

UPC



E6374515

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374612
2 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0563333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0556667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0791974

THE AMR FOR THIS RIFLE IS: 1.035

CENTROIDAL DISTANCES

0 TO 1	.420629
1 TO 2	.553868
1 TO 3	.600611

3
2+ 1 <----POA

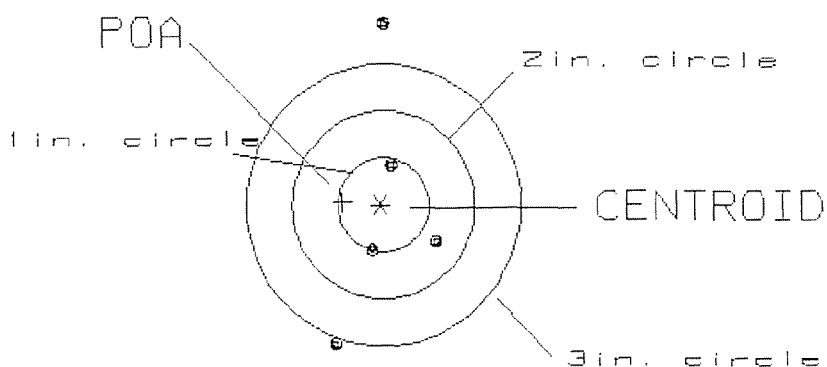
PATTERN #: 1

POA TO CENTROID: .421
 MIN RADIUS : .408
 MEAN RADIUS : 1.034
 MAX RADIUS : 1.968
 CENTROID X : .420
 CENTROID Y : -.023

2 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374612

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.09

2

VS= 3.49

3

GS= 3.53

3

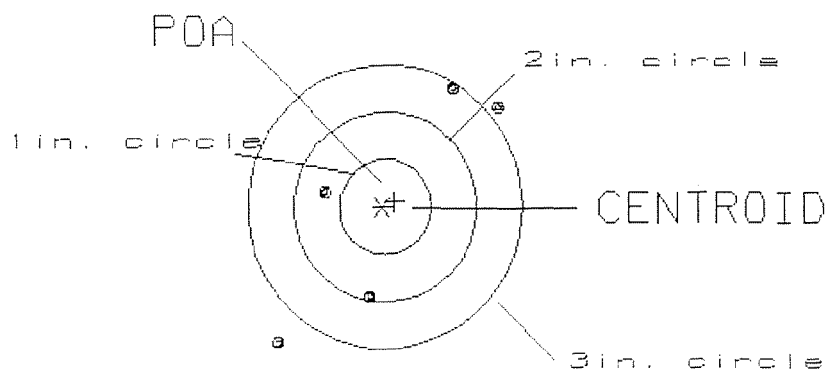
PATTERN #: 2

POA TO CENTROID: .143
 MIN RADIUS : .708
 MEAN RADIUS : 1.312
 MAX RADIUS : 1.844
 CENTROID X : -.133
 CENTROID Y : -.054

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.40
 VS= 2.71
 GS= 3.43

0
 2
 3

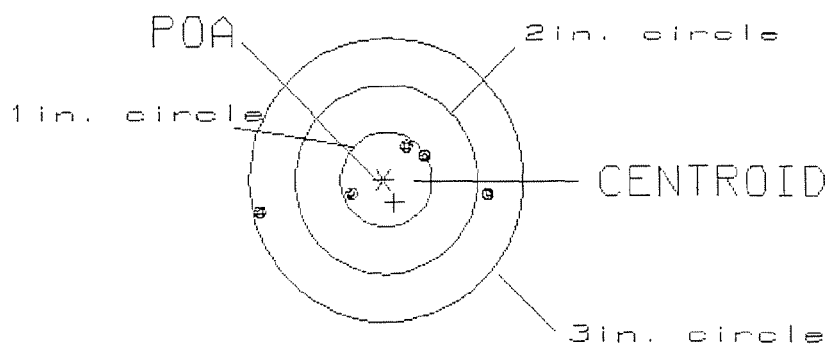
PATTERN #: 3

POA TO CENTROID: .271
 MIN RADIUS : .363
 MEAN RADIUS : .758
 MAX RADIUS : 1.392
 CENTROID X : -.118
 CENTROID Y : .244

2 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374612

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.52

3

VS= .51

3

GS= 2.53

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6874612

DATE 11-12-97

TESTER CLC

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.71	2.71	2.63	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.74	2.61	
PULL #3	2.51	2.68	2.70	
PULL #4	2.40	2.70	2.73	
PULL #5	2.49	2.70	2.61	
TOTAL	12.67	13.53	13.28	
AVG.	2.534	2.706	2.656	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.96	2.83	
PULL #2	2.92	3.17	
PULL #3	2.76	3.14	
PULL #4	3.13	3.04	
PULL #5	3.06	3.16	
TOTAL	14.83	15.34	
AVG.	2.966	3.068	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.05	3.98		4.00
PULL #2	3.94	4.06		4.02
PULL #3	3.94	3.90		3.90
PULL #4	4.02	4.01		3.66
PULL #5	4.12	3.81		3.80
TOTAL	20.07	19.76		19.38
AVG.	4.014	3.952		3.876

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6374612

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>5</u> <u>6</u>	11-13-97	CR
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	11-13-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.022</u> <u>.022</u>	11-13-97	CR
	J) ASSEMBLE STOCK		11-12-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-14-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-12-97	CR
	M) IRON SIGHT ALIGNMENT		11-12-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-12-97	CR
640	GALLERY TEST AND TARGET	L 55 R 95	12-2-97 12-6-97	DB DB
	A) MALFUNCTIONS		12-2-97 12-6-97	DB DB
	B) PIERCED PRIMERS		12-2-97 12-6-97	DB DB
645	INSPECT FOR LIVE AMMO		12-2-97 12-6-97	DB DE DB DB
655	FINAL INSPECTION A) HEADSPACE		12-14-97	CK
	B) TRIGGER PULL	<u>2.51</u> <u>2.65</u> <u>2.58</u> <u>2.38</u> <u>2.54</u>	12-12-97	CK
	C) FUNCTION		12-14-97	CK
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

SERIAL NO.



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ORDER 25705
MODEL 700™ M24
UPC



01 47700 25705 1

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Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Harque Dupont

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46 ORDER NO. 25705
18XR

5705 E6374515