

56810432

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



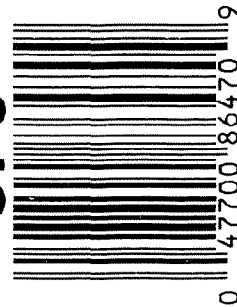
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810432

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

66810432

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-5-09	SP
430	ASSEMBLE TO STOCK		2-5-09	SP
440	PROOF		2-5-09	SP
460	CHECK HEADSPACE		2-5-09	SP
470	DIS-ASSEMBLE ACTION		2-5-09	SP
472	SERIALIZE BOLT HANDLE		2-6-09	RT
475	DRILL AND TAP SIGHT HOLES		2-6-09	RT
480	MAGNAFLUX BBL ACTION	(+)	2/7/09	(+)
490	MAGNAFLUX BOLT		2/7/09	MR
500	ROLLMARK CALIBER		2/9/09	RT
520	GOFF BLAST BBL / REC		9 Feb. 09	SP
542	APPLY COATINGS (BARREL ACTION)		2/2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-12-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-12-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-12-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-13-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

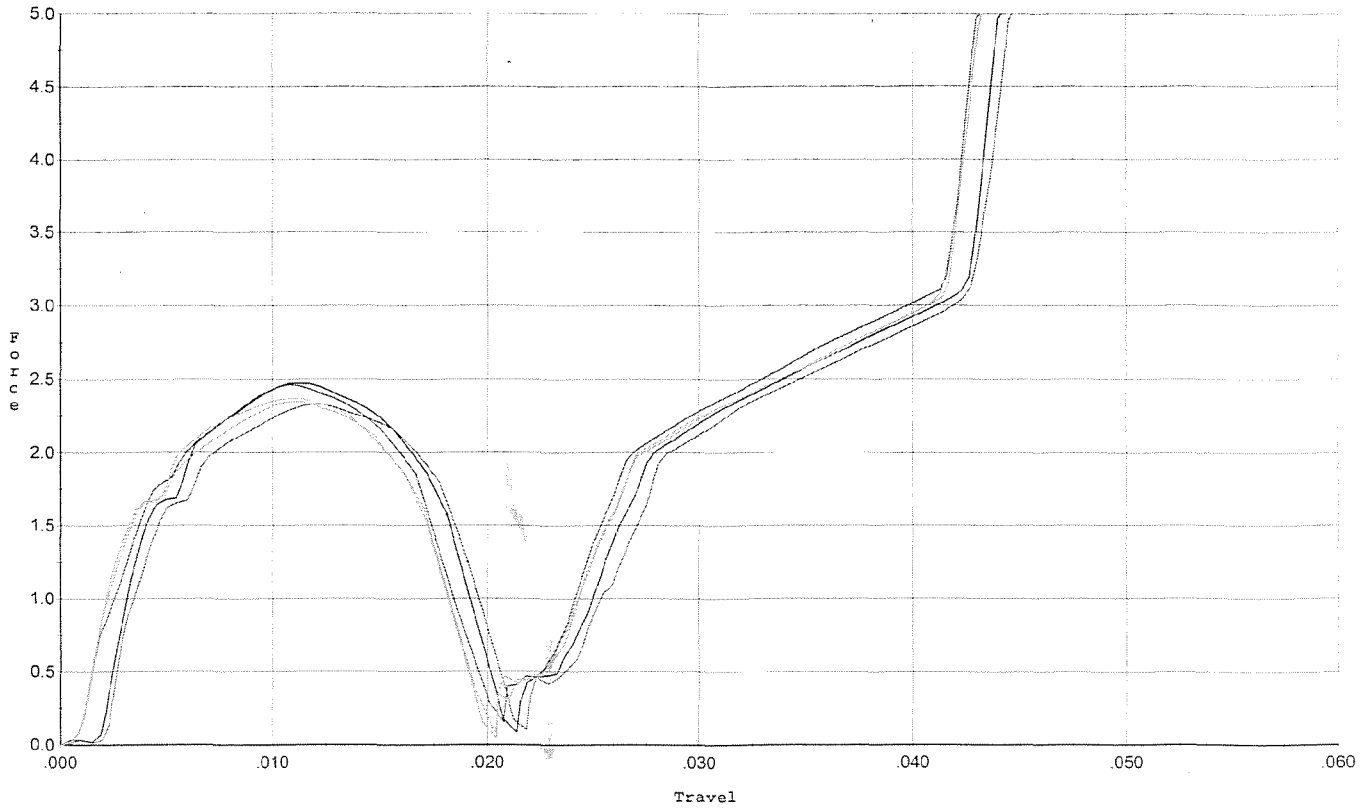
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-18-09	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>50</u>	2-18-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	2-18-09	LN
	J) ASSEMBLE STOCK		2-13-09	LN
	K) ASSEMBLE SWIVEL STUDS		2-18-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-16-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-16-09	LN
670	FINAL INSPECTION A) HEADSPACE		2-18-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.64</u> <u>2.61</u> <u>2.65</u> <u>2.65</u>	2-17-09	LN
	C) FUNCTION		2-18-09	LN
690	PACK		3/4/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



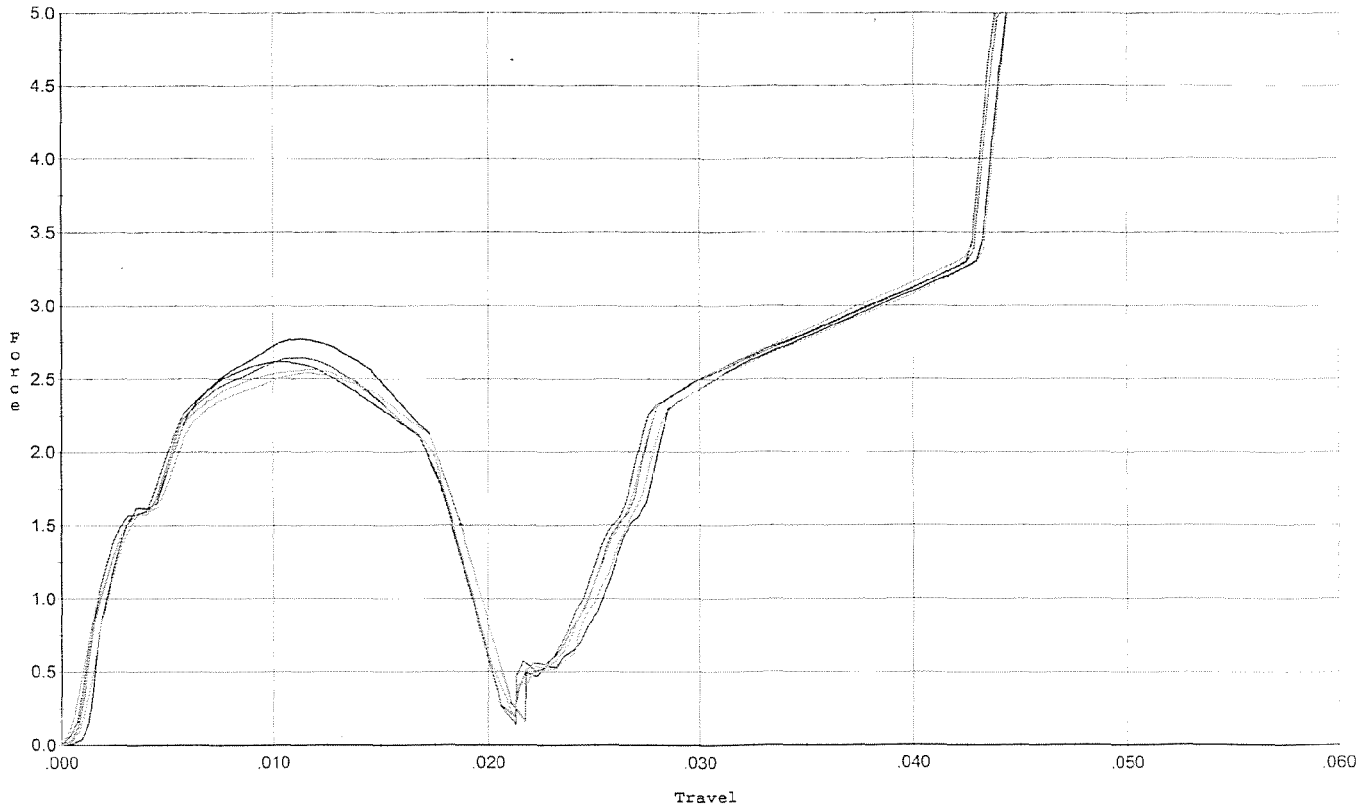
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.460	0.017	0.00	0.030	0.029		Set Trigger
2	2.472	0.018	0.002	0.030	0.030		Set Trigger
3	2.331	0.019	0.00	0.030	0.030		Set Trigger
4	2.346	0.017	0.00	0.030	0.029		Set Trigger
5	2.369	0.017	0.00	0.030	0.029		Set Trigger

A-2-39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



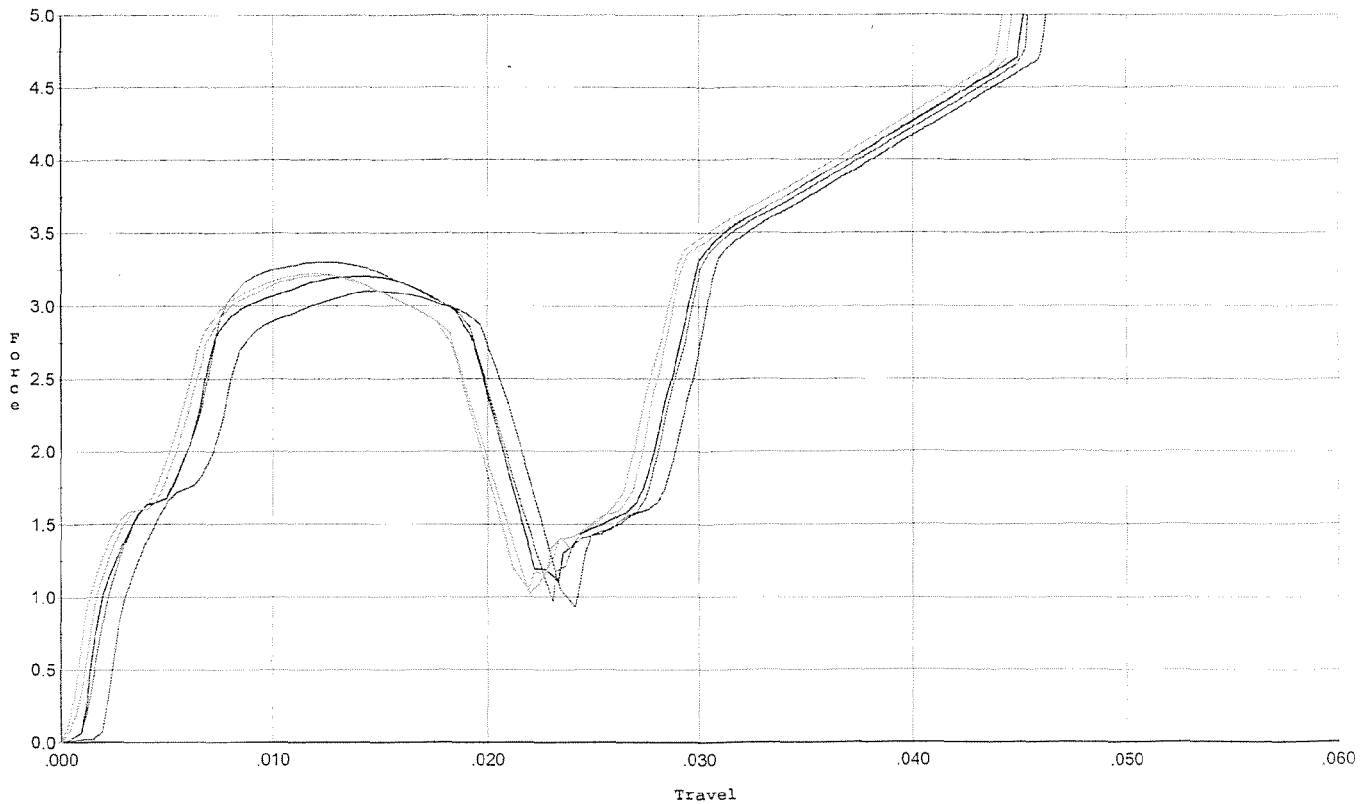
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.620	0.018	0.00	0.030	0.034		Set Trigger
2	2.774	0.019	0.00	0.030	0.036		Set Trigger
3	2.643	0.018	0.00	0.030	0.034		Set Trigger
4	2.543	0.019	0.00	0.030	0.034		Set Trigger
5	2.564	0.017	0.00	0.030	0.033		Set Trigger

AT 2.62

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



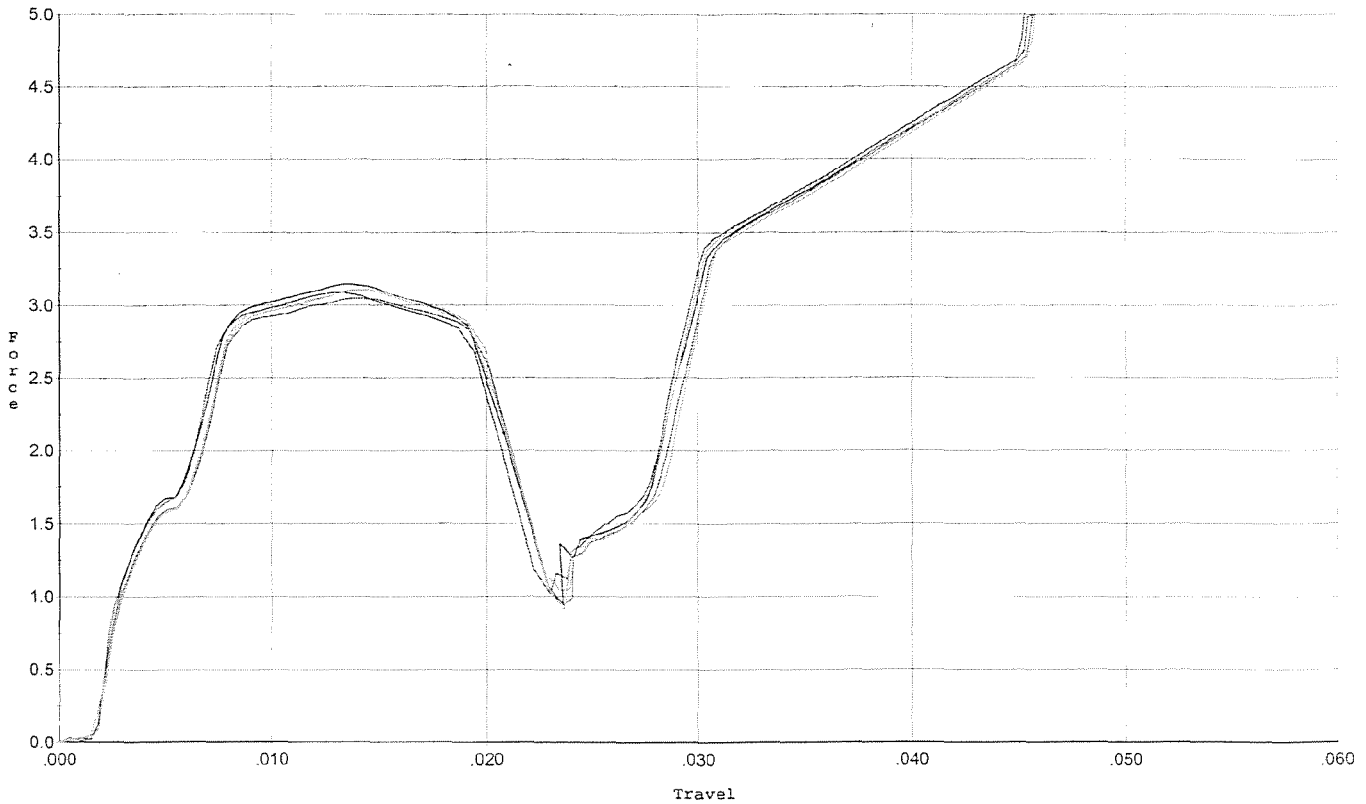
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.104	0.021	0.00	0.029	0.044		Set Trigger
2	3.201	0.019	0.00	0.028	0.044		Set Trigger
3	3.297	0.019	0.00	0.028	0.044		Set Trigger
4	3.221	0.018	0.00	0.028	0.043		Set Trigger
5	3.210	0.018	0.00	0.028	0.042		Set Trigger

A-3-20

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



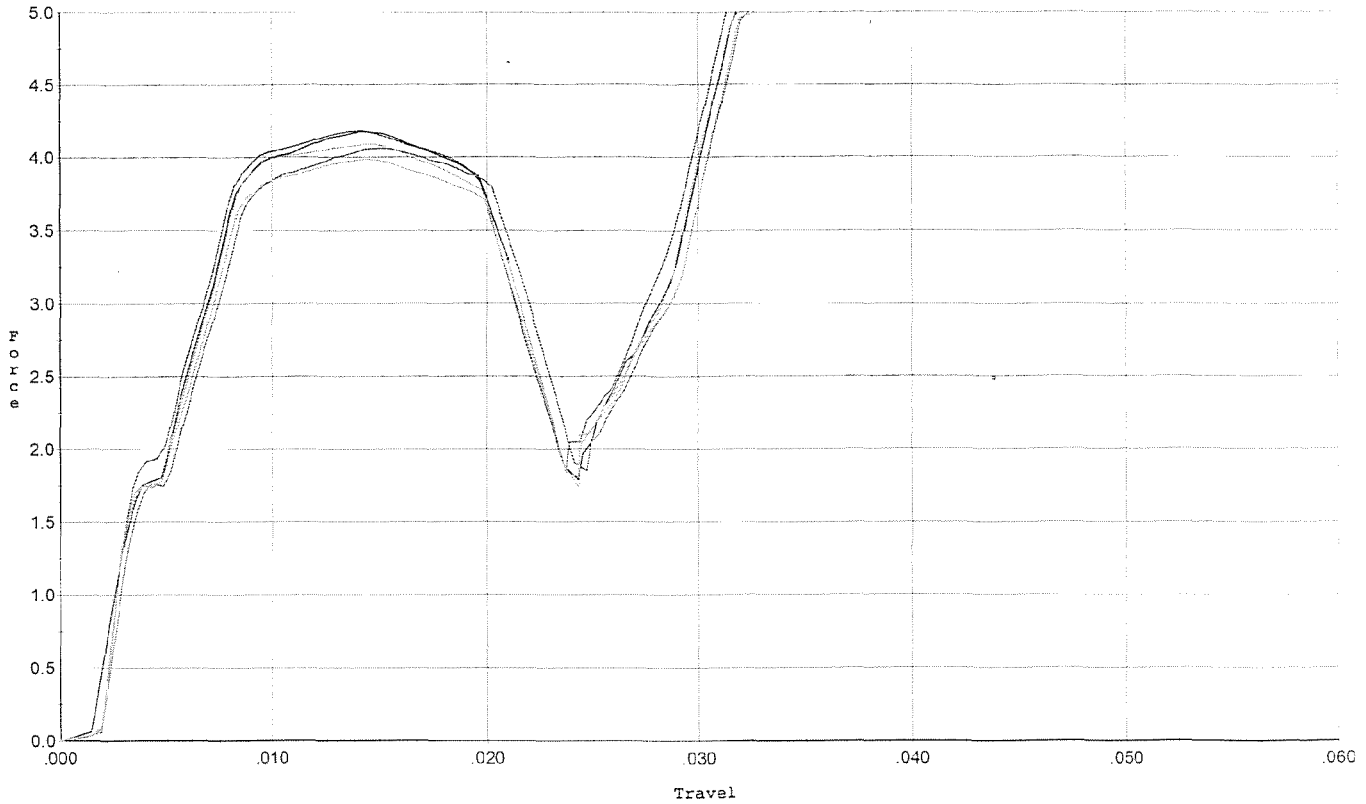
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.088	0.019	0.00	0.028	0.042		Set Trigger
2	3.142	0.021	0.00	0.028	0.045		Set Trigger
3	3.049	0.020	0.00	0.028	0.042		Set Trigger
4	3.099	0.020	0.00	0.029	0.043		Set Trigger
5	3.106	0.020	0.00	0.028	0.043		Set Trigger

A-3.09

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



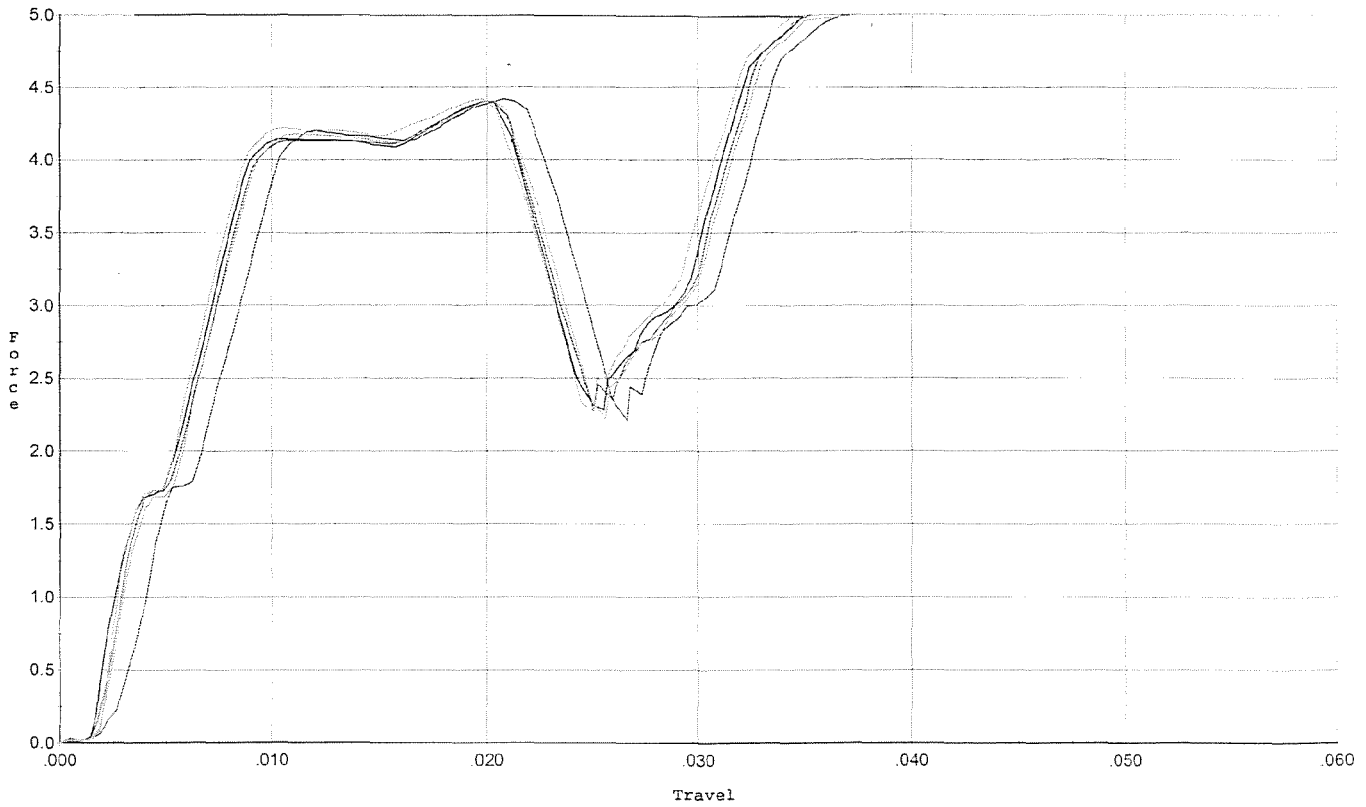
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.183	0.020	0.00	0.025	0.056		Set Trigger
2	4.177	0.021	0.00	0.026	0.060		Set Trigger
3	4.059	0.022	0.00	0.025	0.060		Set Trigger
4	3.988	0.022	0.00	0.025	0.059		Set Trgge
5	4.089	0.021	0.00	0.025	0.059		Set Trigger

A-4.09

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



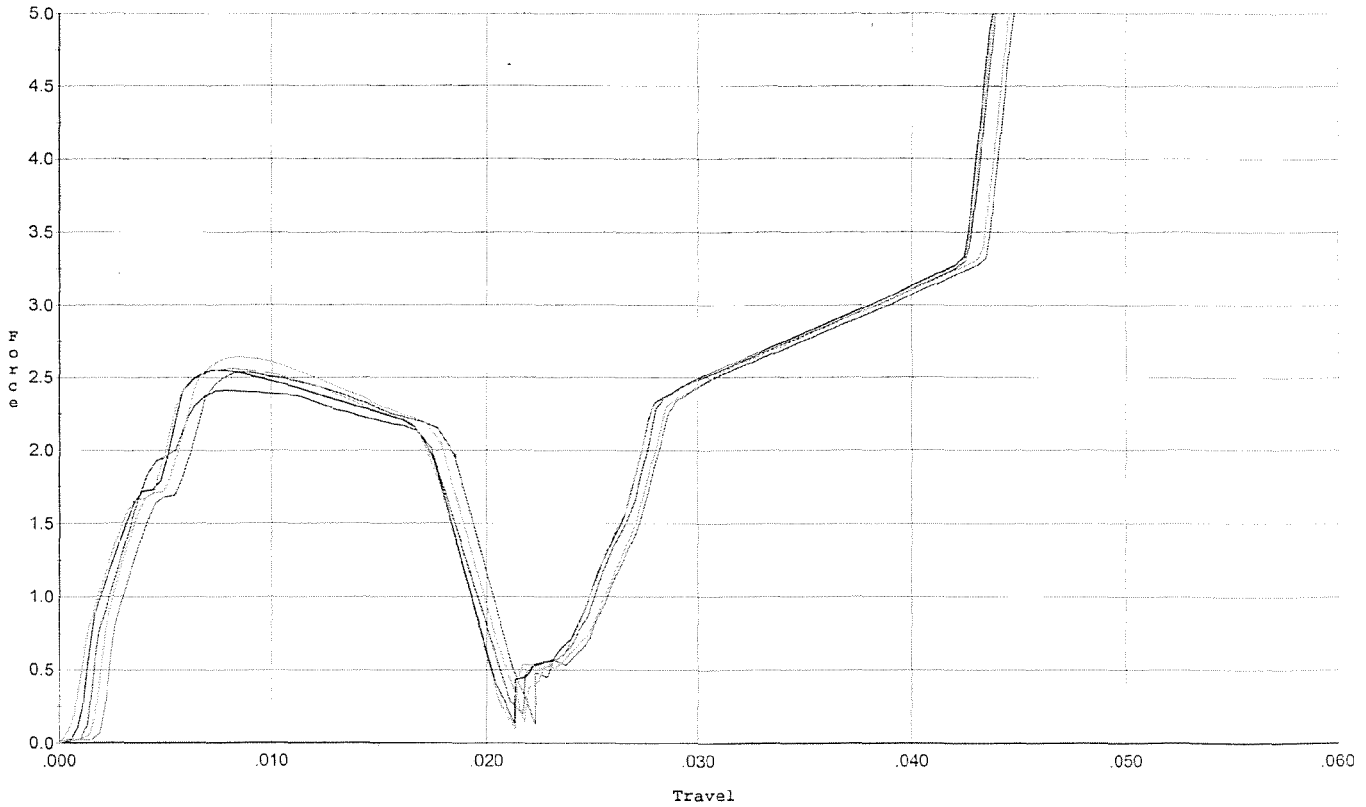
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.417	0.023	0.00	0.020	0.066		Set Trigger
2	4.399	0.021	0.00	0.020	0.063		Set Trigger
3	4.402	0.021	0.00	0.020	0.061		Set Trigger
4	4.418	0.022	0.00	0.020	0.065		Set Trigger
5	4.406	0.022	0.00	0.020	0.065		Set Trigger

A. 4.40

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



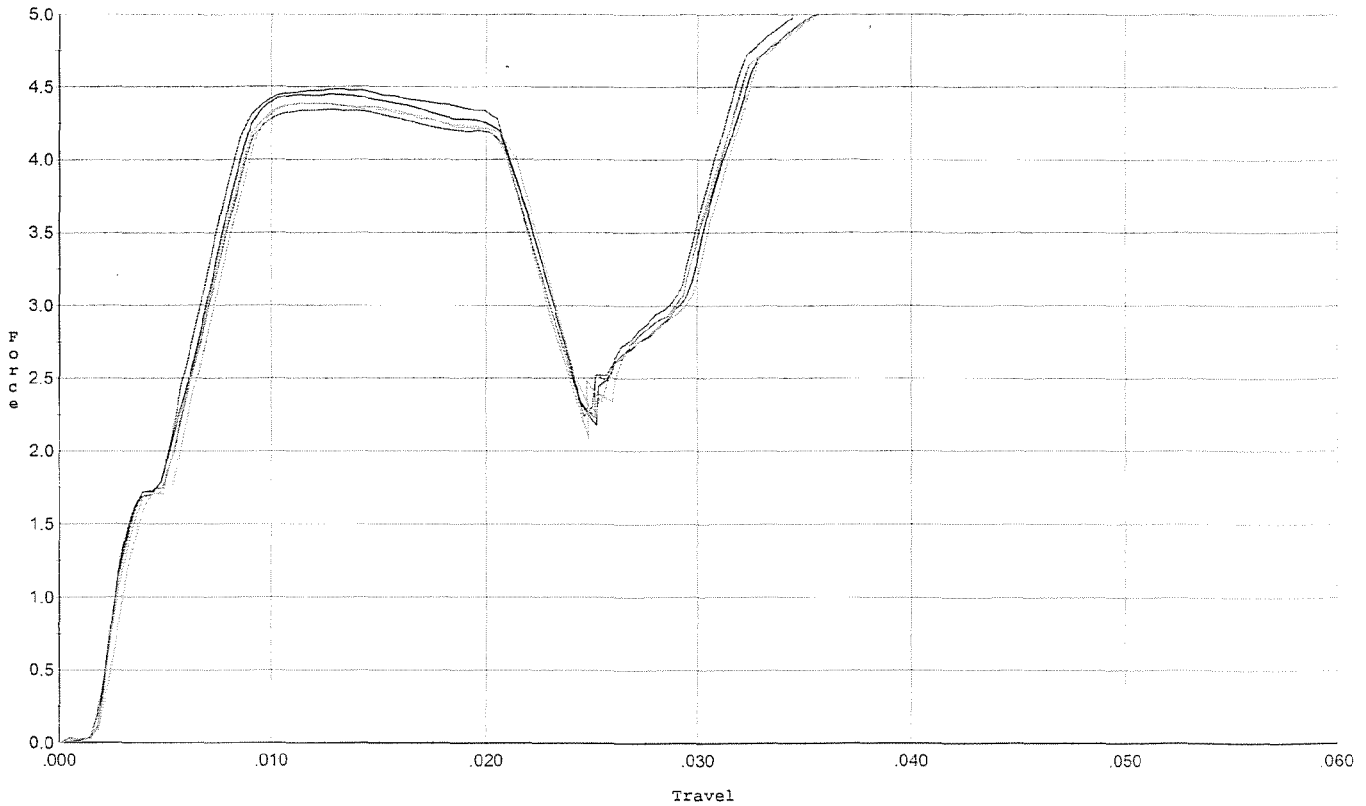
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.413	0.019	0.00	0.029	0.034		Set Trigger
2	2.553	0.018	0.00	0.030	0.033		Set Trigger
3	2.538	0.019	0.002	0.030	0.033		Set Trigger
4	2.643	0.018	0.00	0.030	0.033		Set Trigger
5	2.561	0.018	0.00	0.030	0.034		Set Trigger

A-2-54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.487	0.022	0.002	0.022	0.068		Set Trigger
2	4.453	0.022	0.00	0.024	0.067		Set Trigger
3	4.346	0.021	0.00	0.025	0.062		Set Trigger
4	4.389	0.021	0.00	0.025	0.063		Set Trigger
5	4.390	0.021	0.002	0.025	0.062		Set Trigger

A. 4.41