

UPC



E6349915

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY \* 6

\* INCLUDES 1 IN CHAMBER

Centroidal distance calculations for Rifle # E6349915  
5 Aug 1997

THE AMR FOR THIS RIFLE IS: 1.012

|   |    |   |          |
|---|----|---|----------|
| 0 | TO | 1 | .432681  |
| 1 | TO | 2 | .0877097 |
| 1 | TO | 3 | .710494  |

$$2^1 + \leftarrow \text{POA}$$

# REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 010

POA TO CENTROID: .432

MIN RADIUS : .777

MEAN RADIUS : 1.211

MAX RADIUS : 2.088

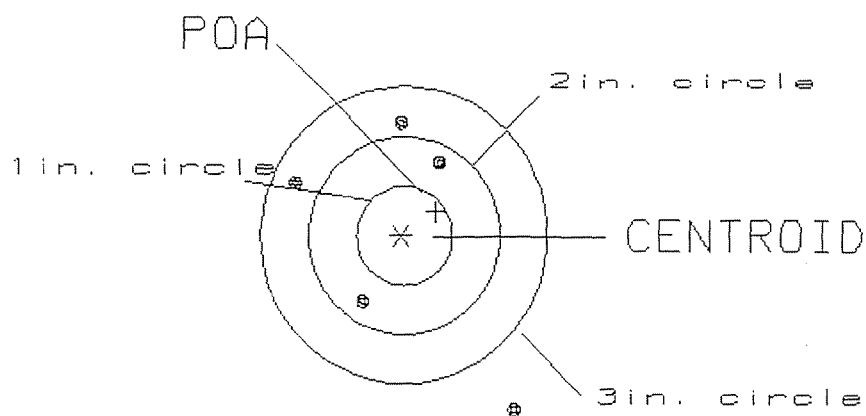
CENTROID X : -.362

CENTROID Y : -.237

5 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6349915.1

## CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 2.32

0

VS= 2.62

2

GS= 3.23

4

REMINGTON CENTERFIRE ACCURACY TEST

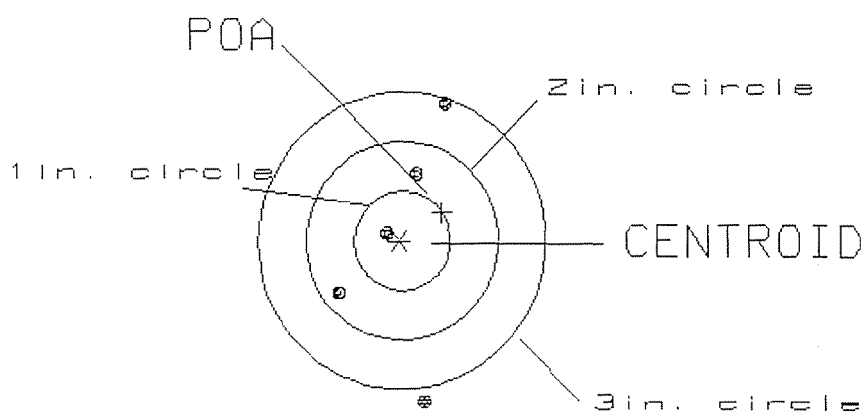
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2  
 POA TO CENTROID: .520  
 MIN RADIUS : .151  
 MEAN RADIUS : .965  
 MAX RADIUS : 1.651  
 CENTROID X : -.439  
 CENTROID Y : -.279

5 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6349915.1

CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 1.15  
 VS= 2.99  
 GS= 2.99

1  
 3  
 4

# REMINGTON CENTERFIRE ACCURACY TEST

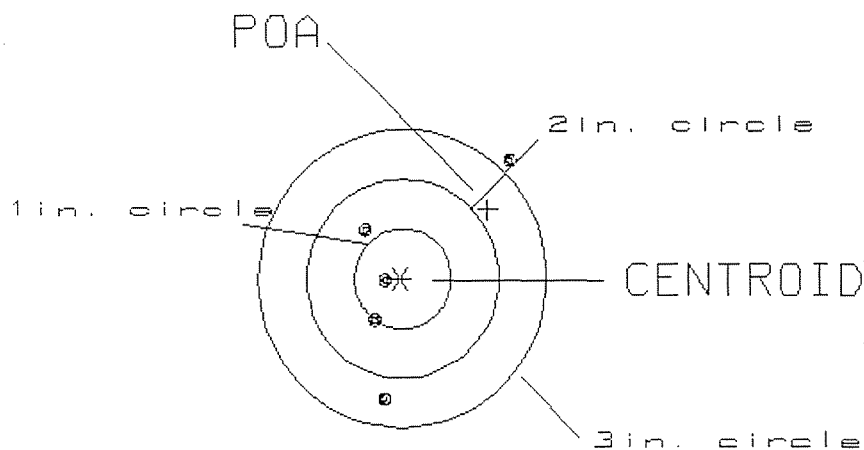
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3  
 POA TO CENTROID: 1.142  
 MIN RADIUS : .174  
 MEAN RADIUS : .859  
 MAX RADIUS : 1.661  
 CENTROID X : -.911  
 CENTROID Y : -.688

5 Aug 1997

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## CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 1.55  
 US= 2.45  
 GS= 2.80

1  
 3  
 4

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349915  
1 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .244667  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.165667  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .295478

THE AMR FOR THIS RIFLE IS: 1.32

# CENTROIDAL DISTANCES

|   |    |   |         |
|---|----|---|---------|
| 0 | TO | 1 | .423993 |
| 1 | TO | 2 | .126289 |
| 1 | TO | 3 | .348901 |

3 2 <----POA  
1

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

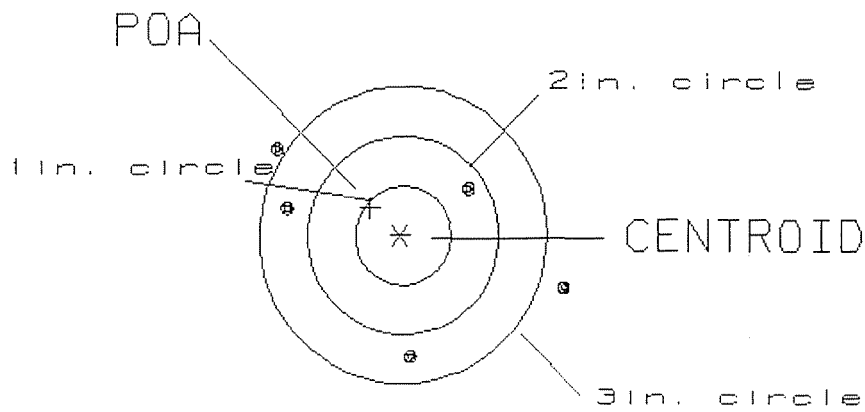
PATTERN #: 1

POA TO CENTROID: .424  
 MIN RADIUS : .898  
 MEAN RADIUS : 1.329  
 MAX RADIUS : 1.736  
 CENTROID X : .321  
 CENTROID Y : -.277

1 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6349915

CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 2.97

0

VS= 2.12

1

GS= 3.29

3

# REMINGTON CENTERFIRE ACCURACY TEST

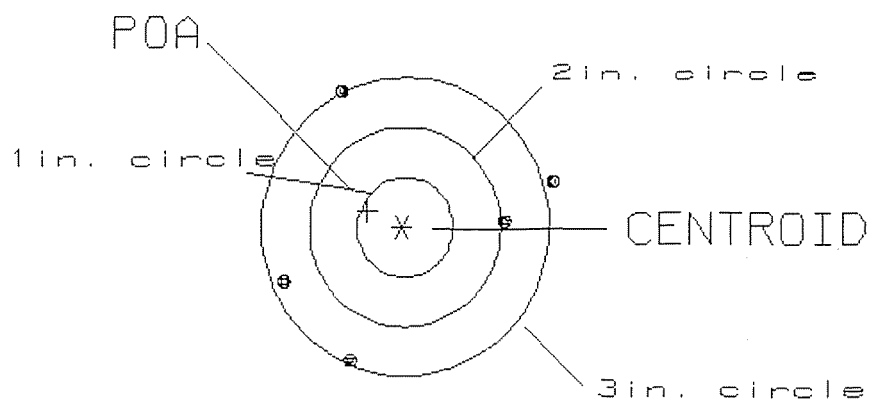
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2  
 POA TO CENTROID: .399  
 MIN RADIUS : .994  
 MEAN RADIUS : 1.378  
 MAX RADIUS : 1.563  
 CENTROID X : .366  
 CENTROID Y : -.159

1 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6349915

## CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 2.75

0

VS= 2.72

1

GS= 2.90

3

# REMINGTON CENTERFIRE ACCURACY TEST

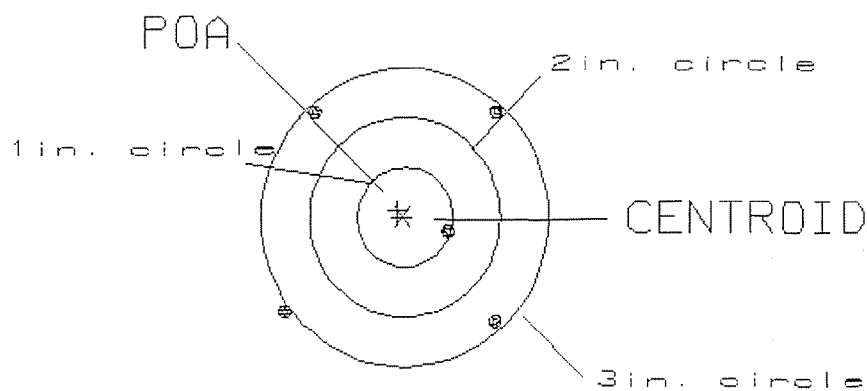
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3  
 POA TO CENTROID: .078  
 MIN RADIUS : .444  
 MEAN RADIUS : 1.253  
 MAX RADIUS : 1.572  
 CENTROID X : .047  
 CENTROID Y : -.061

1 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6349915

## CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 2.19

1

VS= 2.17

1

GS= 2.93

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349915

DATE 7-11-97

TESTER J.W.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.50             | 2.60                     | 2.49                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.46             | 2.47                     | 2.50                           |                                                                        |
| PULL #3 | 2.47             | 2.41                     | 2.58                           |                                                                        |
| PULL #4 | 2.54             | 2.40                     | 2.52                           |                                                                        |
| PULL #5 | 2.42             | 2.39                     | 2.51                           |                                                                        |
| TOTAL   | 12.39            | 12.27                    | 12.60                          |                                                                        |
| AVG.    | 2.478            | 2.454                    | 2.52                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 2.95             | 3.02                     |          |
| PULL #2 | 2.99             | 3.07                     |          |
| PULL #3 | 2.90             | 2.90                     |          |
| PULL #4 | 3.04             | 3.00                     |          |
| PULL #5 | 3.02             | 2.98                     |          |
| TOTAL   | 14.90            | 14.97                    |          |
| AVG.    | 2.98             | 2.994                    |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 3.99             | 4.07                     | <del>4.07</del>                | 4.11                                 |
| PULL #2 | 3.93             | 4.08                     |                                | 4.13                                 |
| PULL #3 | 4.03             | 4.03                     |                                | 4.15                                 |
| PULL #4 | 4.00             | 4.02                     |                                | 4.06                                 |
| PULL #5 | 3.98             | 3.97                     |                                | 4.01                                 |
| TOTAL   | 19.93            | 20.17                    |                                | 20.46                                |
| AVG.    | 3.986            | 4.034                    |                                | 4.092                                |

M-24

TRUCK 3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349915

| OP. #        | OPERATION NAME                                                 | READINGS | DATE    | INITIAL |
|--------------|----------------------------------------------------------------|----------|---------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                   |          |         |         |
| 600          | PROOF                                                          |          |         |         |
| 607          | CHECK HEADSPACE                                                |          |         |         |
| 610          | DIS-ASSEMBLE GUN                                               |          |         |         |
| 612          | MAGNAFLUX BARREL<br>ACTION                                     |          |         |         |
|              | MAGNAFLUX BOLT                                                 |          |         |         |
| 615          | ROLLMARK CALIBER                                               |          |         |         |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                   |          | 3/18/97 | WJT     |
| 618          | POLISH BARREL                                                  |          | 3/18/97 | WJT     |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                              |          |         |         |
|              | (BOLT)                                                         |          |         |         |
| 625          | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY          |          |         |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |          |         |         |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |          |         |         |
|              | D) OIL FIRING PIN<br>ASSEMBLY                                  |          |         |         |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |          |         |         |

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER  
KINZER V. REMINGTON

M2400123698

| OP. # | OPERATION NAME                                                           | READINGS                                                    | DATE              | INITIAL  |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|-------------------|----------|
| 625   | F) SAFETY ON FORCE                                                       | <u>4</u> <u>4</u> <u>4</u>                                  | 7-22-97           | CK       |
| CONT. | G) SAFETY OFF FORCE                                                      | <u>3</u> <u>3</u> <u>3</u>                                  | 7-22-97           | CK       |
|       | H) TRIGGER PULL<br>TEST AND<br>RETAINABILITY                             |                                                             |                   |          |
|       | I) FIRING PIN INDENT                                                     | <u>.021</u> <u>.021</u> <u>.023</u>                         | 7-22-97           | CK       |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 7-18-97           | RW       |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 8/12/97           | RP       |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 7-18-97           | RW       |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 7-18-97           | RW       |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND<br>PLACE IN NUMBERED<br>CONTAINER |                                                             | 7-18-97           | RW       |
| 640   | GALLERY TEST AND<br>TARGET                                               | Left 87<br>R. 74                                            | 7-31-97<br>8/5/97 | TM<br>LT |
|       | A) MALFUNCTIONS                                                          | Right 63<br>Left 79                                         | 8/5/97<br>7-31-97 | LT<br>TM |
|       | B) PIERCED PRIMERS                                                       |                                                             | 8/5/97<br>7-31-97 | KT<br>TM |
| 645   | INSPECT FOR LIVE<br>AMMO                                                 |                                                             | 8/5/97<br>7-31-97 | JW<br>AC |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 8/12/97           | RP       |
|       | B) TRIGGER PULL                                                          | <u>2.74</u> <u>2.72</u> <u>2.62</u> <u>2.56</u> <u>2.38</u> | 8-8-97            | CK       |
|       | C) FUNCTION                                                              |                                                             | 8/12/97           | RP       |
| 660   | PACK                                                                     |                                                             |                   |          |

Do Not Use

SERIAL NO



E6349915

ORDER 25705  
MODEL 700™ M24  
UPC



0 47700 25705 1

ORDER 25705  
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0 47700 25705 1

Do Not Use

Remington®

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT!  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

SERIAL NO  
E6349915

46  
ORDER NO

25705

26WR



5705 E6349915

**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

