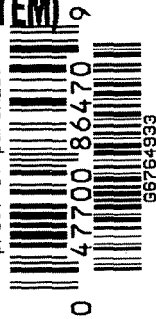


6676 4933

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



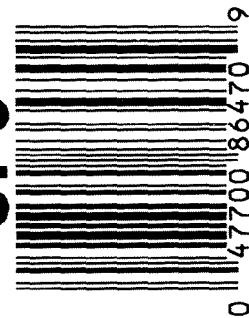
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6764933

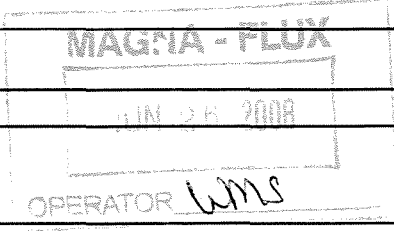
UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6764933

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-08	RP
430	ASSEMBLE TO STOCK		6-24-08	JP
440	PROOF		6-24-08	SD
460	CHECK HEADSPACE		6-24-08	SD
470	DIS-ASSEMBLE ACTION		6-24-08	RP
472	SERIALIZE BOLT HANDLE		6-25-08	J.P.D.
475	DRILL AND TAP SIGHT HOLES		6-24-08	SD
480	MAGNAFLUX BBL ACTION		6-26-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-22-08	RT
520	GOFF BLAST BBL / REC		6/27	BT
542	APPLY COATINGS (BARREL ACTION)		7-5	CM
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-21-08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

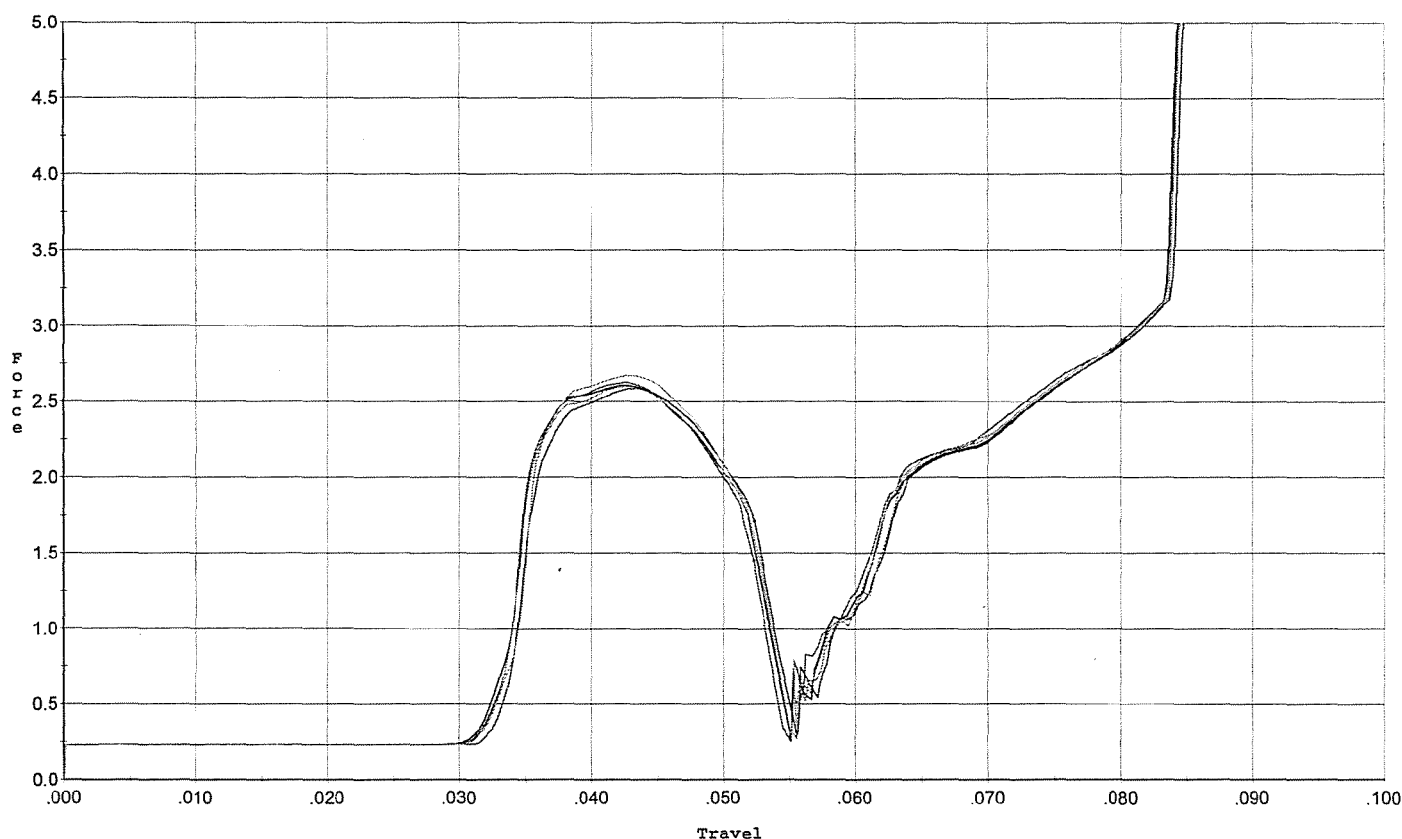
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.5</u> <u>7.5</u>	7-30	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7</u> <u>7</u> <u>7</u>	7-30	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7-30	TC
	J) ASSEMBLE STOCK		7-21-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-4-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-4-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-4-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-24-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/24/08	
670	FINAL INSPECTION A) HEADSPACE		8-4-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.53</u> <u>2.55</u> <u>2.47</u> <u>2.61</u> <u>2.93</u>	7-30-08	PSW
	C) FUNCTION		8-4-08	L.P.D.
690	PACK		8/5/08	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



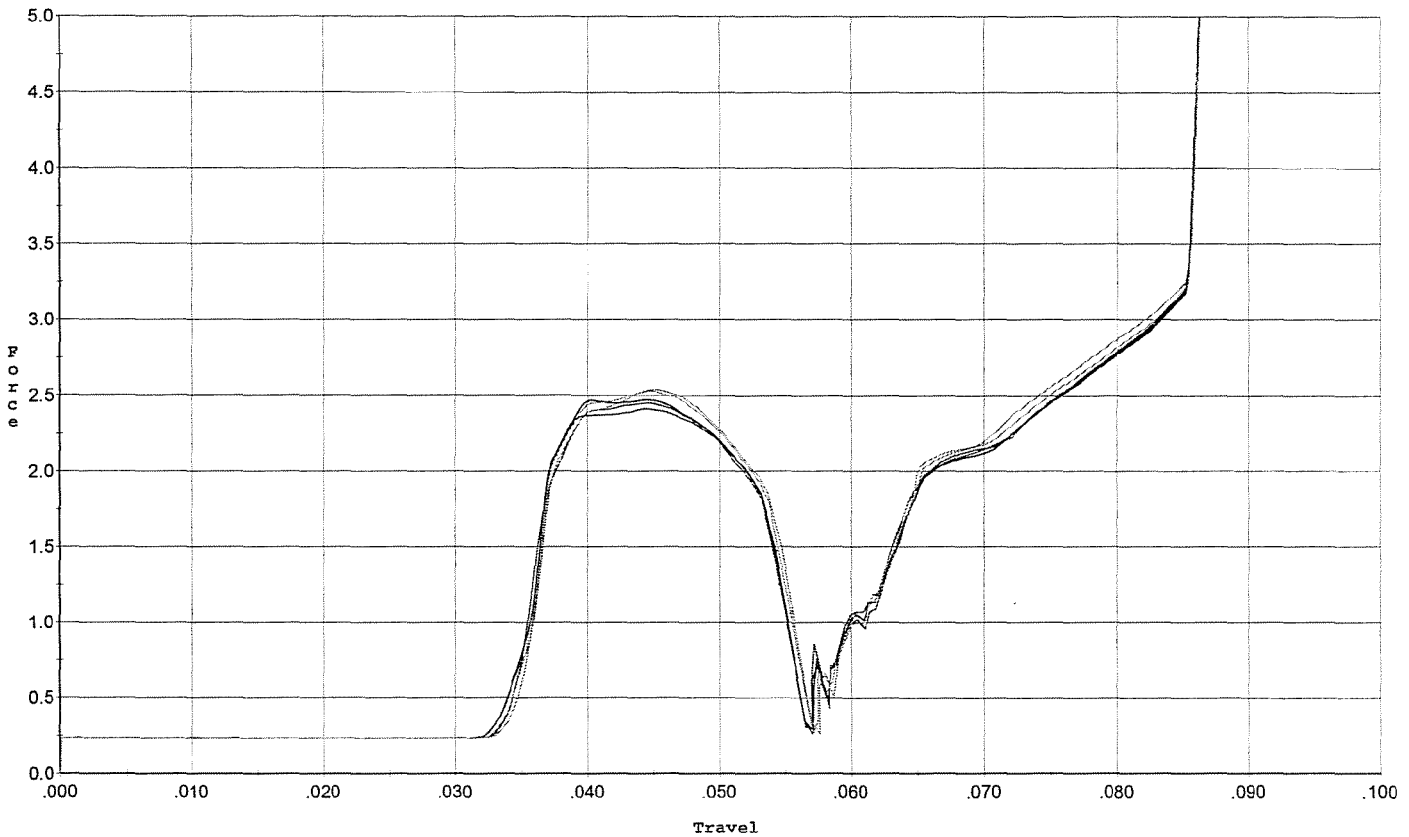
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.587	0.052	0.033	0.036	0.050		Set Trigger
2	2.606	0.053	0.032	0.036	0.052		Set Trigger
3	2.625	0.052	0.032	0.036	0.051		Set Trigger
4	2.674	0.053	0.032	0.036	0.052		Set Trigger
5	2.593	0.053	0.032	0.036	0.051		Set Trigger

Arg 2.61

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



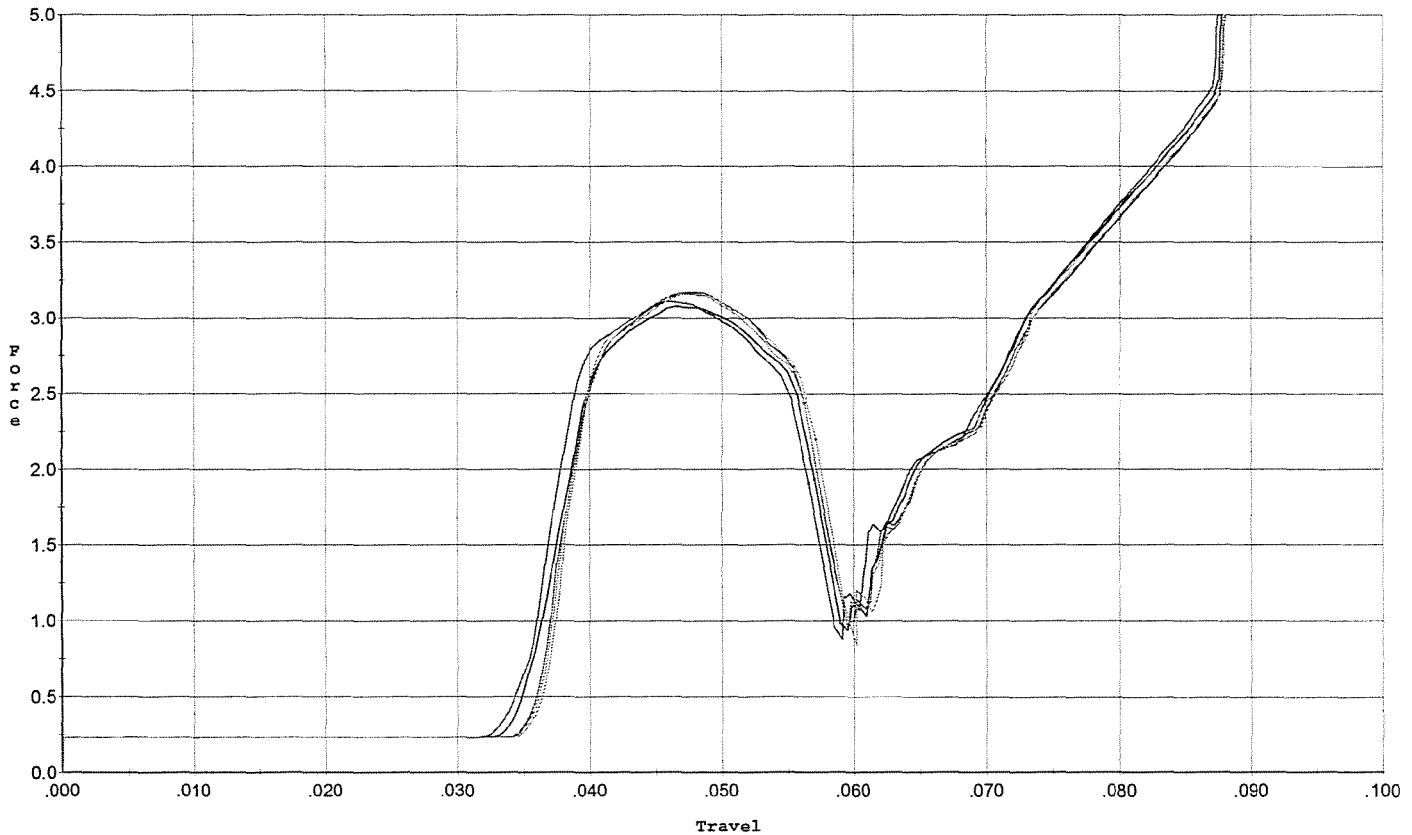
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.415	0.054	0.033	0.037	0.050		Set Trigger
2	2.474	0.054	0.033	0.037	0.050		Set Trigger
3	2.451	0.055	0.033	0.037	0.050		Set Trigger
4	2.531	0.055	0.033	0.037	0.052		Set Trigger
5	2.542	0.055	0.034	0.037	0.051		Set Trigger

AVG 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



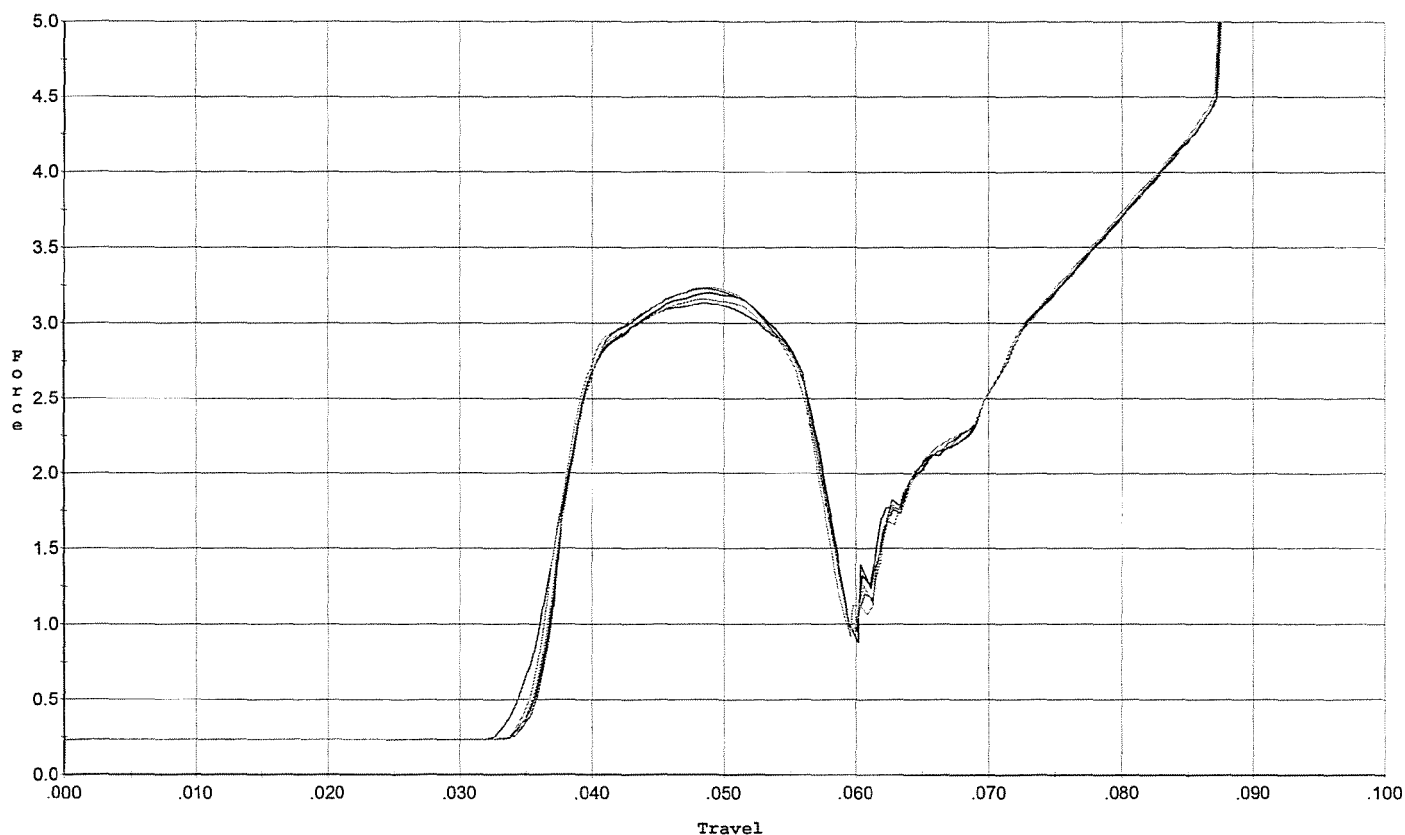
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.107	0.057	0.034	0.036	0.065		Set Trigger
2	3.074	0.057	0.034	0.036	0.065		Set Trigger
3	3.171	0.056	0.035	0.037	0.064		Set Trigger
4	3.164	0.057	0.035	0.037	0.065		Set Trigger
5	3.156	0.056	0.035	0.037	0.064		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



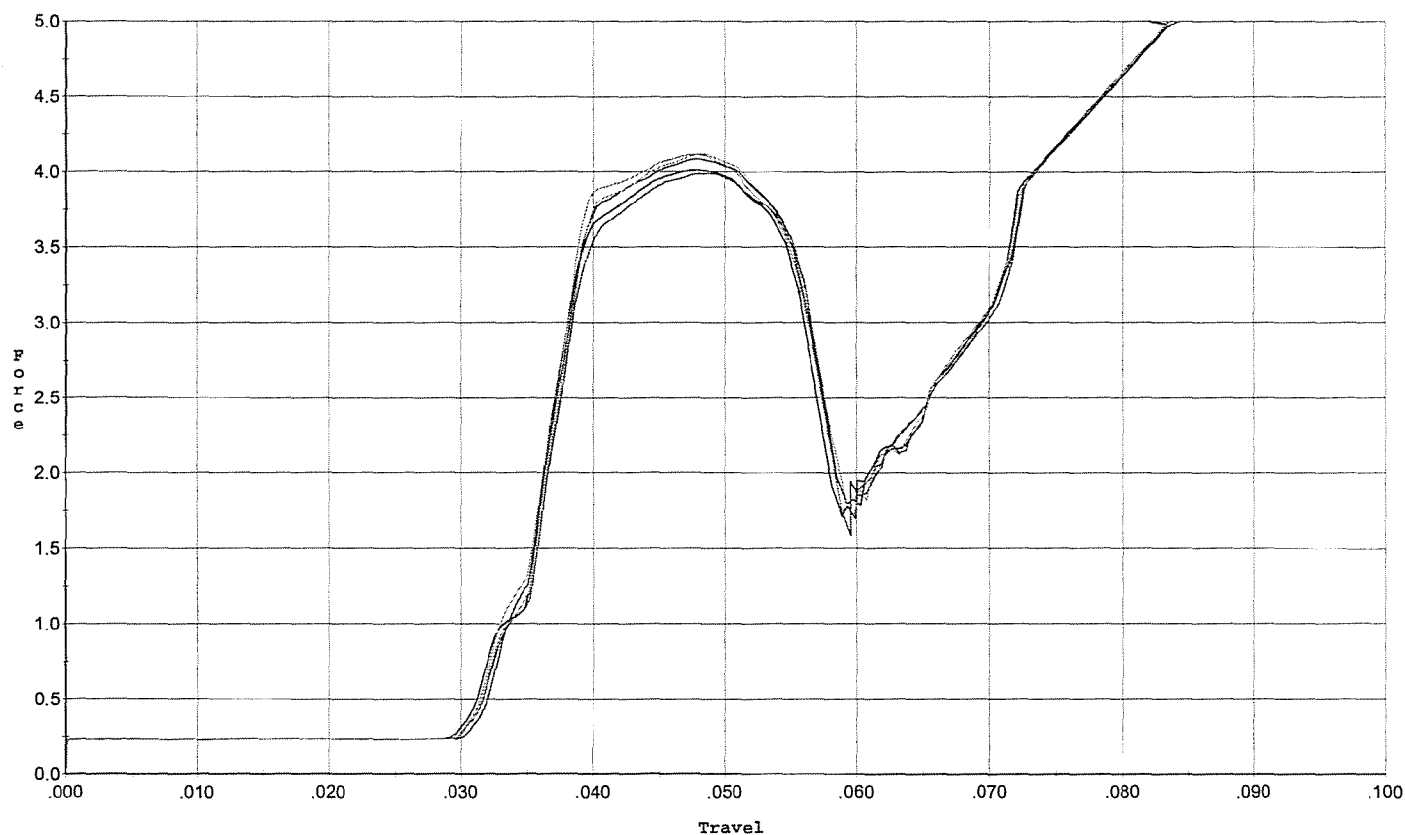
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.131	0.058	0.034	0.036	0.068		Set Trigger
2	3.199	0.057	0.035	0.036	0.067		Set Trigger
3	3.230	0.057	0.035	0.036	0.068		Set Trigger
4	3.161	0.058	0.035	0.036	0.067		Set Trigger
5	3.236	0.056	0.034	0.036	0.067		Set Trigger

Avrg 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs..



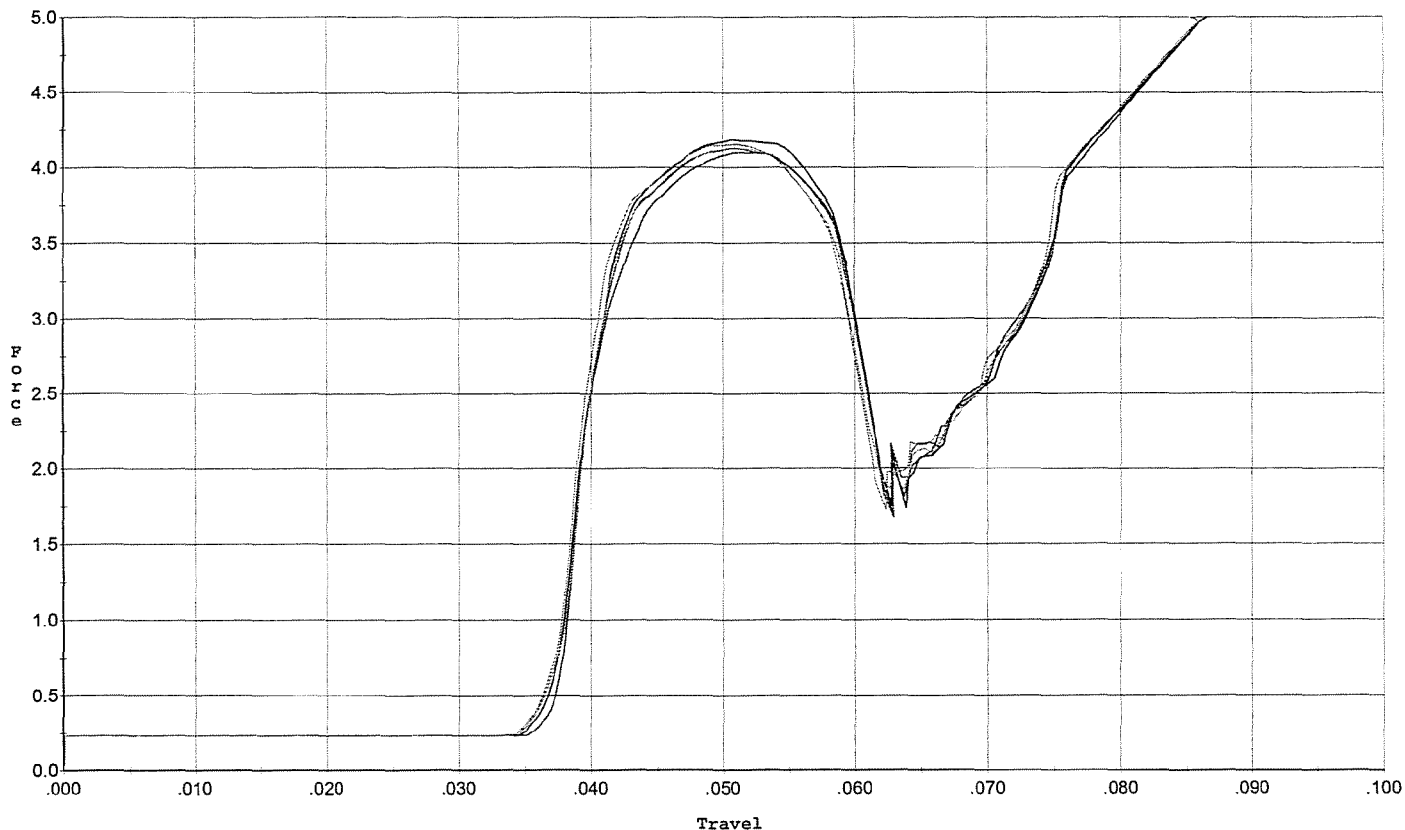
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.083	0.056	0.032	0.034	0.087		Set Trigger
2	4.012	0.056	0.031	0.034	0.085		Set Trigger
3	3.988	0.056	0.031	0.034	0.086		Set Trigger
4	4.116	0.056	0.031	0.034	0.087		Set Trigger
5	4.115	0.057	0.031	0.034	0.089		Set Trigger

Arg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs..



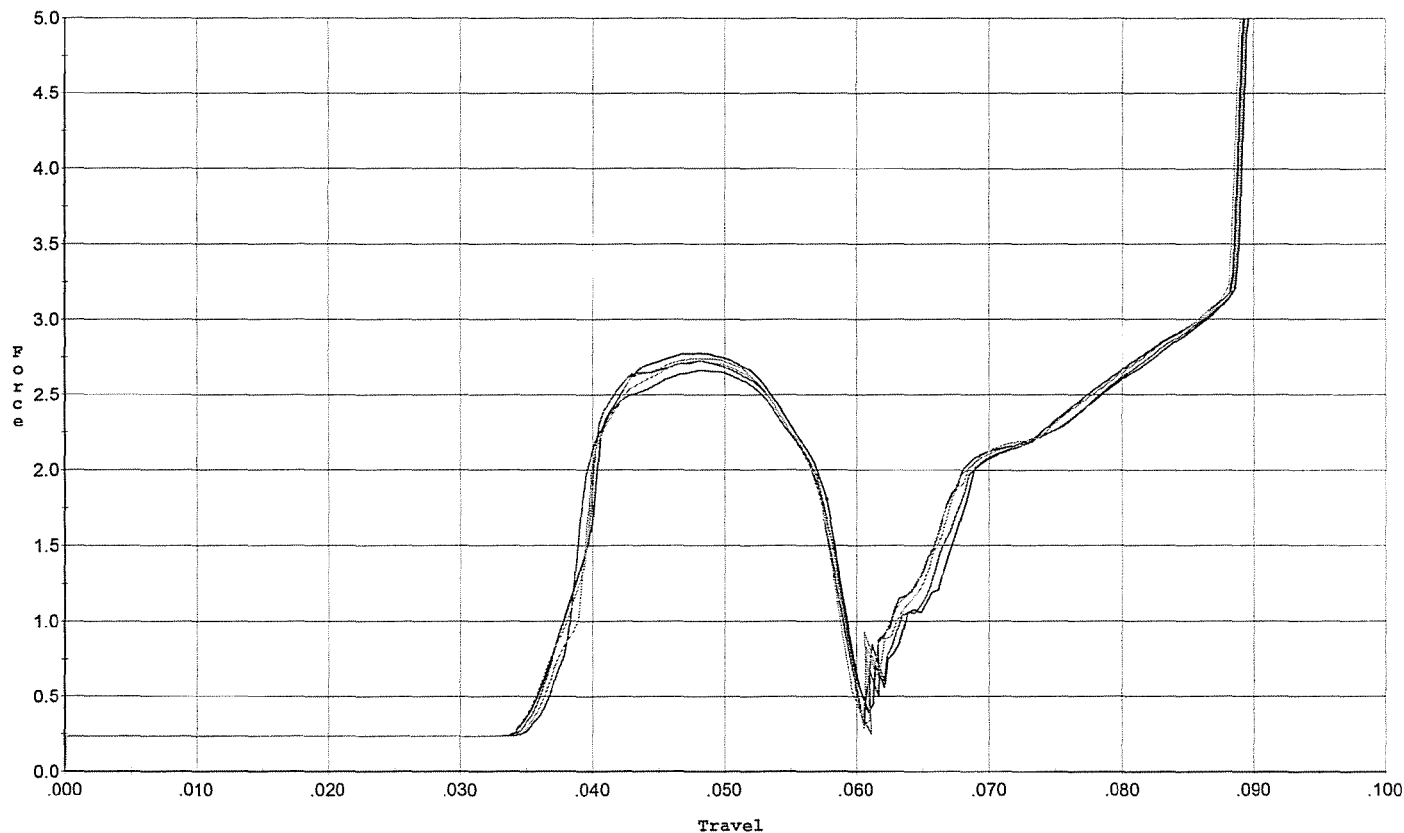
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.059	0.037	0.035	0.088		Set Trigger
2	4.185	0.059	0.036	0.035	0.090		Set Trigger
3	4.130	0.060	0.036	0.035	0.090		Set Trigger
4	4.127	0.059	0.036	0.035	0.087		Set Trigger
5	4.153	0.059	0.036	0.035	0.089		Set Trigger

AVG 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



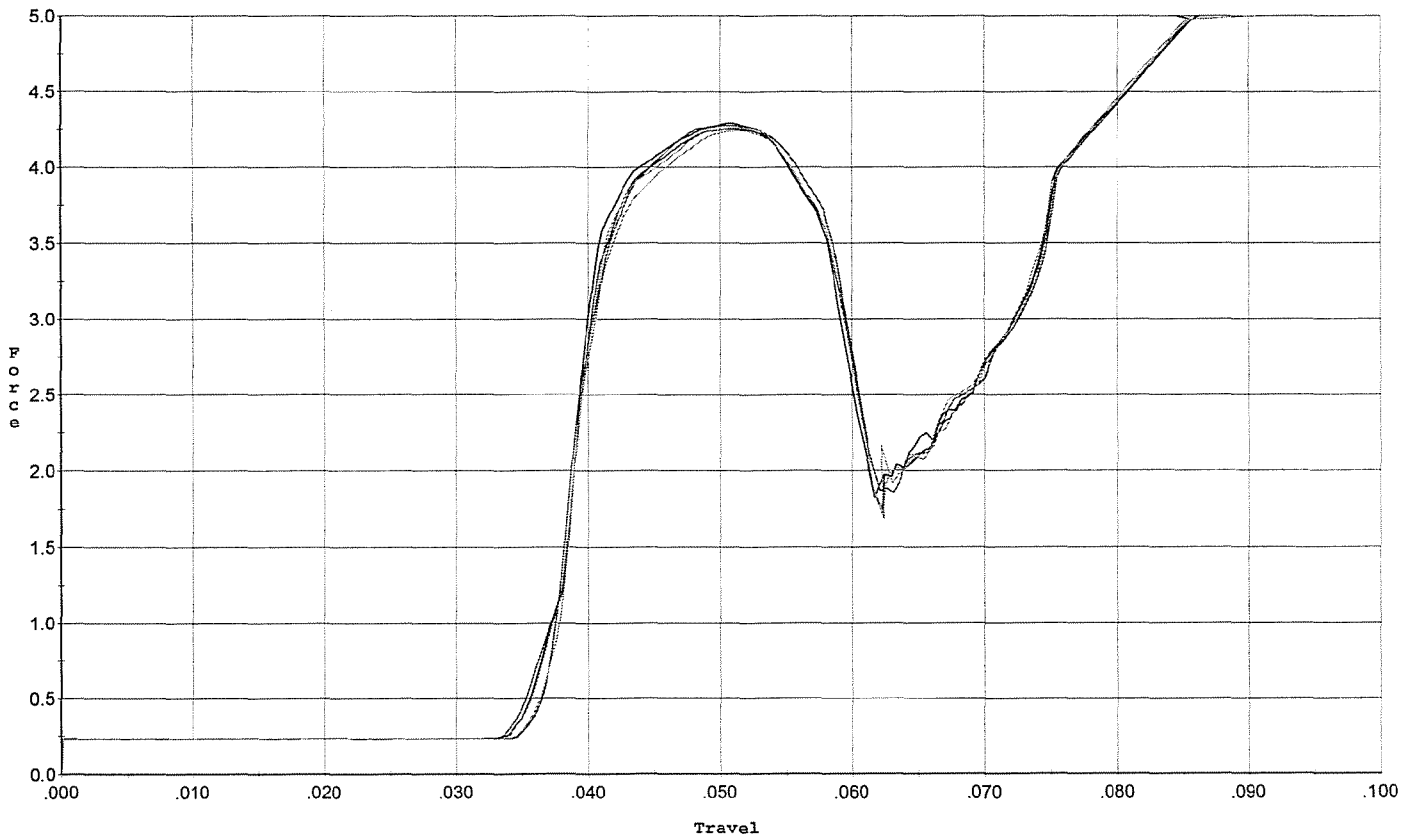
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.658	0.057	0.036	0.038	0.055		Set Trigger
2	2.773	0.058	0.035	0.038	0.058		Set Trigger
3	2.724	0.058	0.035	0.037	0.058		Set Trigger
4	2.728	0.059	0.036	0.038	0.057		Set Trigger
5	2.739	0.057	0.035	0.038	0.057		Set Trigger

AVG 2.74

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.251	0.059	0.035	0.034	0.092		Set Trigger
2	4.293	0.058	0.035	0.035	0.090		Set Trigger
3	4.280	0.059	0.036	0.035	0.091		Set Trigger
4	4.256	0.059	0.035	0.035	0.091		Set Trigger
5	4.243	0.059	0.036	0.035	0.090		Set Trigger

Avg 4.26