

UPC



E6349911

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO
E6349911

46
ORDER NO
25705

15DR

5705 E6349911

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MODEL 700™ M24

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MODEL 700™ M24

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SERIAL NO



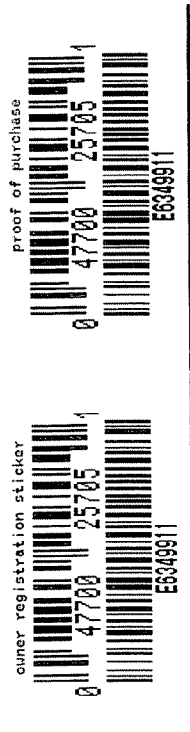
E6349911

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349911
6 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.082$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.052$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0970979$
THE AMR FOR THIS RIFLE IS: $.9823$

CENTROIDAL DISTANCES

Ø TO 1	.38198
1 TO 2	.711073
1 TO 3	.246856

$\begin{matrix} 3 \\ 1 \end{matrix} + 2 \leftarrow \text{POA}$

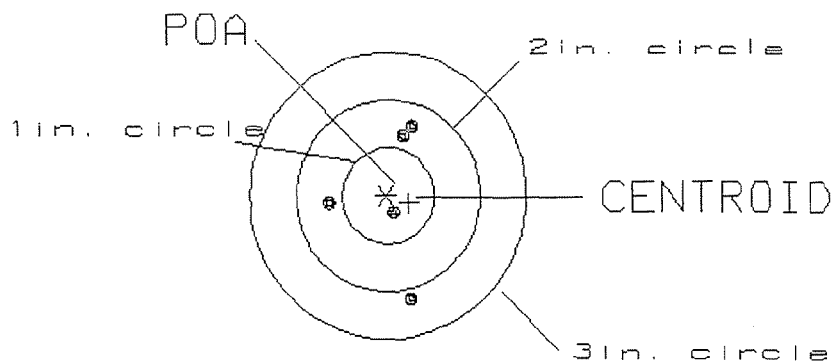
PATTERN #: 1

POA TO CENTROID: .263
 MIN RADIUS : .218
 MEAN RADIUS : .693
 MAX RADIUS : 1.139
 CENTROID X : -.253
 CENTROID Y : .074

6 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349911.1.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= .97

1

VS= 1.80

4

GS= 1.80

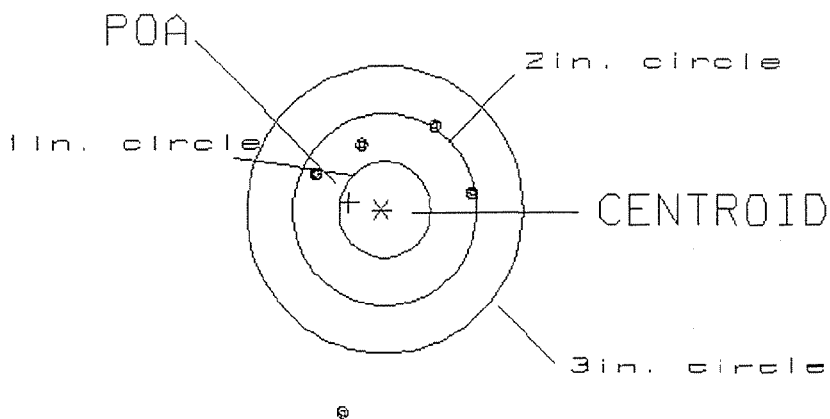
5

PATTERN #: 2
 POA TO CENTROID: .366
 MIN RADIUS : .732
 MEAN RADIUS : 1.174
 MAX RADIUS : 2.189
 CENTROID X : .357
 CENTROID Y : -.077

6 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349911.1.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.78

0

US= 3.04

3

GS= 3.21

4

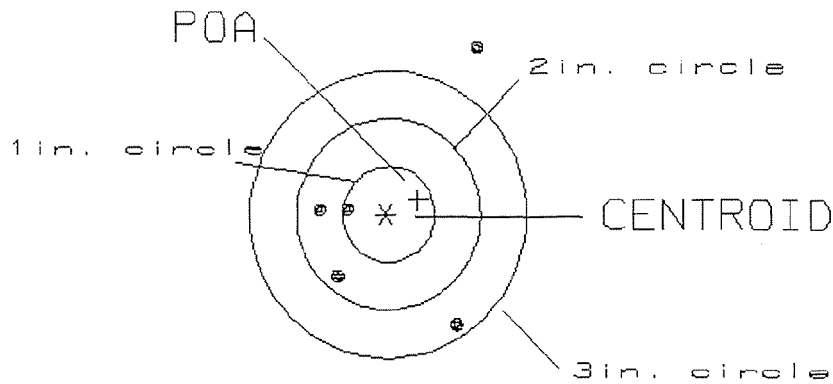
PATTERN #: 3

POA TO CENTROID: .382
 MIN RADIUS : .411
 MEAN RADIUS : 1.080
 MAX RADIUS : 2.000
 CENTROID X : -.350
 CENTROID Y : -.153

6 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349911.1.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.66
 VS= 2.93
 GS= 2.94

1
 3
 4

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349911
4 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0226667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.269667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.270618$

THE AMR FOR THIS RIFLE IS: 1.335

CENTROIDAL DISTANCES

0	TO	1	.488083
1	TO	2	.778165
1	TO	3	.65365

2^3
+ 1 <----POA

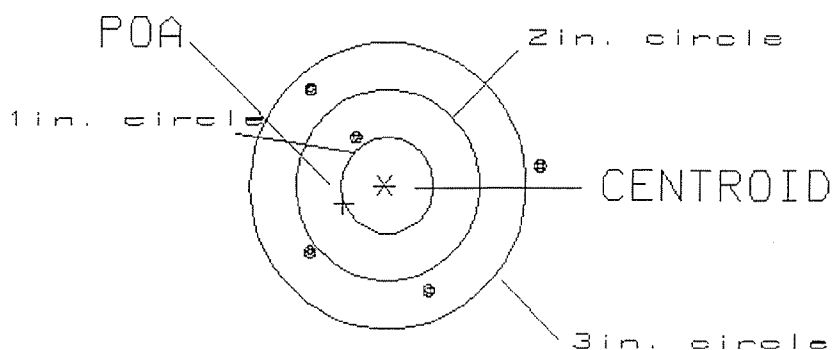
PATTERN #: 1

POA TO CENTROID: .488
 MIN RADIUS : .625
 MEAN RADIUS : 1.175
 MAX RADIUS : 1.679
 CENTROID X : .447
 CENTROID Y : .196

3 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349911

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.55

0

VS= 2.10

1

GS= 2.69

4

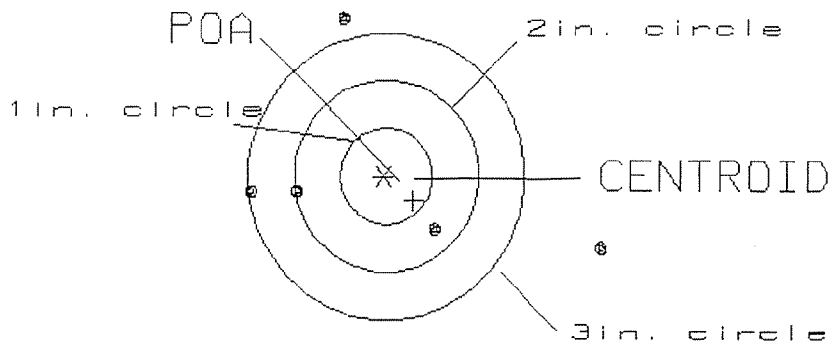
PATTERN #: 2

POA TO CENTROID: .416
 MIN RADIUS : .800
 MEAN RADIUS : 1.487
 MAX RADIUS : 2.493
 CENTROID X : -.329
 CENTROID Y : .254

3 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349911

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.85
 VS= 2.44
 GS= 3.90

0
 2
 3

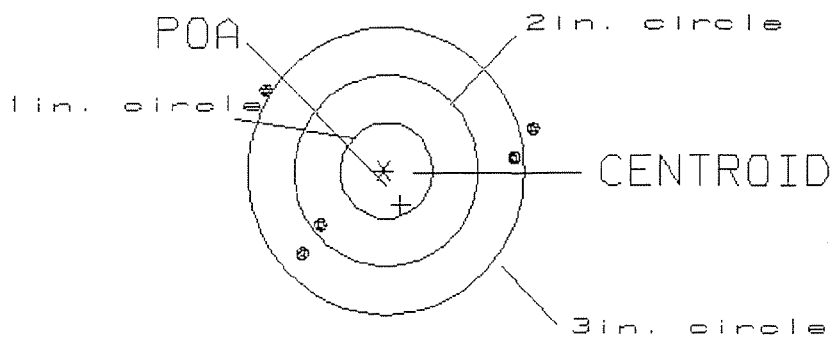
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .405
 MIN RADIUS : .904
 MEAN RADIUS : 1.342
 MAX RADIUS : 1.619
 CENTROID X : -.186
 CENTROID Y : .359

3 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349911

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.89
 US= 1.76
 GS= 2.92

0
 1
 3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349911

DATE 7-8-97

TESTER J.W

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.47	2.56	2.40	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.63	2.55	2.47	
PULL #3	2.64	2.46	2.38	
PULL #4	2.65	2.61	2.34	
PULL #5	2.40	2.46	2.41	
TOTAL	12.79	12.64	12.0	
AVG.	2.558	2.528	2.40	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.14	2.81	
PULL #2	3.08	2.91	
PULL #3	3.05	2.96	
PULL #4	3.01	2.81	
PULL #5	2.98	3.02	
TOTAL	15.26	14.51	
AVG.	3.052	2.902	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.20		4.03
PULL #2	3.89	4.15		4.12
PULL #3	3.85	4.09		4.02
PULL #4	3.92	3.94		4.15
PULL #5	3.88	4.12		4.01
TOTAL	19.58	20.5		20.33
AVG.	3.916	4.10		4.066

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349911

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/21/97	WJT
618	POLISH BARREL		3/21/97	WJD
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7/16/97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7/16/97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	7/14/97	CK
	J) ASSEMBLE STOCK		7-14-97	CK
	K) ASSEMBLE SWIVEL STUDS		9-10-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-14-97	CK
	M) IRON SIGHT ALIGNMENT		7-14-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-14-97	CK
640	GALLERY TEST AND TARGET	WIN: 90 62 L <u>100</u> 99 R <u>54</u>	9-3-97	TAD
	A) MALFUNCTIONS		9-3-97	TAD
	B) PIERCED PRIMERS		9-8-97	TAD
645	INSPECT FOR LIVE AMMO		9-3-97	AC
655	FINAL INSPECTION A) HEADSPACE		9-10-97	CK
	B) TRIGGER PULL	<u>2.69</u> <u>2.70</u> <u>2.75</u> <u>2.73</u> <u>2.72</u>	9/9/97	TM
	C) FUNCTION		9-10-97	CK
660	PACK			