

UPC

E6350128



ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

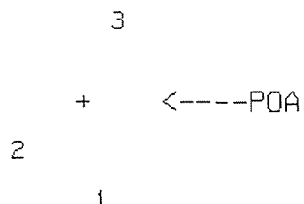
Centroidal distance calculations for Rifle # E6350128
21 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.034
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.145667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .149582

THE AMR FOR THIS RIFLE IS: 2.525

CENTROIDAL DISTANCES

0 TO 1	.662415
1 TO 2	.645975
1 TO 3	1.20177

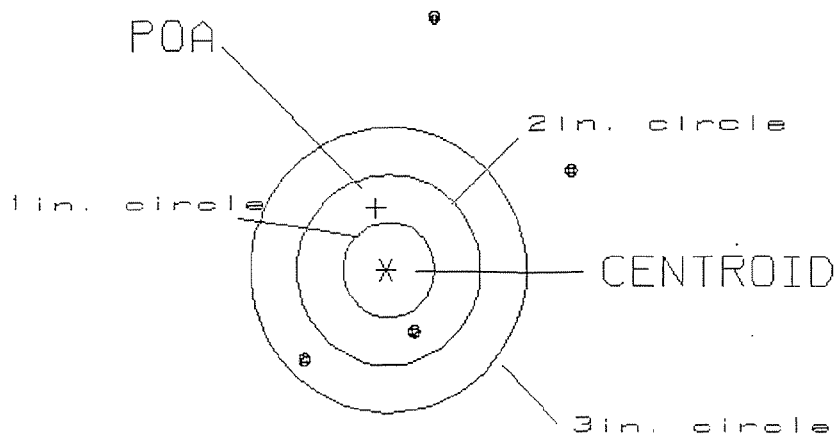


PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .662
 MIN RADIUS : .676
 MEAN RADIUS : 1.907
 MAX RADIUS : 2.697
 CENTROID X : .117
 CENTROID Y : -.652

20 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6350128

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.66

0

VS= 4.70

1

GS= 5.17

2

PATTERN #: 020

POA TO CENTROID: .552

MIN RADIUS : 1.129

MEAN RADIUS : 2.891

MAX RADIUS : 4.673

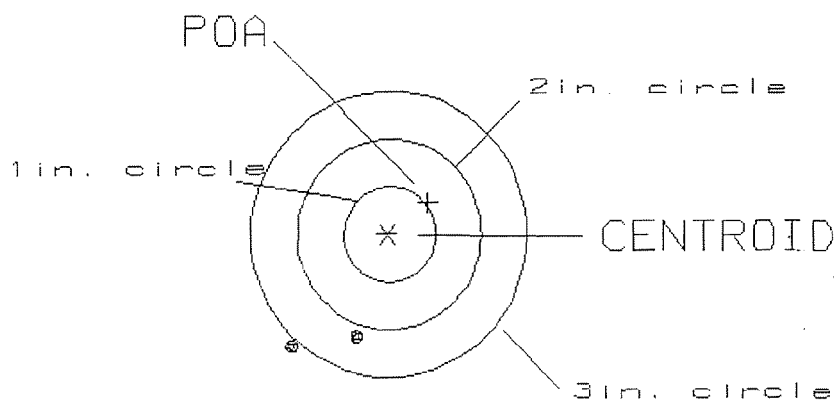
CENTROID X : -.443

CENTROID Y : -.330

20 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6350128

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.77

0

VS= 8.62

0

GS= 8.63

1

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .589

MIN RADIUS : 1.244

MEAN RADIUS : 2.777

MAX RADIUS : 3.750

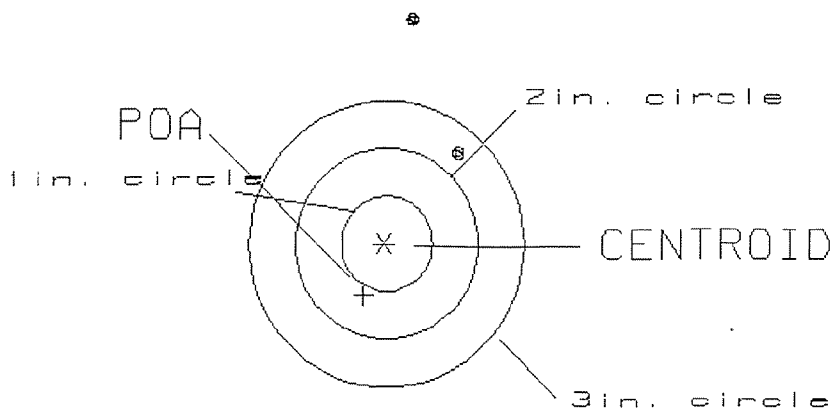
CENTROID X : .224

CENTROID Y : .545

20 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6350128

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.14

☐

VS= 7.16

☐

GS= 7.16

1

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350128
27 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.167333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.135
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .215001

THE AMR FOR THIS RIFLE IS: .8513

CENTROIDAL DISTANCES

Ø TO	1	.261874
1 TO	2	.0939415
1 TO	3	.192961

12_3^+ <----POA

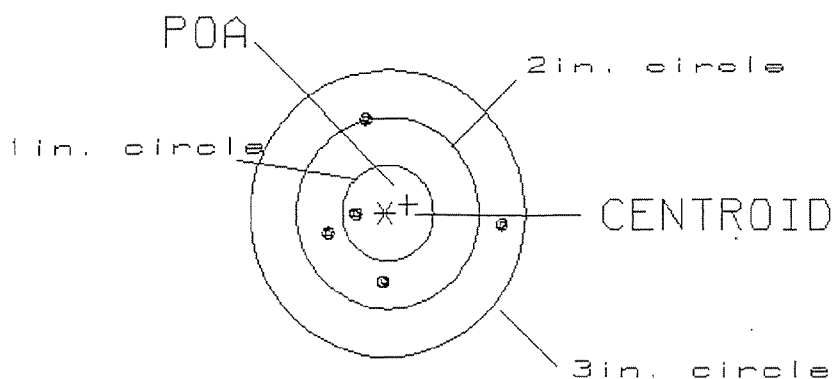
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .262
 MIN RADIUS : .325
 MEAN RADIUS : .799
 MAX RADIUS : 1.290
 CENTROID X : -.247
 CENTROID Y : -.087

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350120.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.91
 US= 1.69
 GS= 1.93

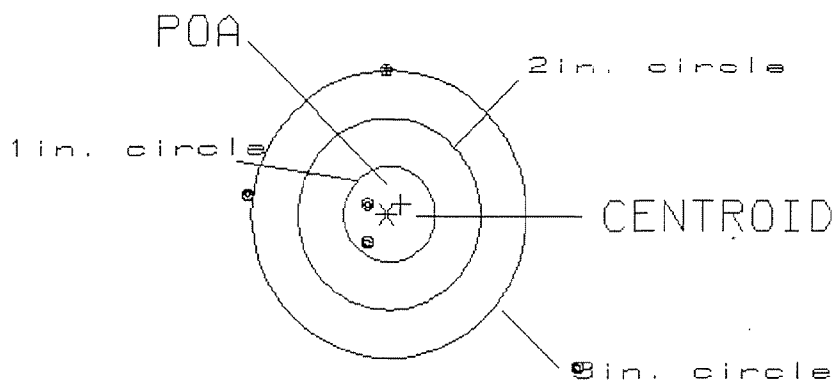
1
 3
 5

PATTERN #: 2
 POA TO CENTROID: .188
 MIN RADIUS : .258
 MEAN RADIUS : 1.284
 MAX RADIUS : 2.650
 CENTROID X : -.155
 CENTROID Y : -.106

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350128.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.67

2

VS= 3.19

2

GS= 4.13

2

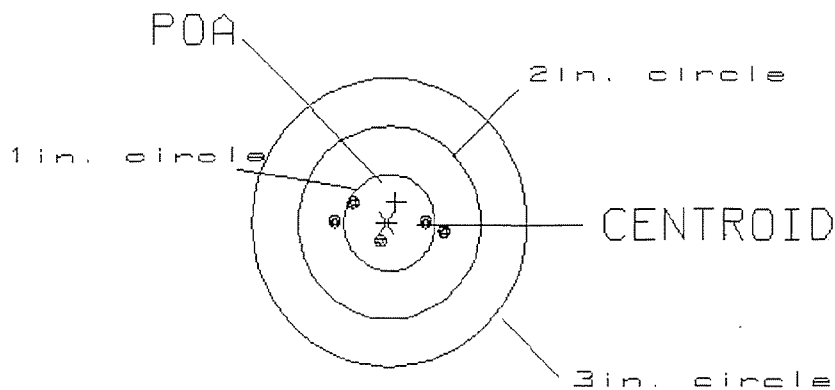
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .234
 MIN RADIUS : .240
 MEAN RADIUS : .471
 MAX RADIUS : .646
 CENTROID X : -.100
 CENTROID Y : -.212

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350128.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.20

3

VS= .45

5

GS= 1.20

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350128

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-10-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-10-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.023</u> <u>.022</u>	10-10-97	CR
	J) ASSEMBLE STOCK		10-9-97	CR
	K) ASSEMBLE SWIVEL STUDS		10-29-97	CR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-9-97	CR
	M) IRON SIGHT ALIGNMENT		10-9-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-9-97	CR
640	GALLERY TEST AND TARGET	480 R64	10/20/97	1-2T
	A) MALFUNCTIONS		10/20/97 10-27-97	1-2T TM
	B) PIERCED PRIMERS		10/20/97 10-27-97	1-2T TM
645	INSPECT FOR LIVE AMMO		10/20/97 10-27-97	PB TMDD
655	FINAL INSPECTION A) HEADSPACE		10-29-97	CR
	B) TRIGGER PULL	<u>2.62</u> <u>2.60</u> <u>2.67</u> <u>2.65</u> <u>2.59</u>	10-28-97	TM
	C) FUNCTION		10-29-97	CR
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350128

DATE 10-7-97

TESTER TMM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.53	2.36	2.40		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.38	2.36		
PULL #3	2.47	2.39	2.32		
PULL #4	2.30	2.32	2.39		
PULL #5	2.45	2.38	2.29		
TOTAL	12.31	11.83	11.76		
AVG.	2.46	2.36	2.35		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.96	3.06		
PULL #2	2.99	2.95		
PULL #3	3.09	2.97		
PULL #4	3.04	2.99		
PULL #5	3.03	2.94		
TOTAL	15.11	14.91		
AVG.	3.02	2.98		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.92	4.00		4.11
PULL #2	4.12	3.99		4.13
PULL #3	4.08	4.06		4.16
PULL #4	3.99	3.98		4.10
PULL #5	4.08	3.94		3.97
TOTAL	20.19	19.97		20.47
AVG.	4.03	3.99		4.09

Do Not Use

VERY IMPORTANT
Instruction Book
Enclosed to assist
Safe Use of this
Weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
E6350128

46 ORDER NO.
25705

10RR

5705 E6350128

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

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SERIAL NO.



E6350128

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

