

UPC



E6351270

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351270
13 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0413333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0173333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0448206

THE AMR FOR THIS RIFLE IS: .9247

CENTROIDAL DISTANCES

0 TO 1	.383704
1 TO 2	.630765
1 TO 3	.737646

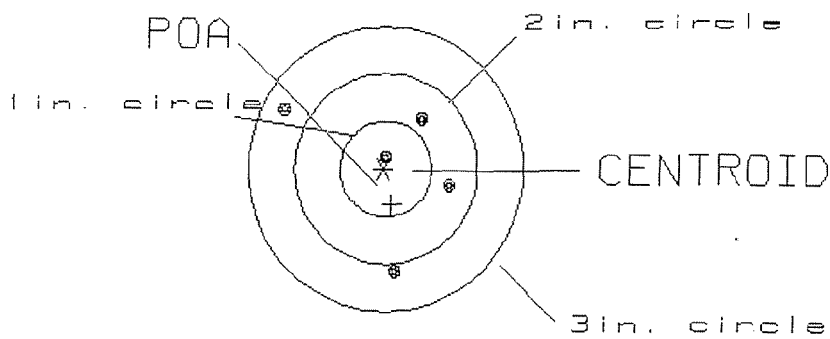
1
+ 2<----POA
3

PATTERN #: 1
 POA TO CENTROID: .384
 MIN RADIUS : .119
 MEAN RADIUS : .761
 MAX RADIUS : 1.282
 CENTROID X : -.090
 CENTROID Y : .373

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351270

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.85

1

VS= 1.65

3

GS= 2.03

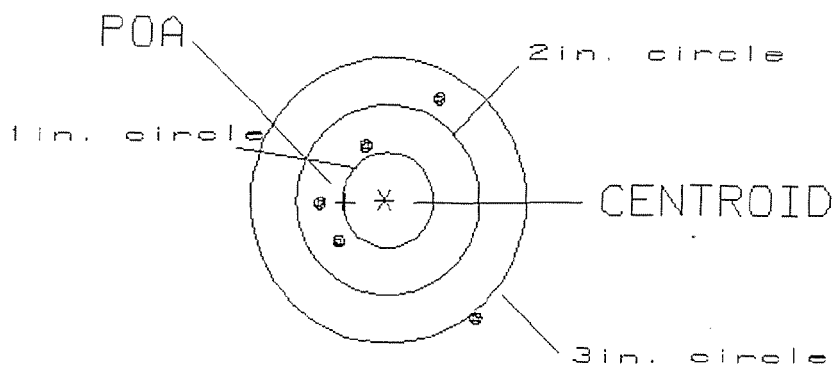
5

PATTERN #: 2
 POA TO CENTROID: .441
 MIN RADIUS : .618
 MEAN RADIUS : .965
 MAX RADIUS : 1.571
 CENTROID X : .440
 CENTROID Y : .031

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.72

0

VS= 2.35

3

GS= 2.39

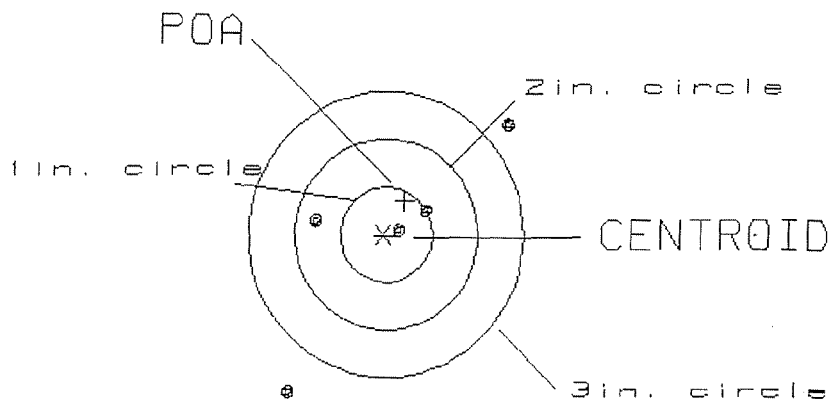
4

PATTERN #: 3
 POA TO CENTROID: .419
 MIN RADIUS : .104
 MEAN RADIUS : 1.048
 MAX RADIUS : 1.970
 CENTROID X : -.226
 CENTROID Y : -.352

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.41
 US= 2.65
 GS= 3.74

1
 3
 3

SWS TRIGGER PULL TESTAVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6351270DATE 7-9-97TESTER J.W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.58	2.55	2.21	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.63	2.68	2.36	
PULL #3	2.58	2.64	2.34	
PULL #4	2.61	2.62	2.46	
PULL #5	2.62	2.67	2.40	
TOTAL	13.02	13.16	11.77	
AVG.	2.604	2.632	2.354	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	2.81		
PULL #2	3.13	3.28		
PULL #3	3.11	3.25		
PULL #4	3.11	3.23		
PULL #5	3.10	3.22		
TOTAL	15.59	15.79		
AVG.	3.118	3.158		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.94	4.10		4.01
PULL #2	4.05	4.20		4.00
PULL #3	3.98	4.16		3.97
PULL #4	4.15	4.14		4.05
PULL #5	4.09	4.12		4.08
TOTAL	20.21	20.72		20.11
AVG.	4.042	4.144		4.022

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6351270

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>45</u> <u>45</u>	7/16/97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7/16/97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.0215</u> <u>.0215</u>	7/14/97	CK
	J) ASSEMBLE STOCK		7/14/97	CK
	K) ASSEMBLE SWIVEL STUDS		8-20-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-14-97	CK
	M) IRON SIGHT ALIGNMENT		7-14-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-14-97	CK
640	GALLERY TEST AND TARGET	R 90 L 60	8-13-97	7W
	A) MALFUNCTIONS		8-13-97	2W
	B) PIERCED PRIMERS		8-13-97	7W
645	INSPECT FOR LIVE AMMO		8-13-97	KT
655	FINAL INSPECTION A) HEADSPACE		8-20-97	CK
	B) TRIGGER PULL	<u>2.72</u> <u>2.46</u> <u>2.55</u> <u>2.53</u> <u>2.49</u>	8-19-97	CK
	C) FUNCTION		8-20-97	CK
660	PACK			

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

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48
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26WR

5705 E6351270



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MODEL 700™ M24

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MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

