

UPC



E6351279

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351279
15 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.141667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0226667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.143469$

THE AMR FOR THIS RIFLE IS: $.795$

CENTROIDAL DISTANCES

0	TO	1	.36792
1	TO	2	.251909
1	TO	3	.507277

1² + 3 <----POA

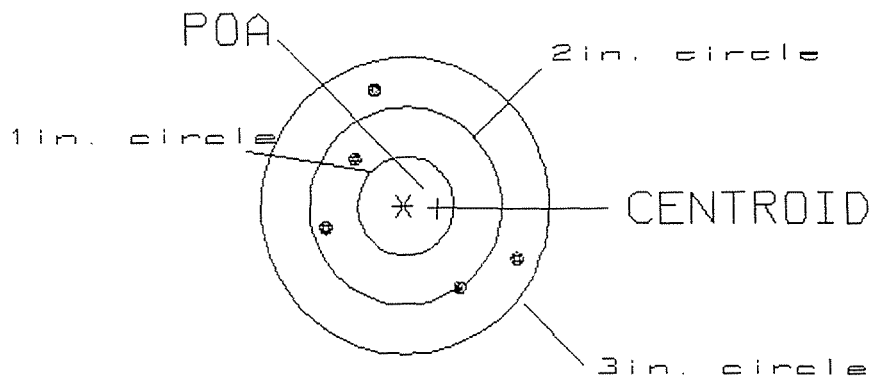
PATTERN #: 1

POA TO CENTROID: .368
 MIN RADIUS : .710
 MEAN RADIUS : 1.024
 MAX RADIUS : 1.294
 CENTROID X : -.367
 CENTROID Y : .026

15 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351279

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.00

0

US= 2.04

2

GS= 2.30

5

PATTERN #: 2

POA TO CENTROID: .249

MIN RADIUS : .192

MEAN RADIUS : .632

MAX RADIUS : 1.243

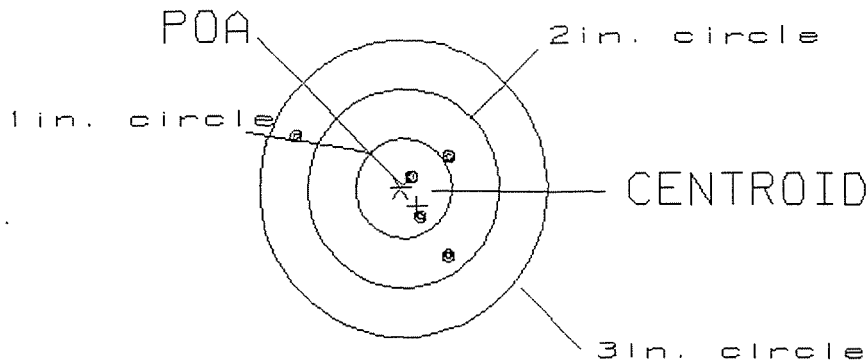
CENTROID X : -.170

CENTROID Y : .183

15 Sep 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.60

2

VS= 1.21

4

GS= 2.01

5

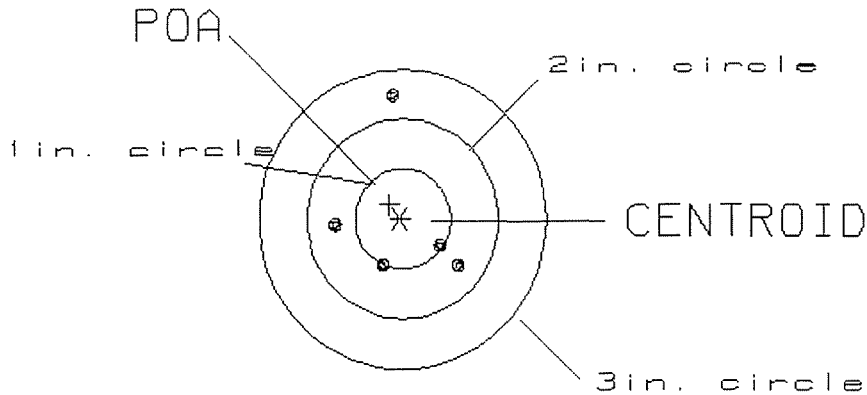
PATTERN #: 3

POA TO CENTROID: .180
 MIN RADIUS : .478
 MEAN RADIUS : .729
 MAX RADIUS : 1.230
 CENTROID X : .112
 CENTROID Y : -.141

15 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351279

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.27
 VS= 1.72
 GS= 1.85

2
 4
 5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351279
11 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0643333

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .09

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .110629

THE AMR FOR THIS RIFLE IS: 1.485

CENTROIDAL DISTANCES

0	TO	1	.378192
1	TO	2	.491089
1	TO	3	.486148

2
1 +3 <----POA

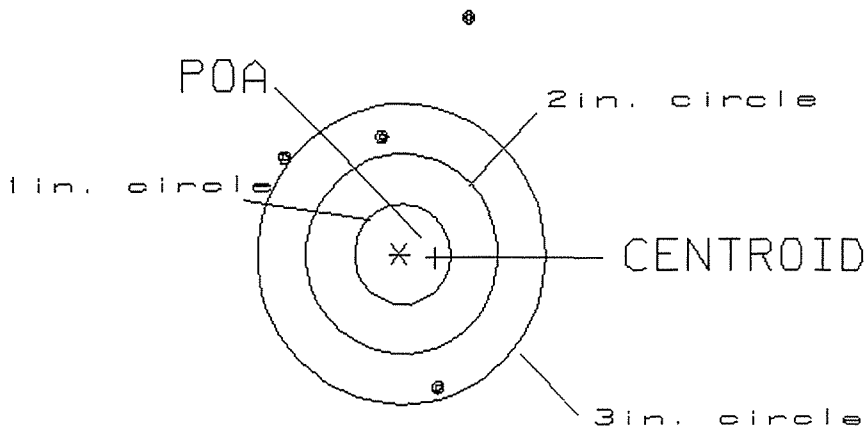
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .378
 MIN RADIUS : 1.172
 MEAN RADIUS : 1.925
 MAX RADIUS : 3.093
 CENTROID X : -.377
 CENTROID Y : .030

11 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351279

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.86
 VS= 5.43
 GS= 5.44

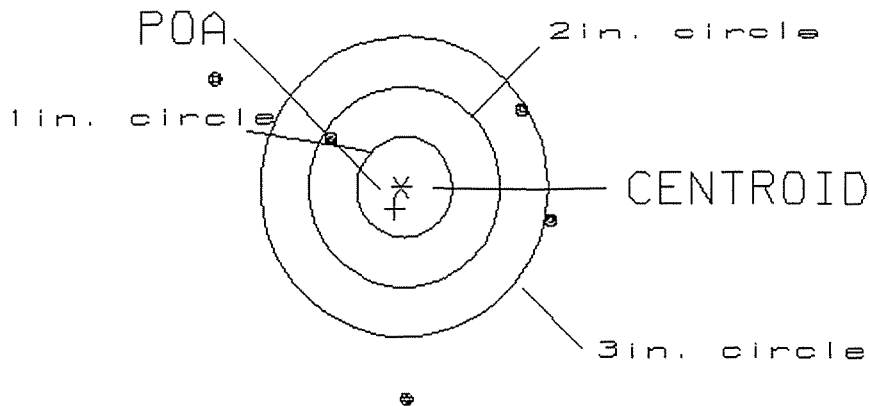
0
 0
 2

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .234
 MIN RADIUS : .925
 MEAN RADIUS : 1.680
 MAX RADIUS : 2.308
 CENTROID X : .075
 CENTROID Y : .222

11 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351279

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.55

0

VS= 3.26

1

GS= 3.86

2

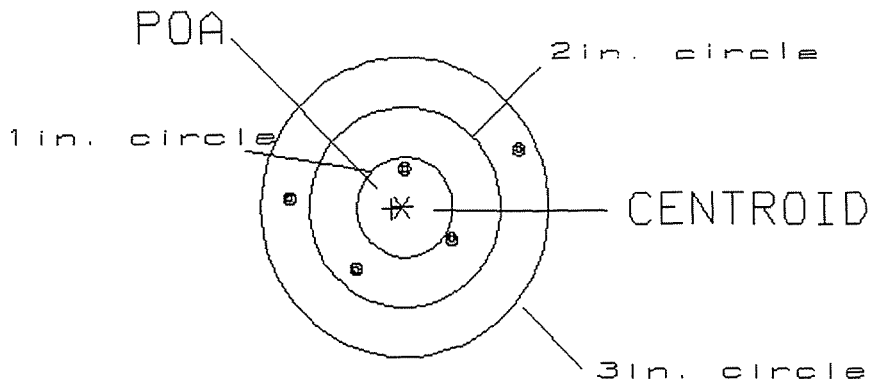
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .110
 MIN RADIUS : .346
 MEAN RADIUS : .851
 MAX RADIUS : 1.350
 CENTROID X : .109
 CENTROID Y : .018

11 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351279

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.40
 VS= 1.17
 GS= 2.45

1
 3
 5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6351279

DATE 8-23-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.44	2.49	2.40	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.33	2.46	2.37	
PULL #3	2.34	2.41	2.41	
PULL #4	2.40	2.48	2.55	
PULL #5	2.45	2.50	2.52	
TOTAL	11.96	12.34	12.25	
AVG.	2.392	2.468	2.450	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.99	3.10		
PULL #2	2.94	3.08		
PULL #3	3.12	3.15		
PULL #4	2.95	3.06		
PULL #5	3.10	3.17		
TOTAL	15.10	15.56		
AVG.	3.020	3.112		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.12	4.21		3.92
PULL #2	4.18	4.05		3.87
PULL #3	4.16	4.12		3.98
PULL #4	4.03	4.08		3.99
PULL #5	4.21	4.09		3.93
TOTAL	20.70	20.55		19.69
AVG.	4.140	4.110		3.938

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351299

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

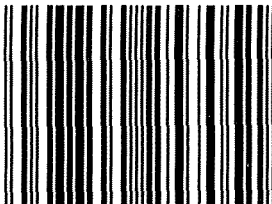
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-8-97	CL
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-3-97	CL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>,022</u> <u>,022</u> <u>,021</u>	9-3-97	CL
	J) ASSEMBLE STOCK		8-26-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-26-97	CR
	M) IRON SIGHT ALIGNMENT		8-26-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-26-97	CR
640	GALLERY TEST AND TARGET	L 84 R 66 L 90 R 60	9-11-97 9/14/97	BWT KT
	A) MALFUNCTIONS		9-11-97 9/14/97	BWT KT
	B) PIERCED PRIMERS		9-11-97 9/14/97	BWT KT
645	INSPECT FOR LIVE AMMO		9-11-97 9/14/97	KT BWT
655	FINAL INSPECTION A) HEADSPACE		9-16-97	RU
	B) TRIGGER PULL	<u>2.35</u> <u>2.38</u> <u>2.29</u> <u>2.43</u> <u>2.37</u>	9/16/97	TM
	C) FUNCTION			
660	PACK			

Not Use

ORDER 25705

MODEL 700™ M24

UPC



Do Not Use

ORDER 25705

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Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
E6351279

46
ORDER NO.
25705

22DR

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

5705 E6351279

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



E6351279

owner registration sticker



E6351279