

UPC



E6350028

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350028
15 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .04

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.116333

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .123018

THE AMR FOR THIS RIFLE IS: 1.12

CENTROIDAL DISTANCES

0 TO 1	.0812712
1 TO 2	.139843
1 TO 3	.186462

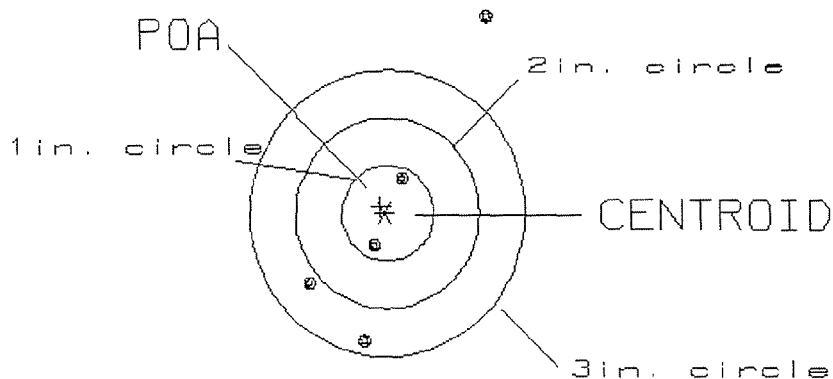
3 1 2 <----POA

PATTERN #: 1
 POA TO CENTROID: .082
 MIN RADIUS : .387
 MEAN RADIUS : 1.113
 MAX RADIUS : 2.306
 CENTROID X : .046
 CENTROID Y : -.067

15 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG350028

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.90

2

VS= 3.35

2

GS= 3.59

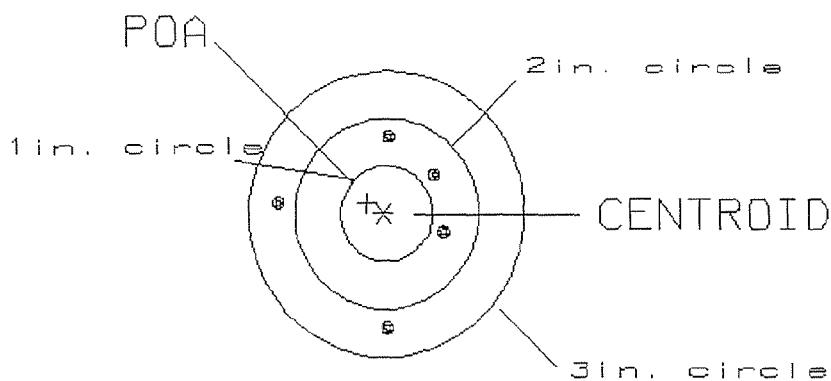
4

PATTERN #: 2
 POA TO CENTROID: .210
 MIN RADIUS : .604
 MEAN RADIUS : .901
 MAX RADIUS : 1.203
 CENTROID X : .180
 CENTROID Y : -.107

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350028

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.73

0

VS= 2.03

3

GS= 2.03

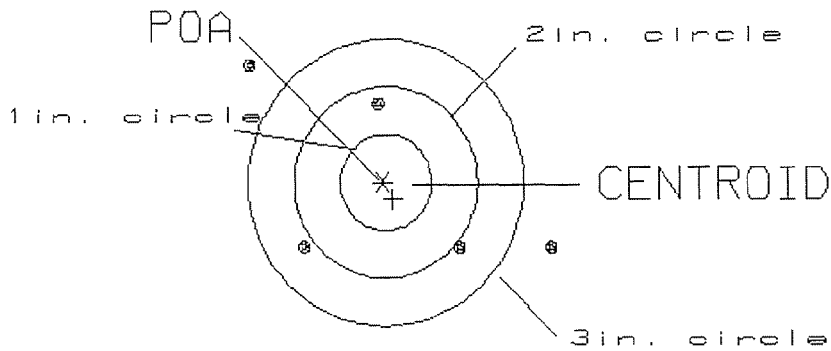
5

PATTERN #: 3
 POA TO CENTROID: .204
 MIN RADIUS : .787
 MEAN RADIUS : 1.347
 MAX RADIUS : 1.906
 CENTROID X : -.106
 CENTROID Y : .175

15 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350028

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.24

0

VS= 1.87

1

GS= 3.74

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E 6350028

DATE 7-30-95

TESTER J. W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.64	2.72	2.47	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.52	2.74	2.46	
PULL #3	2.27	2.43	2.48	
PULL #4	2.34	2.47	2.36	
PULL #5	2.45	2.48	2.42	
TOTAL	12.22	12.84	12.19	
AVG.	2.444	2.568	2.438	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.03	2.99	
PULL #2	3.01	2.89	
PULL #3	2.95	2.89	
PULL #4	3.00	2.93	
PULL #5	2.90	2.95	
TOTAL	14.89	14.65	
AVG.	2.978	2.93	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.96	3.90		4.01
PULL #2	3.91	3.88		4.09
PULL #3	3.94	3.97		4.04
PULL #4	3.99	4.08		3.88
PULL #5	3.82	4.02		3.87
TOTAL	19.62	19.85		19.89
AVG.	3.924	3.97		3.978

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6380028

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

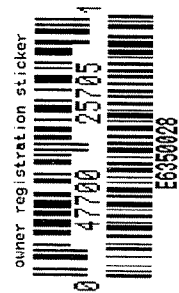
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-31-97	JW
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	7-31-97	JW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>24</u> <u>23⁵</u> <u>23</u>	7-31-97	JW
	J) ASSEMBLE STOCK		7-30-97	RW
	K) ASSEMBLE SWIVEL STUDS		8-21-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-30-97	RW
	M) IRON SIGHT ALIGNMENT		7-30-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-30-97	RW
640	GALLERY TEST AND TARGET	R 61 L 89	8/15/97	JW
	A) MALFUNCTIONS		8/15/97	JW
	B) PIERCED PRIMERS		8/15/97	JW
645	INSPECT FOR LIVE AMMO		8/15/97	KT
655	FINAL INSPECTION A) HEADSPACE		8-21-97	CK
	B) TRIGGER PULL	<u>2.67</u> <u>2.78</u> <u>2.70</u> <u>2.63</u> <u>2.60</u>	8-20-97	CK
	C) FUNCTION		8-21-97	CK
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this item.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO
E6350028

48 ORDER NO
25705

26WR

5705 E6350028

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