

UPC



E6350116

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350116
22 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0733333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .285333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .294606

THE AMR FOR THIS RIFLE IS: 1.249

CENTROIDAL DISTANCES

0 TO 1	.3078
1 TO 2	.0751665
1 TO 3	.335292

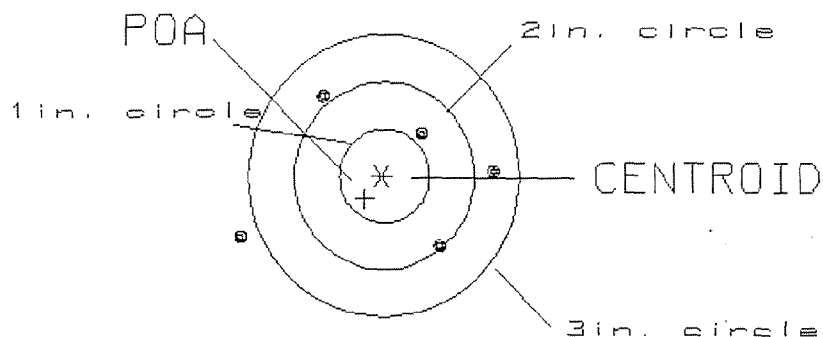
3
2
+ <----POA

PATTERN #: 1
 POA TO CENTROID: .308
 MIN RADIUS : .575
 MEAN RADIUS : 1.100
 MAX RADIUS : 1.662
 CENTROID X : .185
 CENTROID Y : .246

21 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG350116.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.75
 US= 1.58
 GS= 2.84

0
 2
 4

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .233

MIN RADIUS : .671

MEAN RADIUS : 1.084

MAX RADIUS : 1.375

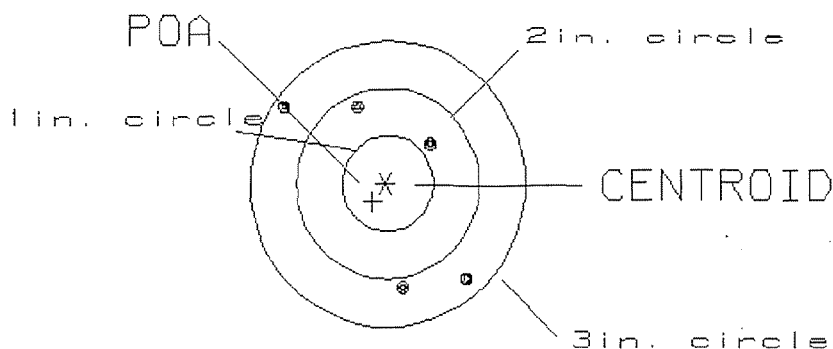
CENTROID X : .136

CENTROID Y : .189

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350116.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.97

0

US= 2.00

2

GS= 2.65

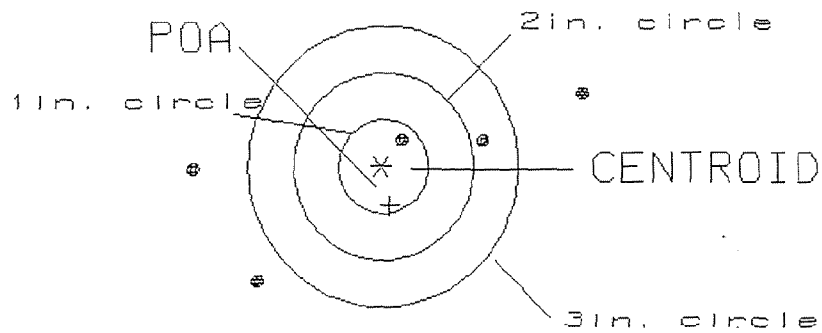
5

PATTERN #: 030
 POA TO CENTROID: .433
 MIN RADIUS : .355
 MEAN RADIUS : 1.562
 MAX RADIUS : 2.296
 CENTROID X : -.101
 CENTROID Y : .421

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 4.28
 US= 1.94
 GS= 4.35

1
 1
 2

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

F6350116

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>5</u> <u>5</u>	10-9-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-9-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>023</u> <u>023</u> <u>022</u>	10-9-97	CR
	J) ASSEMBLE STOCK		10-7-97	CR
	K) ASSEMBLE SWIVEL STUDS		11/10/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-7-97	CR
	M) IRON SIGHT ALIGNMENT		10-7-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-7-97	CR
640	GALLERY TEST AND TARGET	2 74 2 74	10/21/97	RT
	A) MALFUNCTIONS		10/21/97	RT
	B) PIERCED PRIMERS		10/21/97	RT
645	INSPECT FOR LIVE AMMO		10/21/97	PB
655	FINAL INSPECTION A) HEADSPACE		11/10/97	RP
	B) TRIGGER PULL	<u>2.64</u> <u>2.55</u> <u>2.48</u> <u>2.42</u> <u>2.39</u>	11-4-97	CR
	C) FUNCTION		11/10/97	RP
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350116

DATE 10-7-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.51	2.41	2.53	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.44	2.52	
PULL #3	2.50	2.47	2.58	
PULL #4	2.45	2.51	2.59	
PULL #5	2.47	2.48	2.61	
TOTAL	12.42	12.31	12.83	
AVG.	2.48	2.46	2.56	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.14	3.14	
PULL #2	3.18	2.94	
PULL #3	2.98	3.09	
PULL #4	3.11	3.10	
PULL #5	3.19	3.11	
TOTAL	15.60	15.38	
AVG.	3.12	3.07	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.07	4.10		3.98
PULL #2	4.18	4.07		3.92
PULL #3	4.11	4.02		3.96
PULL #4	4.03	4.10		3.97
PULL #5	4.12	3.97		4.08
TOTAL	20.51	20.26		19.91
AVG.	4.10	4.05		3.98

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

SERIAL NO. E6350116

48 ORDER NO. 25705

01XR

5705 E6350116

Reg. U.S. Pat. & Tm. Off. Marks Registered. Marque Déposée.

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MODEL 700™ M24
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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN-ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

