

UPC



E6350050

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
E6350050

48 ORDER NO.
25705

18DR

5705 E6350050

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



E6350050

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

proof of purchase



owner registration sticker



46 FORM

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350050
4 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.146$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.157333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.214639$

THE AMR FOR THIS RIFLE IS: $.9763$

CENTROIDAL DISTANCES

0	TO	1	.255625
1	TO	2	.301505
1	TO	3	.572735

3

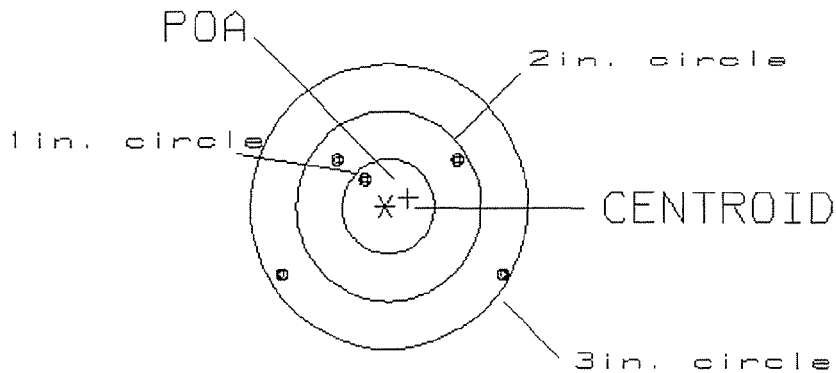
1 2 <----POA

PATTERN #: 1
 POA TO CENTROID: .256
 MIN RADIUS : .447
 MEAN RADIUS : .994
 MAX RADIUS : 1.449
 CENTROID X : -.240
 CENTROID Y : -.088

4 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350050

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.48
 VS= 1.20
 GS= 2.48

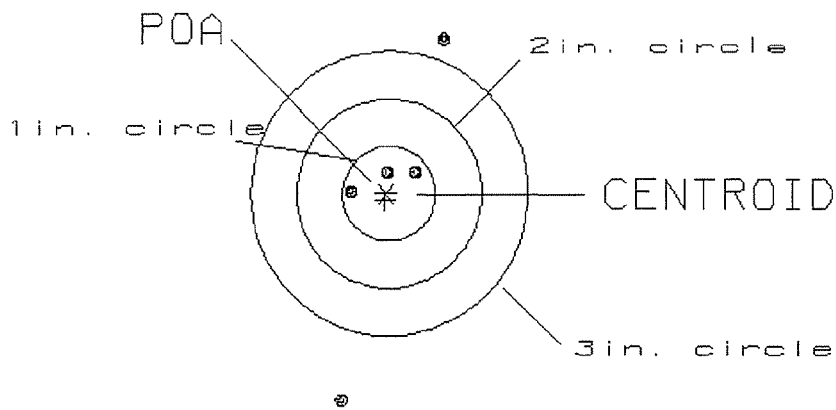
1
 3
 5

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .077
 MIN RADIUS : .201
 MEAN RADIUS : .981
 MAX RADIUS : 2.198
 CENTROID X : .013
 CENTROID Y : .076

4 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350050

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.13
 VS= 3.78
 GS= 3.95

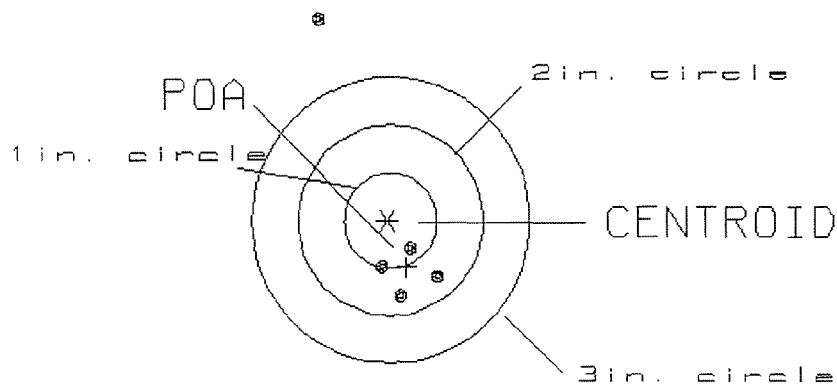
3
 3
 3

PATTERN #: 3
 POA TO CENTROID: .528
 MIN RADIUS : .389
 MEAN RADIUS : .954
 MAX RADIUS : 2.296
 CENTROID X : -.211
 CENTROID Y : .484

4 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350050

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.34

1

VS= 2.94

4

GS= 3.06

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350050

DATE 8-6-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.32	2.41	2.60		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.35	2.44	2.55		
PULL #3	2.37	2.42	2.58		
PULL #4	2.36	2.38	2.50		
PULL #5	2.38	2.45	2.69		
TOTAL	11.78	12.10	12.92		
AVG.	2.356	2.420	2.584		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.05	2.97		
PULL #2	3.06	3.10		
PULL #3	2.93	3.14		
PULL #4	3.13	3.22		
PULL #5	3.07	3.02		
TOTAL	15.24	15.45		
AVG.	3.048	3.090		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.96	4.11		4.15
PULL #2	3.91	4.16		4.28
PULL #3	3.98	4.12		3.83
PULL #4	3.98	4.20		4.13
PULL #5	3.97	4.24		4.34
TOTAL	19.80	20.83		20.73
AVG.	3.960	4.166		4.143

26
29
234

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # F 6350050

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-3-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	9-3-97	CK
	J) ASSEMBLE STOCK		9-2-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-12-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-2-97	CR
	M) IRON SIGHT ALIGNMENT		9-2-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-2-97	CR
640	GALLERY TEST AND TARGET	R79 L71	9-4-97	BWT
	A) MALFUNCTIONS		9-4-97	BWT
	B) PIERCED PRIMERS		9-4-97	BWT
645	INSPECT FOR LIVE AMMO		9-4-97	KT
655	FINAL INSPECTION A) HEADSPACE		9-12-97	CK
	B) TRIGGER PULL	<u>2.44</u> <u>2.46</u> <u>2.49</u> <u>2.52</u> <u>2.54</u>	9/11/97	Tm
	C) FUNCTION		9-12-97	CK
660	PACK			