

UPC



E6350012

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
* INCLUDES 1 IN CHAMBER	

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350012
12 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .144333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0336667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .148208

THE AMR FOR THIS RIFLE IS: 1.055

CENTROIDAL DISTANCES

0	TO	1	.049
1	TO	2	.187481
1	TO	3	.179254

+1 2 <----POA
3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

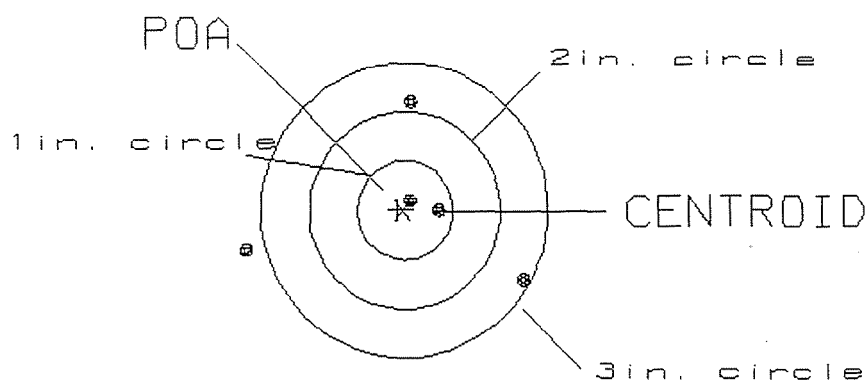
PATTERN #: 1

POA TO CENTROID: .049
 MIN RADIUS : .101
 MEAN RADIUS : .943
 MAX RADIUS : 1.723
 CENTROID X : .049
 CENTROID Y : 0.000

12 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350012

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.91
 VS= 1.81
 GS= 2.92

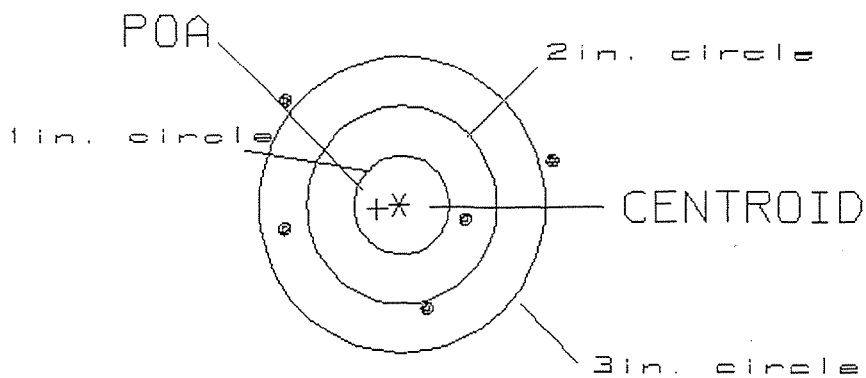
2
 2
 4

PATTERN #: 2
 POA TO CENTROID: .235
 MIN RADIUS : .650
 MEAN RADIUS : 1.262
 MAX RADIUS : 1.678
 CENTROID X : .231
 CENTROID Y : .045

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

MS= 2.88
 VS= 2.10
 GS= 2.97

0
 1
 3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

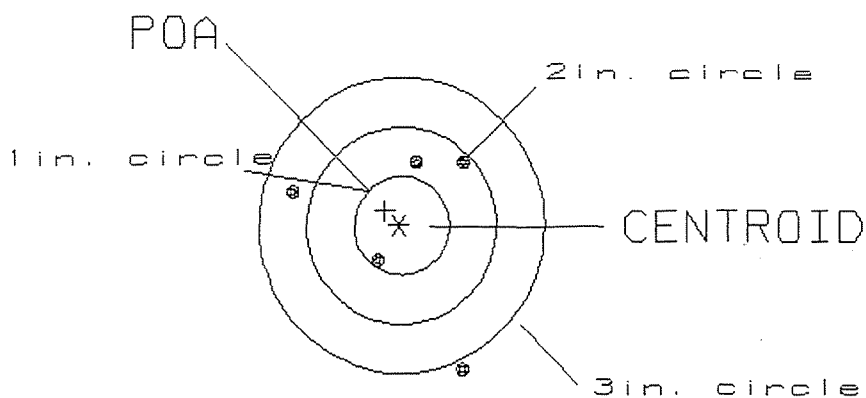
PATTERN #: 3

POA TO CENTROID: .211
 MIN RADIUS : .442
 MEAN RADIUS : .960
 MAX RADIUS : 1.580
 CENTROID X : .153
 CENTROID Y : -.146

12 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.79

1

US= 2.12

3

GS= 2.55

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6350012

DATE 8-23-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.39	2.45	2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.35	2.49	2.55	
PULL #3	2.36	2.47	2.60	
PULL #4	2.37	2.45	2.62	
PULL #5	2.40	2.48	2.64	
TOTAL	11.87	12.34	13.00	
AVG.	2.374	2.468	2.600	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.08	2.98	
PULL #2	3.11	3.12	
PULL #3	3.07	3.15	
PULL #4	3.08	3.12	
PULL #5	3.02	3.14	
TOTAL	15.36	15.51	
AVG.	3.072	3.102	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.12		3.96
PULL #2	4.08	4.18		3.97
PULL #3	4.12	4.13		3.90
PULL #4	4.18	4.11		3.97
PULL #5	4.18	4.03		3.99
TOTAL	20.65	20.57		19.79
AVG.	4.130	4.114		3.958

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350012

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-3-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>3</u> <u>2</u>	9-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.022</u>	9-3-97	CK
	J) ASSEMBLE STOCK		8-26-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-26-97	CR
	M) IRON SIGHT ALIGNMENT		8-26-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-26-97	CR
640	GALLERY TEST AND TARGET	L 78 R 72	9/12/97	BWT
	A) MALFUNCTIONS		9/12/97	BWT
	B) PIERCED PRIMERS		9/12/97	BWT
645	INSPECT FOR LIVE AMMO		9/12/97	LX
655	FINAL INSPECTION A) HEADSPACE		9-15-97	RLW
	B) TRIGGER PULL	<u>2.62</u> <u>2.55</u> <u>2.49</u> <u>2.48</u> <u>2.50</u>	9/25/97	TM
	C) FUNCTION			
660	PACK			

Do Not Use

SERIAL NO.



E6350012

ORDER 25705
MODEL 700™ M24
UPC



01 47700 1 25705 1

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01 47700 1 25705 1

Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
E6350012

46 ORDER NO.
25705

23DR

5705 E6350012

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM