

UPC



E6349990

* INCLUDES 1 IN CHAMBER

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

Do Not Use

Do Not Use

Lot # 14

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
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VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of the
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

SERIAL NO.
E6349990

48
ORDER NO.

25705



5705 E6349990

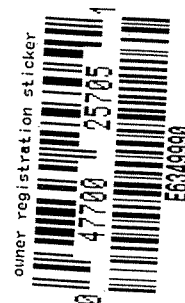
26PR

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # E 6349990

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/19/97	WJT
618	Polish Barrel		3/19/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

625 CONT.	F) SAFETY ON FORCE	<u>3</u>	<u>3</u>	<u>3</u>	<u>6-9-97</u>		
	G) SAFETY OFF FORCE	<u>2</u>	<u>2</u>	<u>2</u>	<u>6-9-97</u>		
	H) TRIGGER PULL TEST & RETAINABILITY						
	I) FIRING PIN INDENT	<u>.0215</u>	<u>.021</u>	<u>.020</u>	<u>6-9-97</u>		
	J) ASSEMBLE STOCK						
	K) ASSEMBLE SWIVEL STUDS				RP <u>6-24-97</u>		
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES				RP <u>3-9-97</u>		
	M) IRON SIGHT ALIGNMENT				RP <u>6-9-97</u>		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER				RP <u>6-9-97</u>		
640	GALLERY TEST AND TARGET	<u>WIN.</u>	<u>L 80</u>	<u>R 70</u>	<u>6-18-97</u> <u>TM</u>		
	A) MALFUNCTIONS				<u>TM</u>		
	B) PIERCED PRIMERS				<u>TM</u>		
645	INSPECT FOR LIVE AMMO				<u>TRD</u>		
655	FINAL INSPECTION						
	A) HEADSPACE				RP <u>6-24-97</u>		
	B) TRIGGER PULL	<u>2.66</u>	<u>2.59</u>	<u>2.55</u>	<u>2.60</u>	<u>2.59</u>	<u>6-19-97</u> <u>CK</u>
	FUNCTION						RP <u>6-24-97</u>
660	PACK						

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349990
18 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.267$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.242667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.360799$

THE AMR FOR THIS RIFLE IS: 1.246

CENTROIDAL DISTANCES

0	TO	1	.652175
1	TO	2	.428777
1	TO	3	.58472

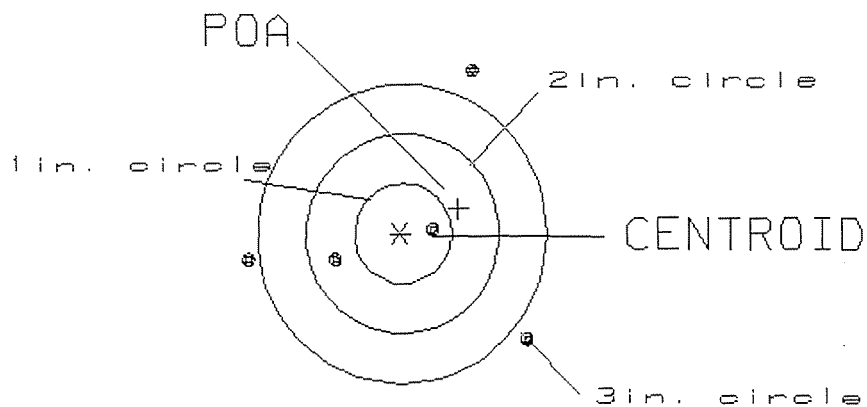
 + <----POA
 1 2 3

PATTERN #: 1
 POA TO CENTROID: .652
 MIN RADIUS : .325
 MEAN RADIUS : 1.237
 MAX RADIUS : 1.769
 CENTROID X : -.604
 CENTROID Y : -.246

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349998

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.90
 VS= 2.74
 GS= 3.03

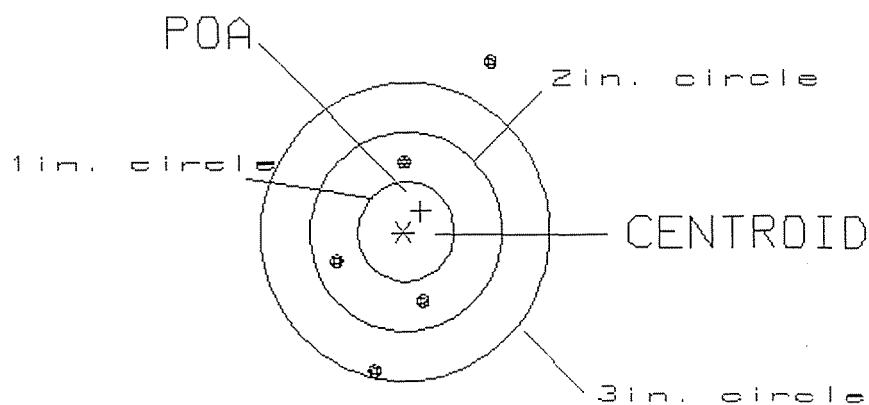
1
 2
 2

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .272
 MIN RADIUS : .699
 MEAN RADIUS : 1.117
 MAX RADIUS : 1.956
 CENTROID X : -.177
 CENTROID Y : -.207

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349990

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.56

0

VS= 3.16

3

GS= 3.36

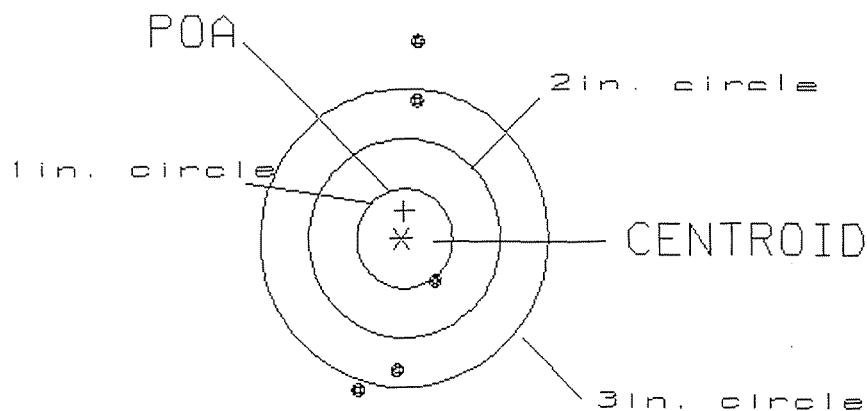
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PATTERN #: 030
 POA TO CENTROID: .276
 MIN RADIUS : .551
 MEAN RADIUS : 1.385
 MAX RADIUS : 1.992
 CENTROID X : -.020
 CENTROID Y : -.275

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349990

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= .87
 VS= 3.56
 GS= 3.61

0
 1
 3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349990

DATE 5-17-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.64	2.64	2.53	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.66	2.64	2.48	
PULL #3	2.66	2.52	2.26	
PULL #4	2.64	2.61	2.57	
PULL #5	2.65	2.60	2.57	
TOTAL	13.25	13.01	12.41	
AVG.	2.65	2.60	2.48	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.03	3.01	
PULL #2	2.98	3.00	
PULL #3	3.01	2.78	
PULL #4	2.95	3.00	
PULL #5	3.05	3.02	
TOTAL	15.02	14.81	
AVG.	3.00	2.96	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	4.14		4.11
PULL #2	3.90	4.10		4.03
PULL #3	4.12	4.17		4.09
PULL #4	4.09	4.14		4.07
PULL #5	4.10	4.03		4.09
TOTAL	20.27	20.58		20.39
AVG.	4.054 4.054	4.12		4.08