

UPC



E6350049

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

SERIAL NO.



E6350049

ORDER 25705
MODEL 700™ M24
UPC



0 47700 1 25705 1

ORDER 25705
MODEL 700™ M24
UPC



0 47700 1 25705 1

Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.



5705 E6350049

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.

E6350049

48

ORDER NO.

25705

22DR

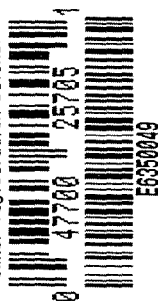
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

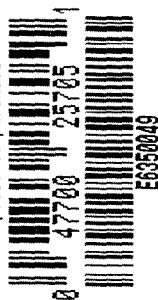
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

owner registration sticker



proof of purchase



NO 00

0

ON P

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350049
11 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .108333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.244667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .267578

THE AMR FOR THIS RIFLE IS: 1.076

CENTROIDAL DISTANCES

0	TO	1	.337854
1	TO	2	.413459
1	TO	3	1.35436

1
+2 <----POA

3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

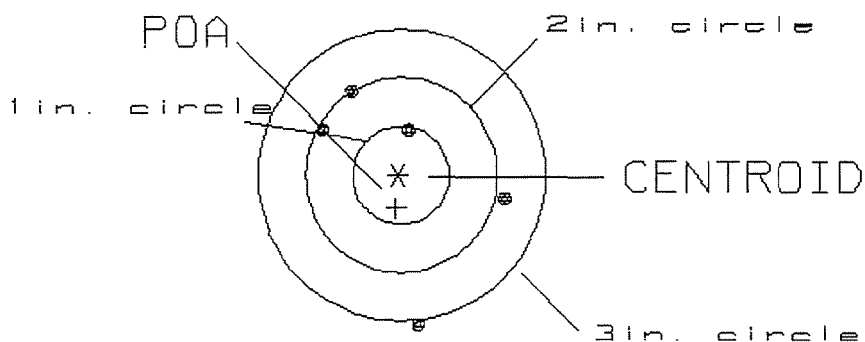
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .338
 MIN RADIUS : .513
 MEAN RADIUS : 1.037
 MAX RADIUS : 1.597
 CENTROID X : .024
 CENTROID Y : .337

11 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350049

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.92
 VS= 2.42
 GS= 2.53

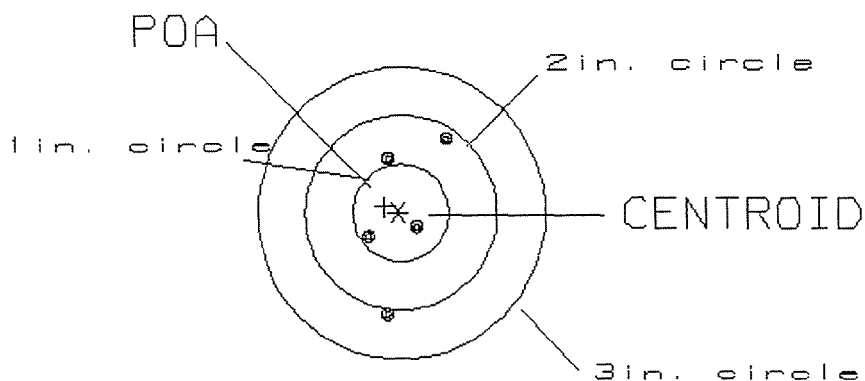
0
 3
 4

PATTERN #: 2
 POA TO CENTROID: .150
 MIN RADIUS : .213
 MEAN RADIUS : .617
 MAX RADIUS : 1.010
 CENTROID X : .136
 CENTROID Y : -.061

11 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350049

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .80

2

VS= 1.75

4

GS= 1.84

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

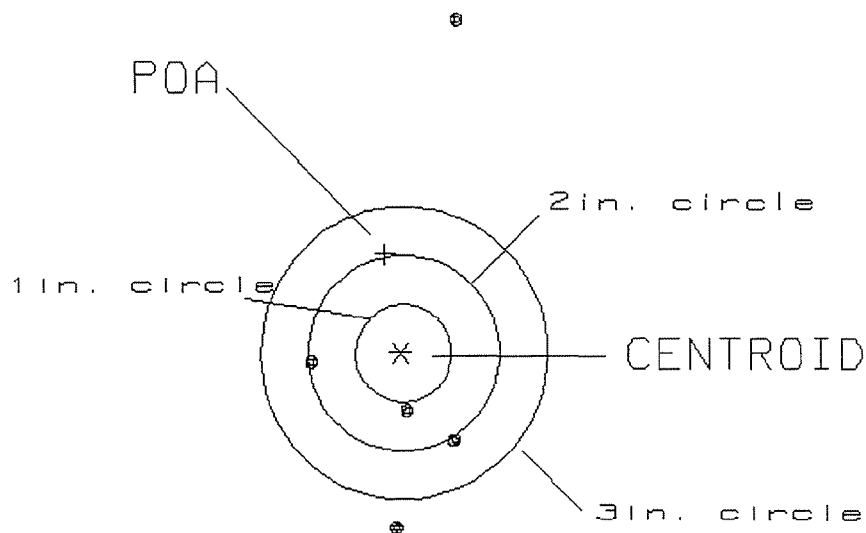
PATTERN #: 3

POA TO CENTROID: 1.024
 MIN RADIUS : .609
 MEAN RADIUS : 1.574
 MAX RADIUS : 3.425
 CENTROID X : .165
 CENTROID Y : -1.010

11 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350049

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.57
 VS= 5.17
 GS= 5.20

0
 1
 3

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350049
5 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.122
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .146667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .190775

THE AMR FOR THIS RIFLE IS: 1.5

CENTROIDAL DISTANCES

0	TO	1	.350013
1	TO	2	.701282
1	TO	3	.0721249

3
+ <----POA
2

REMINGTON CENTERFIRE ACCURACY TEST

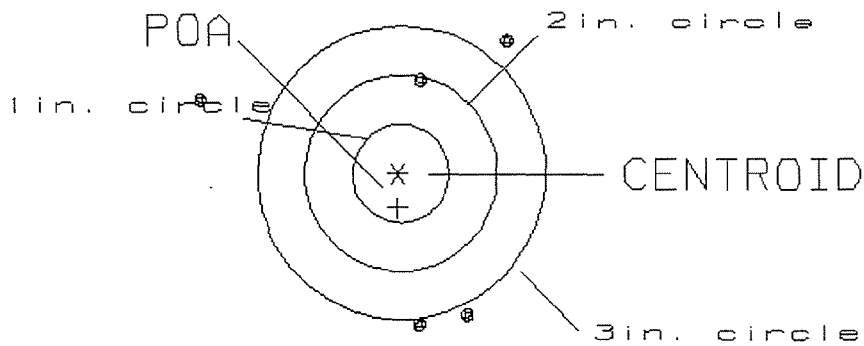
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .350
 MIN RADIUS : .943
 MEAN RADIUS : 1.618
 MAX RADIUS : 2.273
 CENTROID X : .003
 CENTROID Y : .350

5 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350049

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.21
 VS= 2.84
 GS= 3.62

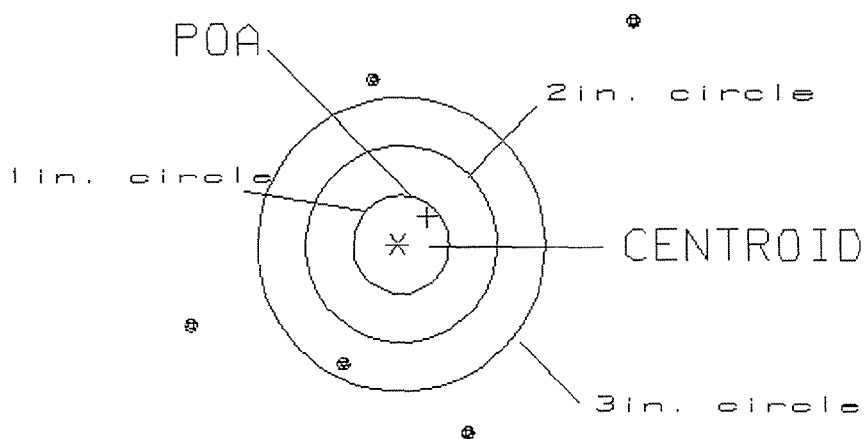
0
 1
 1

PATTERN #: 2
 POA TO CENTROID: .414
 MIN RADIUS : 1.364
 MEAN RADIUS : 2.138
 MAX RADIUS : 3.276
 CENTROID X : -.303
 CENTROID Y : -.281

5 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350049

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.55

0

VS= 4.17

0

GS= 5.49

1

REMINGTON CENTERFIRE ACCURACY TEST

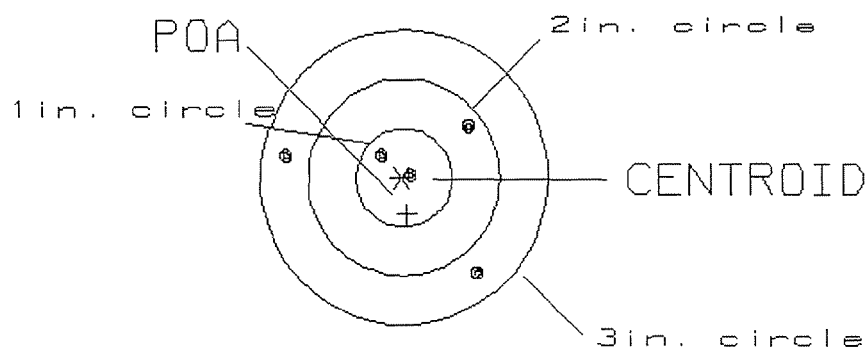
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .377
 MIN RADIUS : .044
 MEAN RADIUS : .745
 MAX RADIUS : 1.236
 CENTROID X : -.066
 CENTROID Y : .371

5 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350049

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.94

2

VS= 1.52

3

GS= 2.29

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6350049
DATE 8-6-97
TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.59	2.59	2.61		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.64	2.57	2.54		
PULL #3	2.65	2.60	2.64		
PULL #4	2.67	2.66	2.62		
PULL #5	2.61	2.60	2.60		
TOTAL	13.16	13.02	13.01		
AVG.	2.632	2.604	2.602		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.24	3.17		
PULL #2	3.28	3.29		
PULL #3	3.02	3.20		
PULL #4	3.26	3.25		
PULL #5	3.20	3.33		
TOTAL	16.00	16.24		
AVG.	3.200	3.248		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.16	4.19		4.03
PULL #2	4.18	4.18		3.91
PULL #3	4.16	4.28		3.90
PULL #4	4.11	4.23		3.98
PULL #5	4.28	4.19		4.01
TOTAL	20.89	21.07		19.83
AVG.	4.178	4.214		3.966

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350049

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-4-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-4-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.021</u>	9-4-97	CK
	J) ASSEMBLE STOCK		9-2-97	CK
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-2-97	CK
	M) IRON SIGHT ALIGNMENT		9-2-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-2-97	CK
640	GALLERY TEST AND TARGET	R 100 L 50	9597 9-11-97	KT AC
	A) MALFUNCTIONS		9597 9-11-97	KT AC
	B) PIERCED PRIMERS		9597 9-11-97	KT AC
645	INSPECT FOR LIVE AMMO		9597 9-11-97	BWT AC TAD
655	FINAL INSPECTION A) HEADSPACE		9/16/97	RW
	B) TRIGGER PULL	<u>2.67</u> <u>2.70</u> <u>2.69</u> <u>2.53</u> <u>2.61</u>	9/16/97	TAM
	C) FUNCTION			
660	PACK			