

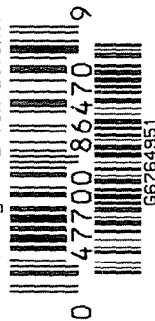
676 4951

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

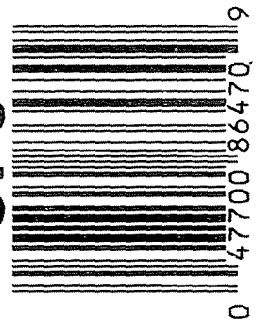
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6764951

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 676 4951

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-08	RP
430	ASSEMBLE TO STOCK		6-24-08	SP
440	PROOF		6-24-08	SD
460	CHECK HEADSPACE		6-24-08	SD
470	DIS-ASSEMBLE ACTION		6-24-08	RP
472	SERIALIZE BOLT HANDLE		7-10-08	RP
475	DRILL AND TAP SIGHT HOLES		6-24-08	SD
480	MAGNAFLUX BBL ACTION		7/1/08	WB
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/11/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-21	CR
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-22-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-22-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-22-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-24-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

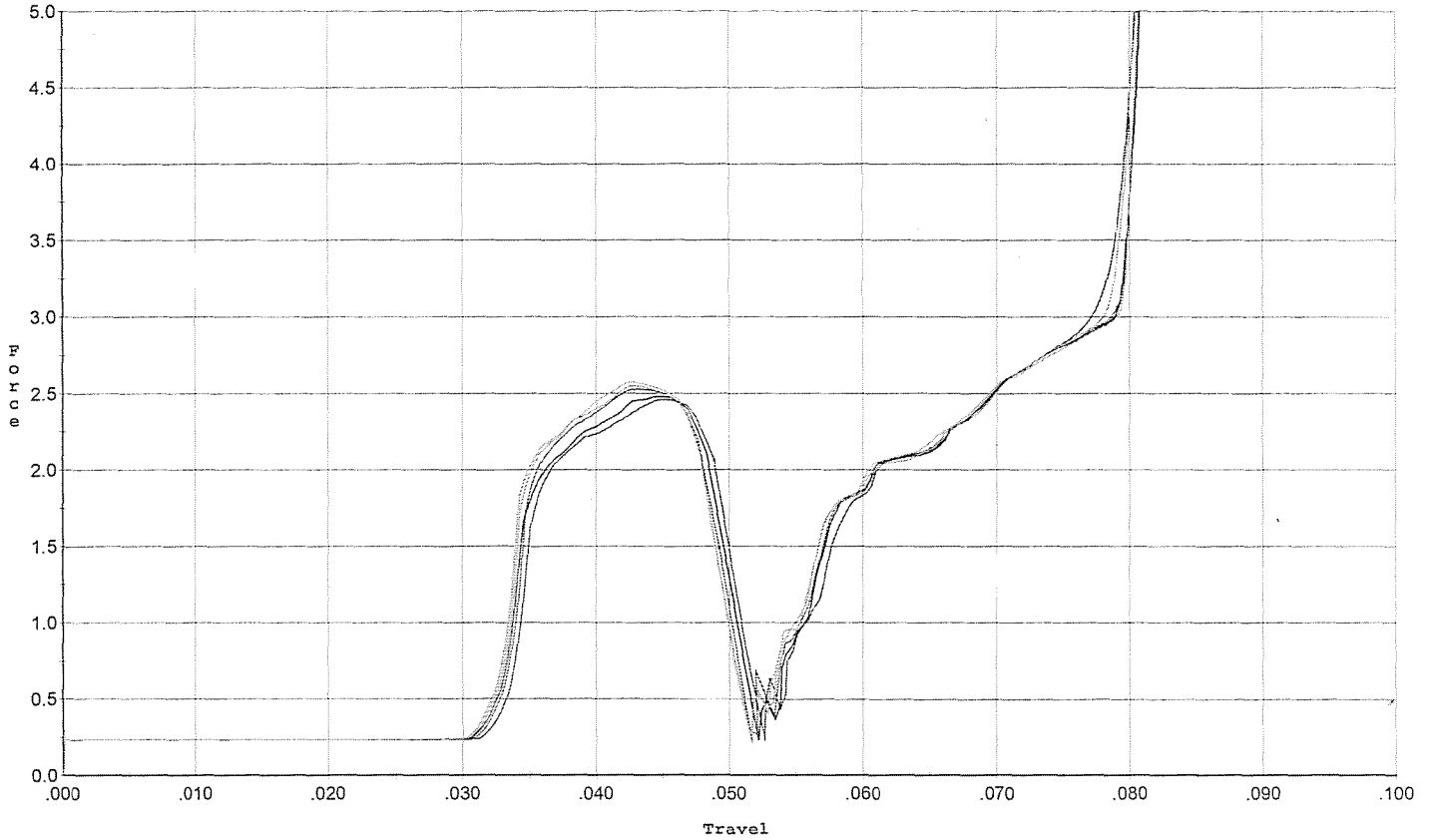
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-4	TE
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	8-4	TE
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.022</u>	8-4	TE
	J) ASSEMBLE STOCK		7-27-08	BSN
	K) ASSEMBLE SWIVEL STUDS		8-8-08	S.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-8-08	S.P.D.
	M) IRON SIGHT ALIGNMENT		8-8-08	S.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	7-25-08	MED
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-25-08	TRW
670	FINAL INSPECTION A) HEADSPACE		8-8-08	S.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.40</u> <u>2.32</u> <u>2.28</u> <u>2.34</u> <u>2.50</u>	8-8-08	BSN
	C) FUNCTION		8-8-08	S.P.D.
690	PACK		8/11/08	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



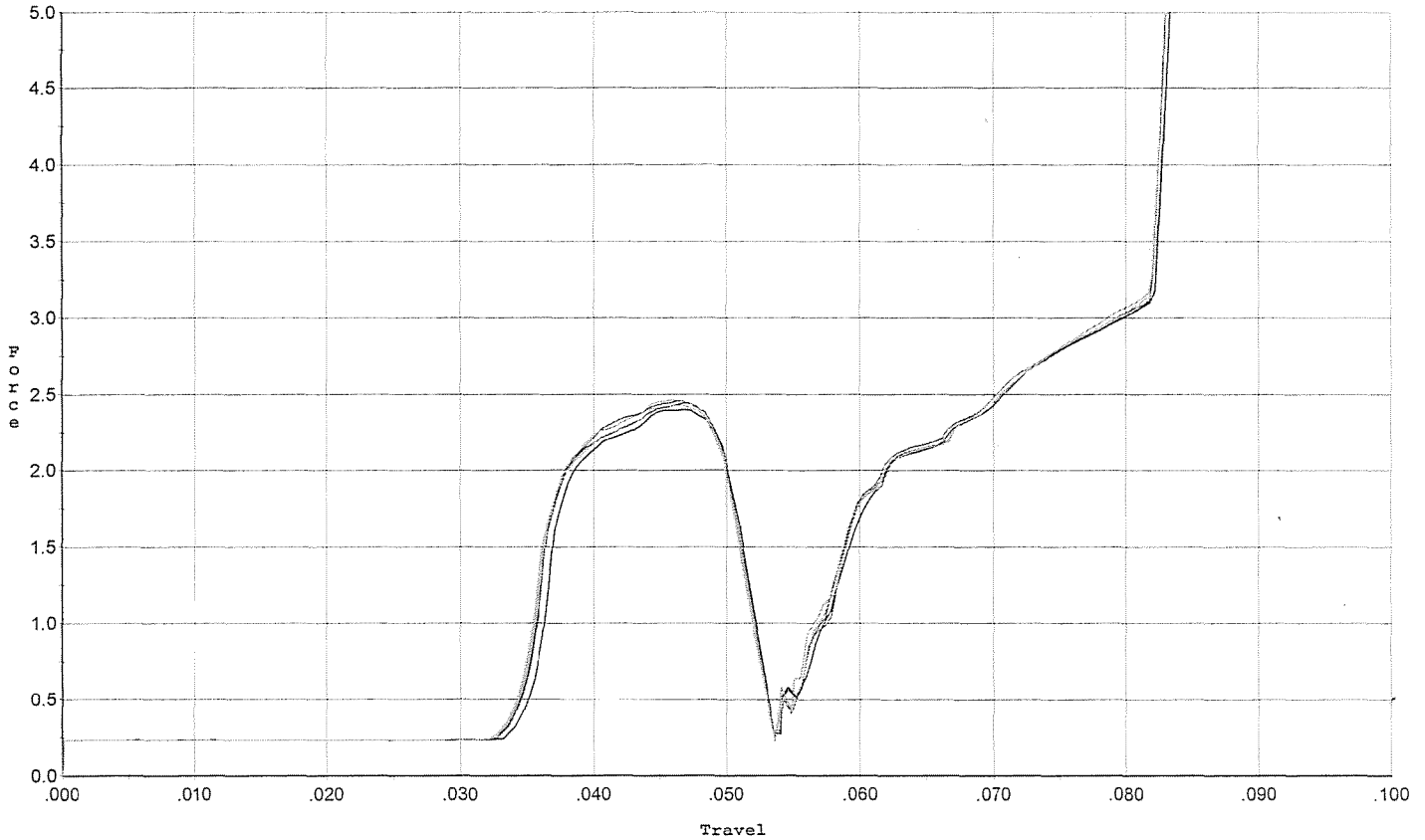
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.459	0.049	0.033	0.036	0.042		Set Trigger
2	2.478	0.050	0.032	0.036	0.044		Set Trigger
3	2.531	0.049	0.032	0.036	0.043		Set Trigger
4	2.574	0.048	0.032	0.036	0.043		Set Trigger
5	2.550	0.048	0.031	0.036	0.043		Set Trigger

AVG 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



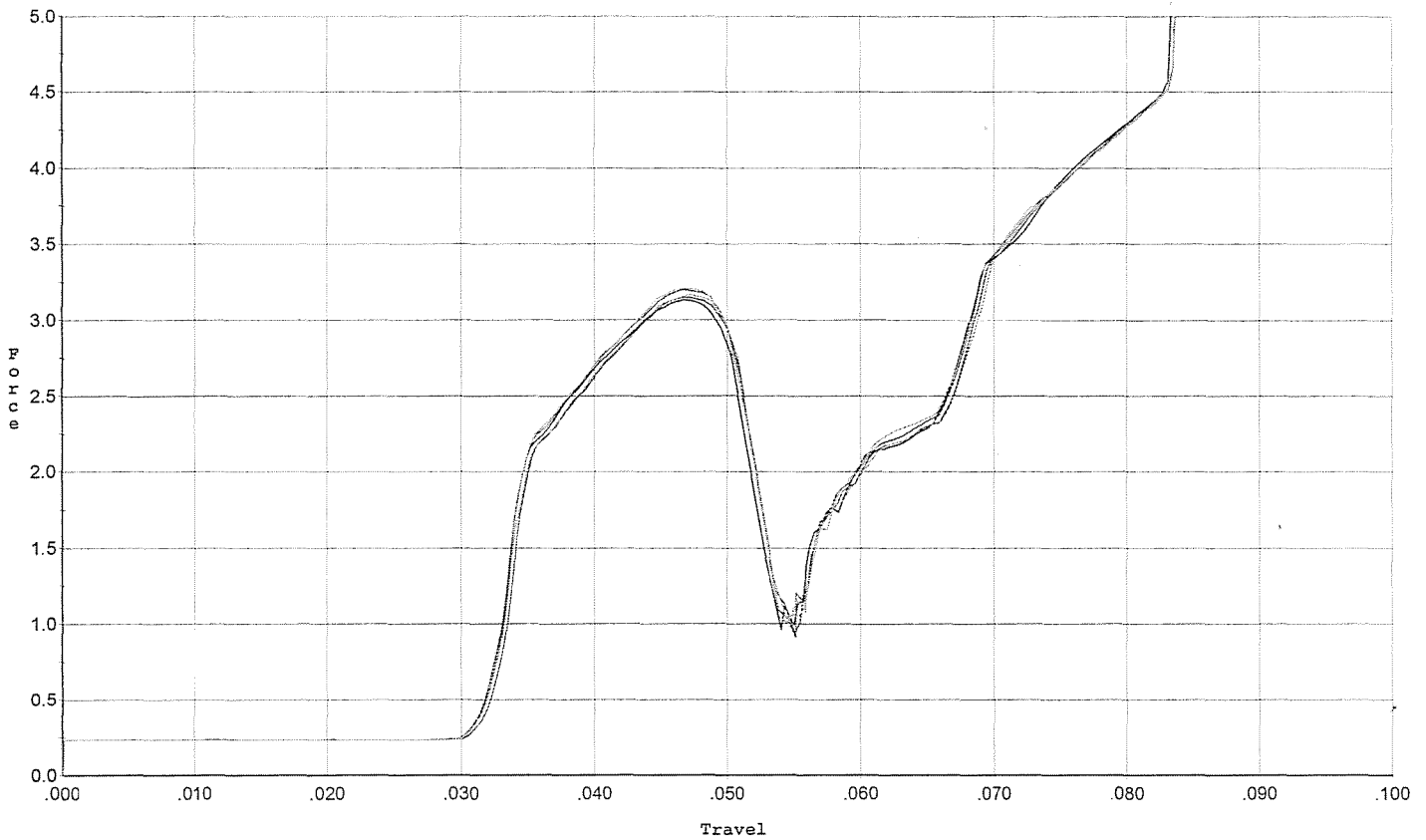
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.445	0.051	0.034	0.037	0.043		Set Trigger
2	2.402	0.051	0.034	0.037	0.041		Set Trigger
3	2.457	0.052	0.034	0.037	0.043		Set Trigger
4	2.432	0.050	0.034	0.037	0.042		Set Trigger
5	2.462	0.050	0.034	0.037	0.042		Set Trigger

AVG 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



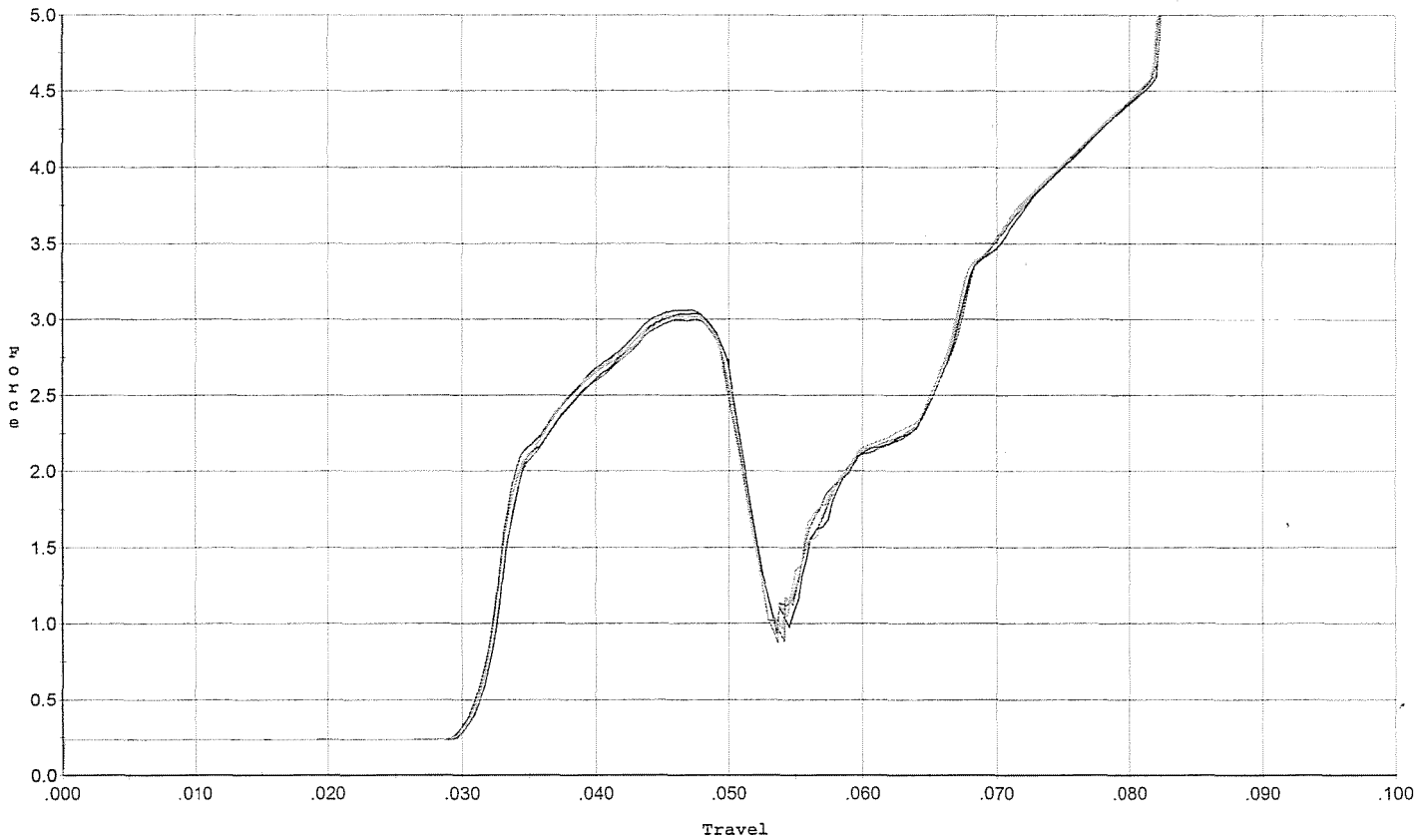
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.151	0.051	0.032	0.035	0.057		Set Trigger
2	3.134	0.050	0.031	0.035	0.056		Set Trigger
3	3.201	0.051	0.031	0.035	0.059		Set Trigger
4	3.170	0.051	0.031	0.035	0.057		Set Trigger
5	3.210	0.051	0.031	0.035	0.059		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



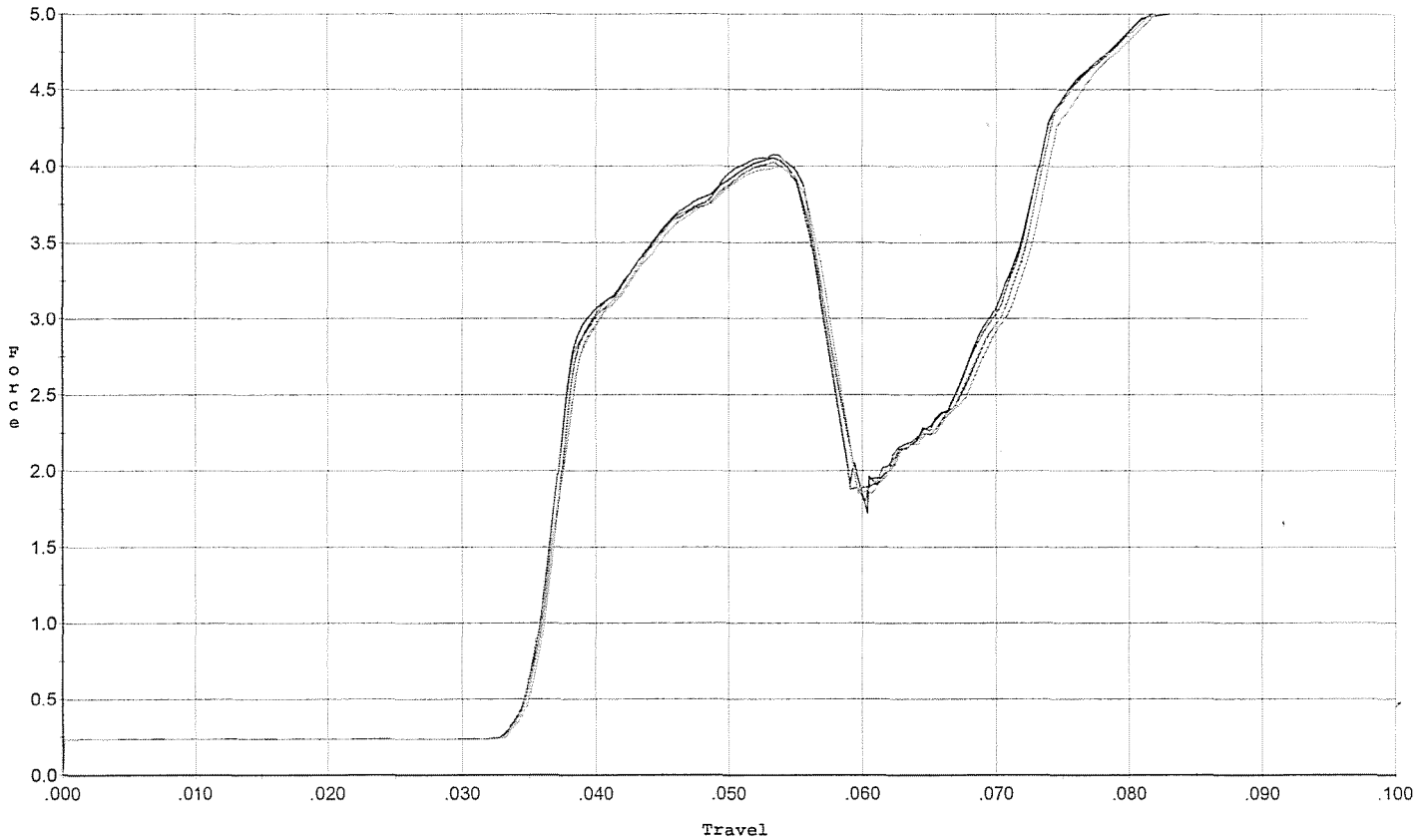
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.063	0.051	0.030	0.035	0.057		Set Trigger
2	3.042	0.050	0.031	0.035	0.055		Set Trigger
3	2.998	0.050	0.031	0.035	0.055		Set Trigger
4	3.034	0.051	0.031	0.035	0.056		Set Trigger
5	3.022	0.050	0.031	0.035	0.055		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs, ini. +/- 1.0 lbs.



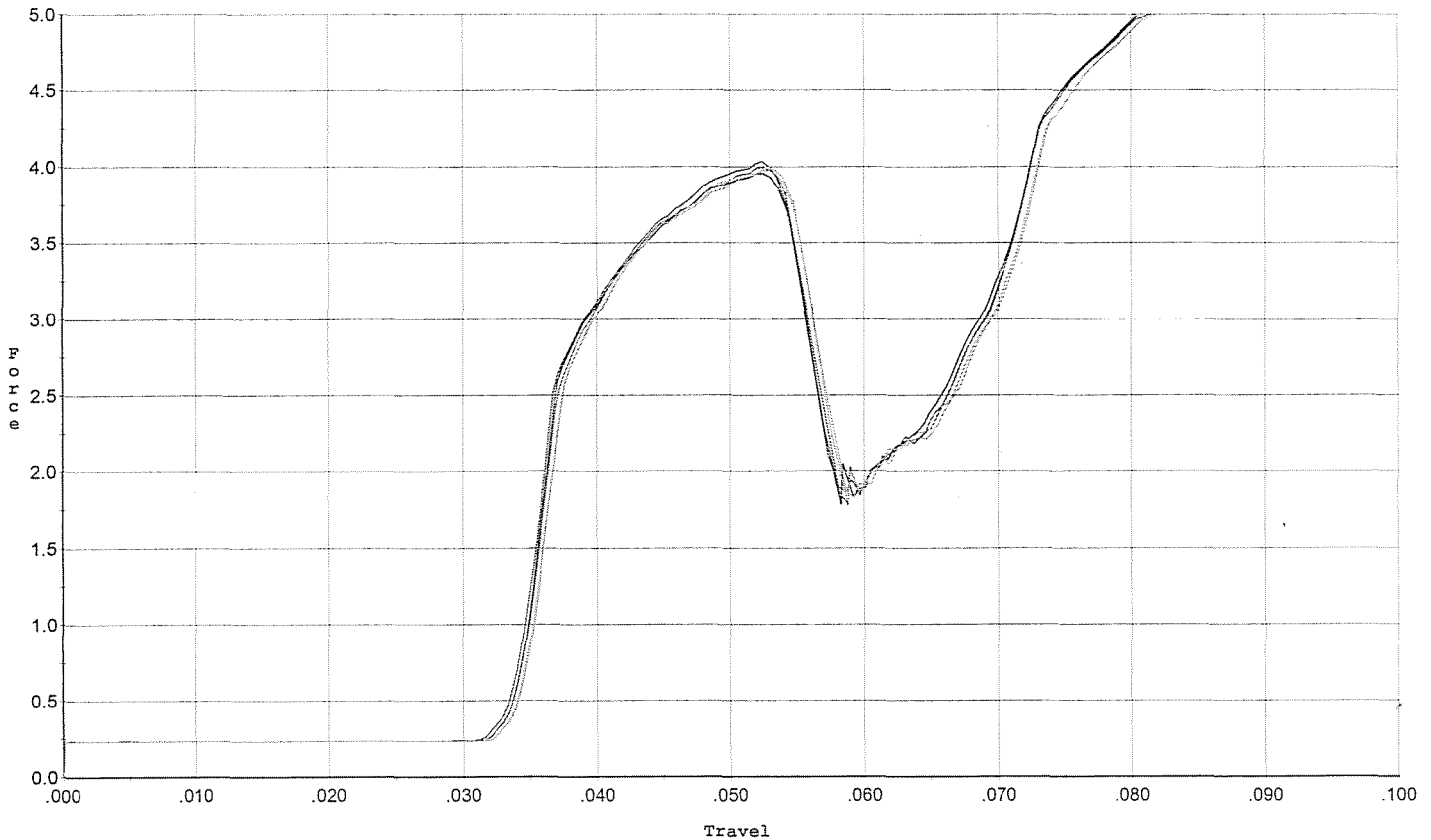
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.074	0.056	0.034	0.035	0.080		Set Trigger
2	4.058	0.056	0.034	0.035	0.081		Set Trigger
3	4.027	0.056	0.034	0.035	0.081		Set Trigger
4	3.992	0.056	0.034	0.035	0.079		Set Trigger
5	4.044	0.057	0.035	0.035	0.082		Set Trigger

AVG 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs, after 20 cycles +/- 1.0 lbs.



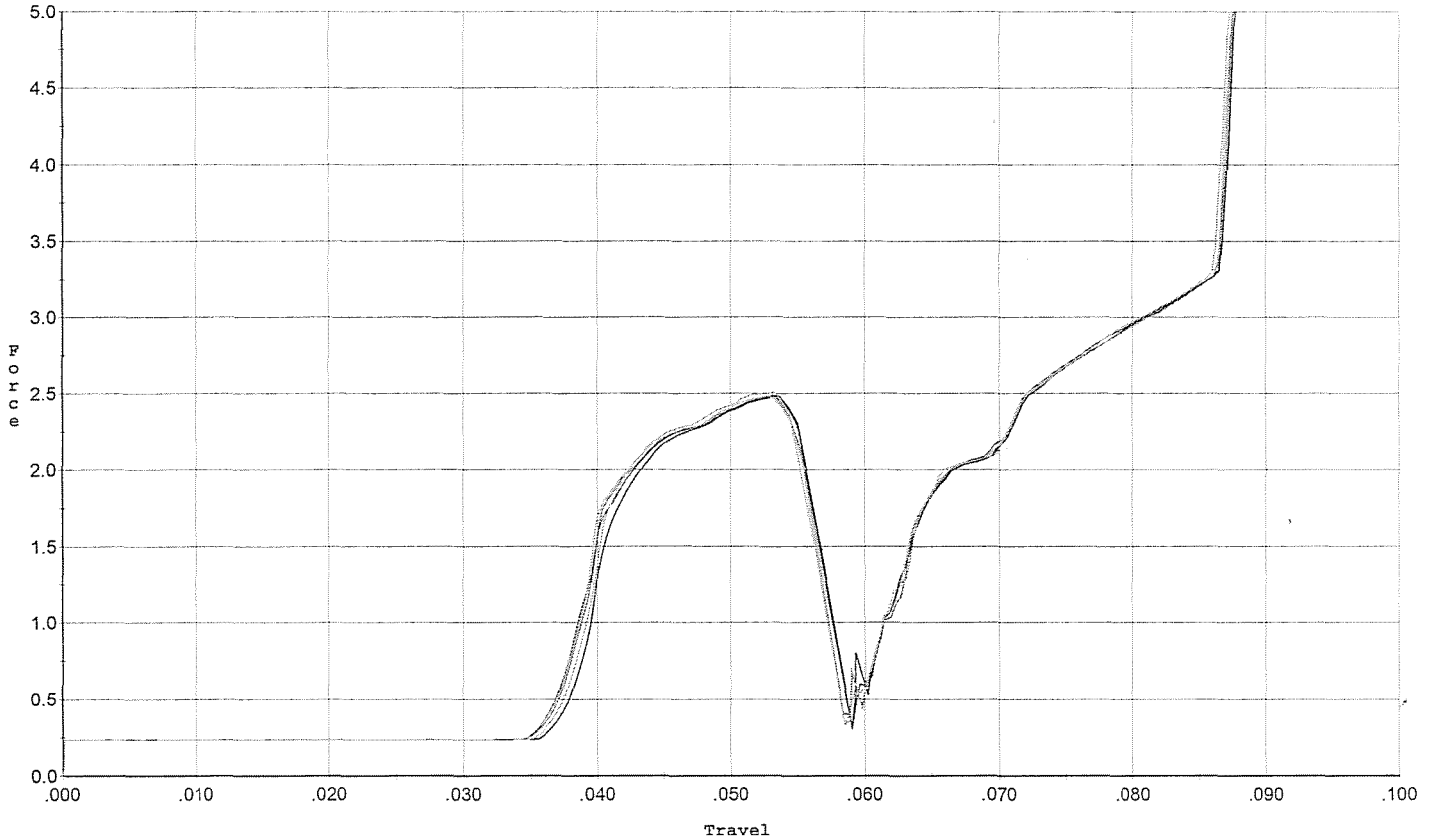
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.031	0.054	0.033	0.035	0.079		Set Trigger
2	3.957	0.054	0.033	0.035	0.078		Set Trigger
3	3.999	0.054	0.033	0.035	0.077		Set Trigger
4	3.977	0.055	0.034	0.035	0.078		Set Trigger
5	3.999	0.055	0.034	0.035	0.078		Set Trigger

Avg 3.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



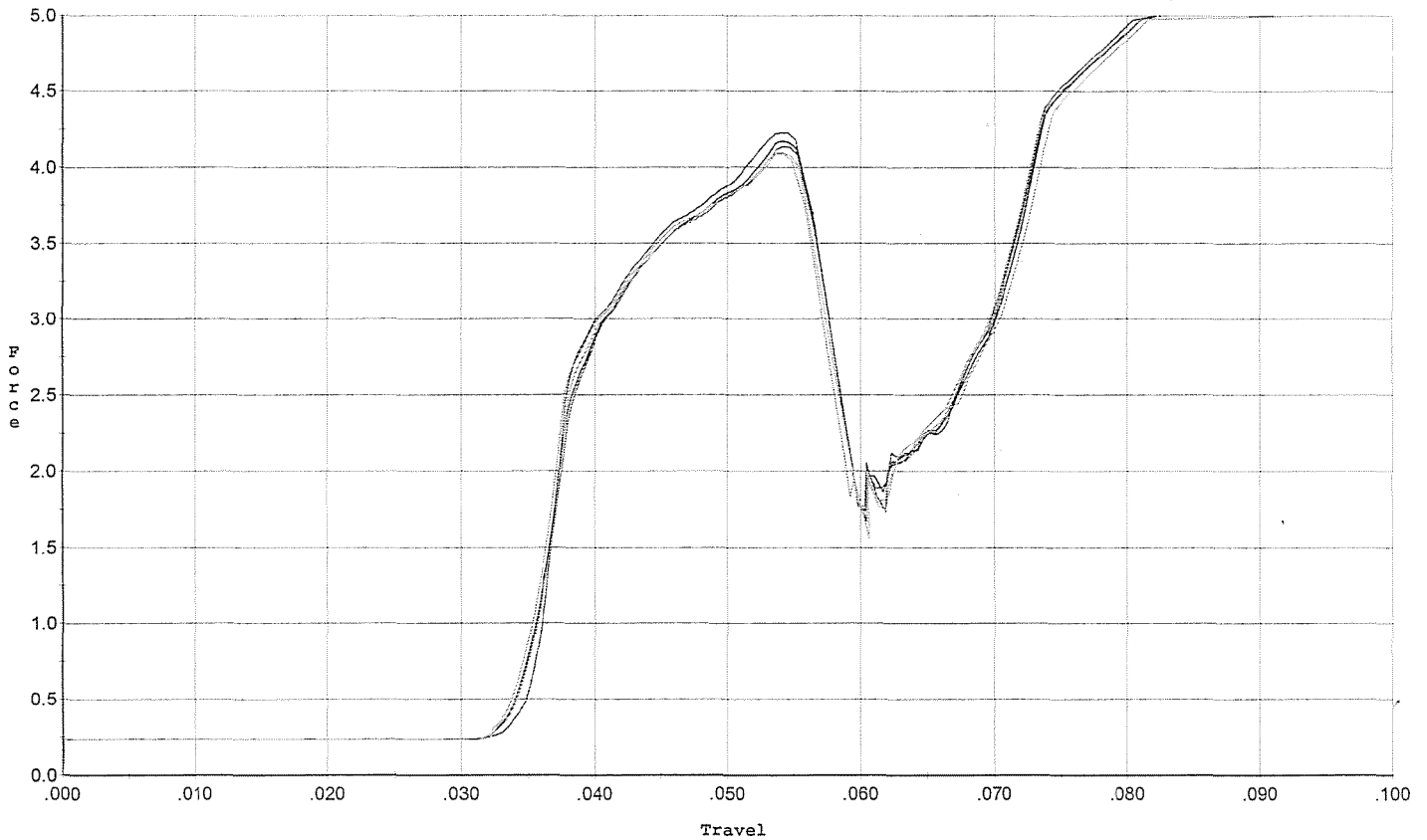
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.481	0.055	0.036	0.038	0.047		Set Trigger
2	2.484	0.057	0.037	0.038	0.047		Set Trigger
3	2.486	0.055	0.037	0.038	0.047		Set Trigger
4	2.482	0.056	0.037	0.038	0.048		Set Trigger
5	2.511	0.055	0.037	0.038	0.047		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.223	0.056	0.035	0.034	0.082		Set Trigger
2	4.173	0.057	0.034	0.034	0.082		Set Trigger
3	4.138	0.057	0.034	0.034	0.082		Set Trigger
4	4.096	0.055	0.034	0.035	0.079		Set Trigger
5	4.092	0.056	0.033	0.034	0.081		Set Trigger

Avg 4.14