

UPC



E6349907

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349907
16 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .166
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0513333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .173756

THE AMR FOR THIS RIFLE IS: 1.145

CENTROIDAL DISTANCES

0	TO	1	.0493964
1	TO	2	.701503
1	TO	3	.133124

3† 2
 <----POA

REMINGTON CENTERFIRE ACCURACY TEST

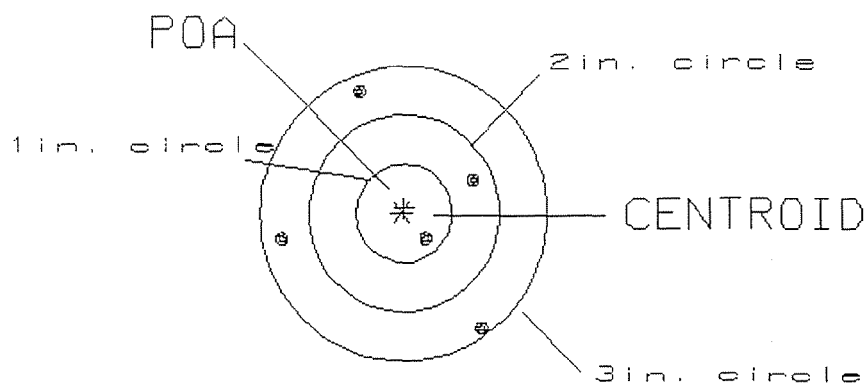
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .050
 MIN RADIUS : .342
 MEAN RADIUS : 1.054
 MAX RADIUS : 1.409
 CENTROID X : -.026
 CENTROID Y : -.042

16 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349907

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.17
 VS= 2.40
 GS= 2.74

1
 2
 5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

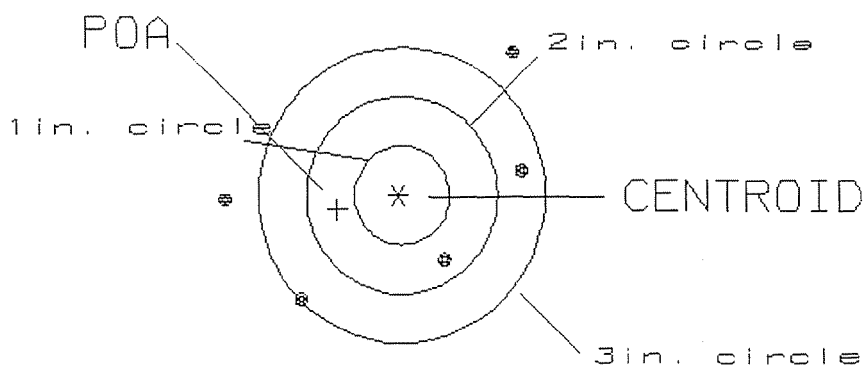
PATTERN #: 2

POA TO CENTROID: .666
 MIN RADIUS : .803
 MEAN RADIUS : 1.449
 MAX RADIUS : 1.884
 CENTROID X : .649
 CENTROID Y : .149

16 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349907

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.15
 VS= 2.43
 GS= 3.38

0
 1
 3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3

POA TO CENTROID: .134

MIN RADIUS : .269

MEAN RADIUS : .931

MAX RADIUS : 1.603

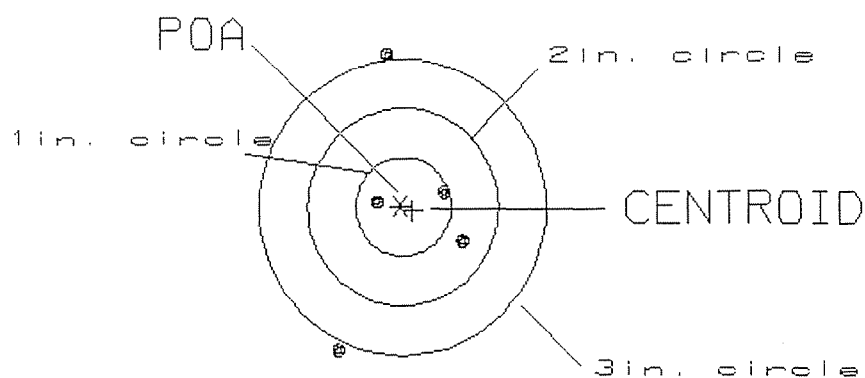
CENTROID X : -.125

CENTROID Y : .047

16 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349987

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.36

2

VS= 2.99

3

GS= 3.04

3

SWS TRIGGER PULL TESTAVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349907DATE 7-24-97TESTER AAP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.53	2.48	2.40	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.50	2.32	
PULL #3	2.47	2.42	2.30	
PULL #4	2.42	2.44	2.36	
PULL #5	2.41	2.50	2.31	
TOTAL	12.30	12.34	11.69	
AVG.	2.46	2.47	2.34	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.08	3.01	
PULL #2	3.11	2.95	
PULL #3	3.00	2.82	
PULL #4	3.08	3.02	
PULL #5	3.06	3.14	
TOTAL	15.33	14.94	
AVG.	3.07	2.99	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	3.91		4.13
PULL #2	3.96	3.86		4.02
PULL #3	3.93	3.87		4.16
PULL #4	4.00	3.80		4.19
PULL #5	3.91	3.74		4.29
TOTAL	19.80	19.18		20.79
AVG.	3.96	3.84		4.16

M-24

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E634 9907

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/18/97	WJT
618	POLISH BARREL		3/18/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400123594

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-31-97	JW
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7-31-97	JW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>23</u> <u>22</u> <u>22</u>	7-31-97	JW
	J) ASSEMBLE STOCK		7-28-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-26-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-28-97	CR
	M) IRON SIGHT ALIGNMENT		7-28-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-28-97	CR
640	GALLERY TEST AND TARGET	R 85 L 65	8/16/97	JW
	A) MALFUNCTIONS		8/16/97	JW
	B) PIERCED PRIMERS		8/16/97	JW
645	INSPECT FOR LIVE AMMO		8/16/97	KT
655	FINAL INSPECTION A) HEADSPACE		8-26-97	RP
	B) TRIGGER PULL	<u>2.64</u> <u>2.49</u> <u>2.71</u> <u>2.76</u> <u>2.76</u>	8-26-97	CK
	C) FUNCTION		8-26-97	RP
660	PACK			

Do Not Use

SERIAL NO



E6349907

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

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Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO
E6349907

46
ORDER NO.
25705



5705 E6349907

08DR

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

