

G6810373

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

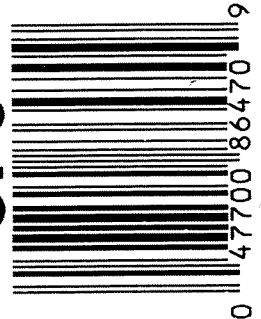
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810373

UPC



GUN SERIAL # G 6810373

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-10-09	SPD
430	ASSEMBLE TO STOCK		2-10-09	SP
440	PROOF		2-10-09	SPD
460	CHECK HEADSPACE		2-10-09	SPD
470	DIS-ASSEMBLE ACTION		2-10-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-10-09	RIC
475	DRILL AND TAP SIGHT HOLES		2-11-09	TC
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	2/13/09	(D)
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/14/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DC
542	APPLY COATINGS (BARREL ACTION)		2/21	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-24-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

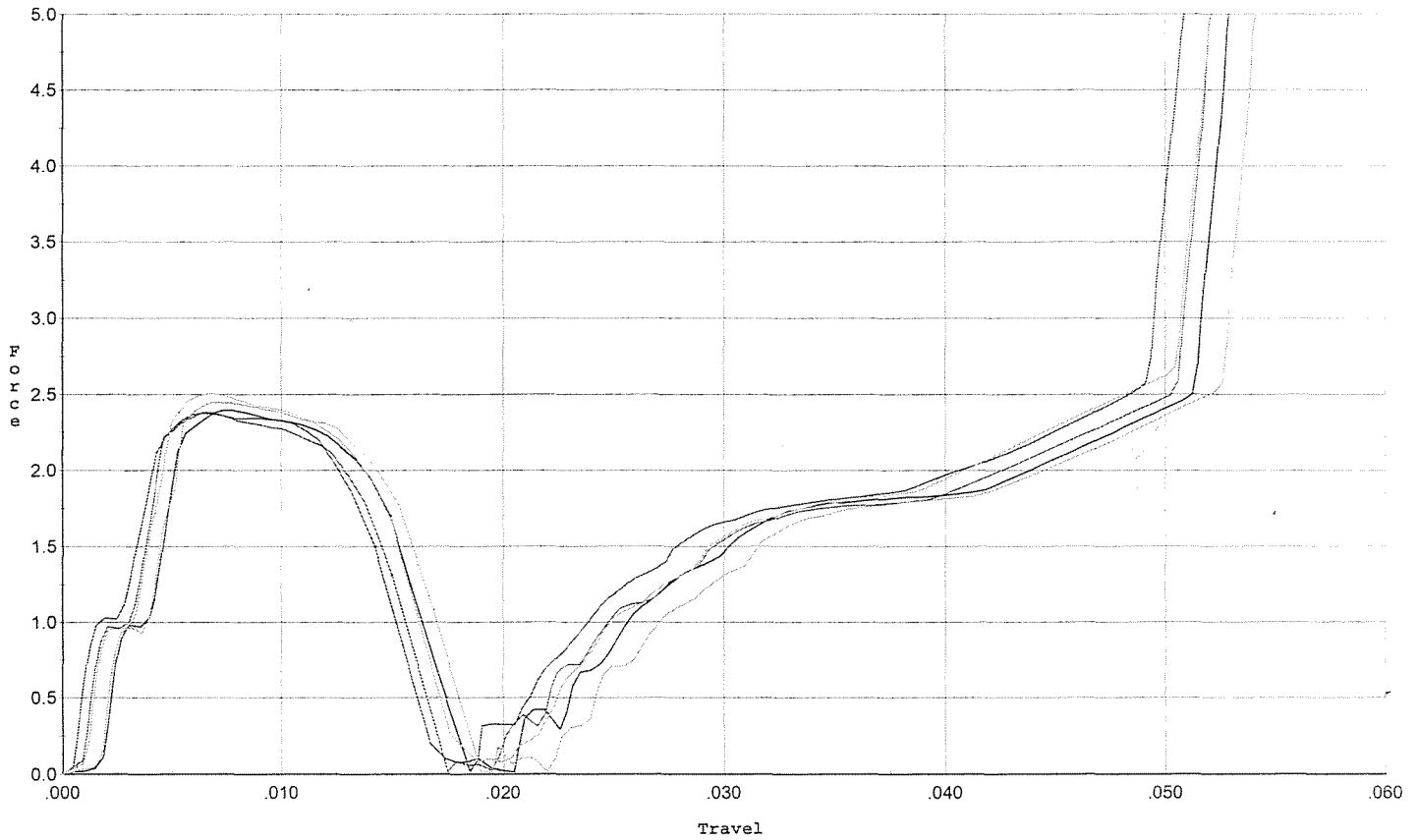
560	F) SAFETY ON FORCE	10 LBS MAX	<u>4</u>	<u>5</u>	<u>5</u>	2-26-09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>50</u>	<u>50</u>	<u>50</u>	2-26-09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.032</u>	<u>.033</u>	<u>.032</u>	2-26-09	RP		
	J) ASSEMBLE STOCK					2-24-09	RTZ		
	K) ASSEMBLE SWIVEL STUDS					2-26-09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		2-25-09	RP		
			PASS	FAIL					
	MALFUNCTION		N/A						
		CORRECTION							
	MALFUNCTION								
		CORRECTION							
	MALFUNCTION		N/A						
		CORRECTION							
	MALFUNCTION								
		CORRECTION							
660	INSPECT FOR LIVE AMMO					2-25-09	RP		
670	FINAL INSPECTION A) HEADSPACE					2-26-09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u>	<u>2.75</u>	<u>2.71</u>	<u>2.47</u>	<u>2.73</u>	2-26-09	RP
	C) FUNCTION							2-26-09	RP
690	PACK							3/4/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



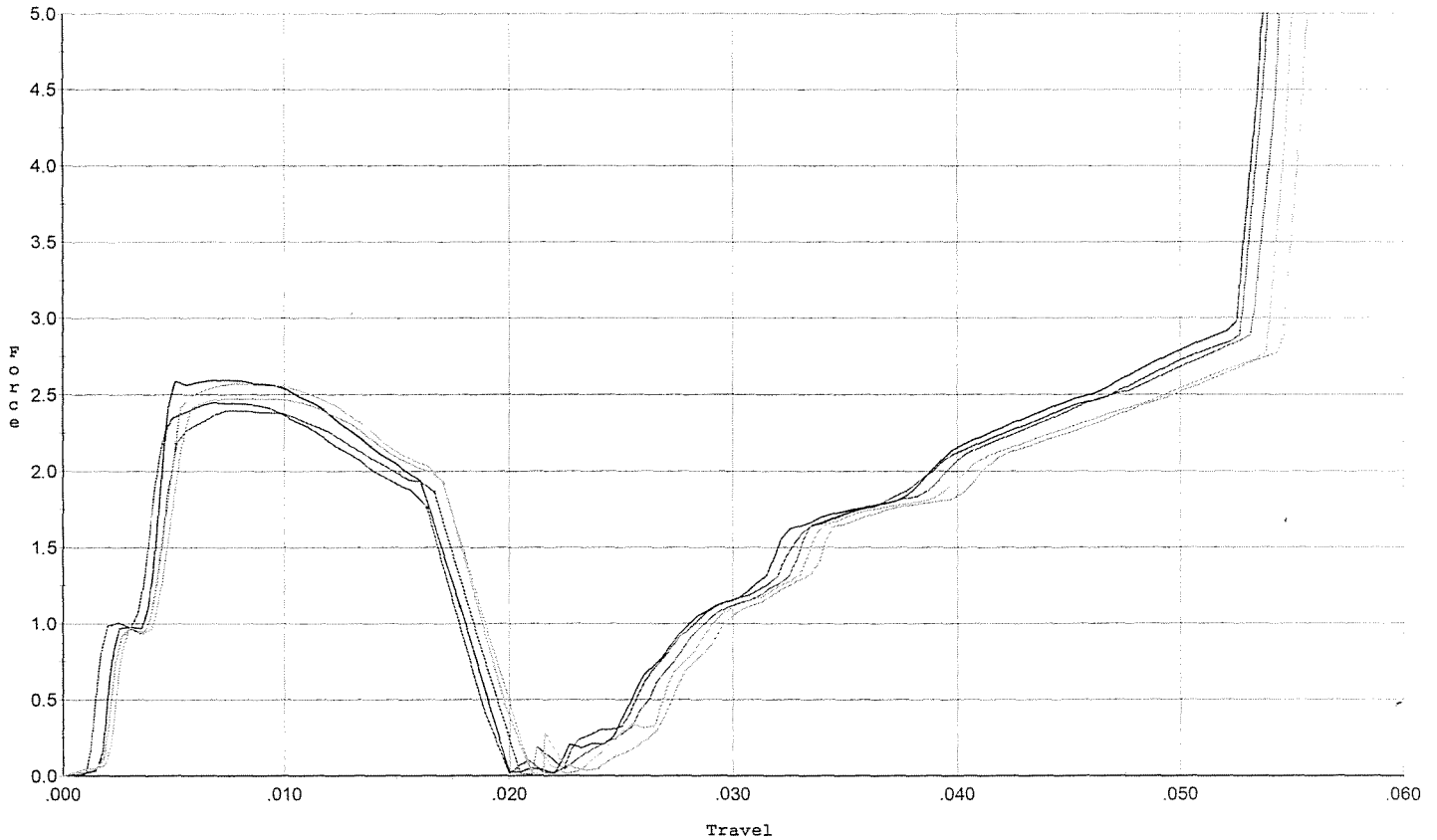
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.376	0.014	0.00	0.041	0.024		Set Trigger
2	2.396	0.015	0.00	0.042	0.024		Set Trigger
3	2.380	0.015	0.00	0.042	0.025		Set Trigger
4	2.505	0.015	0.003	0.041	0.026		Set Trigger
5	2.446	0.017	0.00	0.043	0.028		Set Trigger

A-2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



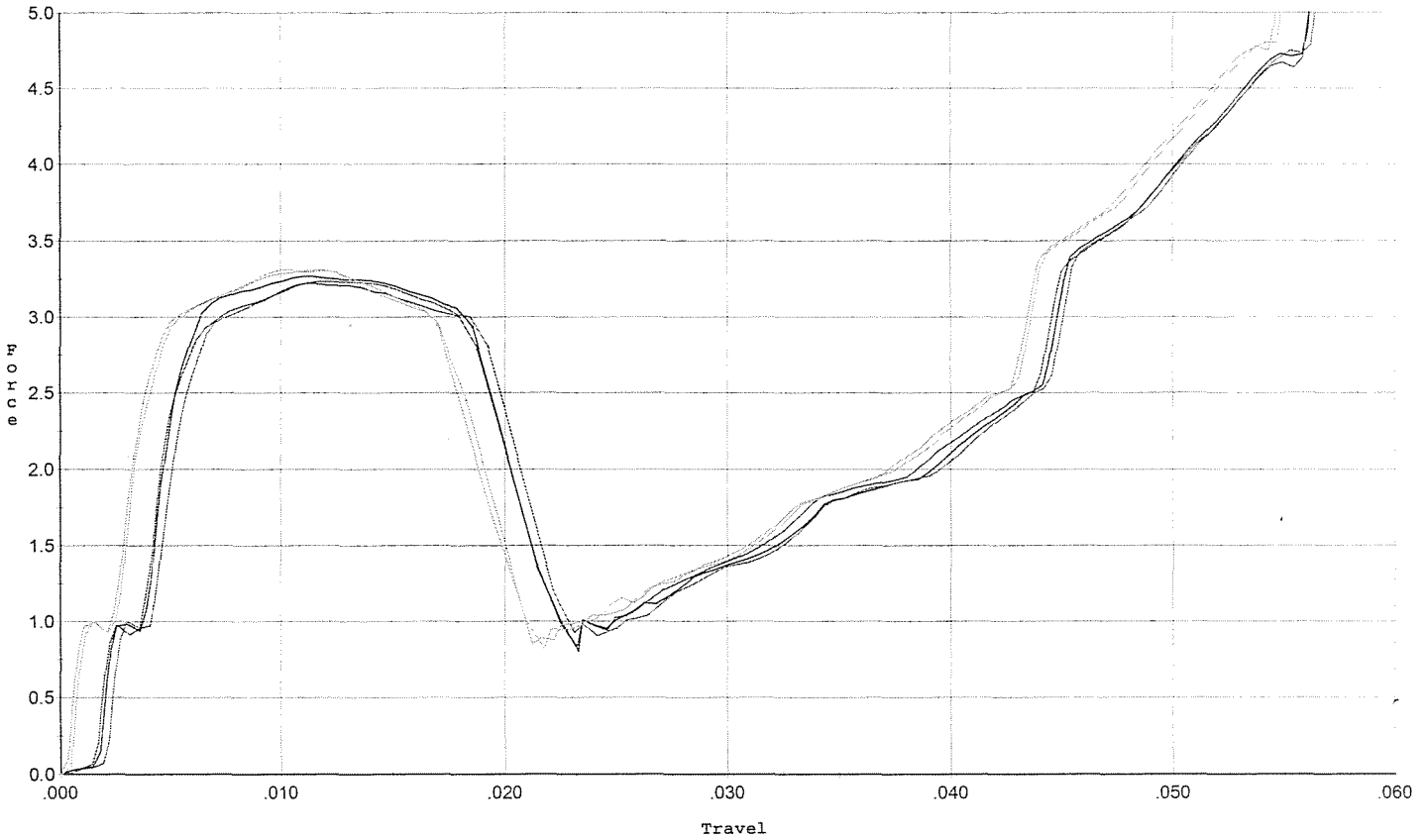
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.448	0.016	0.00	0.041	0.028		Set Trigger
2	2.595	0.018	0.00	0.041	0.031		Set Trigger
3	2.393	0.017	0.00	0.041	0.028		Set Trigger
4	2.572	0.017	0.00	0.041	0.030		Set Trigger
5	2.473	0.017	0.00	0.042	0.029		Set Trigger

A-2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



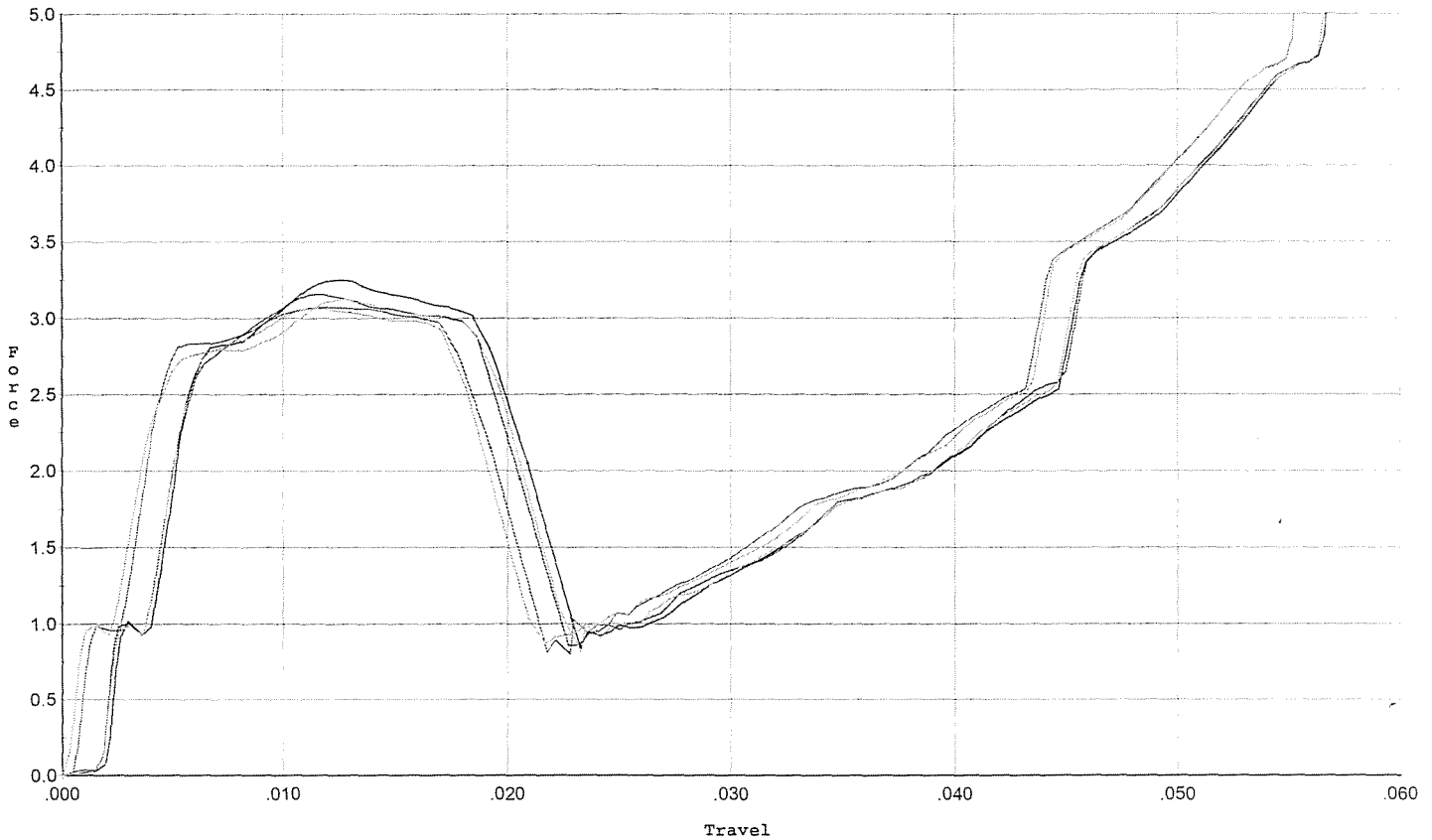
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.223	0.019	0.00	0.040	0.043		Set Trigger
2	3.268	0.019	0.00	0.040	0.043		Set Trigger
3	3.235	0.019	0.00	0.039	0.043		Set Trigger
4	3.311	0.017	0.00	0.040	0.042		Set Trigger
5	3.307	0.018	0.00	0.039	0.045		Set Trigger

A-3-26

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



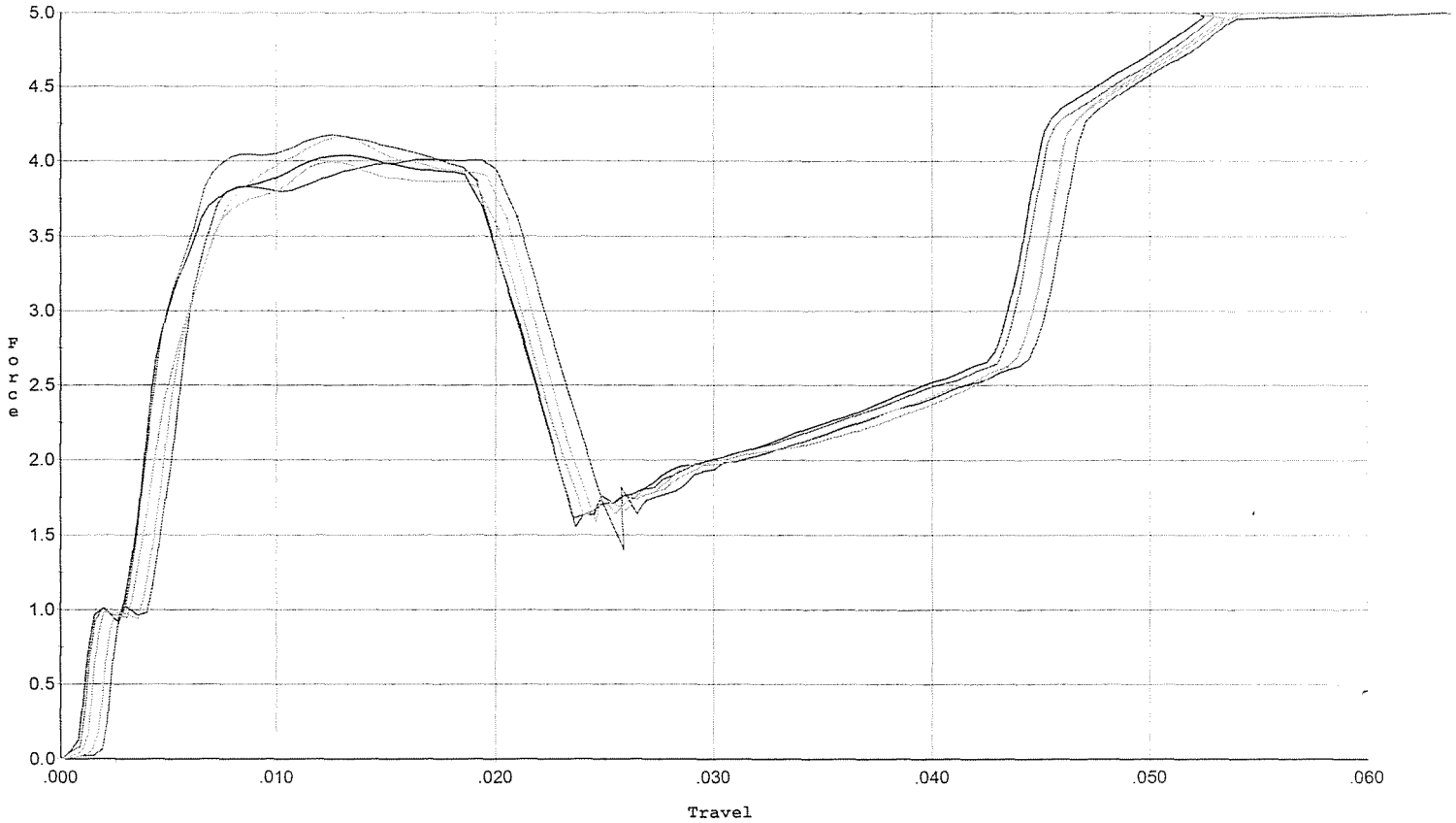
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.158	0.021	0.00	0.039	0.045		Set Trigger
2	3.253	0.021	0.00	0.039	0.047		Set Trigger
3	3.071	0.019	0.003	0.039	0.044		Set Trigger
4	3.125	0.020	0.00	0.039	0.043		Set Trigger
5	3.066	0.018	0.00	0.040	0.042		Set Trigger

A.3.13

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



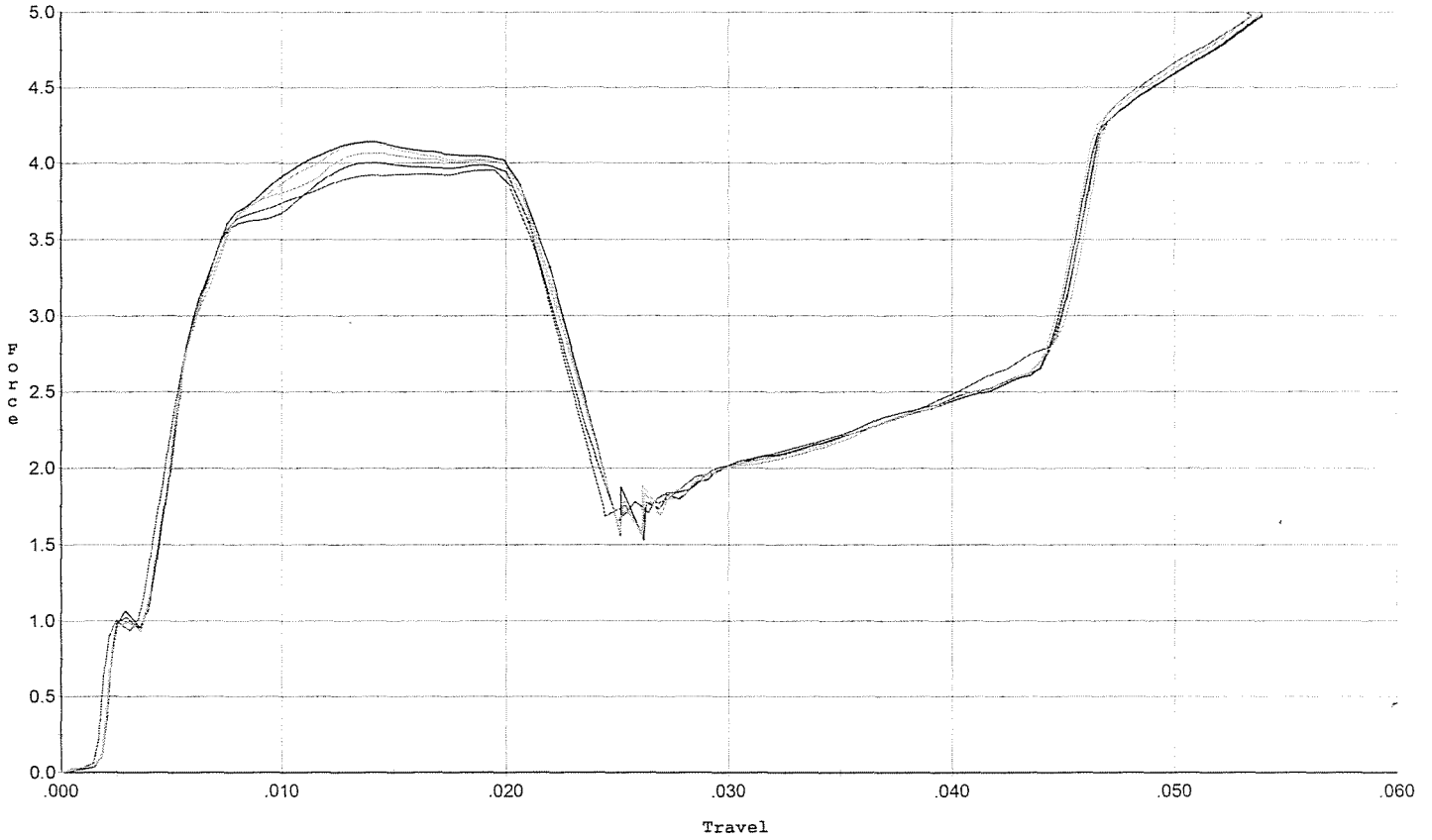
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.011	0.021	0.00	0.037	0.059		Set Trigger
2	4.036	0.021	0.00	0.036	0.062		Set Trigger
3	4.172	0.019	0.00	0.037	0.057		Set Trigger
4	4.157	0.020	0.004	0.037	0.058		Set Trigger
5	3.991	0.020	0.003	0.037	0.057		Set Trigger

A.4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



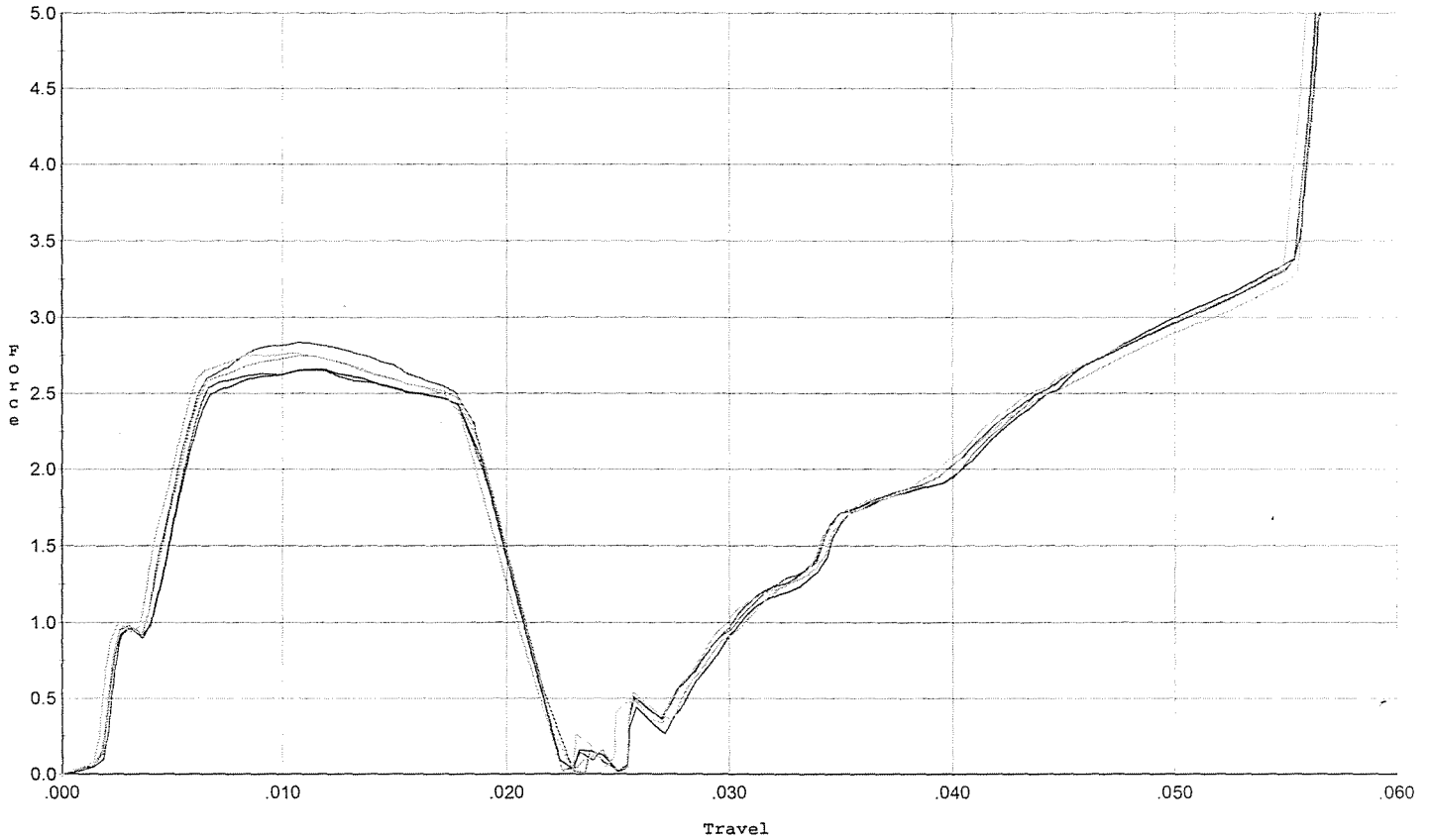
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.001	0.021	0.00	0.037	0.059		Set Trigger
2	4.141	0.022	0.00	0.036	0.063		Set Trigger
3	3.953	0.021	0.00	0.037	0.060		Set Trigger
4	4.128	0.022	0.00	0.036	0.064		Set Trigger
5	4.066	0.023	0.00	0.036	0.064		Set Trigger

A-4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



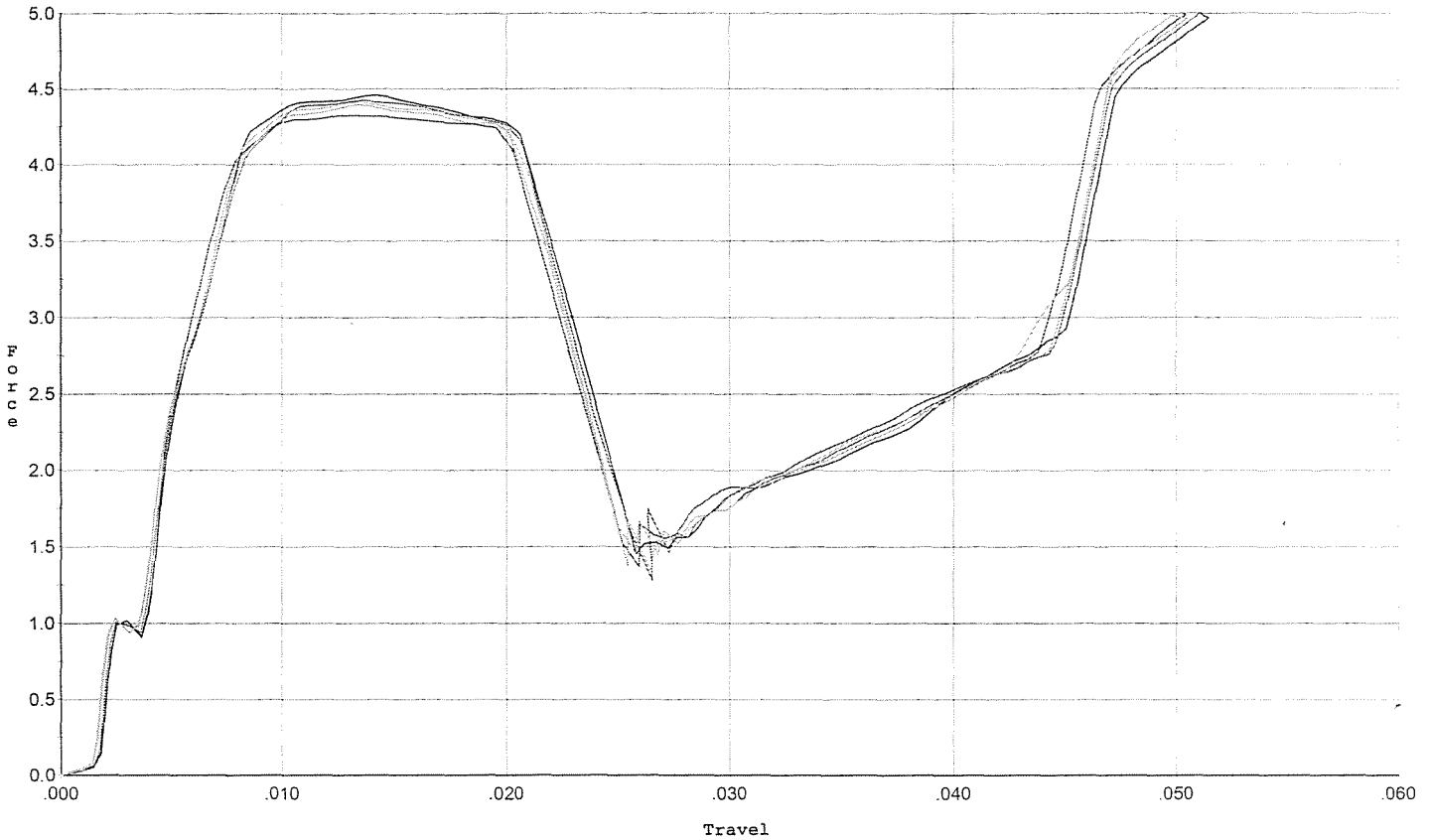
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.654	0.019	0.00	0.041	0.036		Set Trigger
2	2.661	0.019	0.00	0.041	0.035		Set Trigger
3	2.835	0.018	0.00	0.041	0.037		Set Trigger
4	2.766	0.018	0.00	0.041	0.036		Set Trigger
5	2.748	0.019	0.00	0.041	0.036		Set Trigger

A-2.73

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.324	0.020	0.00	0.037	0.061		Set Trigger
2	4.458	0.023	0.00	0.037	0.070		Set Trigger
3	4.424	0.021	0.004	0.037	0.063		Set Trigger
4	4.412	0.022	0.00	0.037	0.066		Set Trigger
5	4.395	0.021	0.00	0.037	0.064		Set Trigger

A-4.40

