

UPC



E6351241

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351241
10 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.114333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .029
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .117954

THE AMR FOR THIS RIFLE IS: 1.082

CENTROIDAL DISTANCES

0 TO 1	.142127
1 TO 2	.301783
1 TO 3	.0776209

13
+
2 <----POA

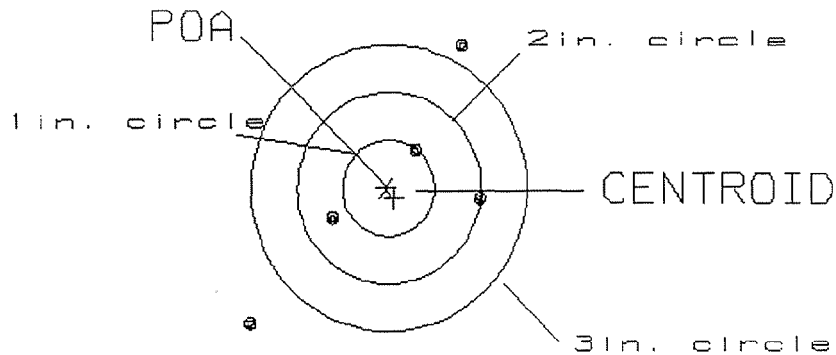
PATTERN #: 1

POA TO CENTROID: .142
 MIN RADIUS : .473
 MEAN RADIUS : 1.189
 MAX RADIUS : 2.070
 CENTROID X : -.090
 CENTROID Y : .110

18 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351241

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.50
 VS= 2.92
 GS= 3.71

1
 2
 3

PATTERN #: 2

POA TO CENTROID: .283

MIN RADIUS : .601

MEAN RADIUS : 1.053

MAX RADIUS : 1.693

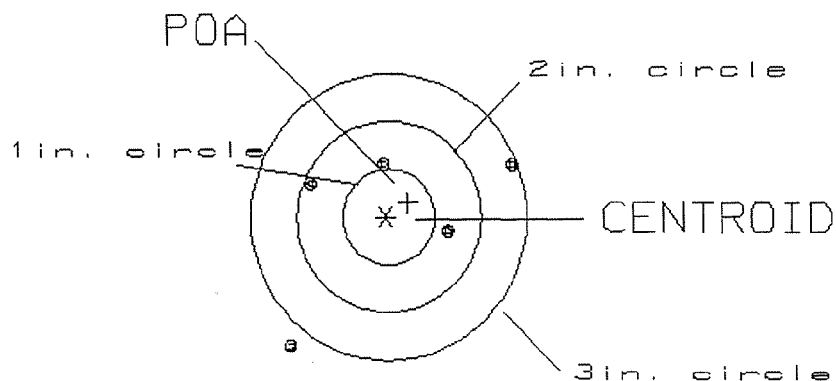
CENTROID X : -.238

CENTROID Y : -.153

10 Sep 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.32

0

VS= 1.94

3

GS= 3.00

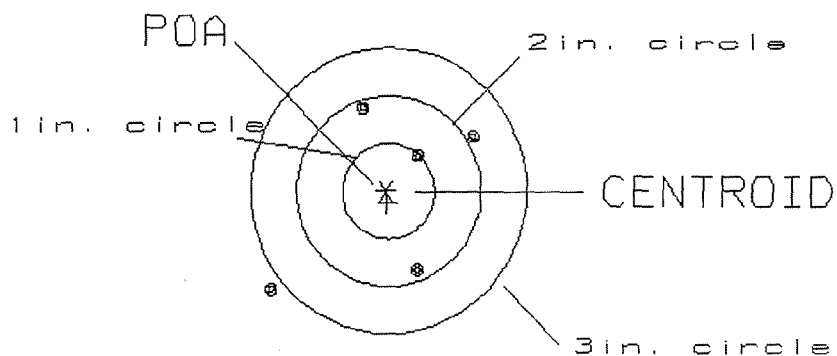
4

PATTERN #: 3
POA TO CENTROID: .131
MIN RADIUS : .490
MEAN RADIUS : 1.003
MAX RADIUS : 1.638
CENTROID X : -.015
CENTROID Y : .130

10 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG351241

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.21

1

VS= 1.91

3

GS= 2.77

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6357241

DATE 9-2-97

TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.41	2.70		2.77	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.50	2.69		2.73	
PULL #3	2.49	2.68		2.69	
PULL #4	2.48	2.59		2.73	
PULL #5	2.46	2.64		2.64	
TOTAL	12.34	13.30		13.56	
AVG.	2.47	2.66		2.71	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.24		
PULL #2	3.45	3.13		
PULL #3	3.47	3.34		
PULL #4	3.40	3.28		
PULL #5	3.41	3.31		
TOTAL	16.84	16.30		
AVG.	3.37	3.26		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.16	4.09		4.22
PULL #2	4.08	4.27		4.30
PULL #3	4.03	4.08		4.52
PULL #4	4.14	4.16		4.32
PULL #5	4.19	4.08		4.69
TOTAL	20.60	20.68		22.05
AVG.	4.12	4.14		4.41

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6351241

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

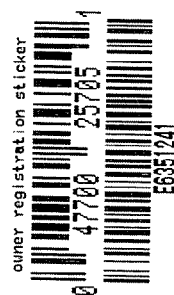
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	9-4-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-4-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.021</u>	9-4-97	CK
	J) ASSEMBLE STOCK		9-3-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-3-97	CR
	M) IRON SIGHT ALIGNMENT		9-3-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-3-97	CR
640	GALLERY TEST AND TARGET	L. 65 R. 85	9-6-97	DH
	A) MALFUNCTIONS		9-6-97	DH
	B) PIERCED PRIMERS		9-6-97	DH
645	INSPECT FOR LIVE AMMO		9-6-97	AAP
655	FINAL INSPECTION A) HEADSPACE		9/11/97	RW
	B) TRIGGER PULL	<u>2.53</u> <u>2.57</u> <u>2.55</u> <u>2.58</u> <u>2.58</u>	9/11/97	TN
	C) FUNCTION			
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
E6351241

46 ORDER NO.
25705

18DR

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.



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