

UPC



E6349962

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # E 6349962

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake		5-13	AMP

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>6-3-97</u>	
	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	<u>6-3-97</u>	
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.020</u> <u>.021</u>	<u>6-3-97</u>	
	J) ASSEMBLE STOCK		<u>5-30-97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-23-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-30-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-30-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5-30-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	Right 69 Left 81	<u>6-17-97</u>	<u>JW</u>
	A) MALFUNCTIONS	Closes barrel on live Round OK TAD	<u>6-17-97</u>	<u>JW</u>
	B) PIERCED PRIMERS		<u>6-17-97</u>	<u>JW</u>
645	INSPECT FOR LIVE AMMO		<u>6-17-97</u>	<u>NE</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-23-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.84</u> <u>2.86</u> <u>2.87</u> <u>2.86</u> <u>2.88</u>	<u>6-18-97</u>	<u>CK</u>
	FUNCTION		<u>6-23-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349962
17 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0336667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .327
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .328729

THE AMR FOR THIS RIFLE IS: 1.164

CENTROIDAL DISTANCES

0 TO 1	.737902
1 TO 2	.575024
1 TO 3	.665391

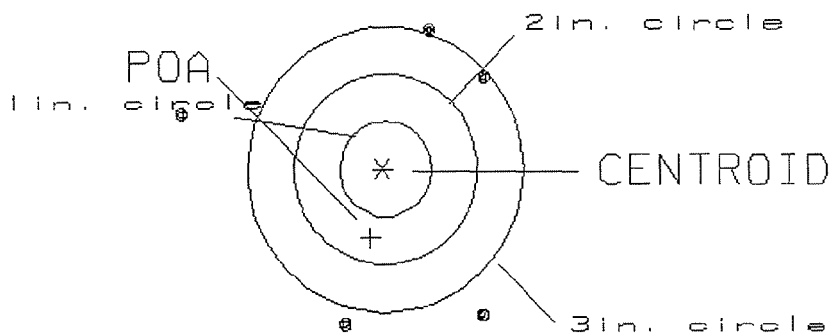
1
2
3
+ <----POA

PATTERN #: 1
 POA TO CENTROID: .738
 MIN RADIUS : 1.462
 MEAN RADIUS : 1.780
 MAX RADIUS : 2.321
 CENTROID X : .132
 CENTROID Y : .726

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349962

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.35
 VS= 3.11
 GS= 3.97

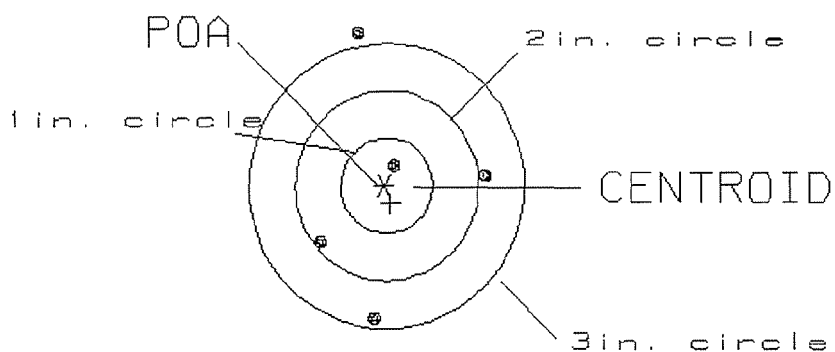
0
 0
 1

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .201
 MIN RADIUS : .252
 MEAN RADIUS : 1.046
 MAX RADIUS : 1.659
 CENTROID X : -.071
 CENTROID Y : .188

17 Jun 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.71
 VS= 3.04
 GS= 3.05

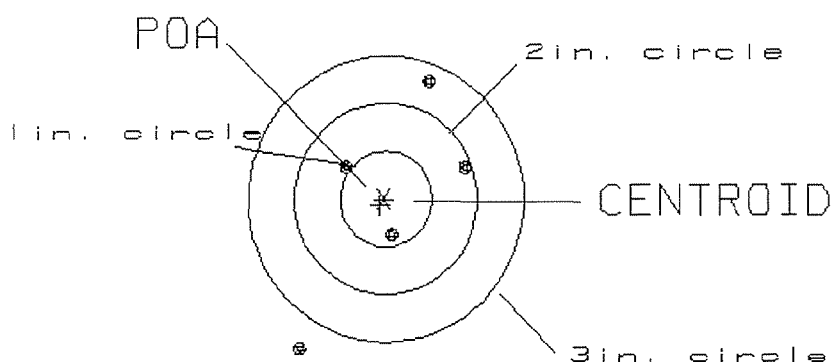
1
 2
 4

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .078
 MIN RADIUS : .351
 MEAN RADIUS : .984
 MAX RADIUS : 1.801
 CENTROID X : .040
 CENTROID Y : .067

17 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.81
 VS= 2.75
 GS= 3.08

1
 3
 4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6349962

DATE 5-13-97

TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.41	2.57	2.69	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.61	2.73	2.63	
PULL #3	2.77	2.70	2.61	
PULL #4	2.36	2.56	2.69	
PULL #5	2.37	2.65	2.58	
TOTAL	12.52	13.21	13.2	
AVG.	2.50	2.64	2.64	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.08	3.15	
PULL #2	2.97	3.17	
PULL #3	3.15	3.23	
PULL #4	2.80	3.14	
PULL #5	3.27	3.11	
TOTAL	15.27	15.80	
AVG.	3.05	3.16	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.96	4.14		4.13
PULL #2	4.06	4.02		4.11
PULL #3	4.11	4.12		4.01
PULL #4	4.05	4.06		3.96
PULL #5	4.07	4.05		4.14
TOTAL	20.25	20.39		20.35
AVG.	4.05	4.08		4.07

Do Not Use

Do Not Use

SERIAL NO.



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MODEL 700™ M24
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VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

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GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM