

UPC



E6349974

ORDER NO. **25705**
BARREL LENGTH 24"
CAPACITY * 6

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349974
5 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .321333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.506667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .599972

THE AMR FOR THIS RIFLE IS: 1.224

CENTROIDAL DISTANCES

Ø TO	1	1.83956
1 TO	2	1.78561
1 TO	3	2.10614

3 2 <----POA

1

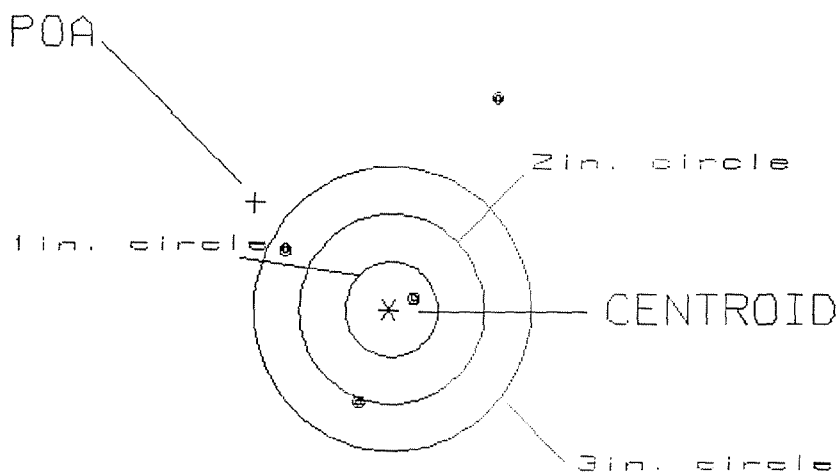
PATTERN #: 1

POA TO CENTROID: 1.840
 MIN RADIUS : .277
 MEAN RADIUS : 1.466
 MAX RADIUS : 2.527
 CENTROID X : 1.457
 CENTROID Y : -1.123

5 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349974

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.31
 VS= 4.41
 GS= 4.50

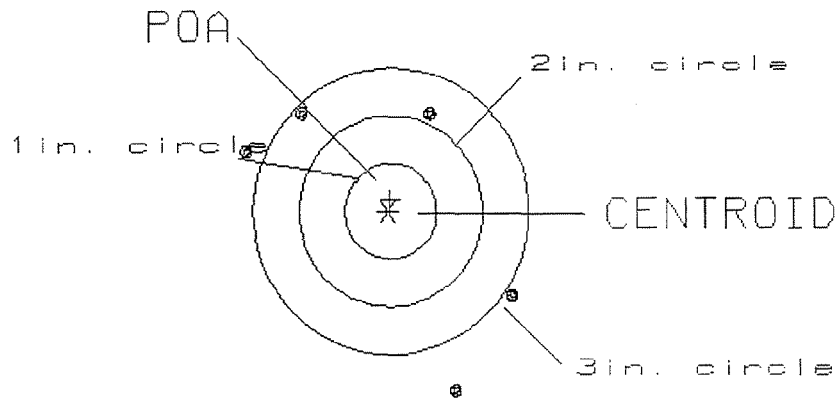
1
 1
 3

PATTERN #: 2
 POA TO CENTROID: .126
 MIN RADIUS : 1.142
 MEAN RADIUS : 1.555
 MAX RADIUS : 1.987
 CENTROID X : -.023
 CENTROID Y : -.124

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.88

0

VS= 2.90

0

GS= 3.35

2

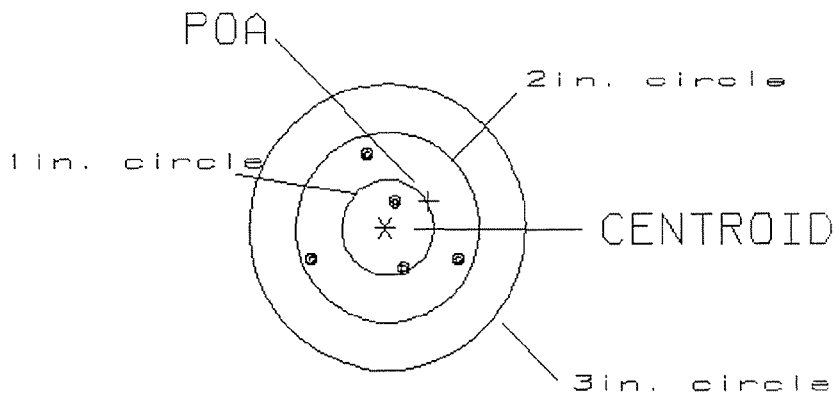
PATTERN #: 3

POA TO CENTROID: .543
 MIN RADIUS : .245
 MEAN RADIUS : .651
 MAX RADIUS : .913
 CENTROID X : -.470
 CENTROID Y : -.273

5 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349974

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.67

2

VS= 1.16

5

GS= 1.67

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. E6349974

DATE 8-13-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.56	2.61	2.55	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.58	2.69	2.67	
PULL #3	2.56	2.68	2.73	
PULL #4	2.57	2.69	2.68	
PULL #5	2.65	2.68	2.73	
TOTAL	12.92	13.35	13.36	
AVG.	2.584	2.670	2.672	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.13	3.27		
PULL #2	3.06	3.30		
PULL #3	2.92	3.12		
PULL #4	3.06	3.16		
PULL #5	3.08	3.17		
TOTAL	15.25	16.02		
AVG.	3.050	3.204		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.96	4.10		4.23
PULL #2	4.14	4.19		4.16
PULL #3	4.11	4.26		4.06
PULL #4	4.04	4.06		4.03
PULL #5	4.15	4.10		4.05
TOTAL	20.40	20.71		20.53
AVG.	4.080	4.142		4.106

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349974

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>		
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>		
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.024</u> <u>.023</u> <u>.024</u>		
	J) ASSEMBLE STOCK		8-28-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-10-97	C/K
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-28-97	CR
	M) IRON SIGHT ALIGNMENT		8-28-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-28-97	CR
640	GALLERY TEST AND TARGET	Win: <u>L 69</u> <u>R 81</u>	9-5-95	TAD
	A) MALFUNCTIONS		9-5-96	TAD
	B) PIERCED PRIMERS		9-5-97	TAD
645	INSPECT FOR LIVE AMMO		9-5-97	AC
655	FINAL INSPECTION A) HEADSPACE		9-10-97	C/K
	B) TRIGGER PULL	<u>2.40</u> <u>2.42</u> <u>2.45</u> <u>2.37</u> <u>2.33</u>	9/9/97	TM
	C) FUNCTION		9-10-97	C/K
660	PACK			

Do Not Use

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SERIAL NO.



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MODEL 700™ M24

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VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marks Registered Patents Deposited

SERIAL NO.
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15DR

5705 E6349974

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

