

UPC



E6350014

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350014
14 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .231
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0563333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .23777

THE AMR FOR THIS RIFLE IS: 1.177

CENTROIDAL DISTANCES

0	TO	1	.349723
1	TO	2	.344189
1	TO	3	.617739

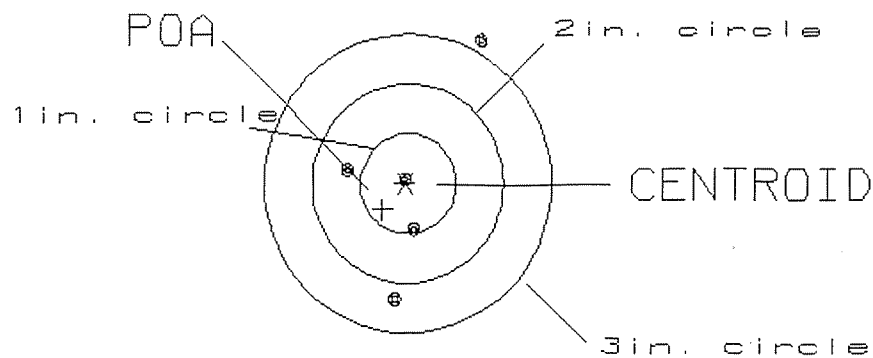
1
+ 2 <----POA
3

PATTERN #: 1
 POA TO CENTROID: .350
 MIN RADIUS : .058
 MEAN RADIUS : .796
 MAX RADIUS : 1.608
 CENTROID X : .235
 CENTROID Y : .259

14 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG350014

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.48
 US= 2.54
 GS= 2.71

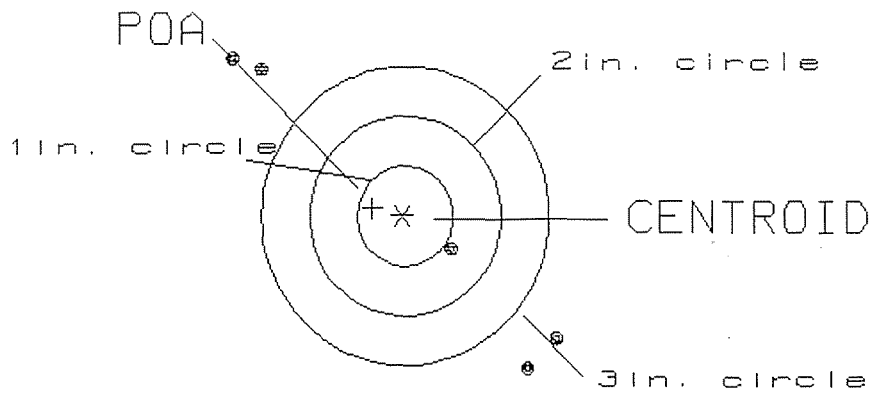
2
 3
 4

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .323
 MIN RADIUS : .532
 MEAN RADIUS : 1.810
 MAX RADIUS : 2.398
 CENTROID X : .314
 CENTROID Y : -.076

14 Aug 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/E6350014

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.44

0

VS= 3.08

1

GS= 4.40

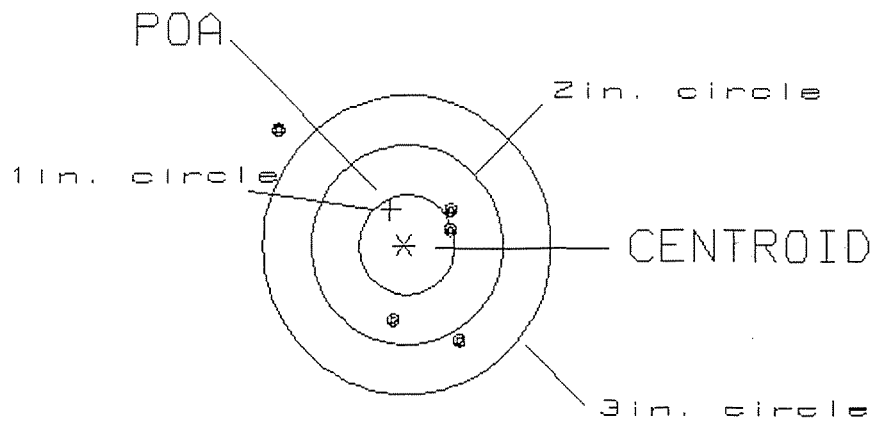
1

PATTERN #: 3
 POA TO CENTROID: .381
 MIN RADIUS : .438
 MEAN RADIUS : .926
 MAX RADIUS : 1.747
 CENTROID X : .144
 CENTROID Y : -.352

14 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.90

1

VS= 2.04

3

GS= 2.79

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6350014

DATE 7-29-97

TESTER AW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.66	2.57	2.65	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.66	2.67	2.73	
PULL #3	2.54	2.63	2.73	
PULL #4	2.56	2.67	2.72	
PULL #5	2.63	2.64	2.62	
TOTAL	13.05	13.12	13.45	
AVG.	2.61	2.62	2.69	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.18	3.07	
PULL #2	3.11	3.02	
PULL #3	3.12	3.04	
PULL #4	3.06	3.08	
PULL #5	3.12	3.07	
TOTAL	15.59	15.28	
AVG.	3.12	3.06	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.47		4.01
PULL #2	4.11	4.35		4.12
PULL #3	4.29	4.42		4.25
PULL #4	4.35	4.40		4.45
PULL #5	4.35	4.38		4.38
TOTAL	21.14	22.02		21.21
AVG.	4.23	4.40		4.24

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6350014

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) SAFETY ON FORCE	<u>4⁵</u> <u>4⁵</u> <u>4⁵</u>	7-31-97	JW
CONT.	G) SAFETY OFF FORCE	<u>3⁵</u> <u>3⁵</u> <u>3⁵</u>	7-31-97	JW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>23</u> <u>24</u> <u>23</u>	7-31-97	JW
	J) ASSEMBLE STOCK		7-30-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-10-97	CR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-30-97	CK
	M) IRON SIGHT ALIGNMENT		7-30-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-30-97	CK
640	GALLERY TEST AND TARGET	R 94 L 56	8-14-97	JW
	A) MALFUNCTIONS		8-14-97	JW
	B) PIERCED PRIMERS		8-14-97	JW
645	INSPECT FOR LIVE AMMO		8-14-97	KT
655	FINAL INSPECTION A) HEADSPACE		8-20-97	CK
	B) TRIGGER PULL	<u>2.45</u> <u>2.50</u> <u>2.44</u> <u>2.41</u> <u>2.43</u>	8-19-97	CR
	C) FUNCTION		8-20-97	CK
660	PACK			

Do Not Use

SERIAL NO

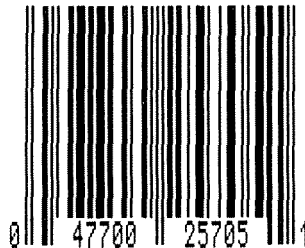


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ORDER 25705
MODEL 700™ M24
UPC



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Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.



5705 E6350014

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

