

UPC



E6351310

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400127368

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351310
1 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0143333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0136667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0198046$

THE AMR FOR THIS RIFLE IS: $.9603$

CENTROIDAL DISTANCES

0 TO 1	.2286
1 TO 2	.442088
1 TO 3	.221653

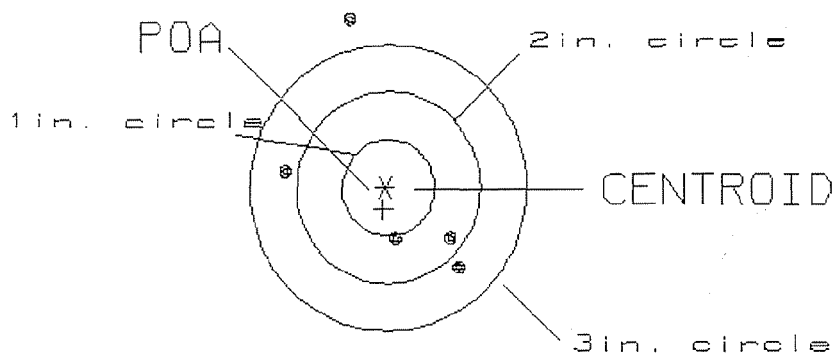
1
2 $\rightarrow$ $\leftarrow$ POA

PATTERN #: 1
 POA TO CENTROID: .228
 MIN RADIUS : .524
 MEAN RADIUS : 1.082
 MAX RADIUS : 1.807
 CENTROID X : .027
 CENTROID Y : .227

1 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG35131B

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.84

0

VS= 2.60

2

GS= 2.86

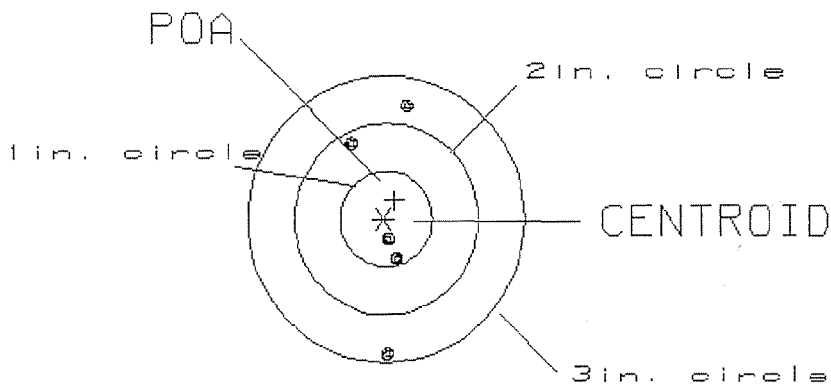
4

PATTERN #: 2
 POA TO CENTROID: .224
 MIN RADIUS : .171
 MEAN RADIUS : .810
 MAX RADIUS : 1.415
 CENTROID X : -.114
 CENTROID Y : -.192

1 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351310

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .63
 VS= 2.63
 GS= 2.64

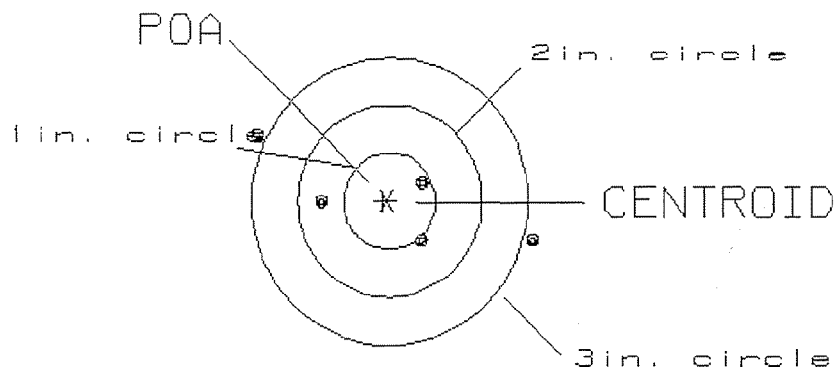
2
 3
 5

PATTERN #: 3
 POA TO CENTROID: .044
 MIN RADIUS : .422
 MEAN RADIUS : .989
 MAX RADIUS : 1.620
 CENTROID X : .044
 CENTROID Y : .006

1 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351310

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.03

1

VS= 1.06

3

GS= 3.21

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6351310

DATE 7-11-97

TESTER J. W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.59	2.56	2.65	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.60	2.56	
PULL #3	2.58	2.57	2.55	
PULL #4	2.52	2.61	2.56	
PULL #5	2.49	2.54	2.62	
TOTAL	12.74	12.88	12.94	
AVG.	2.548	2.576	2.588	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.99	2.95	
PULL #2	2.98	2.99	
PULL #3	3.00	3.06	
PULL #4	3.03	3.09	
PULL #5	2.99	3.06	
TOTAL	14.99	15.15	
AVG.	2.998	3.03	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.05	4.02		4.14
PULL #2	3.97	4.05		3.97
PULL #3	3.87	3.97		4.05
PULL #4	3.91	3.93		3.92
PULL #5	3.90	3.80		4.04
TOTAL	19.7	19.77		20.12
AVG.	3.94	3.954		4.024

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
E6351310

46 ORDER NO.
25705

26WR

5705 E6351310



ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

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UPC



SERIAL NO.



Do Not Use

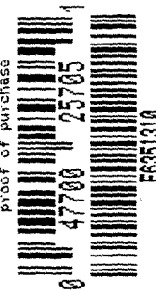
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

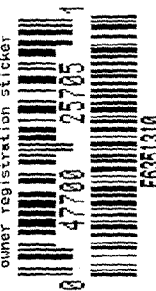
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	7-22-97	CK
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	7-22-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.021</u>	7-22-97	CK
	J) ASSEMBLE STOCK		7-18-97	RW
	K) ASSEMBLE SWIVEL STUDS		8/12/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-18-97	RW
	M) IRON SIGHT ALIGNMENT		7-18-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-18-97	RW
640	GALLERY TEST AND TARGET	Left 72 Right 78	7-31-97	TM
	A) MALFUNCTIONS		7-31-97	TM
	B) PIERCED PRIMERS		7-31-97	TM
645	INSPECT FOR LIVE AMMO		7-31-97	DC
655	FINAL INSPECTION A) HEADSPACE		8/12/97	RP
	B) TRIGGER PULL	<u>2.53</u> <u>2.45</u> <u>2.48</u> <u>2.49</u> <u>2.54</u>	8-2-97	CK
	C) FUNCTION		8/12/97	RP
660	PACK			

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6351310

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			