



6350000

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN. FLANGE

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350000
22 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.023$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.00166667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0230603$

THE AMR FOR THIS RIFLE IS: 1.264

CENTROIDAL DISTANCES

0 TO 1	.0776209
1 TO 2	.187216
1 TO 3	.127738

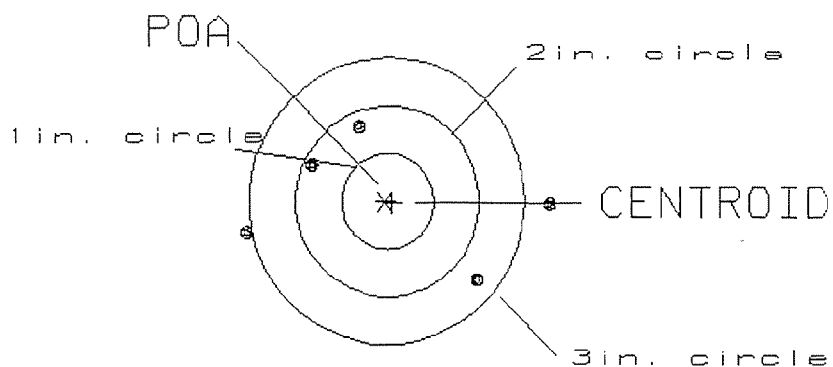
$\frac{1}{3} + 2$ <----POA

PATTERN #: 1
 POA TO CENTROID: .078
 MIN RADIUS : .866
 MEAN RADIUS : 1.281
 MAX RADIUS : 1.748
 CENTROID X : -.075
 CENTROID Y : .020

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CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.31

0

VS= 1.65

2

GS= 3.32

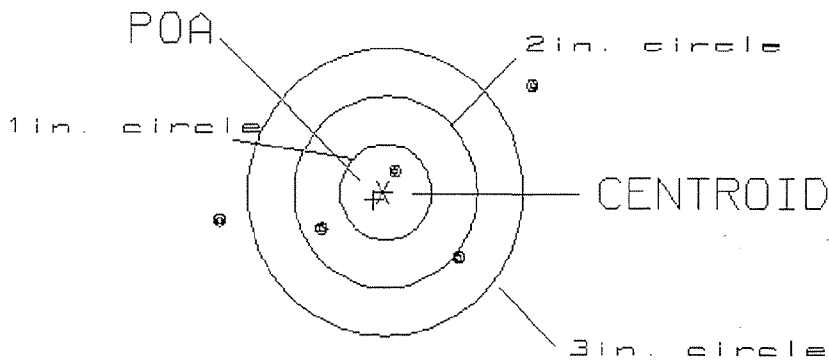
3

PATTERN #: 2
 POA TO CENTROID: .130
 MIN RADIUS : .267
 MEAN RADIUS : 1.168
 MAX RADIUS : 1.955
 CENTROID X : .102
 CENTROID Y : .081

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.37

1

VS= 1.86

2

GS= 3.66

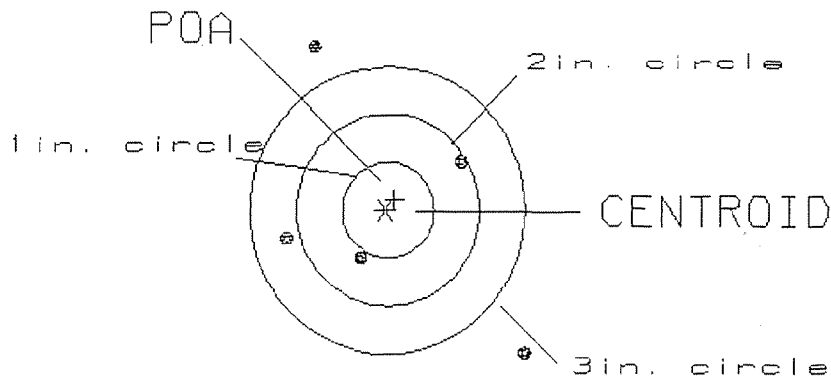
3

PATTERN #: 3
 POA TO CENTROID: .143
 MIN RADIUS : .594
 MEAN RADIUS : 1.343
 MAX RADIUS : 2.131
 CENTROID X : -.096
 CENTROID Y : -.106

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.68
 VS= 3.16
 GS= 3.94

0
 2
 3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50#+ .50#

3.00#+ .75#

4.00#+1.00#

SERIAL NO. E6350000

DATE 7-28-97

TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.41	2.45	2.64		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.72	2.54	2.64		
PULL #3	2.73	2.40	2.70		
PULL #4	2.76	2.37	2.64		
PULL #5	2.60	2.44	2.71		
TOTAL	13.22	12.20	13.33		
AVG.	2.644	2.440	2.666		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.24	3.51		
PULL #2	3.18	3.45		
PULL #3	3.05	3.36		
PULL #4	3.12	3.50		
PULL #5	3.06	3.59		
TOTAL	15.65	17.41		
AVG.	3.130	3.482		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.17	3.55		4.18
PULL #2	4.18	3.68		4.09
PULL #3	4.04	4.27		3.98
PULL #4	3.98	3.97		4.31
PULL #5	4.22	4.17		4.18
TOTAL	20.59	19.64		20.74
AVG.	4.118	3.928		4.114

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350000

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	8-17-97	AC
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	8-17-97	AC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.022</u>	8-17-97	AC
	J) ASSEMBLE STOCK		7-31-97	CK
	K) ASSEMBLE SWIVEL STUDS		8 27 97	TRD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-31-97	CK
	M) IRON SIGHT ALIGNMENT		7-31-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-31-97	CK
640	GALLERY TEST AND TARGET	WIN: <u>L 70</u> <u>R 80</u>	8-22-97	TM
	A) MALFUNCTIONS		8-22-97	TM
	B) PIERCED PRIMERS		8-22-97	TM
645	INSPECT FOR LIVE AMMO		8-22-97	TRD
655	FINAL INSPECTION A) HEADSPACE		8 27 97	R.P
	B) TRIGGER PULL	<u>2.44</u> <u>2.46</u> <u>2.51</u> <u>2.55</u> <u>2.57</u>	8/24/97	TM
	C) FUNCTION		8 27 97	RP
660	PACK			

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marcan Deposee.

SERIAL NO
E6350000

46
ORDER NO
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08DR

5705 E6350000



ORDER 25705

MODEL 700™ M24

UPC



011 47700 25705 1

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MODEL 700™ M24

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SERIAL NO



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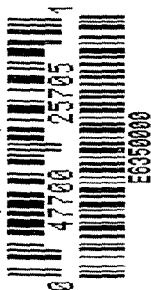
MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

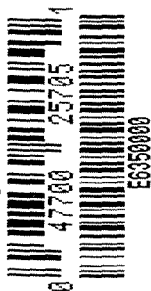
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



UPC[®]