

E0001...

UPC



E6351269

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351269
7 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .00533333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .058
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0582447

THE AMR FOR THIS RIFLE IS: .968

CENTROIDAL DISTANCES

Ø TO	1	.328174
1 TO	2	.376579
1 TO	3	.637685

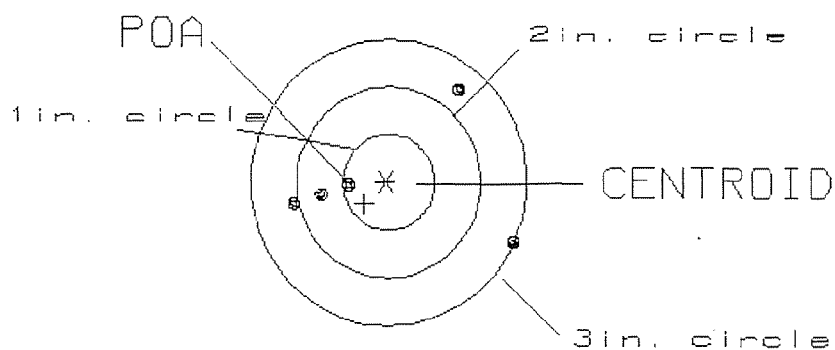
2 1
+ <----POA
3

PATTERN #: 1
 POA TO CENTROID: .328
 MIN RADIUS : .431
 MEAN RADIUS : .992
 MAX RADIUS : 1.514
 CENTROID X : .237
 CENTROID Y : .227

7 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351269

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.42

1

US= 1.58

2

GS= 2.45

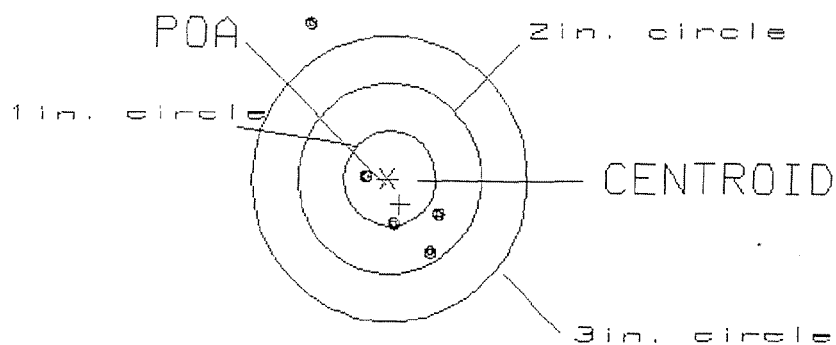
4

PATTERN #: 1 2
 POA TO CENTROID: .303
 MIN RADIUS : .216
 MEAN RADIUS : .802
 MAX RADIUS : 1.786
 CENTROID X : -.137
 CENTROID Y : .271

7 Aug 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.37
 US= 2.33
 GS= 2.64

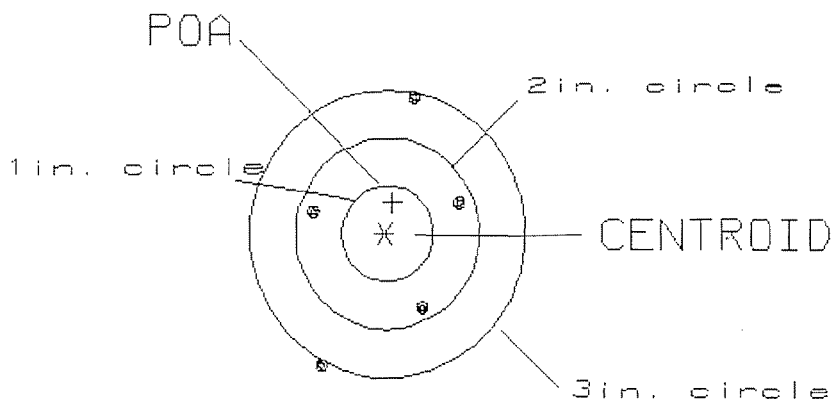
2
 4
 4

PATTERN #: 3
 POA TO CENTROID: .335
 MIN RADIUS : .822
 MEAN RADIUS : 1.110
 MAX RADIUS : 1.521
 CENTROID X : -.084
 CENTROID Y : -.324

7 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.60
 US= 2.79
 GS= 2.97

0
 3
 4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6351269

DATE 7-18-97

TESTER RAAP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.65	2.44	2.24		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.72	2.26	2.33		
PULL #3	2.61	2.87	2.47		
PULL #4	2.69	2.72	2.44		
PULL #5	2.69	2.69	2.55		
TOTAL	13.36	13.48	12.05		
AVG.	2.67	2.70	2.41		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.99	2.70		
PULL #2	2.84	2.71		
PULL #3	2.81	2.86		
PULL #4	3.10	2.93		
PULL #5	3.05	2.82		
TOTAL	14.75	14.08		
AVG.	2.96	2.82		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.96	4.41		3.87
PULL #2	3.78	4.38		4.19
PULL #3	3.94	4.32		4.18
PULL #4	3.75	4.29		4.16
PULL #5	4.08	4.46		4.01
TOTAL	19.51	21.86		20.41
AVG.	3.90	4.37		4.08

M-24

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351269

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
75 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/14/92	WJT
618	POLISH BARREL		3/14/92	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400126898

OP. #	OPERATION NAME	READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	<u>4</u>	<u>4</u>	<u>4</u>	7-28-97	CK		
CONT. #4	G) SAFETY OFF FORCE	<u>25</u>	<u>2</u>	<u>25</u>	7-28-97	CK		
	H) TRIGGER PULL TEST AND RETAINABILITY							
	I) FIRING PIN INDENT	<u>.021</u>	<u>.021</u>	<u>.021</u>	7-28-97	CK		
	J) ASSEMBLE STOCK				7-23-97	CR		
	K) ASSEMBLE SWIVEL STUDS				8-15-97	CK		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				7-23-97	CR		
	M) IRON SIGHT ALIGNMENT				7-23-97	CR		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				7-23-97	CR		
640	GALLERY TEST AND TARGET	R 84	L 66		8-7-97	JW		
	A) MALFUNCTIONS				8-7-97	JW		
	B) PIERCED PRIMERS				8-7-97	JW		
645	INSPECT FOR LIVE AMMO				8-7-97	KT		
655	FINAL INSPECTION A) HEADSPACE				8-15-97	CK		
	B) TRIGGER PULL	<u>2.77</u>	<u>2.75</u>	<u>2.75</u>	<u>2.74</u>	<u>2.74</u>	8-14-97	CK
	C) FUNCTION				8-15-97	CK		
660	PACK							

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marcação Depositada.

SERIAL NO.
E6351269

48 ORDER NO.
25705

12DR

5705 E6351269

ORDER 25705

MODEL 700™ M24

UPC



01 47700 25705 1

ORDER 25705

MODEL 700™ M24

UPC



01 47700 25705 1

SERIAL NO.



E6351269

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

