

UPC



E6349910

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349910
15 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.00366667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .045
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0451491

THE AMR FOR THIS RIFLE IS: 1.072

CENTROIDAL DISTANCES

0 TO 1	.17726
1 TO 2	.138293
1 TO 3	.324238

1
2+3 <----POA

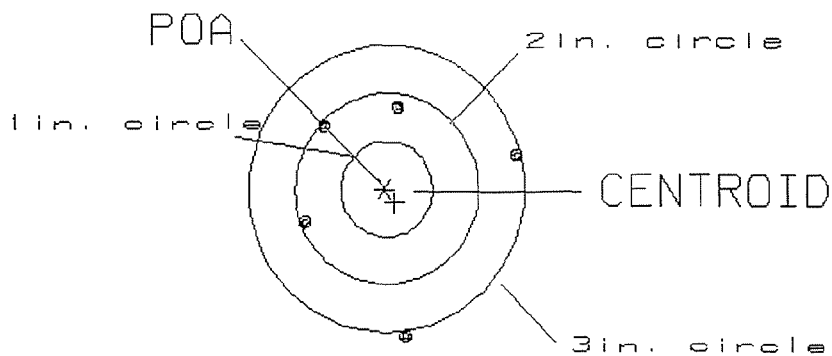
PATTERN #: 1

POA TO CENTROID: .177
 MIN RADIUS : .859
 MEAN RADIUS : 1.169
 MAX RADIUS : 1.559
 CENTROID X : -.110
 CENTROID Y : .139

15 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349910

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.30

0

VS= 2.40

1

GS= 2.42

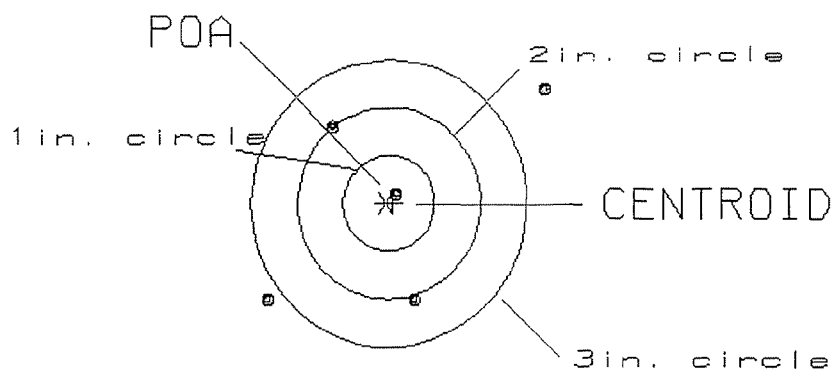
4

PATTERN #: 2
 POA TO CENTROID: .081
 MIN RADIUS : .083
 MEAN RADIUS : 1.162
 MAX RADIUS : 2.007
 CENTROID X : -.080
 CENTROID Y : .004

15 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349910

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.97

1

VS= 2.19

1

GS= 3.67

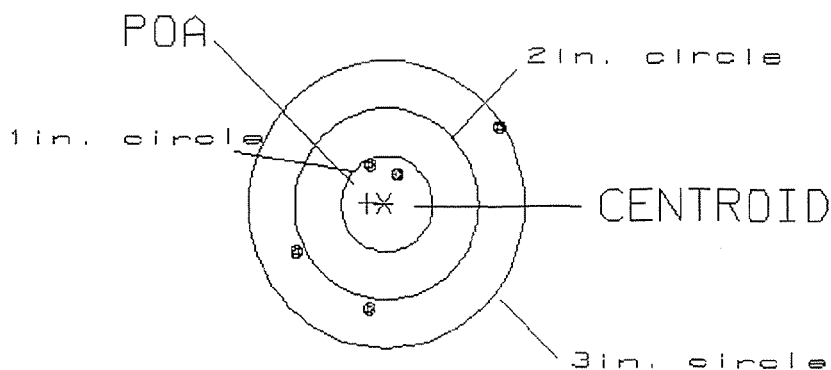
3

PATTERN #: 3
 POA TO CENTROID: .180
 MIN RADIUS : .331
 MEAN RADIUS : .886
 MAX RADIUS : 1.481
 CENTROID X : .179
 CENTROID Y : -.008

15 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349910

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.20

2

VS= 1.84

2

GS= 2.52

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349910

DATE 7-10-97

TESTER J.W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.60	2.59	2.65	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.64	2.70	2.56	
PULL #3	2.60	2.40	2.63	
PULL #4	2.62	2.42	2.63	
PULL #5	2.44	2.45	2.50	
TOTAL	12.9	12.56	12.97	
AVG.	2.58	2.512	2.594	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.01	2.99	
PULL #2	2.99	2.84	
PULL #3	2.98	2.92	
PULL #4	3.09	2.95	
PULL #5	3.01	2.94	
TOTAL	15.08	14.64	
AVG.	3.016	2.928	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.12		4.13
PULL #2	4.05	4.10		4.06
PULL #3	4.10	4.04		4.05
PULL #4	3.80	4.10		4.00
PULL #5	4.14	4.05		4.01
TOTAL	20.18	20.41		20.25
AVG.	4.036	4.082		4.05

M-24

TRUCK 3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6.349910

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400123631

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>5</u> <u>5</u>	7-28-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7-28-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.021</u>	7-28-97	CR
	J) ASSEMBLE STOCK		7-16-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-16-97	CR
	M) IRON SIGHT ALIGNMENT		7-16-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-16-97	CR
640	GALLERY TEST AND TARGET	L 83 R 67	9/14/97	BWT
	A) MALFUNCTIONS		9/14/97	BWT
	B) PIERCED PRIMERS		9/14/97	BWT
645	INSPECT FOR LIVE AMMO		9/14/97	LT
655	FINAL INSPECTION A) HEADSPACE		9/16/97	RW
	B) TRIGGER PULL	<u>2.52</u> <u>2.45</u> <u>2.41</u> <u>2.46</u> <u>2.47</u>	9/16/97	TM
	C) FUNCTION			

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
E6349910

46 ORDER NO.
25705

22DR

5705 E6349910



ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



E6349910

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

