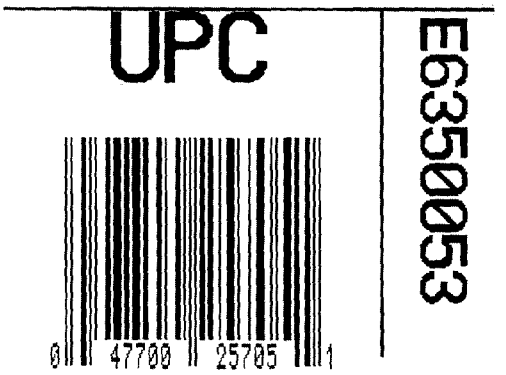

UPC
E6350053
0 47700 25705 1

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

Do Not Use

ORDER 25705

MODEL 700™ M24

UPC

Do Not Use

ORDER 25705

MODEL 700™ M24

UPC

SERIAL NO.

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAING:
- INSTUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

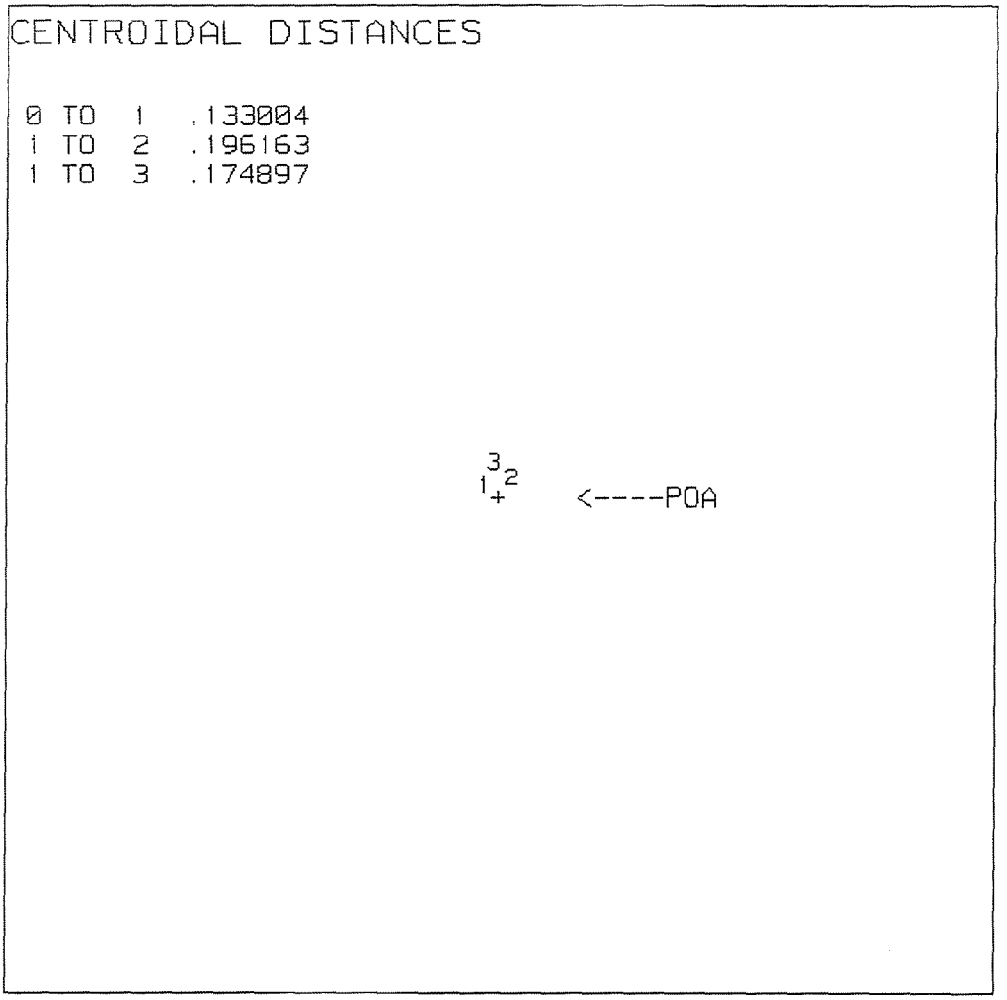
46 FORM

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350053
16 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0193333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .150333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .151571

THE AMR FOR THIS RIFLE IS: 1.076

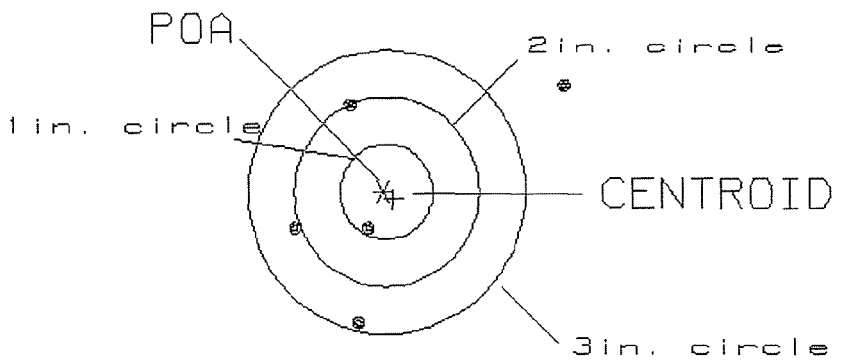


REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	1	
POA TO CENTROID:		.132
MIN RADIUS	:	.411
MEAN RADIUS	:	1.218
MAX RADIUS	:	2.216
CENTROID X	:	-.107
CENTROID Y	:	.079

16 Sep 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350053

CENTERFIRE PATTERN # 1



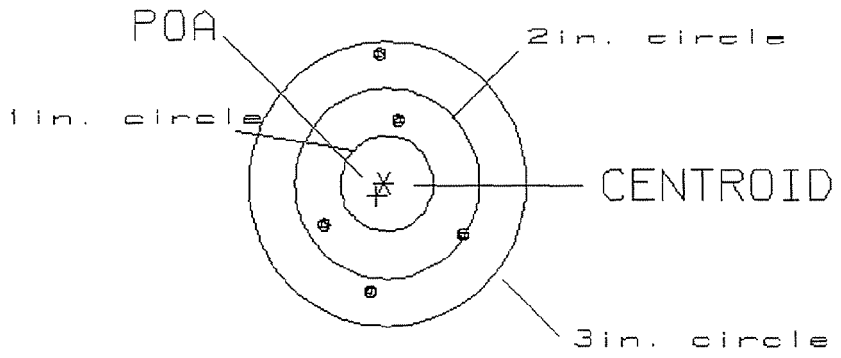
# OF SHOTS= 5	# IN CIRCLE
HS= 2.84	1
VS= 2.48	1
GS= 3.32	4

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	2	
POA TO CENTROID:		.158
MIN RADIUS	:	.707
MEAN RADIUS	:	.999
MAX RADIUS	:	1.420
CENTROID X	:	.081
CENTROID Y	:	.135

16 Sep 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350053

CENTERFIRE PATTERN # 2



# OF SHOTS= 5	# IN CIRCLE
HS= 1.41	0
VS= 2.58	3
GS= 2.58	5

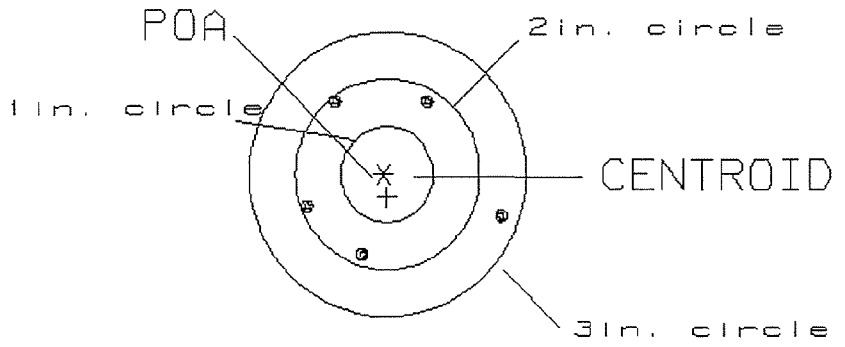
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3

POA TO CENTROID:	.239
MIN RADIUS :	.873
MEAN RADIUS :	1.012
MAX RADIUS :	1.341
CENTROID X :	-.032
CENTROID Y :	.237

16 Sep 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350053

CENTERFIRE PATTERN # 3



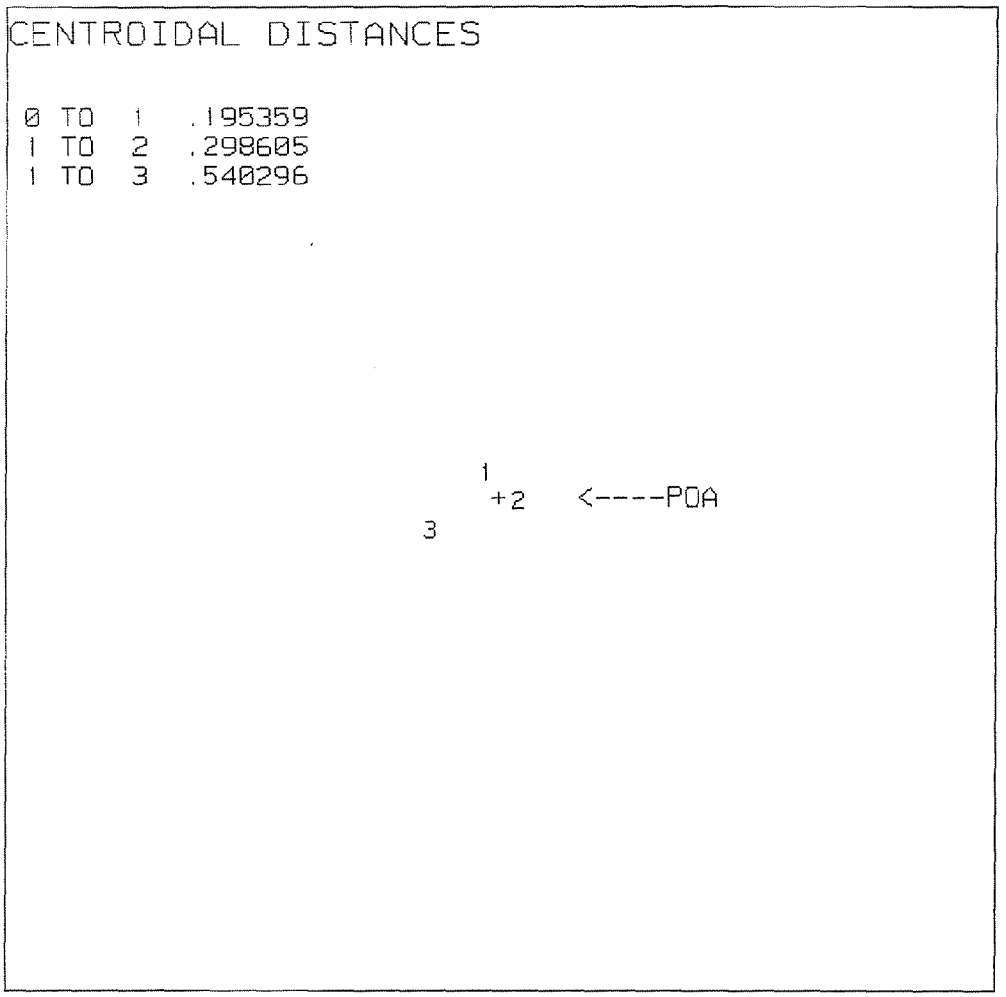
# OF SHOTS= 5	# IN CIRCLE
HS= 2.18	0
VS= 1.62	4
GS= 2.19	5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350053
10 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.147667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.025
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .149768

THE AMR FOR THIS RIFLE IS: 1.339



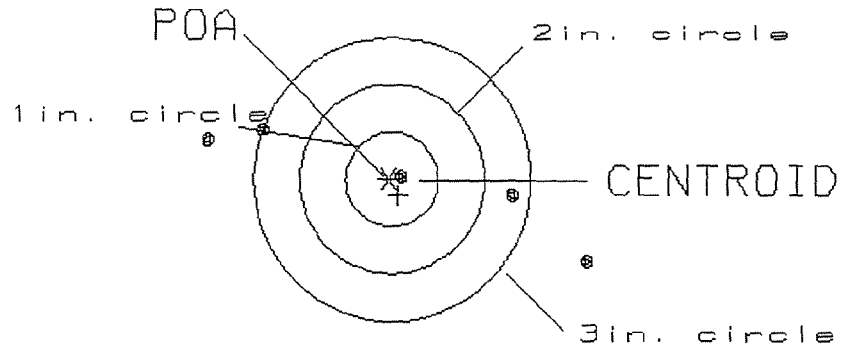
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 1 □

POA TO CENTROID:	.195
MIN RADIUS :	.102
MEAN RADIUS :	1.463
MAX RADIUS :	2.260
CENTROID X :	-.098
CENTROID Y :	.169

10 Sep 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG350053

CENTERFIRE PATTERN # 1



# OF SHOTS= 5	# IN CIRCLE
HS= 4.10	1
VS= 1.41	1
GS= 4.32	2

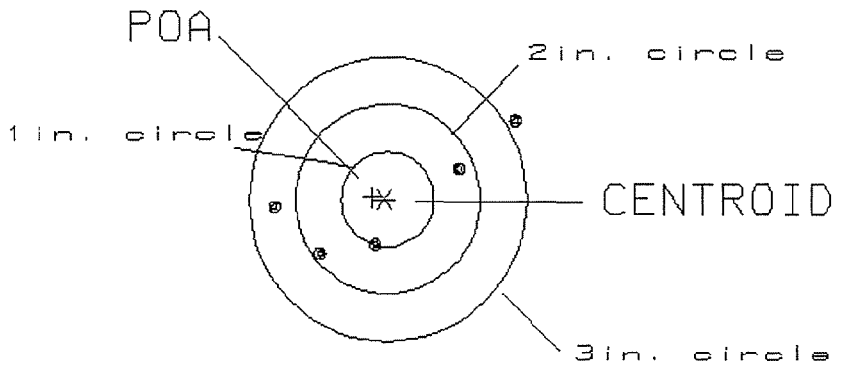
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 2 □

POA TO CENTROID:		.131
MIN RADIUS	:	.523
MEAN RADIUS	:	1.012
MAX RADIUS	:	1.590
CENTROID X	:	.129
CENTROID Y	:	-.025

10 Sep 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350053

CENTERFIRE PATTERN # 2



# OF SHOTS= 5	# IN CIRCLE
HS= 2.61	0
VS= 1.42	3
GS= 2.77	4

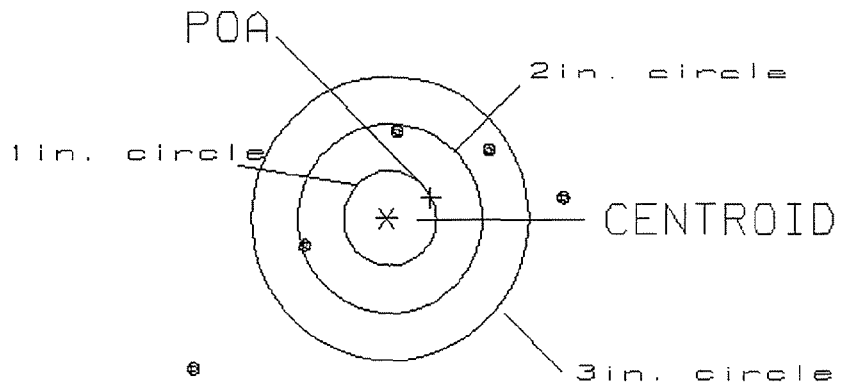
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 3 □

POA TO CENTROID:		.522
MIN RADIUS	:	.886
MEAN RADIUS	:	1.542
MAX RADIUS	:	2.658
CENTROID X	:	-.474
CENTROID Y	:	-.219

10 Sep 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350053

CENTERFIRE PATTERN # 3



# OF SHOTS= 5	# IN CIRCLE
HS= 3.99	0
VS= 2.48	2
GS= 4.40	3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6350053
DATE 8-22-97
TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.51	2.48	2.49		MIN. SETTING,
PULL #2	2.57	2.54	2.43		NO AVG. OF 5
PULL #3	2.56	2.50	2.47		READINGS ACCEPT-
PULL #4	2.60	2.53	2.44		ABLE LESS THAN 2#
PULL #5	2.56	2.55	2.41		
TOTAL	12.80	12.60	12.24		
AVG.	2.560	2.520	2.448		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.97	3.00		
PULL #2	3.05	3.16		
PULL #3	2.99	3.16		
PULL #4	3.27	3.13		
PULL #5	3.29	3.12		
TOTAL	15.57	15.57		
AVG.	3.114	3.114		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	3.96		4.14
PULL #2	3.91	3.93		4.21
PULL #3	3.98	3.91		4.01
PULL #4	4.00	4.12		4.19
PULL #5	3.96	4.01		4.12
TOTAL	19.89	19.93		20.67
AVG.	3.978	3.986		4134

ISRAELI GUNS CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350053

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	4 4 4	9-3-97	CK
CONT.	G) SAFETY OFF FORCE	2 2 3	9-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	.023 .022 .024	9-3-97	CK
	J) ASSEMBLE STOCK		8-27-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-27-97	CR
	M) IRON SIGHT ALIGNMENT		8-27-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-27-97	CR
640	GALLARY TEST AND TARGET	Left 70 L 62 Right 80 R 88	9/10/97 9/15/97	TM KT
	A) MALFUNCTIONS		9/15/97 9/10/97	KT TM
	B) PIERCED PRIMERS		9/15/97 9/10/97	KT TM
645	INSPECT FOR LIVE AMMO		9/15/97 9/10/97	BWT AC
655	FINAL INSPECTION A) HEADSPACE		9-19-97	
	B) TRIGGER PULL	2.46 2.39 2.38 2.33 2.36	9/18/97	TM
	C) FUNCTION			
660	PACK			