

UPC



E6350041

ENCLOSURE 1 IN ORIGINAL

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350041
9 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.106667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0906667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.139994$

THE AMR FOR THIS RIFLE IS: $.9423$

CENTROIDAL DISTANCES

0 TO 1	.20508
1 TO 2	.184114
1 TO 3	.624926

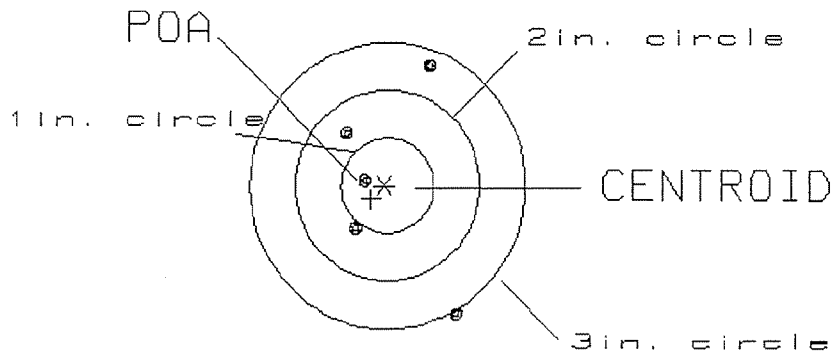
3 2¹ <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .205
 MIN RADIUS : .291
 MEAN RADIUS : .899
 MAX RADIUS : 1.554
 CENTROID X : .147
 CENTROID Y : .143

9 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6350041

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.18
 VS= 2.68
 GS= 2.70

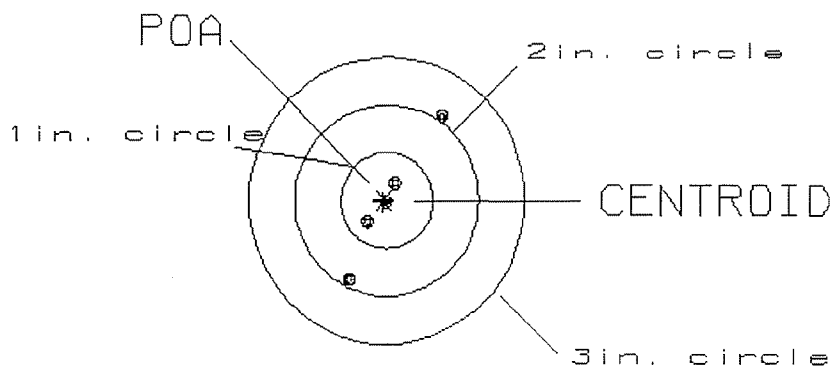
1
 3
 4

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .023
 MIN RADIUS : .041
 MEAN RADIUS : .510
 MAX RADIUS : 1.012
 CENTROID X : .010
 CENTROID Y : .020

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .95

3

VS= 1.70

4

GS= 1.94

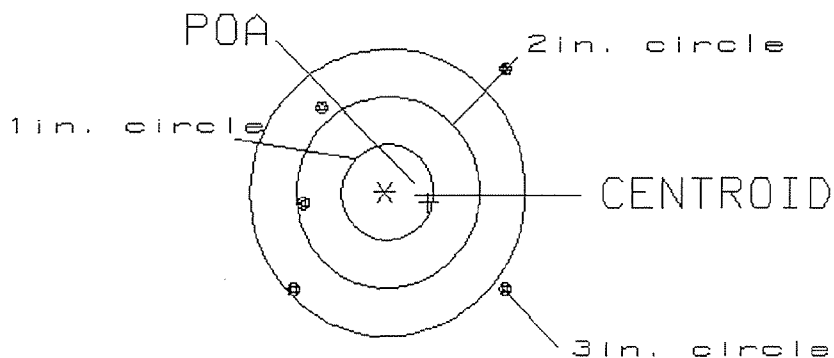
5

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .489
 MIN RADIUS : .973
 MEAN RADIUS : 1.418
 MAX RADIUS : 1.869
 CENTROID X : -.477
 CENTROID Y : .109

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.32

0

VS= 2.36

1

GS= 3.31

3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6350041

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-3-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.021</u>	10-3-97	CK
	J) ASSEMBLE STOCK		10-1-97	RW
	K) ASSEMBLE SWIVEL STUDS		10/15/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-1-97	RW
	M) IRON SIGHT ALIGNMENT		10-1-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-1-97	RW
640	GALLERY TEST AND TARGET	L 57 R 93	10-9-97	P.B.
	A) MALFUNCTIONS		10-9-97	P.B.
	B) PIERCED PRIMERS		10-9-97	P.B.
645	INSPECT FOR LIVE AMMO		10-9-97	KT
655	FINAL INSPECTION A) HEADSPACE		10/15/97	RP
	B) TRIGGER PULL	<u>2.51</u> <u>2.60</u> <u>2.58</u> <u>2.55</u> <u>2.63</u>	10-15-97	CR
	C) FUNCTION		10/15/97	RP

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6350041

DATE 10-1-97

TESTER A.A.P

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.31	2.20	2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.37	2.22	2.30	
PULL #3	2.38	2.22	2.43	
PULL #4	2.49	2.12	2.45	
PULL #5	2.48	2.10	2.49	
TOTAL	12.03	10.86	12.26	
AVG.	2.41	2.17	2.45	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.99	3.11	
PULL #2	3.15	3.14	
PULL #3	3.19	3.10	
PULL #4	3.23	3.11	
PULL #5	3.14	3.14	
TOTAL	15.70	15.60	
AVG.	3.14	3.12	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.97	4.08		4.16
PULL #2	3.99	3.91		4.17
PULL #3	4.06	4.00		4.08
PULL #4	4.00	4.07		4.15
PULL #5	4.05	4.13		4.18
TOTAL	20.07	20.19		20.72
AVG.	4.01	4.04		4.14

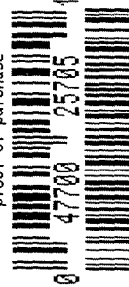
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

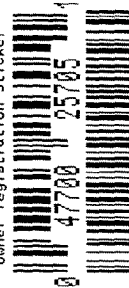
46 FORM

proof of purchase



E6350041

owner registration sticker



E6350041

Do Not Use

VERY IMPORTANT!
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
RIFLE.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO
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46 ORDER NO
25705

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5705 E6350041

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