

G6810348

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



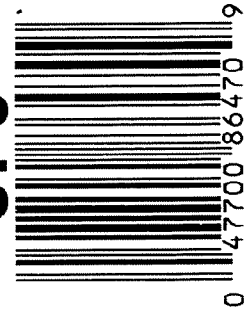
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6810348

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 681 0348

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-10-09	SP
430	ASSEMBLE TO STOCK		2-10-09	SP
440	PROOF		2-10-09	SP
460	CHECK HEADSPACE		2-10-09	SP
470	DIS-ASSEMBLE ACTION		2-10-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-10-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-11-09	TK
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/13/09	
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/14/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DC
542	APPLY COATINGS (BARREL ACTION)		2/21	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-24-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

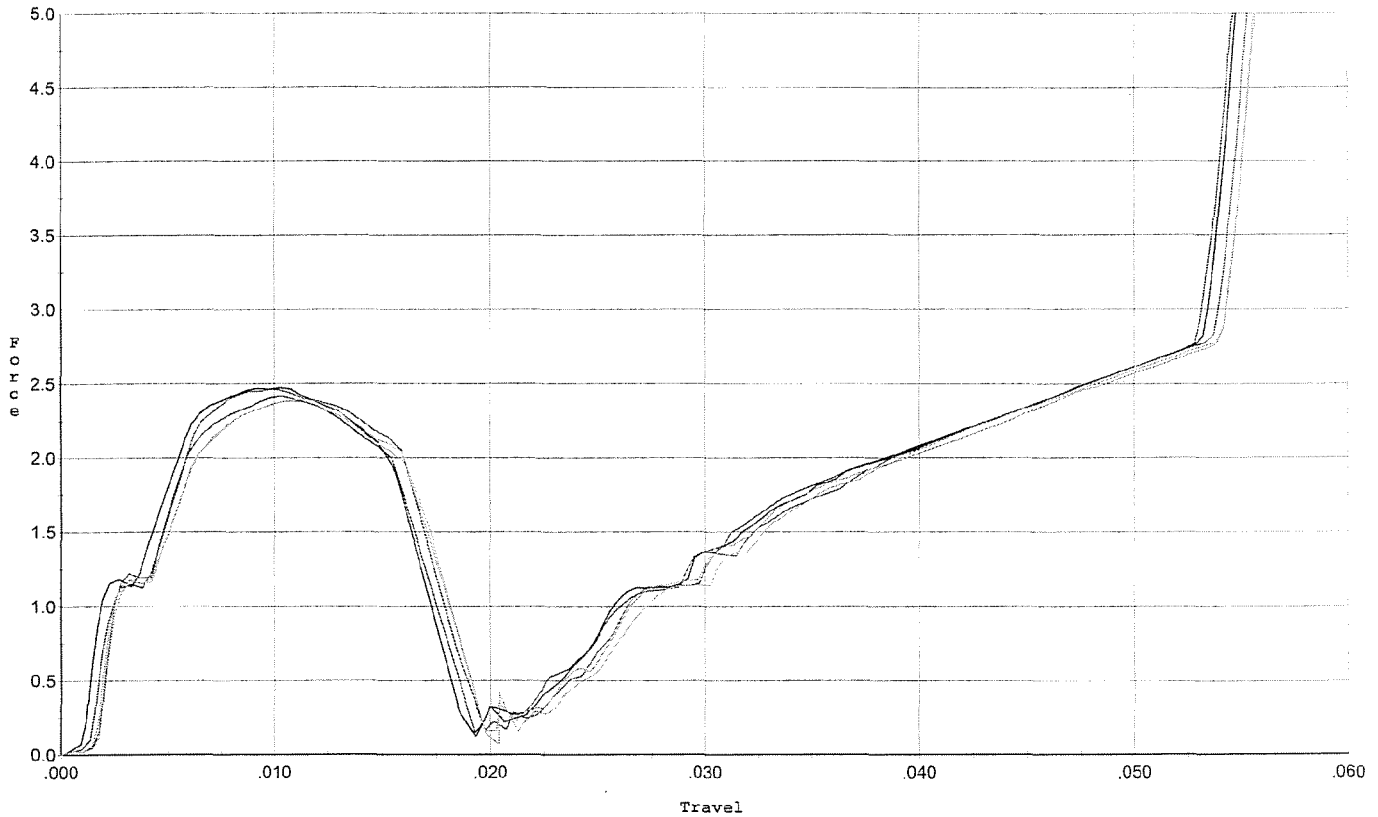
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u>	<u>40</u>	<u>40</u>	2-26-09	LJ		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>50</u>	<u>50</u>	<u>50</u>	2-26-09	LJ		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.032</u>	<u>.033</u>	<u>.033</u>	2-26-09	LJ		
	J) ASSEMBLE STOCK					2-24-09	LT		
	K) ASSEMBLE SWIVEL STUDS					2-26-09	LJ		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		2-25-09	L.P.D.		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					2-25-09	RP		
670	FINAL INSPECTION A) HEADSPACE					2-26-09	LJ		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>238</u>	<u>272</u>	<u>247</u>	<u>266</u>	<u>263</u>	2-26-09	WW
	C) FUNCTION					2-26-09	LJ		
690	PACK					3/3/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



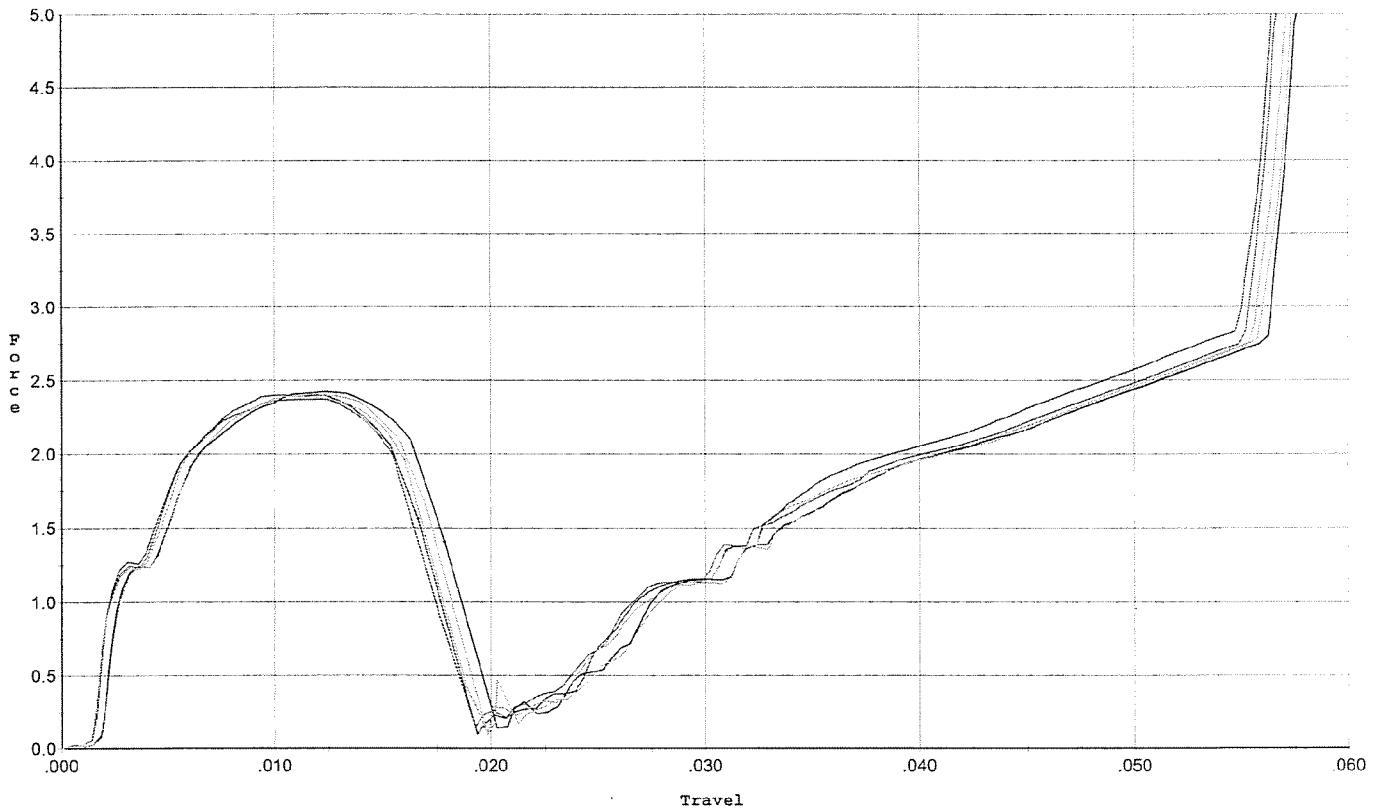
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.418	0.017	0.00	0.042	0.029		Set Trigger
2	2.472	0.016	0.00	0.043	0.027		Set Trigger
3	2.463	0.016	0.00	0.043	0.027		Set Trigger
4	2.391	0.017	0.00	0.043	0.028		Set Trigger
5	2.382	0.018	0.00	0.043	0.029		Set Trigger

A-2-42

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



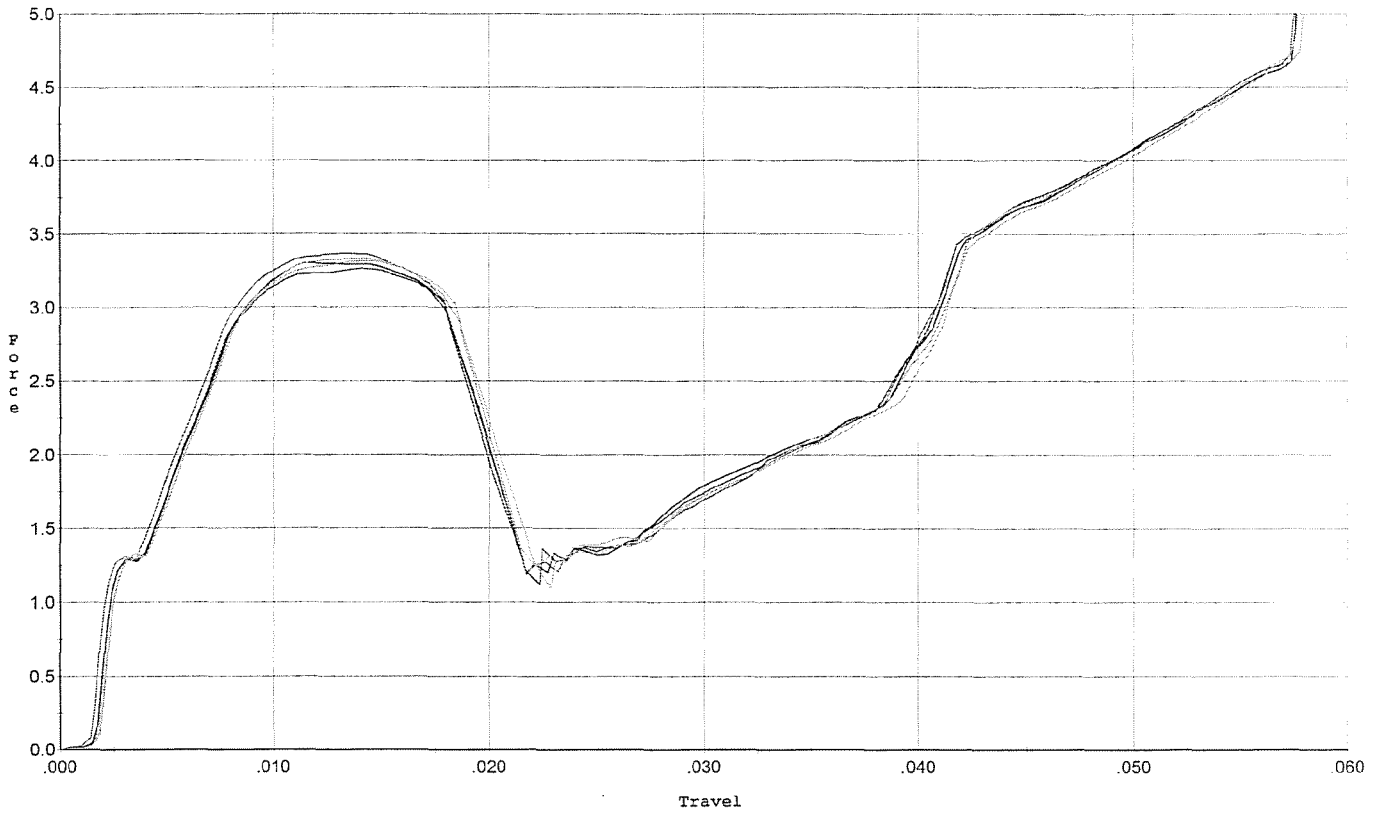
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.401	0.017	0.00	0.044	0.028		Set Trigger
2	2.423	0.018	0.00	0.044	0.030		Set Trigger
3	2.371	0.015	0.00	0.045	0.026		Set Trigger
4	2.410	0.017	0.00	0.044	0.028		Set Trigger
5	2.391	0.016	0.00	0.045	0.027		Set Trigger

A-2-39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



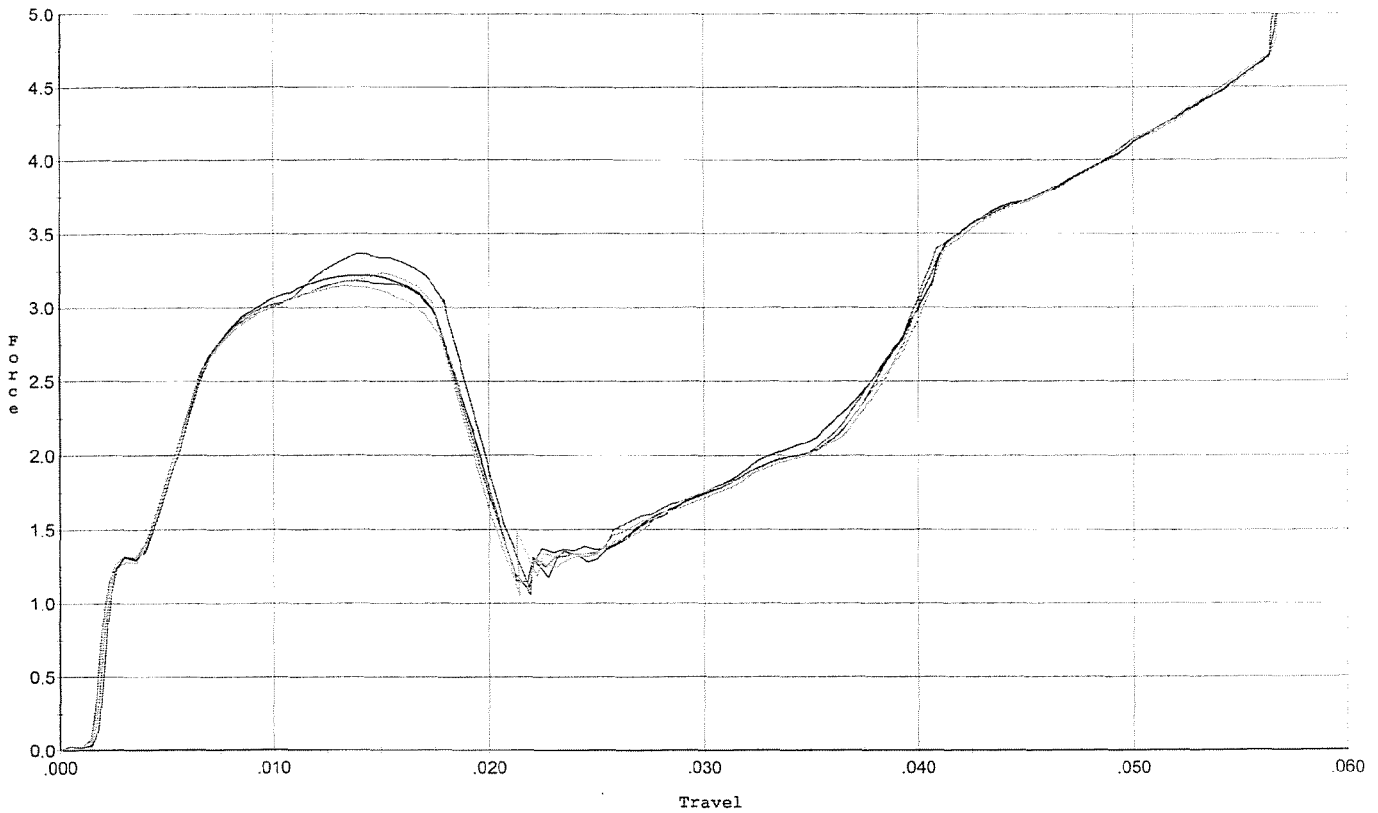
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.264	0.018	0.00	0.041	0.040		Set Trigger
2	3.302	0.019	0.00	0.040	0.044		Set Trigger
3	3.367	0.020	0.00	0.040	0.045		Set Trigger
4	3.330	0.018	0.00	0.040	0.041		Set Trigger
5	3.315	0.019	0.00	0.040	0.042		Set Trigger

A-3.31

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



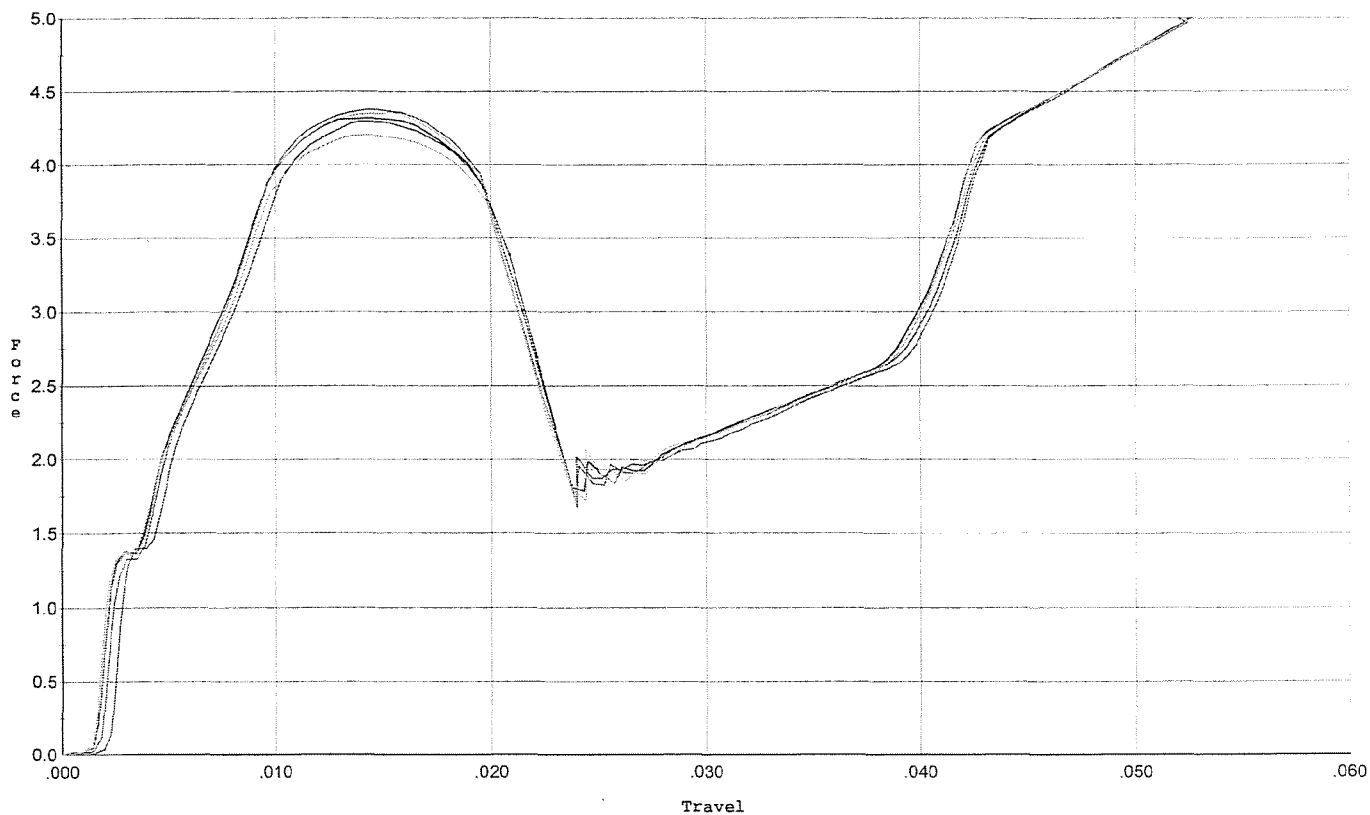
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.367	0.018	0.00	0.040	0.040		Set Trigger
2	3.218	0.019	0.00	0.040	0.042		Set Trigger
3	3.181	0.018	0.00	0.040	0.039		Set Trigger
4	3.146	0.018	0.00	0.040	0.038		Set Trigger
5	3.235	0.017	0.00	0.040	0.038		Set Trigger

A-3.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



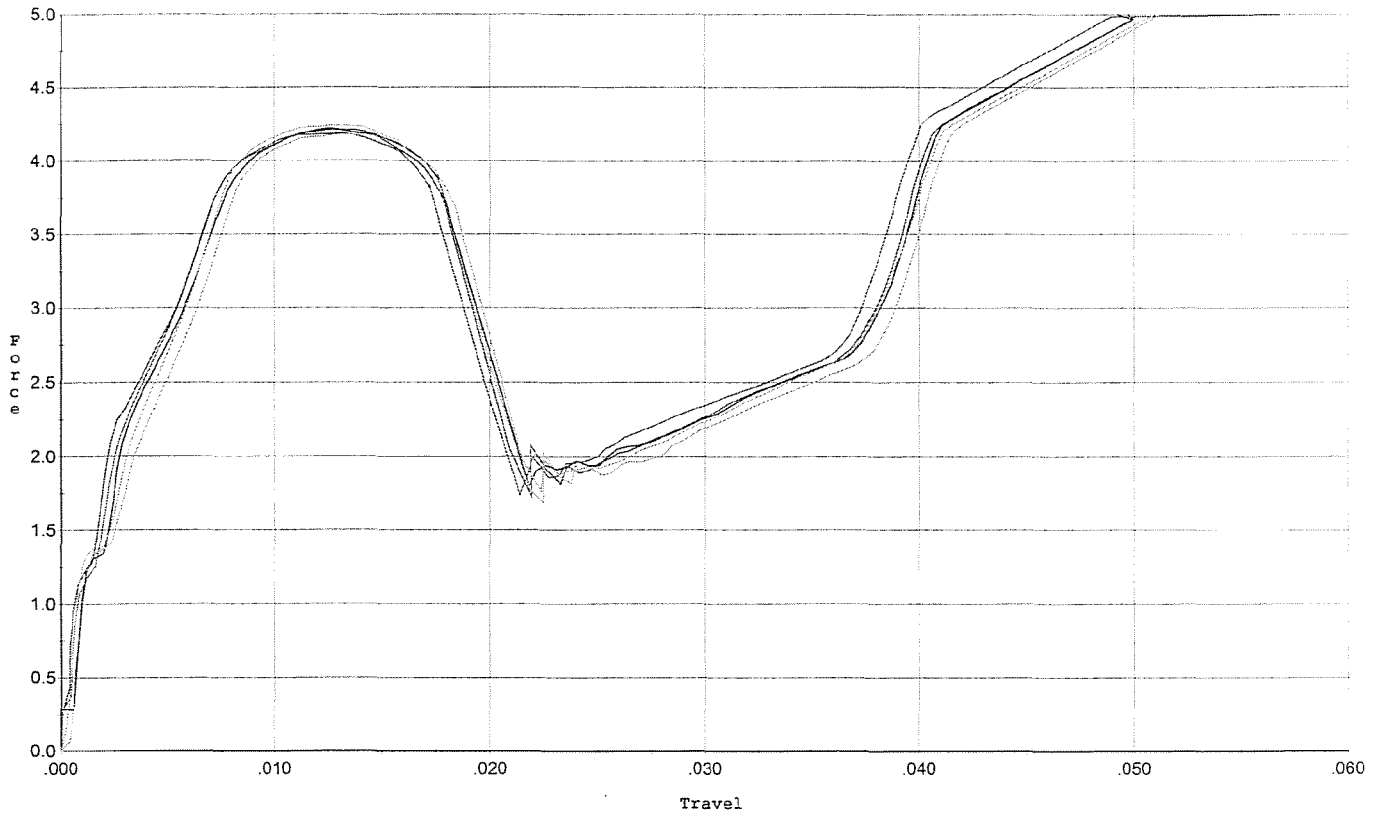
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.296	0.021	0.002	0.038	0.058		Set Trigger
2	4.318	0.020	0.00	0.038	0.056		Set Trigger
3	4.375	0.021	0.00	0.038	0.061		Set Trigger
4	4.352	0.020	0.00	0.038	0.056		Set Trigger
5	4.200	0.020	0.00	0.038	0.055		Set Trigger

A.4.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



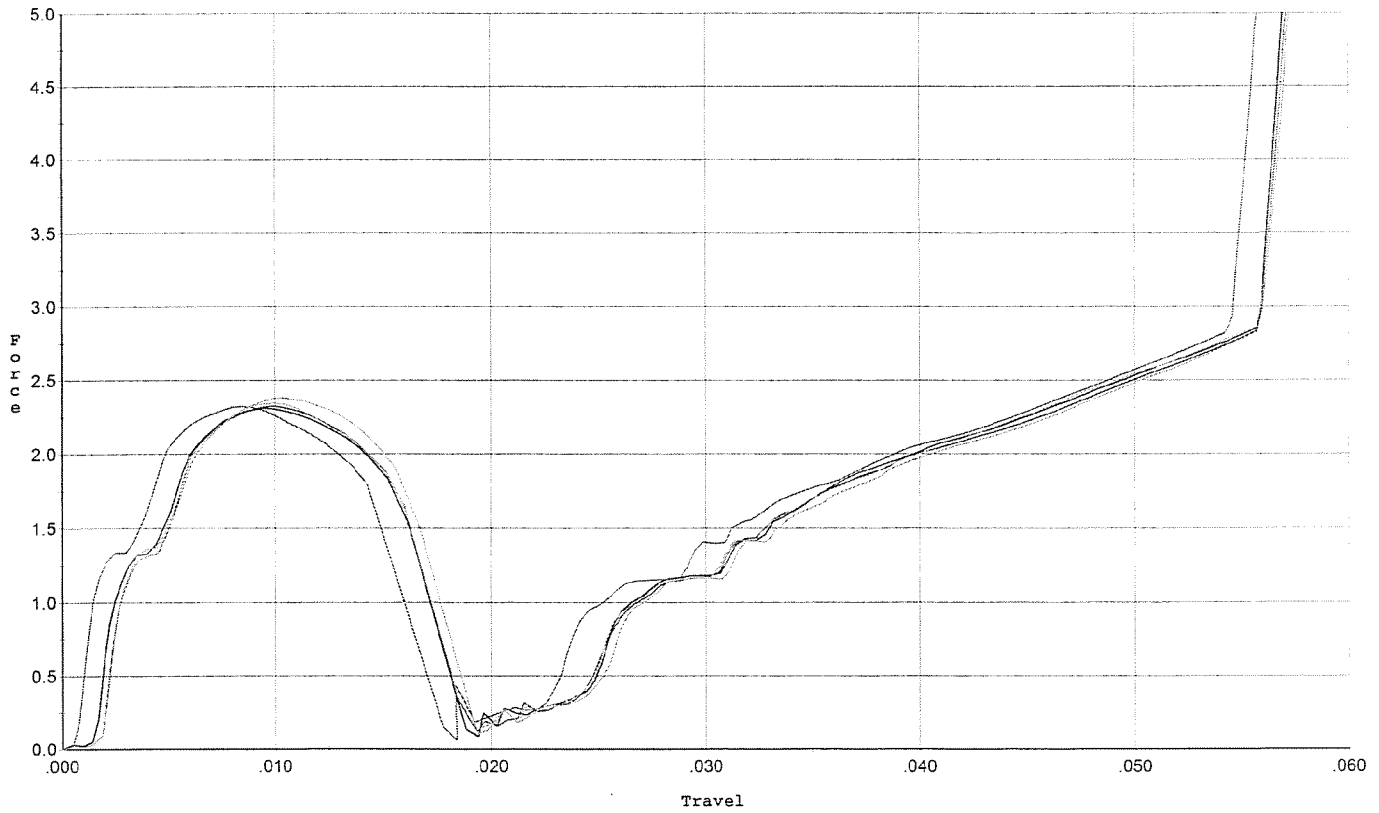
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.210	0.018	0.00	0.037	0.054		Set Trigger
2	4.218	0.020	0.00	0.037	0.059		Set Trigger
3	4.185	0.017	0.00	0.037	0.052		Set Trigger
4	4.241	0.018	0.00	0.038	0.053		Set Trigger
5	4.180	0.018	0.00	0.038	0.054		Set Trigger

A-4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



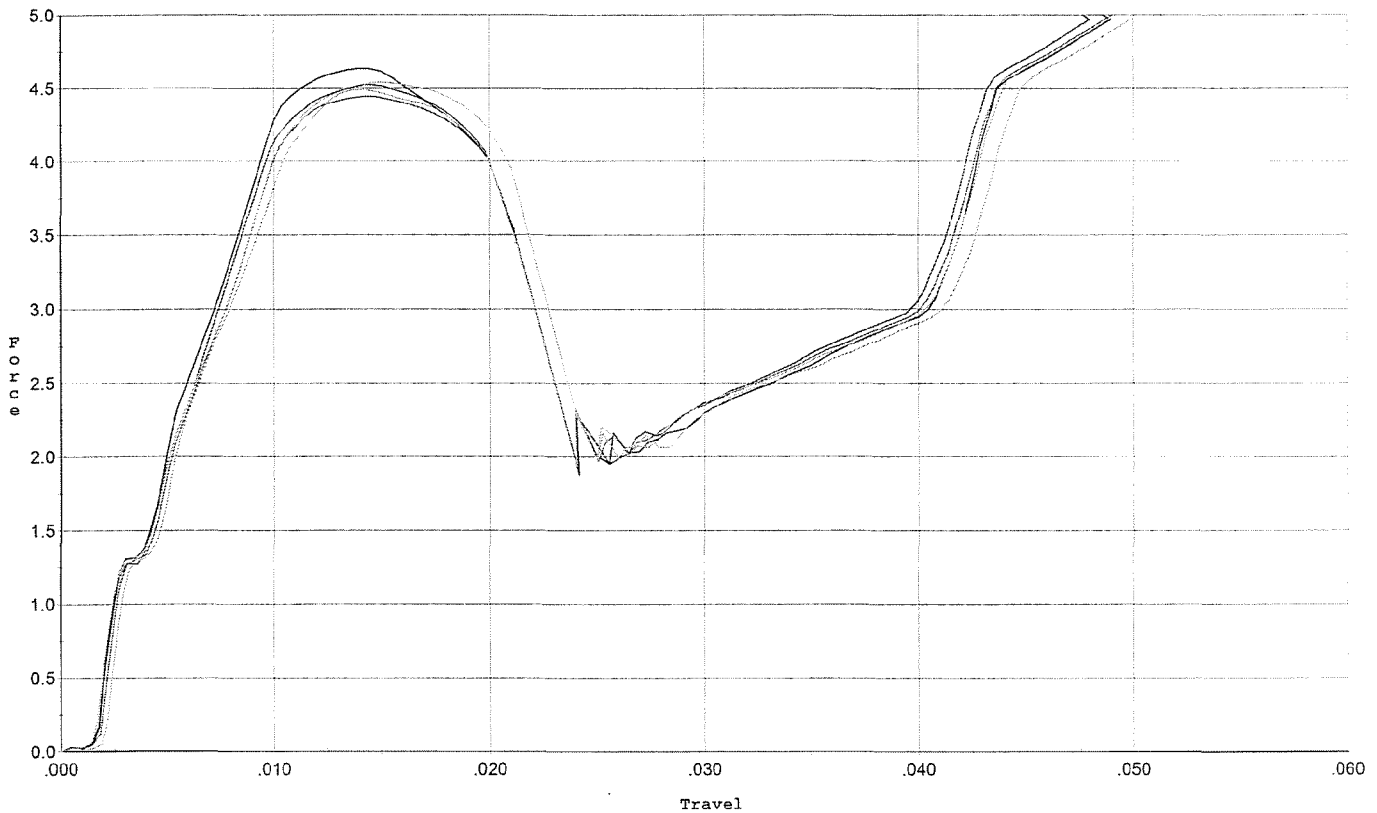
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.325	0.016	0.00	0.045	0.025		Set Trigger
2	2.309	0.016	0.00	0.045	0.026		Set Trigger
3	2.323	0.016	0.00	0.045	0.027		Set Trigger
4	2.346	0.016	0.00	0.045	0.025		Set Trigger
5	2.379	0.017	0.00	0.045	0.027		Set Trigger

A-2.33

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.523	0.021	0.00	0.037	0.062		Set Trigger
2	4.633	0.021	0.00	0.038	0.063		Set Trigger
3	4.442	0.021	0.00	0.038	0.061		Set Trigger
4	4.540	0.021	0.00	0.038	0.061		Set Trigger
5	4.491	0.021	0.00	0.038	0.062		Set Trigger

A-4.52