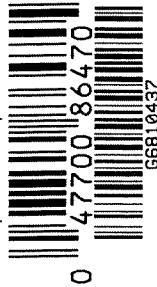


G6810437

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

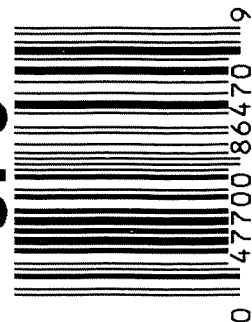
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

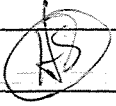
G6810437

UPC



GUN SERIAL #

G 6810437

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-9-09	SP
430	ASSEMBLE TO STOCK		2-9-09	SP
440	PROOF		2-9-09	SP
460	CHECK HEADSPACE		2-9-09	SP
470	DIS-ASSEMBLE ACTION		2-9-09	SP
472	SERIALIZE BOLT HANDLE		2-10-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-10-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/13/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		2/14/09	RT
520	GOFF BLAST BBL / REC		16-Feb-09	
542	APPLY COATINGS (BARREL ACTION)		2/27	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-27-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-4-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

FC04 REV 5/2006

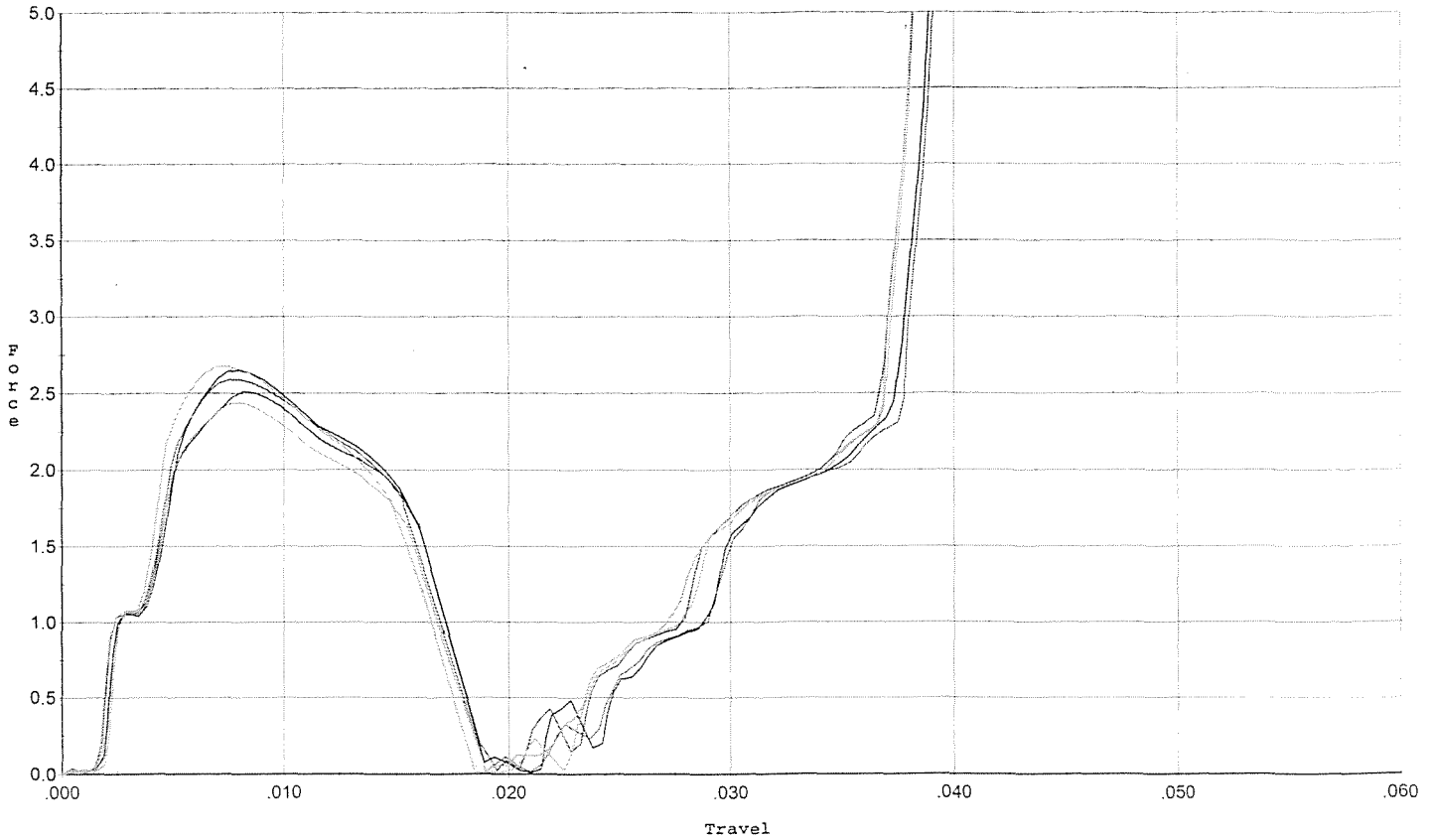
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5</u> <u>5</u> <u>5</u>	3-12-09	W/W
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	3-12-09	W/W
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.022</u> <u>.021</u>	3-12-09	W/W
	J) ASSEMBLE STOCK			3-4-09	X 32.
	K) ASSEMBLE SWIVEL STUDS			3-12-09	W/W
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	3-5-09	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			3-5-09	RP
670	FINAL INSPECTION A) HEADSPACE			3-12-09	W/W
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.51</u> <u>2.53</u> <u>2.60</u> <u>2.63</u>	3-6-09	W/W
	C) FUNCTION			3-12-09	W/W
690	PACK			4/11/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



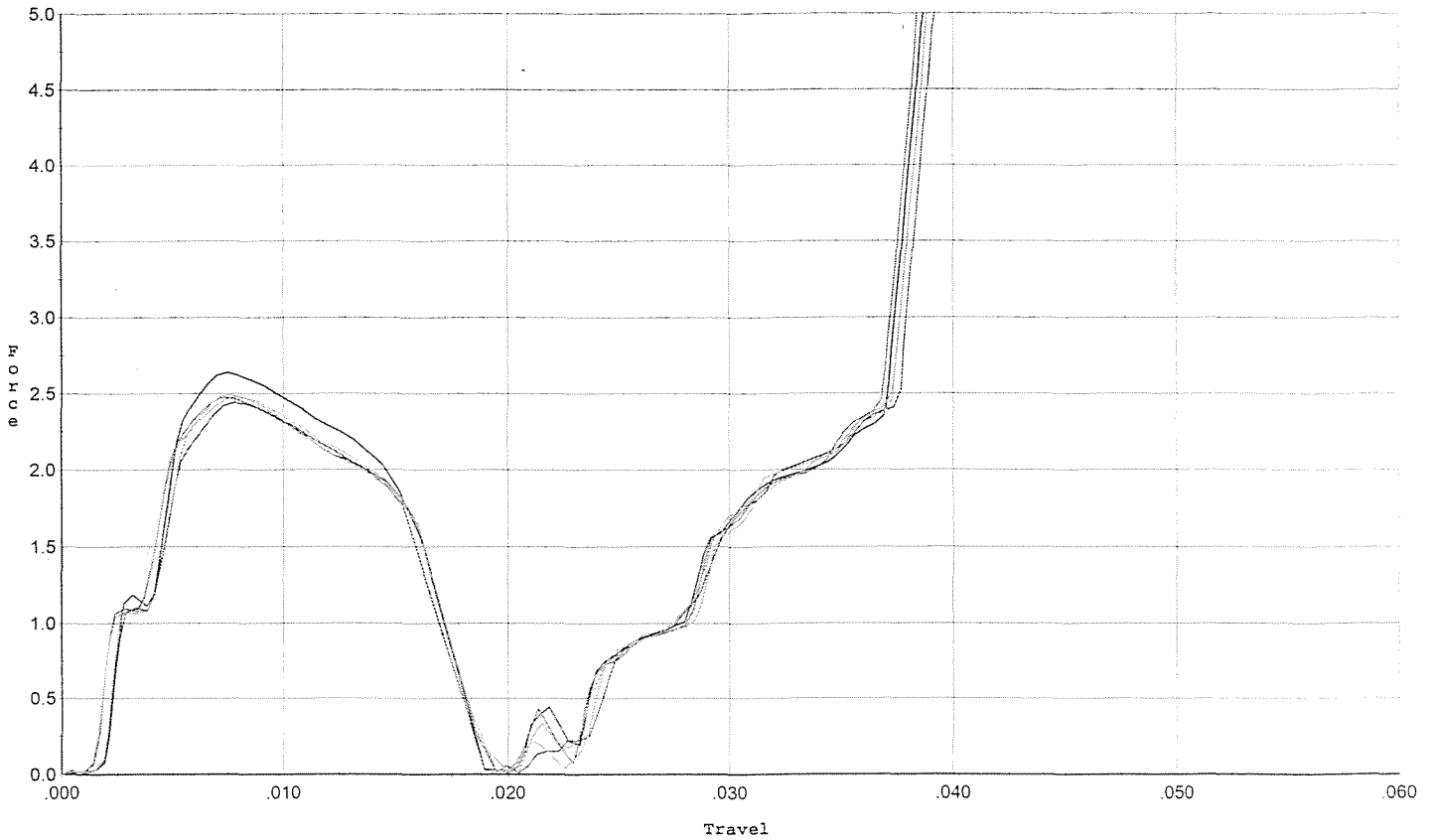
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.016	0.00	0.028	0.026		Set Trigger
2	2.650	0.016	0.00	0.029	0.027		Set Trigger
3	2.588	0.017	0.00	0.029	0.029		Set Trigger
4	2.678	0.016	0.00	0.028	0.028		Set Trigger
5	2.442	0.016	0.00	0.028	0.025		Set Trigger

A-257

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



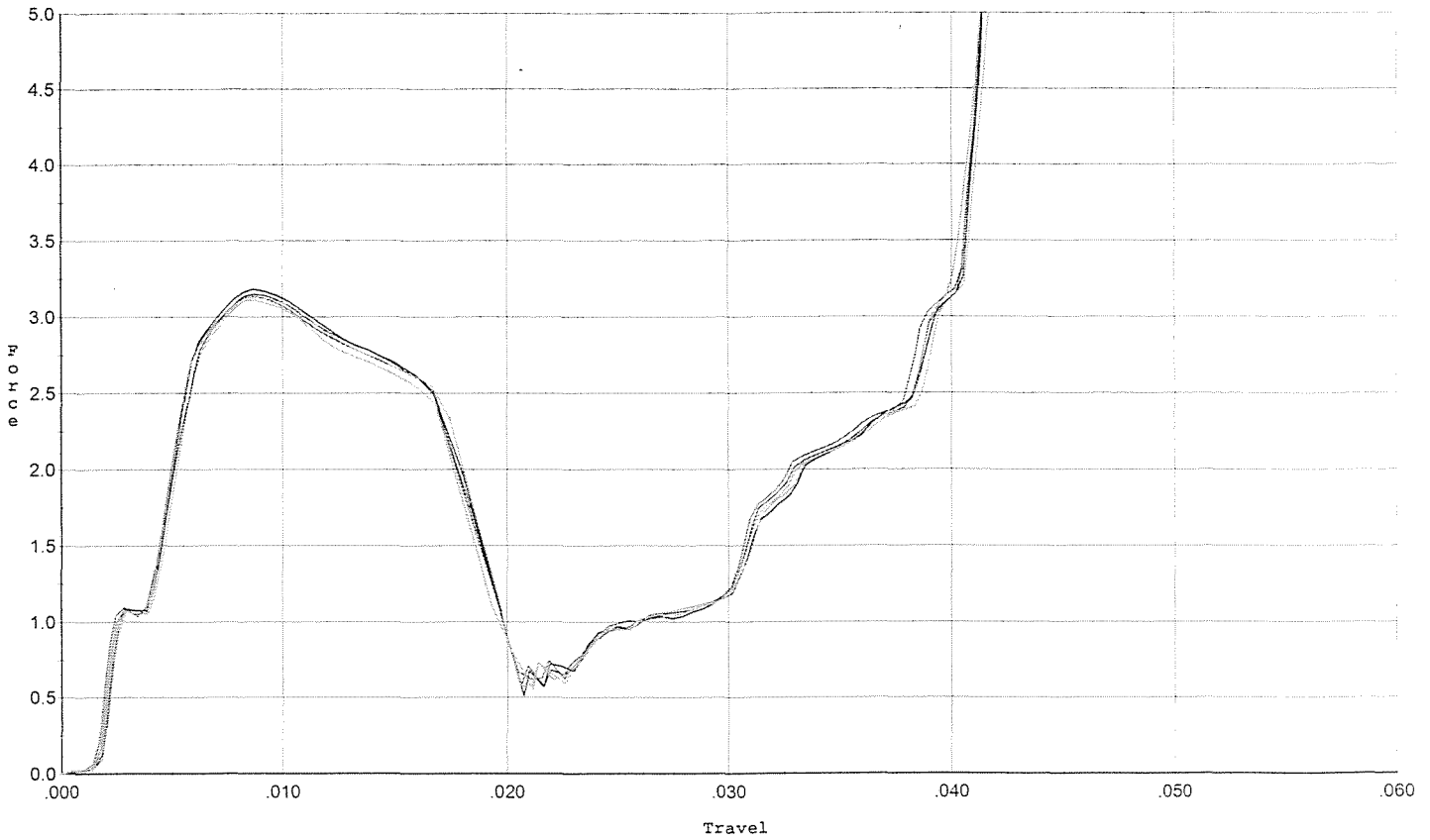
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.442	0.016	0.00	0.029	0.026		Set Trigger
2	2.639	0.016	0.00	0.028	0.027		Set Trigger
3	2.474	0.017	0.00	0.028	0.028		Set Trigger
4	2.492	0.016	0.00	0.028	0.026		Set Trigger
5	2.480	0.016	0.00	0.028	0.027		Set Trigger

A.2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



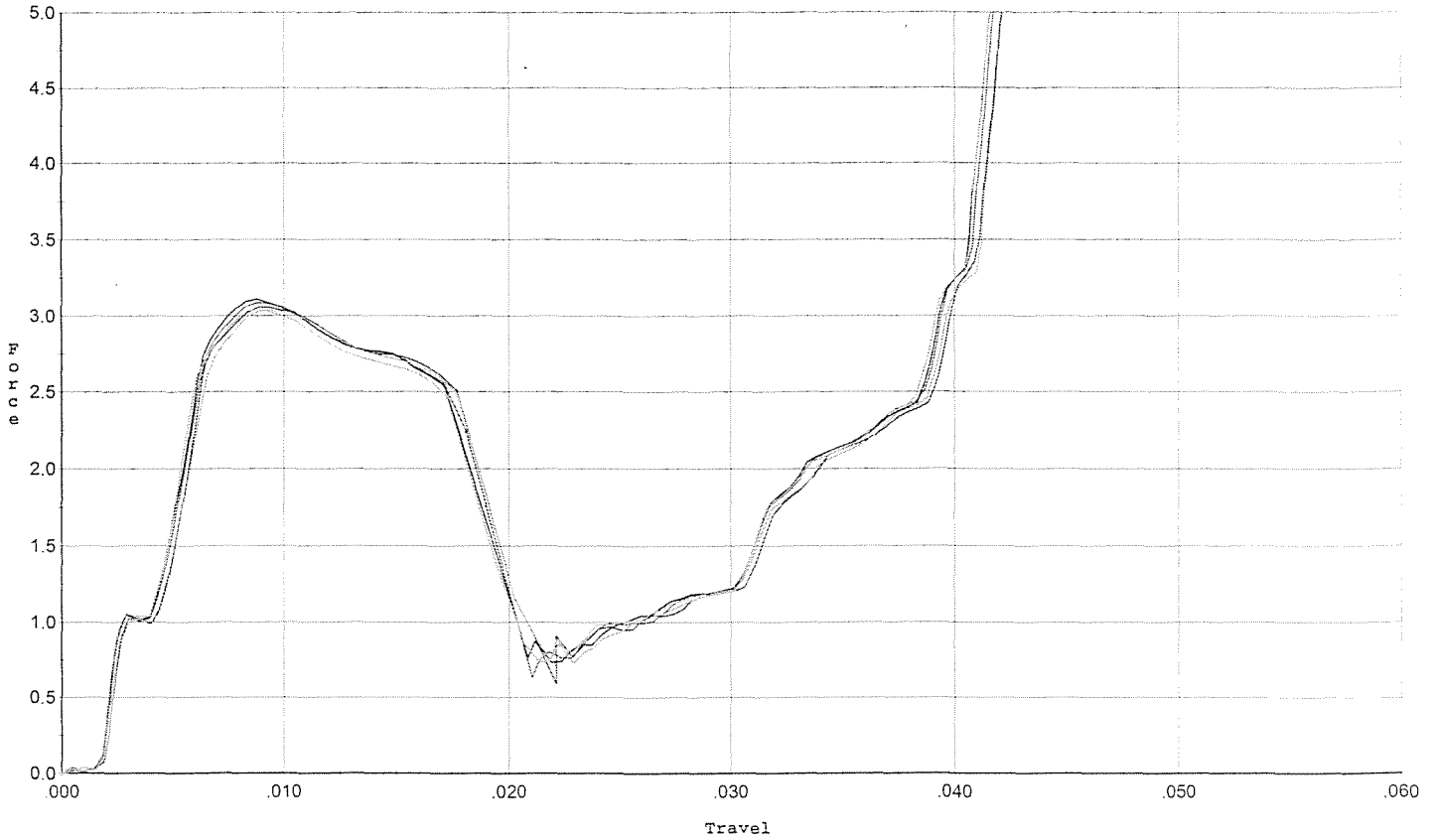
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.147	0.018	0.00	0.028	0.038		Set Trigger
2	3.181	0.018	0.004	0.028	0.037		Set Trigger
3	3.136	0.017	0.00	0.029	0.034		Set Trigger
4	3.126	0.017	0.004	0.029	0.036		Set Trigger
5	3.108	0.017	0.00	0.029	0.034		Set Trigger

A.3-14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



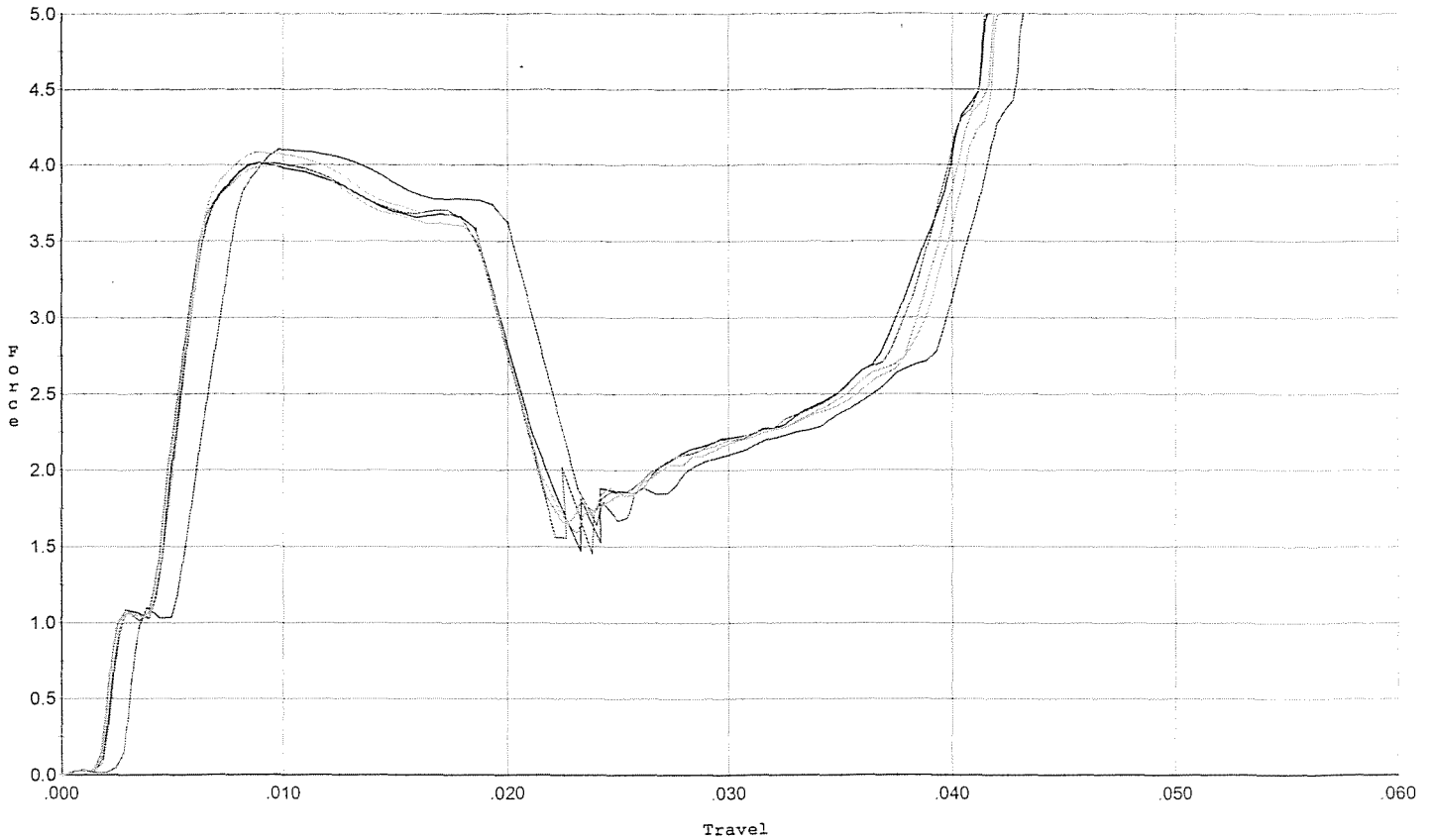
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.055	0.018	0.00	0.029	0.036		Set Trigger
2	3.107	0.017	0.00	0.029	0.035		Set Trigger
3	3.085	0.018	0.00	0.028	0.037		Set Trigger
4	3.045	0.017	0.002	0.029	0.035		Set Trigger
5	3.038	0.018	0.00	0.029	0.035		Set Trigger

A. 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



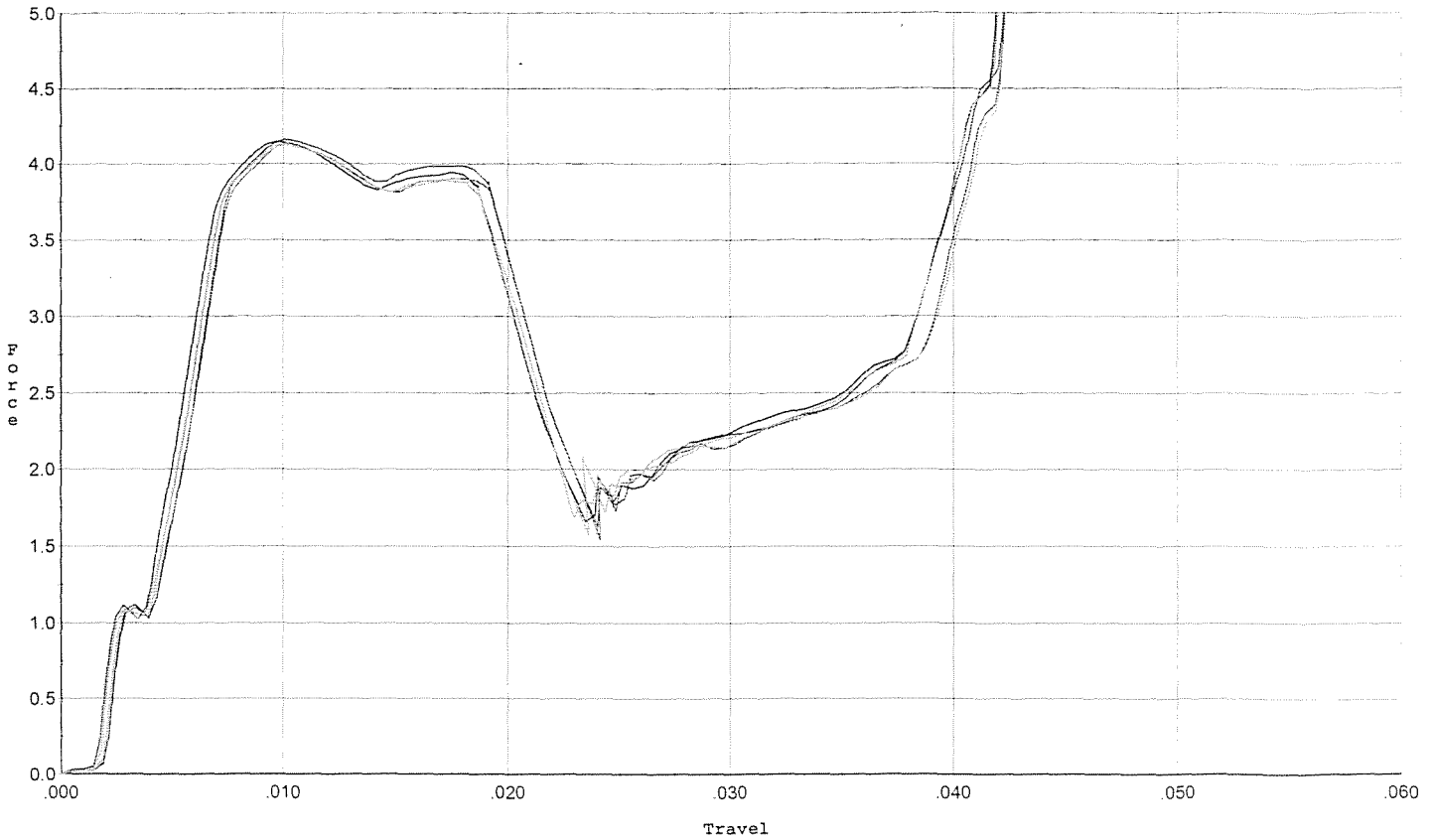
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.020	0.003	0.025	0.053		Set Trigger
2	4.014	0.019	0.004	0.025	0.050		Set Trigger
3	4.013	0.019	0.00	0.025	0.051		Set Trigger
4	4.084	0.019	0.002	0.025	0.051		Set Trigger
5	3.991	0.019	0.004	0.025	0.050		Set Trigger

A. 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



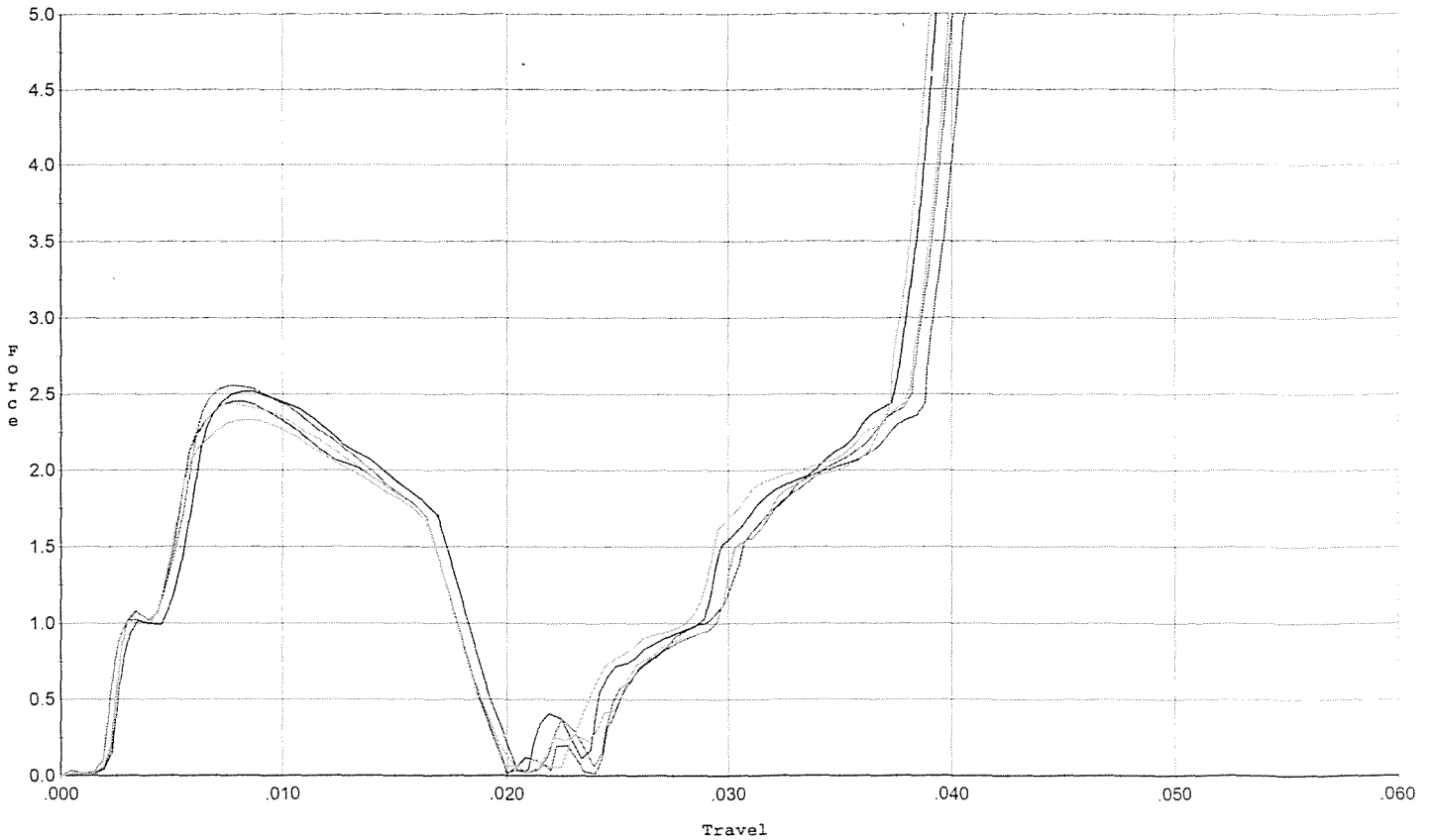
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.162	0.019	0.002	0.024	0.053		Set Trigger
2	4.147	0.019	0.00	0.024	0.052		Set Trigger
3	4.140	0.019	0.002	0.024	0.052		Set Trigger
4	4.126	0.020	0.002	0.024	0.056		Set Trigger
5	4.133	0.019	0.00	0.025	0.051		Set Trigger

A-4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



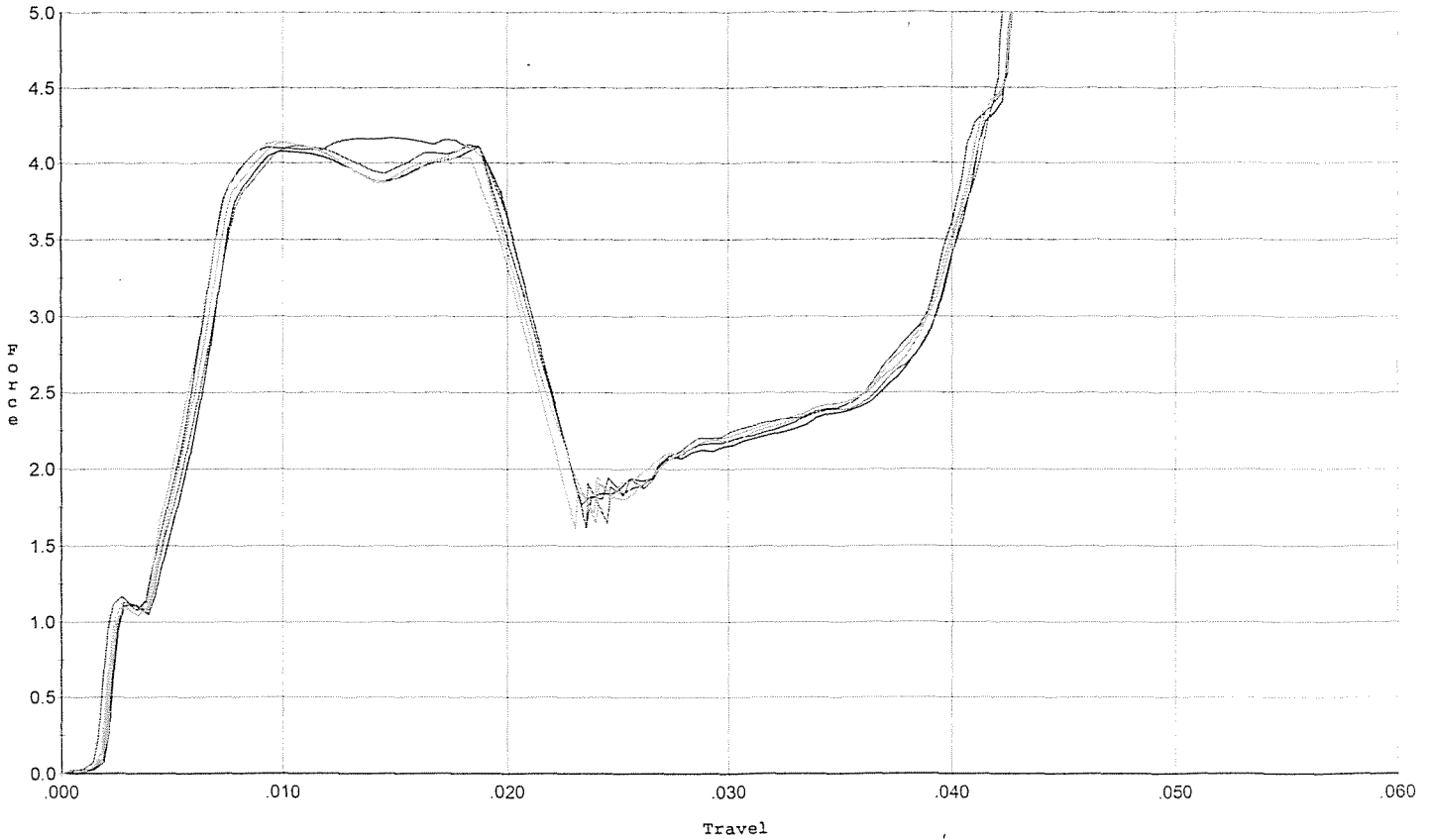
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.453	0.016	0.002	0.030	0.026		Set Trigger
2	2.518	0.017	0.002	0.028	0.027		Set Trigger
3	2.558	0.016	0.004	0.029	0.027		Set Trigger
4	2.439	0.016	0.002	0.028	0.026		Set Trigger
5	2.334	0.017	0.00	0.029	0.025		Set Trigger

A-2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.164	0.021	0.00	0.024	0.059		Set Trigger
2	4.109	0.020	0.004	0.024	0.054		Set Trigger
3	4.119	0.020	0.004	0.024	0.055		Set Trigger
4	4.141	0.020	0.00	0.025	0.055		Set Trigger
5	4.134	0.019	0.00	0.025	0.052		Set Trigger

A - 4.13