

UPC



E6350064

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN. CHAMBER

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

48

SERIAL NO.
E6350064

ORDER NO.
25705

18DR

5705 E6350064

REG. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

ORDER 25705

MODEL 700™ M24

UPC



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MODEL 700™ M24

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SERIAL NO.



E6350064

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350064
10 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.179$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.137667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.225817$

THE AMR FOR THIS RIFLE IS: $.8273$

CENTROIDAL DISTANCES

Ø TO	1	.49973
1 TO	2	.659921
1 TO	3	.280179

1 3 + <----POA
2

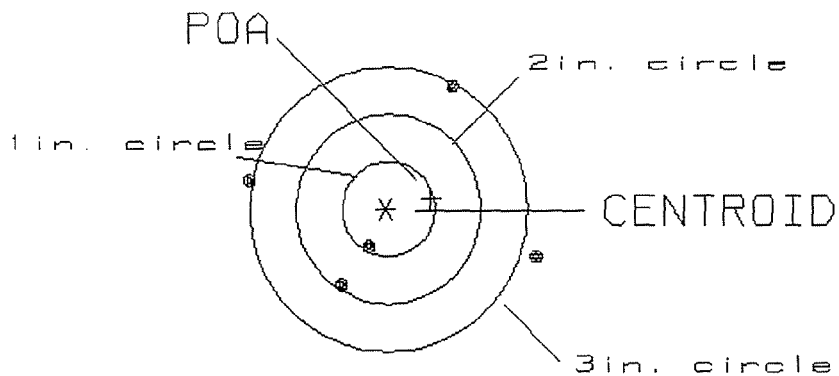
PATTERN #: 1

POA TO CENTROID: .499
 MIN RADIUS : .443
 MEAN RADIUS : 1.219
 MAX RADIUS : 1.678
 CENTROID X : -.489
 CENTROID Y : -.103

10 Sep 1997

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CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.14

1

VS= 2.10

2

GS= 3.24

3

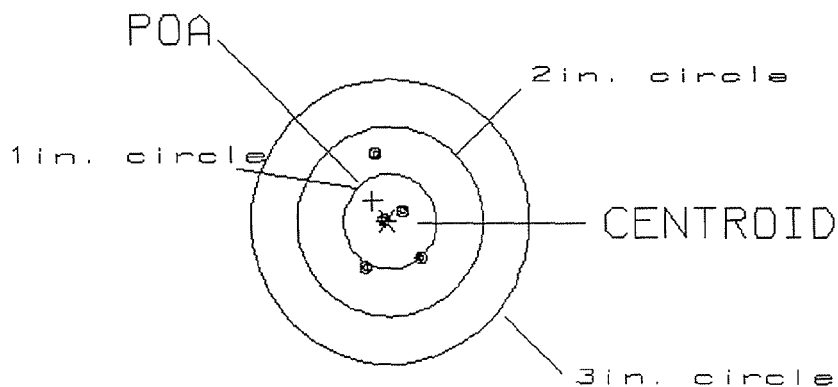
PATTERN #: 2

POA TO CENTROID: .270
MIN RADIUS : .054
MEAN RADIUS : .411
MAX RADIUS : .728
CENTROID X : .161
CENTROID Y : -.217

10 Sep 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .56
VS= 1.19
GS= 1.20

3
5
5

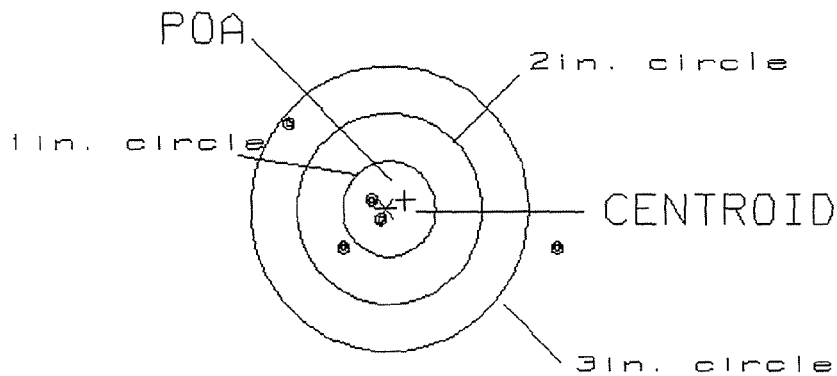
PATTERN #: 3

POA TO CENTROID: .229
 MIN RADIUS : .130
 MEAN RADIUS : .852
 MAX RADIUS : 1.846
 CENTROID X : -.209
 CENTROID Y : -.093

10 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.86

2

VS= 1.38

3

GS= 3.17

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50#+.50#
3.00#+.75#
4.00#+1.00#

SERIAL NO. E6350064
DATE 9-3-97
TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.36	2.47	2.47	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.46	2.48	
PULL #3	2.56	2.39	2.41	
PULL #4	2.60	3.48	2.49	
PULL #5	2.47	2.39	2.52	
TOTAL	12.55	12.19	12.37	
AVG.	2.510	2.438	2.474	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.26	3.24	
PULL #2	3.20	3.20	
PULL #3	3.18	3.08	
PULL #4	3.27	3.16	
PULL #5	3.24	3.12	
TOTAL	16.15	15.80	
AVG.	3.230	3.160	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.91	3.99		4.08
PULL #2	3.90	3.92		4.10
PULL #3	3.98	4.01		4.20
PULL #4	4.02	3.95		4.15
PULL #5	4.01	3.92		4.09
TOTAL	19.82	19.79		20.62
AVG.	3.964	3.958		4.124

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350064

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-4-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-4-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	9-4-97	CK
	J) ASSEMBLE STOCK		9-3-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-3-97	CR
	M) IRON SIGHT ALIGNMENT		9-3-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-3-97	CR
640	GALLERY TEST AND TARGET	L.55 R. 95	9-6-97	DH
	A) MALFUNCTIONS		9-6-97	DH
	B) PIERCED PRIMERS		9-6-97	DH
645	INSPECT FOR LIVE AMMO		9/6/97	CAF
655	FINAL INSPECTION A) HEADSPACE		9/11/97	RW
	B) TRIGGER PULL	<u>2.39</u> <u>2.38</u> <u>2.39</u> <u>2.40</u> <u>2.38</u>	9/11/97	TAM
	C) FUNCTION			
660	PACK			