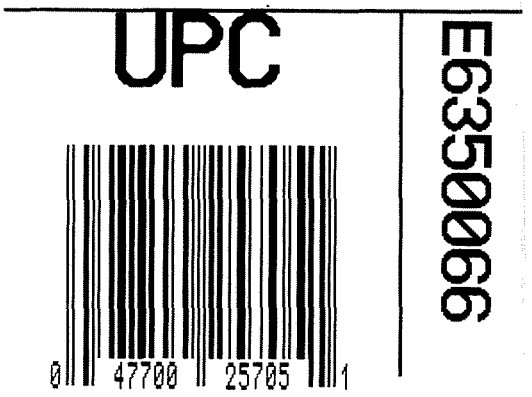
UPC
0 47700 25705 1
E6350066

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

*INCLUDES 1 IN CHAMBER

)o Not Use

NO.

ORDER 25705

MODEL 700™ M24

UPC

0 47700 25705 1

ORDER 25705

MODEL 700™ M24

UPC

0 47700 25705 1

Do Not Use

Remington®

VERY IMPORTAN
Instruction Bo
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safe use of th
firearm.

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

46

E6350066

ORDER NO.

25705

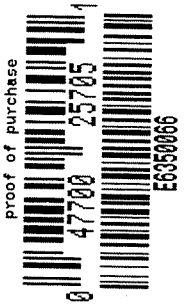
10RR

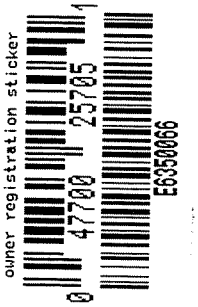
Reg. U.S. Pat & Tm. Off. Marca Registrada Marque Deposee.

5705 E6350066

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAING:
- INSTUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS





46 FORM

Remington Test Lab, Ilion, N.Y.

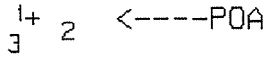
Centroidal distance calculations for Rifle # E6350066
29 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .005
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0726667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0728385

THE AMR FOR THIS RIFLE IS: 1.044

CENTROIDAL DISTANCES

0 TO 1 .0850941
1 TO 2 .319781
1 TO 3 .19383



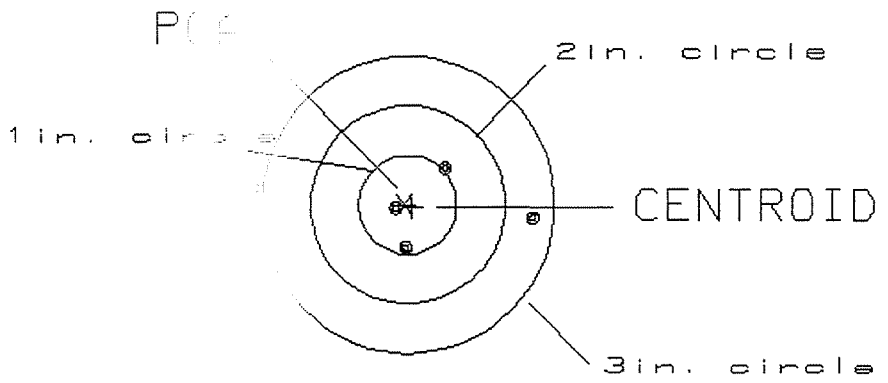
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1

POA TO CENTROID:	.085
MIN RADIUS :	.171
MEAN RADIUS :	.775
MAX RADIUS :	1.512
CENTROID X :	-.080
CENTROID Y :	.029

29 Sep 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350066

CENTERFIRE PATTERN # 1



# OF SHOTS= 5	# IN CIRCLE
HS= 2.81	3
VS= .74	3
GS= 2.82	4

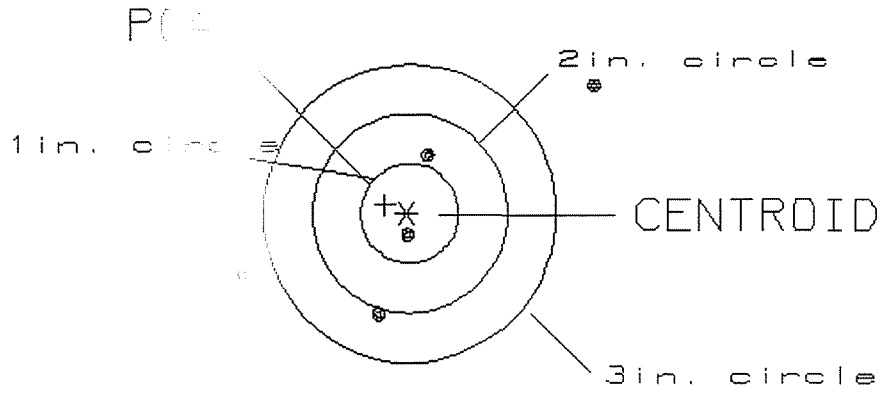
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID:	.235
MIN RADIUS :	.216
MEAN RADIUS :	1.195
MAX RADIUS :	2.229
CENTROID X :	.218
CENTROID Y :	-.087

29 Sep 1997 F:\E:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350066

CENTERFIRE PATTERN # 2



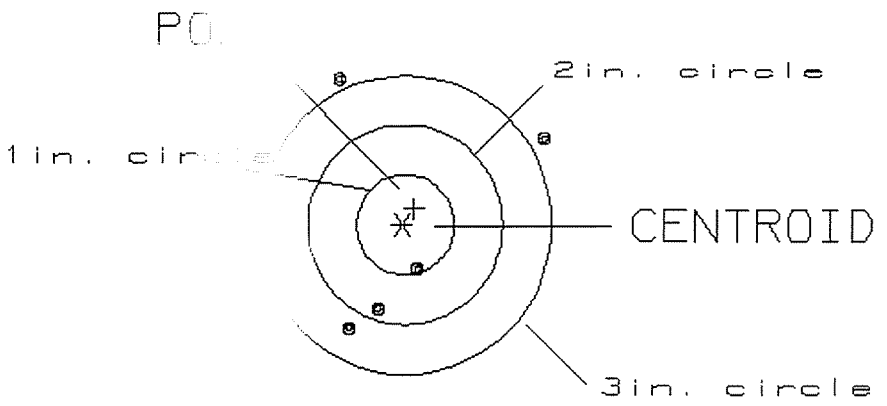
# OF SHOTS= 5	# IN CIRCLE
HS= 3.60	1
VS= 2.28	2
GS= 4.03	3

REMINGTON CENTERFIRE AC[illegible]Y TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
POA TO CENTROID: .202
MIN RADIUS : .453
MEAN RADIUS : 1.163
MAX RADIUS : 1.676
CENTROID X : -.123
CENTROID Y : -.160

29 Sep 1997 [illegible]/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350066

CENTE[illegible]FIRE PATTERN # 3



OF SHOTS= 5

HS= 2.13
VS= 2.52
GS= 2.79

IN CIRCLE

1
2
3

Remington Test Lab, Ilion, N.Y.

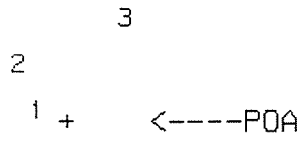
Centroidal distance calculations for Rifle # E6350066
26 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0496667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .363333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .366712

THE AMR FOR THIS RIFLE IS: 1.32

CENTROIDAL DISTANCES

0 TO 1 .210623
1 TO 2 .319995
1 TO 3 .810494

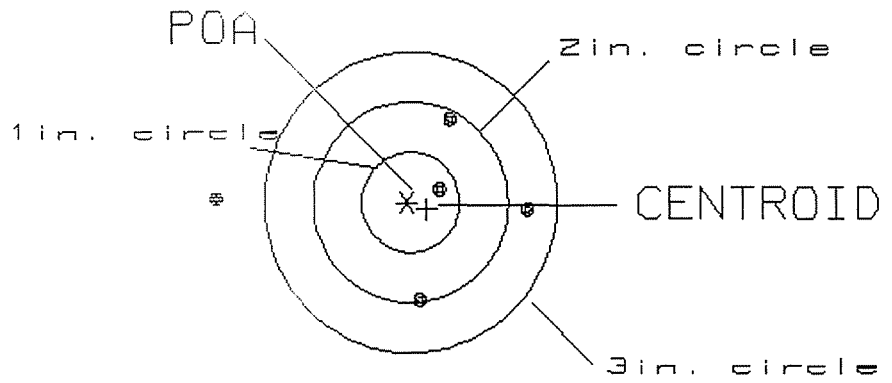


REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	1
POA TO CENTROID:	.211
MIN RADIUS :	.385
MEAN RADIUS :	1.106
MAX RADIUS :	1.978
CENTROID X :	-.199
CENTROID Y :	.069

26 Sep 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350066

CENTERFIRE PATTERN # 1



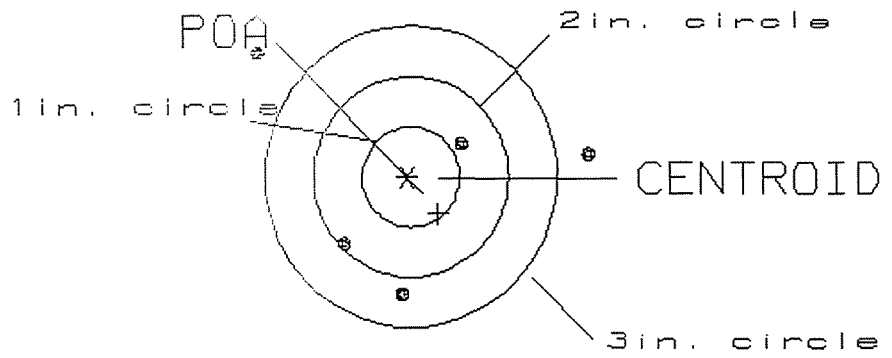
# OF SHOTS= 5	# IN CIRCLE
HS= 3.18	1
VS= 1.88	2
GS= 3.18	4

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	2	
POA TO CENTROID:		.483
MIN RADIUS	:	.595
MEAN RADIUS	:	1.309
MAX RADIUS	:	2.006
CENTROID X	:	-.313
CENTROID Y	:	.368

26 Sep 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350066

CENTERFIRE PATTERN # 2



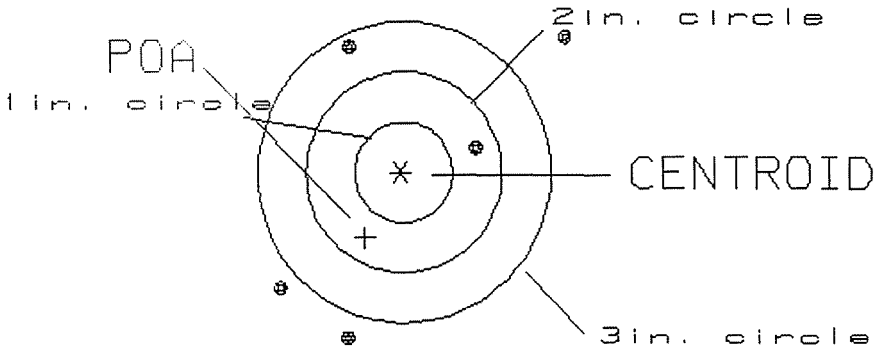
# OF SHOTS= 5	# IN CIRCLE
HS= 3.36	0
VS= 2.47	2
GS= 3.52	3

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	3	
POA TO CENTROID:		.747
MIN RADIUS	:	.798
MEAN RADIUS	:	1.546
MAX RADIUS	:	2.118
CENTROID X	:	.363
CENTROID Y	:	.653

26 Sep 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350066

CENTERFIRE PATTERN # 3



# OF SHOTS= 5	# IN CIRCLE
HS= 2.84	0
VS= 3.06	1
GS= 3.82	2

ISRAELI GUNS CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E635 0066

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	6 6 6	9-19-97	CR
CONT.	G) SAFETY OFF FORCE	3 3 3	9-19-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	.023 .022 .022	9-19-97	CR
	J) ASSEMBLE STOCK		9-18-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-30-97	TCP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-18-97	CR
	M) IRON SIGHT ALIGNMENT		9-18-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-18-97	CR
640	GALLARY TEST AND TARGET	L50 R100 L50 R100	9/24/97 9/29/97	KT BWT
	A) MALFUNCTIONS		9/24/97 9/29/97	KT BWT
	B) PIERCED PRIMERS		9/24/97 9/29/97	KT BWT
645	INSPECT FOR LIVE AMMO		9/24/97 9/29/97	BWT KT
655	FINAL INSPECTION A) HEADSPACE		9-30-97	TCP
	B) TRIGGER PULL	2.33 2.36 2.37 2.38 2.30	9-30-97	RP
	C) FUNCTION		9-30-97	RP
660	PACK			

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6350066
DATE 9-17-97
TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.27	2.32	2.40		MIN. SETTING,
PULL #2	2.29	2.28	2.38		NO AVG. OF 5
PULL #3	2.25	2.27	2.37		READINGS ACCEPT-
PULL #4	2.30	2.26	2.29		ABLE LESS THAN 2#
PULL #5	2.29	2.29	2.36		
TOTAL	11.40	11.42	11.80		
AVG.	2.280	2.284	2.360		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.04	3.07		
PULL #2	3.00	2.97		
PULL #3	2.91	2.96		
PULL #4	2.99	2.97		
PULL #5	2.99	2.96		
TOTAL	14.85	14.93		
AVG.	2.970	2.986		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.97	4.15		3.92
PULL #2	3.94	4.09		3.99
PULL #3	3.99	4.06		4.06
PULL #4	3.97	4.04		4.06
PULL #5	4.03	4.07		4.08
TOTAL	19.90	20.41		20.11
AVG.	3.980	4.082		4.022