97	C/C
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.020</u> <u>.022</u> <u>.021</u>	7-16-97	CK
	J) ASSEMBLE STOCK		7-15-97	C/C
	K) ASSEMBLE SWIVEL STUDS		8-18-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-15-97	CK
	M) IRON SIGHT ALIGNMENT		7-15-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-15-97	C/C
640	GALLERY TEST AND TARGET	Right 80 Left 70	8/14/97	TM
	A) MALFUNCTIONS		8/14/97	TM
	B) PIERCED PRIMERS		8/14/97	TM
645	INSPECT FOR LIVE AMMO		8/14/97	AC
655	FINAL INSPECTION A) HEADSPACE		8-18-97	CK
	B) TRIGGER PULL	<u>2.37</u> <u>2.28</u> <u>2.32</u> <u>2.30</u> <u>2.31</u>	8-18-97	CK
	C) FUNCTION		8-18-97	CK
660	PACK			

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Maroon Registered Marque Deposited

SERIAL NO.
E6349888

46 ORDER NO.
25705

26WR

5705 E6349888



ORDER 25705

MODEL 700™ M24

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SERIAL NO.



E6349888

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

