

UPC



E6350025

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350025
9 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.431
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .126
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .44904

THE AMR FOR THIS RIFLE IS: 1.223

CENTROIDAL DISTANCES

Ø TO 1	.603017
1 TO 2	.465192
1 TO 3	.563422

3

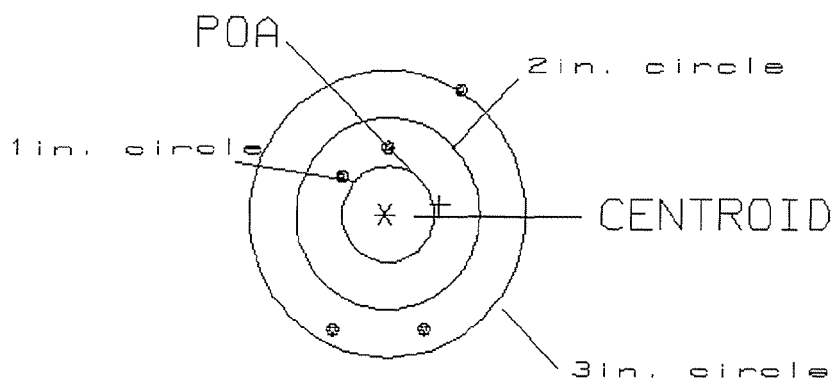
1 2+ <----POA

PATTERN #: 1
 POA TO CENTROID: .603
 MIN RADIUS : .674
 MEAN RADIUS : 1.113
 MAX RADIUS : 1.565
 CENTROID X : -.595
 CENTROID Y : -.098

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350025

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.46

0

VS= 2.55

2

GS= 2.90

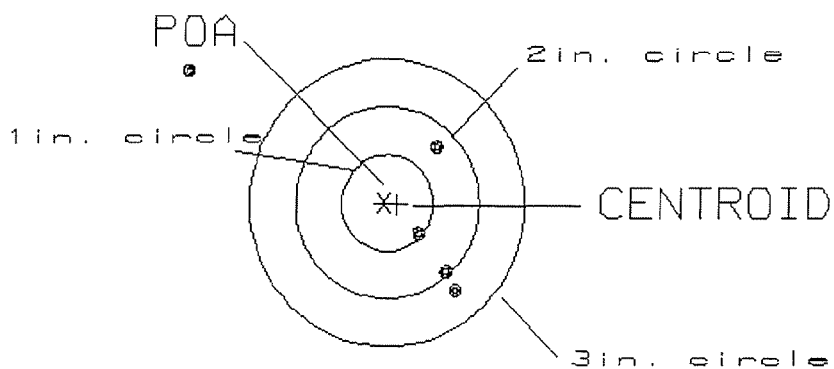
4

PATTERN #: 2
 POA TO CENTROID: .144
 MIN RADIUS : .467
 MEAN RADIUS : 1.175
 MAX RADIUS : 2.567
 CENTROID X : -.143
 CENTROID Y : .012

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.86

1

VS= 2.32

3

GS= 3.68

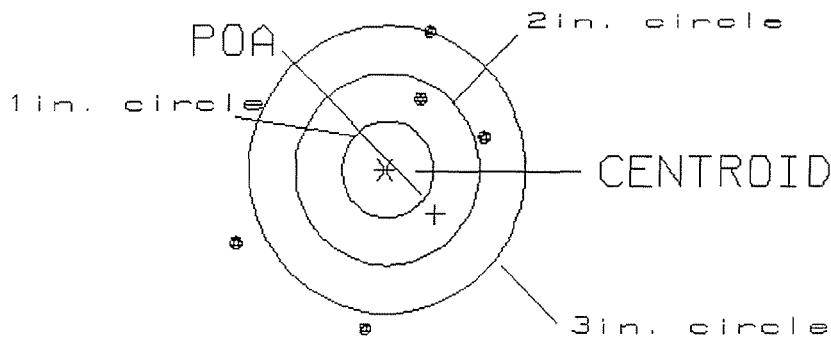
4

PATTERN #: 3
 POA TO CENTROID: .724
 MIN RADIUS : .807
 MEAN RADIUS : 1.380
 MAX RADIUS : 1.838
 CENTROID X : -.555
 CENTROID Y : .464

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.77
 VS= 3.05
 GS= 3.12

0
 1
 3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6350025

DATE 8-5-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.56	2.50	2.66	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.51	2.43	
PULL #3	2.45	2.50	2.52	
PULL #4	2.46	2.51	2.64	
PULL #5	2.46	2.49	2.66	
TOTAL	12.47	12.51	12.91	
AVG.	2.494	2.502	2.582	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.24	3.20	
PULL #2	3.22	3.26	
PULL #3	3.19	3.26	
PULL #4	3.21	3.15	
PULL #5	3.26	3.27	
TOTAL	16.12	16.14	
AVG.	3.224	3.228	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.02	3.97		4.10
PULL #2	3.96	4.17		4.12
PULL #3	4.01	4.14		4.13
PULL #4	3.97	4.09		4.10
PULL #5	4.01	4.12		4.18
TOTAL	19.97	20.49		20.63
AVG.	3.994	4.098		4.126

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350025

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

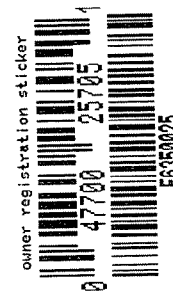
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	8-12-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>3</u> <u>3</u>	8-12-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.023</u>	8-12-97	CK
	J) ASSEMBLE STOCK		8-6-97	CK
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-6-97	CK
	M) IRON SIGHT ALIGNMENT		8-6-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-6-97	CK
640	GALLERY TEST AND TARGET	WIN: <u>L 65</u> <u>R 85</u>	9-8-97	TM
	A) MALFUNCTIONS		9-8-97	TM
	B) PIERCED PRIMERS		9-8-97	TM
645	INSPECT FOR LIVE AMMO		9-8-97	TM
655	FINAL INSPECTION A) HEADSPACE		9/10/97	RW
	B) TRIGGER PULL	<u>2.28</u> <u>2.22</u> <u>2.30</u> <u>2.25</u> <u>2.25</u>	9/10/97	TM
	C) FUNCTION			
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tr. Off. Marked Registered Marque Deposited

SERIAL NO.
E6350025

46 ORDER NO.
25705

18DR

5705 E6350025

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