

G6814673

7

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

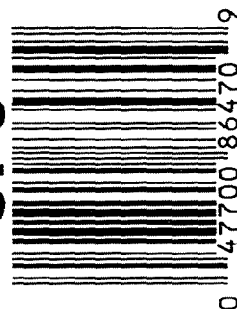
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6814673

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6814673

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-26-09	SPD
430	ASSEMBLE TO STOCK		2-26-09	RP
440	PROOF		2-26-09	SPD
460	CHECK HEADSPACE		2-26-09	SPD
470	DIS-ASSEMBLE ACTION		2-26-09	SPD
472	SERIALIZE BOLT HANDLE		2-27-09	RT
475	DRILL AND TAP SIGHT HOLES		2-27-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	3/2/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/2/09	RT
520	GOFF BLAST BBL / REC		3/3/09	DG
542	APPLY COATINGS (BARREL ACTION)		3/6	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-11-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

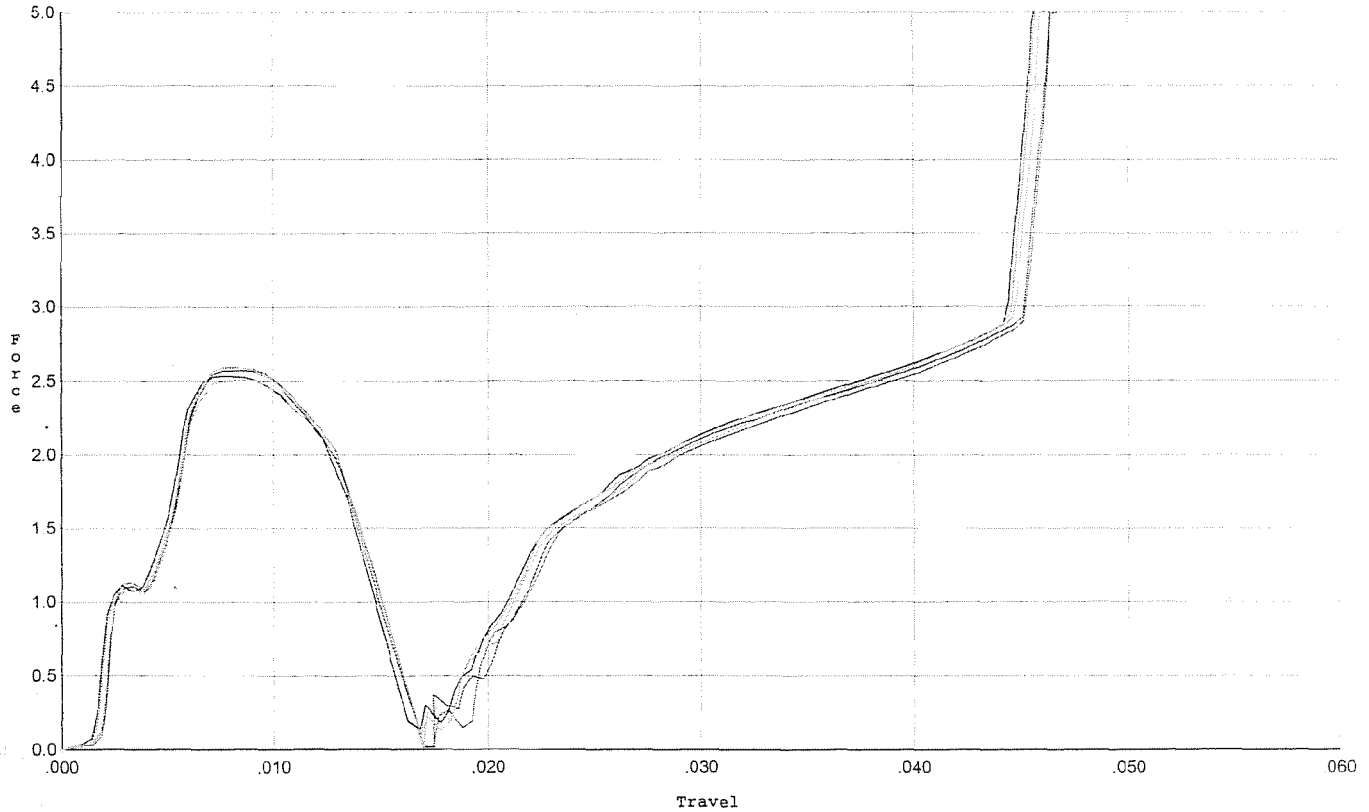
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>4</u> <u>4</u>	3-24-09	WV
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	3-24-09	WV
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	3-24-09	WV
	J) ASSEMBLE STOCK		3-11-09	WV
	K) ASSEMBLE SWIVEL STUDS		3-24-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-16-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-16-09	WV
670	FINAL INSPECTION A) HEADSPACE		3-24-09	WV
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.81</u> <u>2.77</u> <u>2.82</u> <u>2.78</u> <u>2.88</u>	3-18-09	TC
	C) FUNCTION		3-24-09	WV
690	PACK		3-27-09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



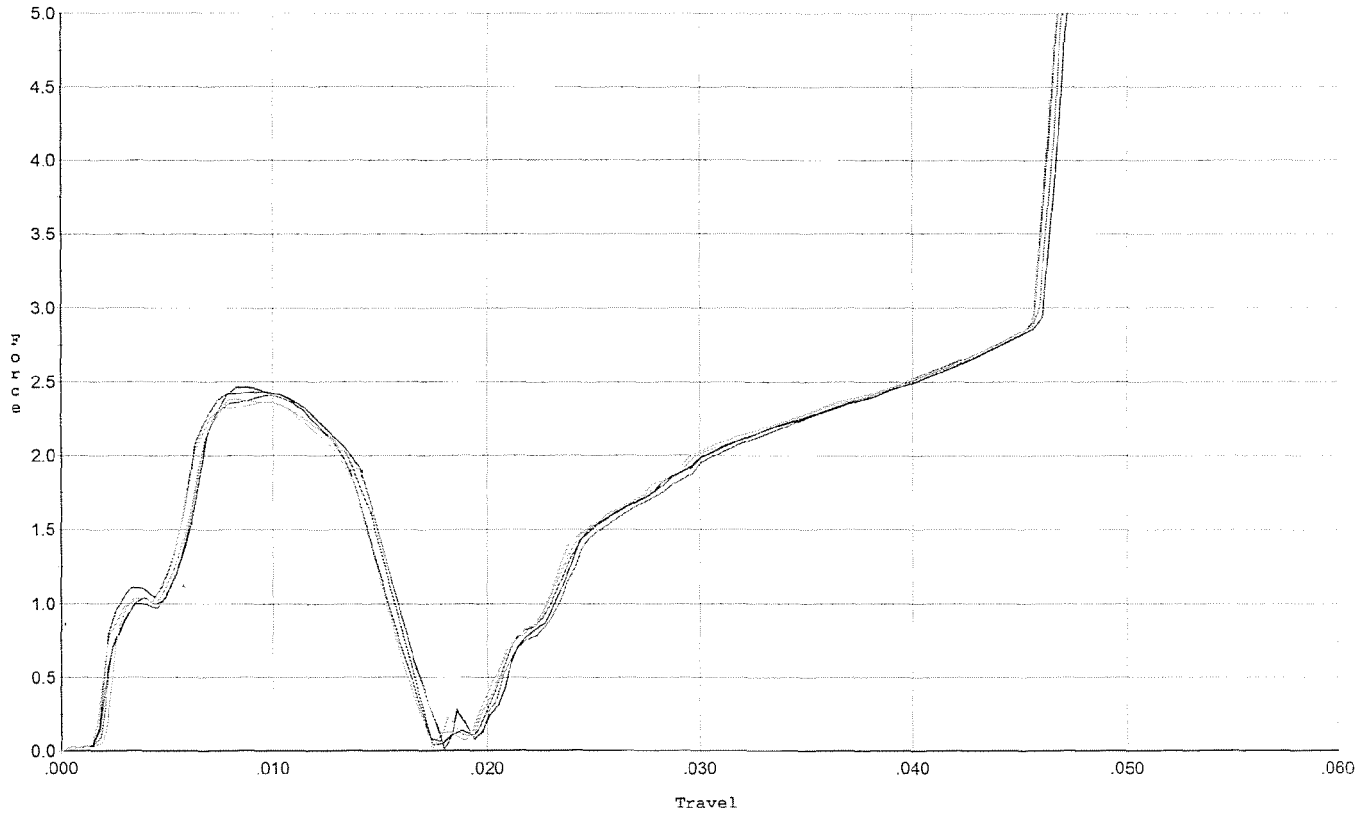
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.570	0.013	0.00	0.036	0.021		Set Trigger
2	2.534	0.013	0.00	0.036	0.021		Set Trigger
3	2.591	0.015	0.00	0.036	0.023		Set Trigger
4	2.588	0.015	0.004	0.036	0.023		Set Trigger
5	2.504	0.015	0.00	0.035	0.023		Set Trigger

A-2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles +/- .50 lb



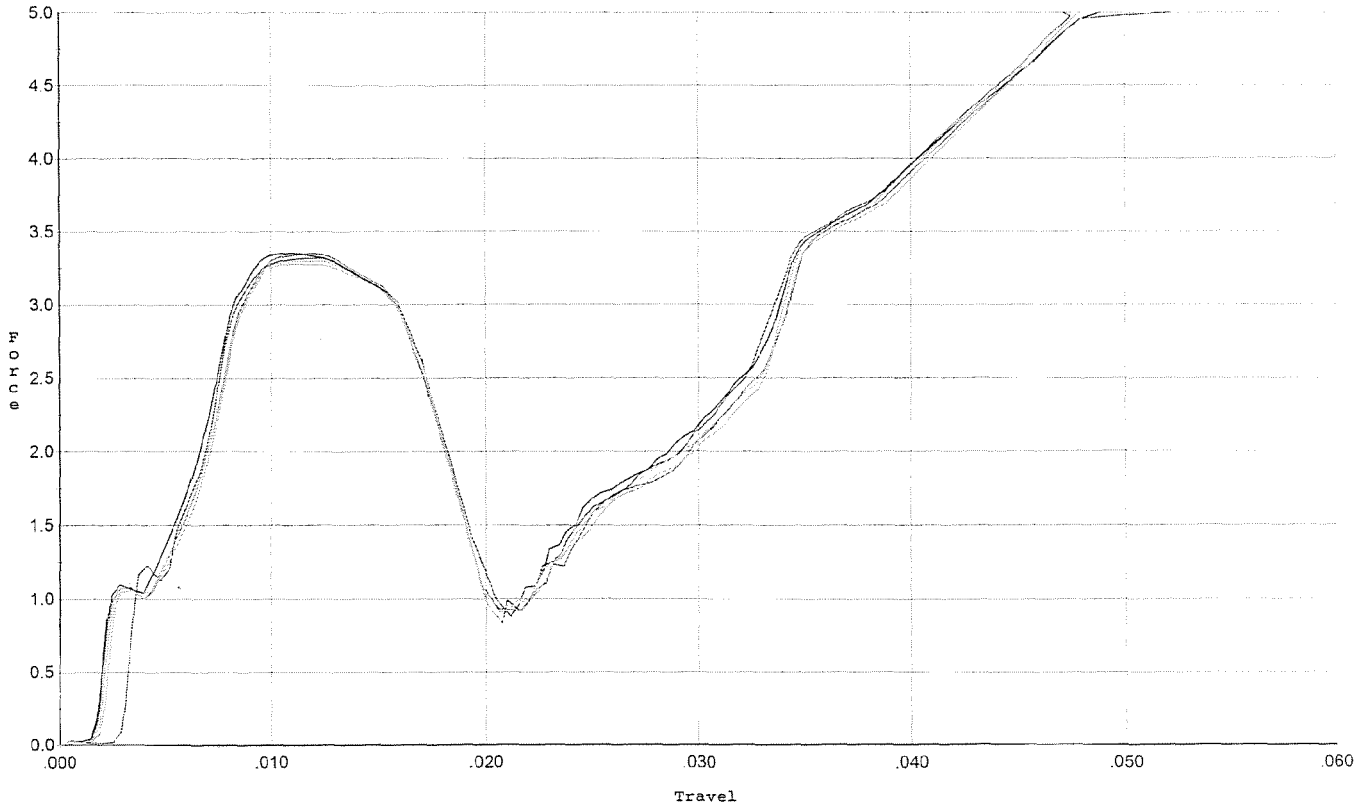
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.431	0.014	0.005	0.036	0.021		Set Trigger
2	2.464	0.014	0.002	0.036	0.021		Set Trigger
3	2.413	0.015	0.002	0.036	0.021		Set Trigger
4	2.363	0.014	0.00	0.036	0.020		Set Trigger
5	2.384	0.014	0.005	0.036	0.021		Set Trigger

A-2.41

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



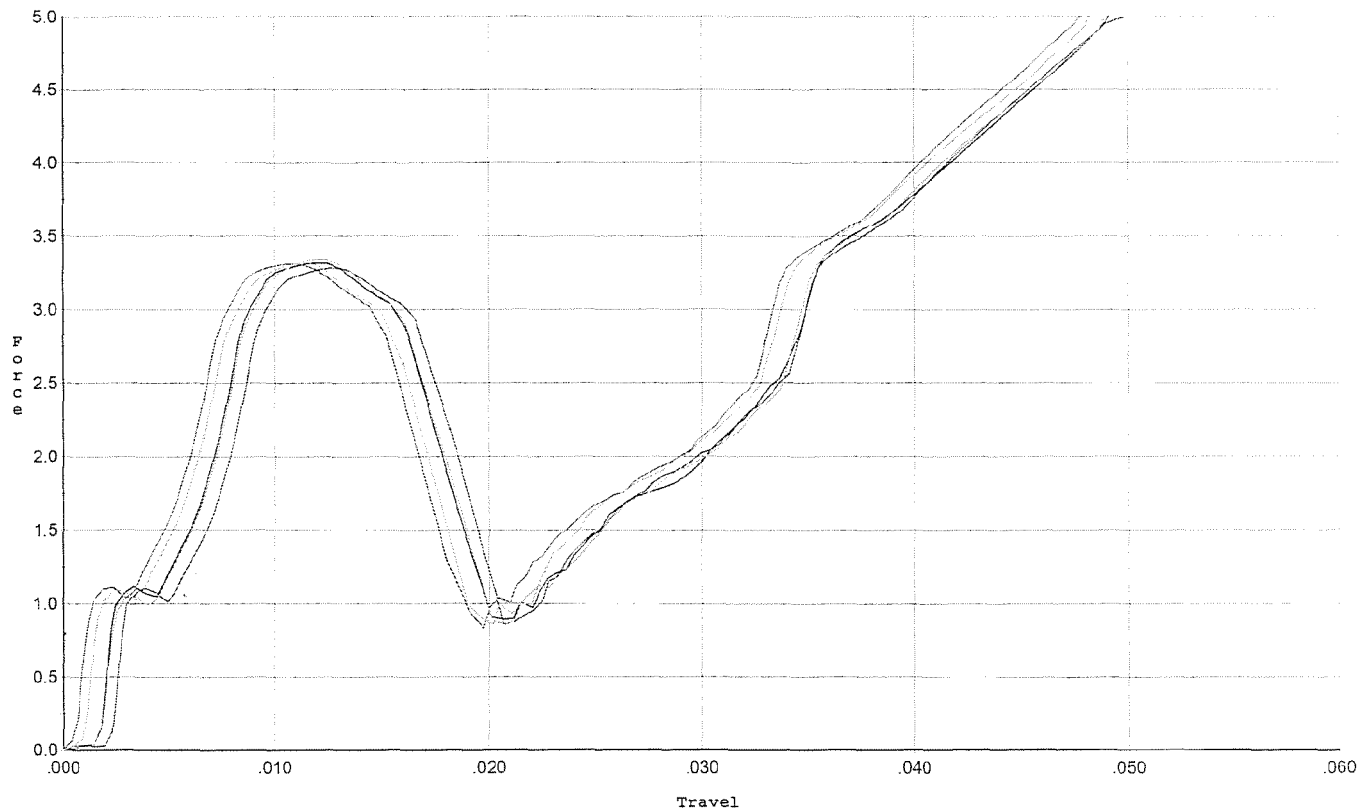
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.319	0.017	0.003	0.033	0.034		Set Trigger
2	3.353	0.017	0.004	0.033	0.036		Set Trigger
3	3.353	0.017	0.004	0.033	0.035		Set Trigger
4	3.279	0.017	0.002	0.033	0.035		Set Trigger
5	3.299	0.017	0.00	0.033	0.035		Set Trigger

A-3.32

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



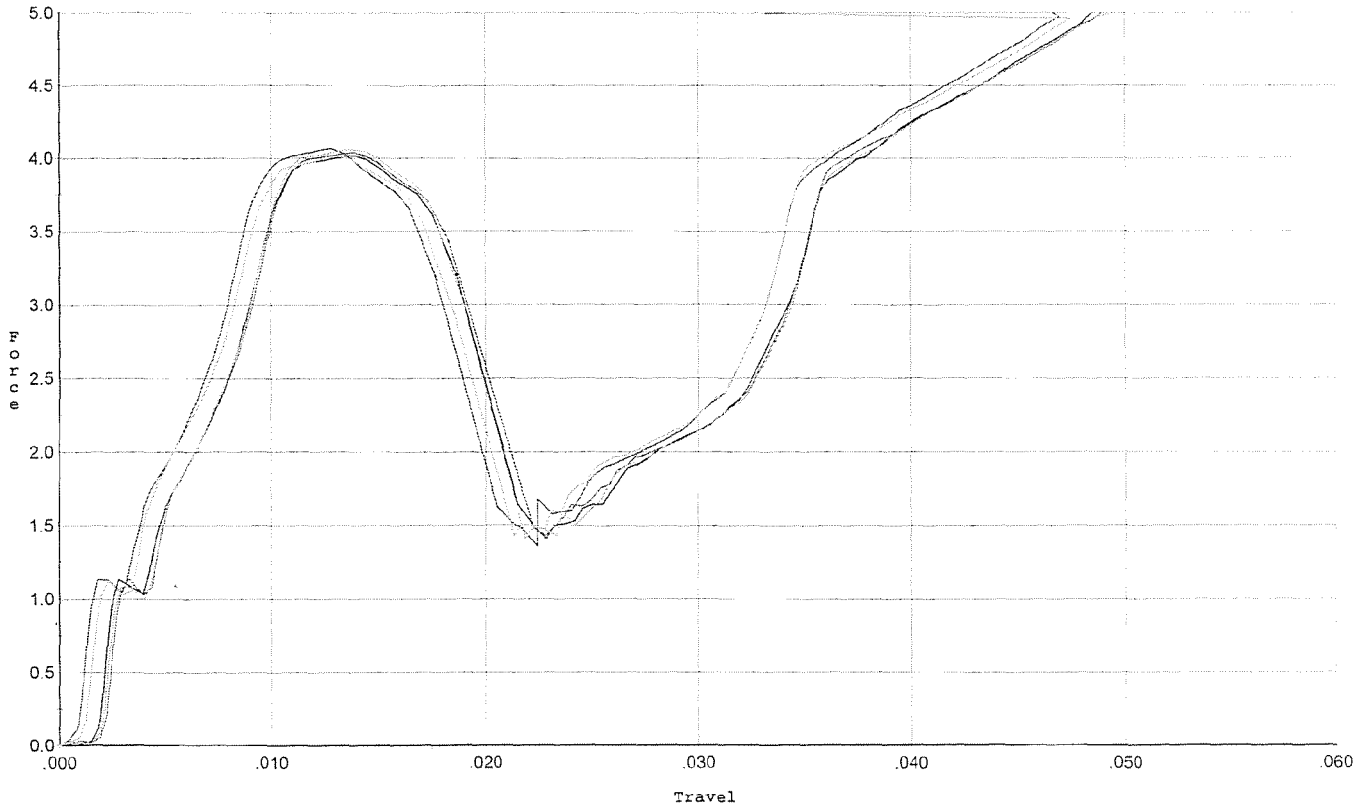
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.282	0.018	0.005	0.034	0.035		Set Trigger
2	3.318	0.016	0.002	0.034	0.032		Set Trigger
3	3.310	0.015	0.00	0.033	0.032		Set Trigger
4	3.318	0.016	0.004	0.034	0.033		Set Trigger
5	3.342	0.018	0.00	0.034	0.036		Set Trigger

A-3-31

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



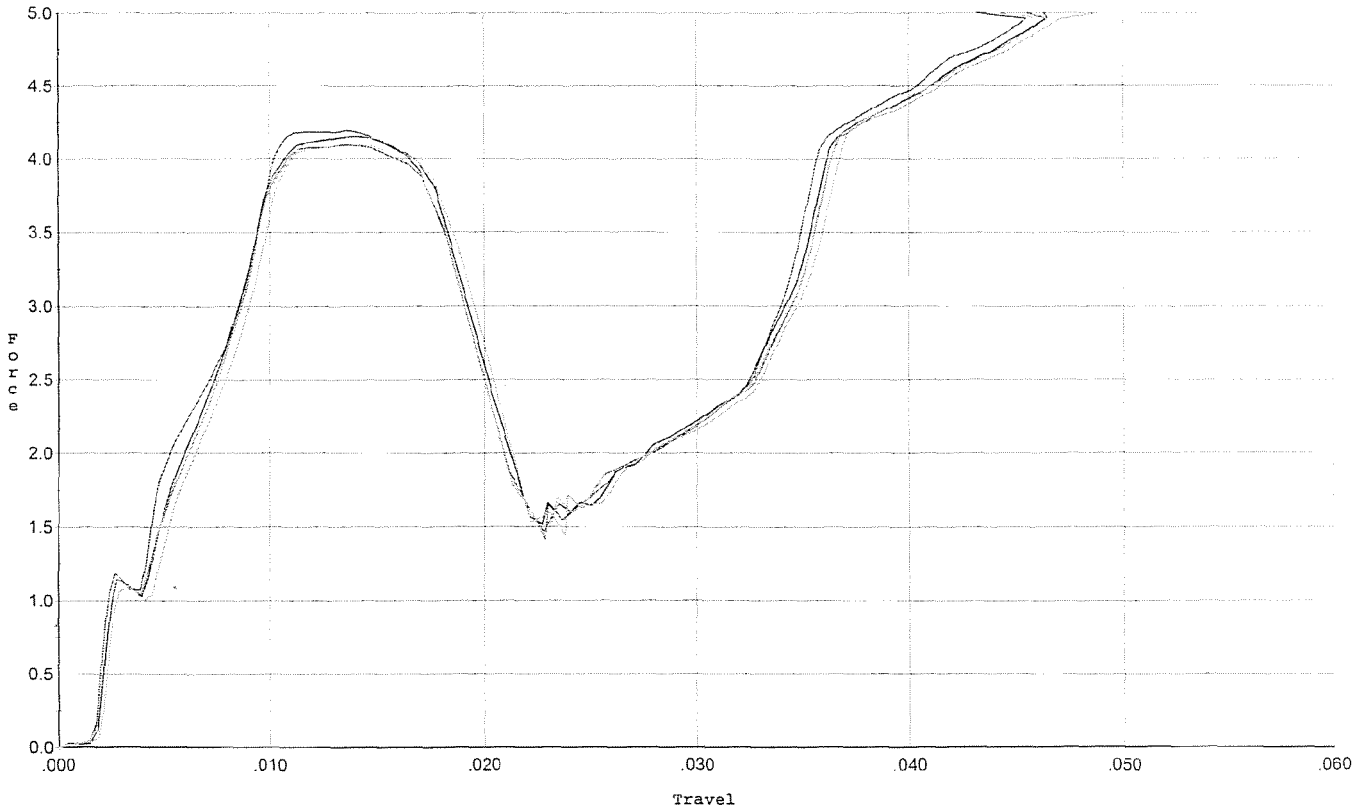
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.068	0.018	0.003	0.031	0.045		Set Trigger
2	4.018	0.019	0.004	0.032	0.045		Set Trigger
3	4.036	0.018	0.00	0.032	0.044		Set Trigger
4	4.009	0.019	0.00	0.031	0.047		Set Trigger
5	4.061	0.019	0.002	0.032	0.046		Set Trigger

A. 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



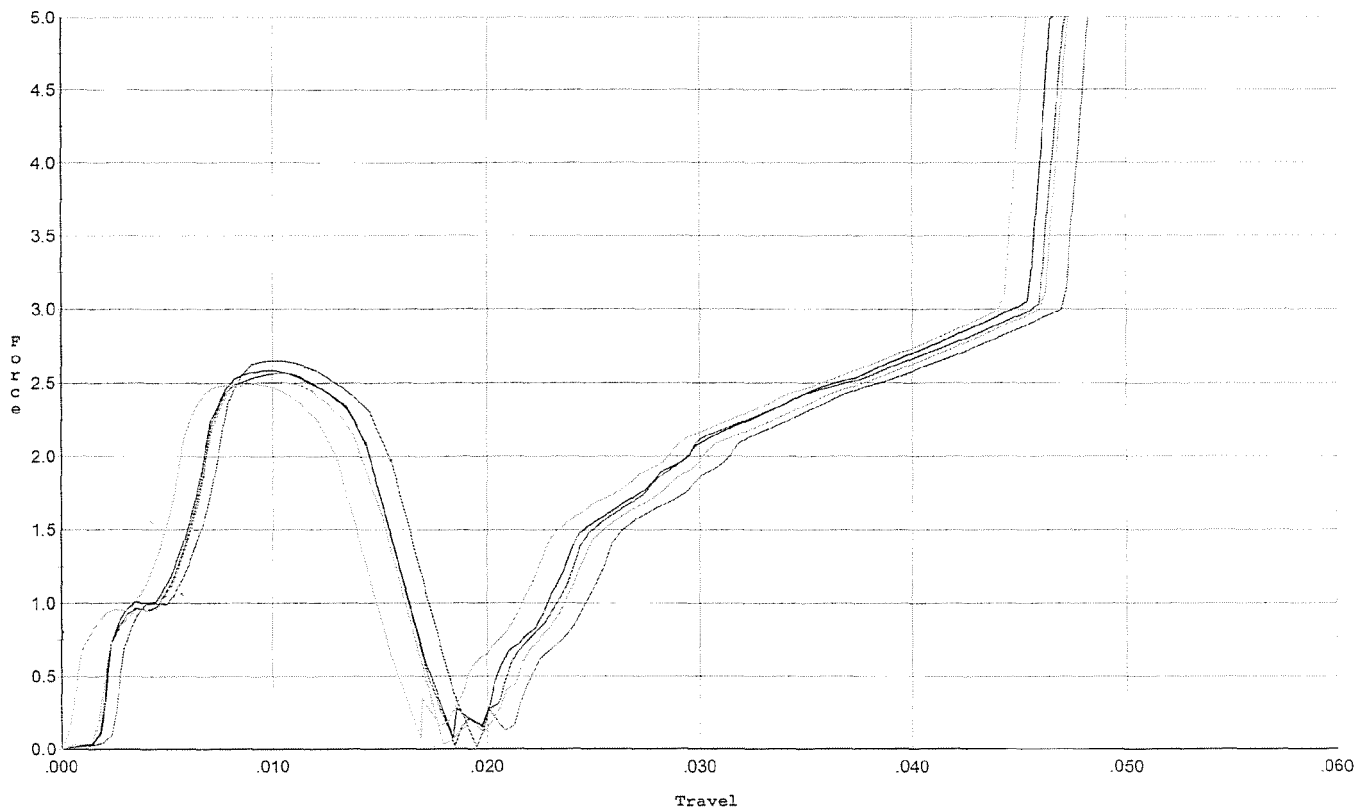
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.194	0.018	0.004	0.031	0.047		Set Trigger
2	4.151	0.018	0.002	0.032	0.045		Set Trigger
3	4.091	0.018	0.004	0.032	0.046		Set Trigger
4	4.099	0.018	0.004	0.032	0.046		Set Trigger
5	4.157	0.019	0.00	0.032	0.047		Set Trigger

A-4.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



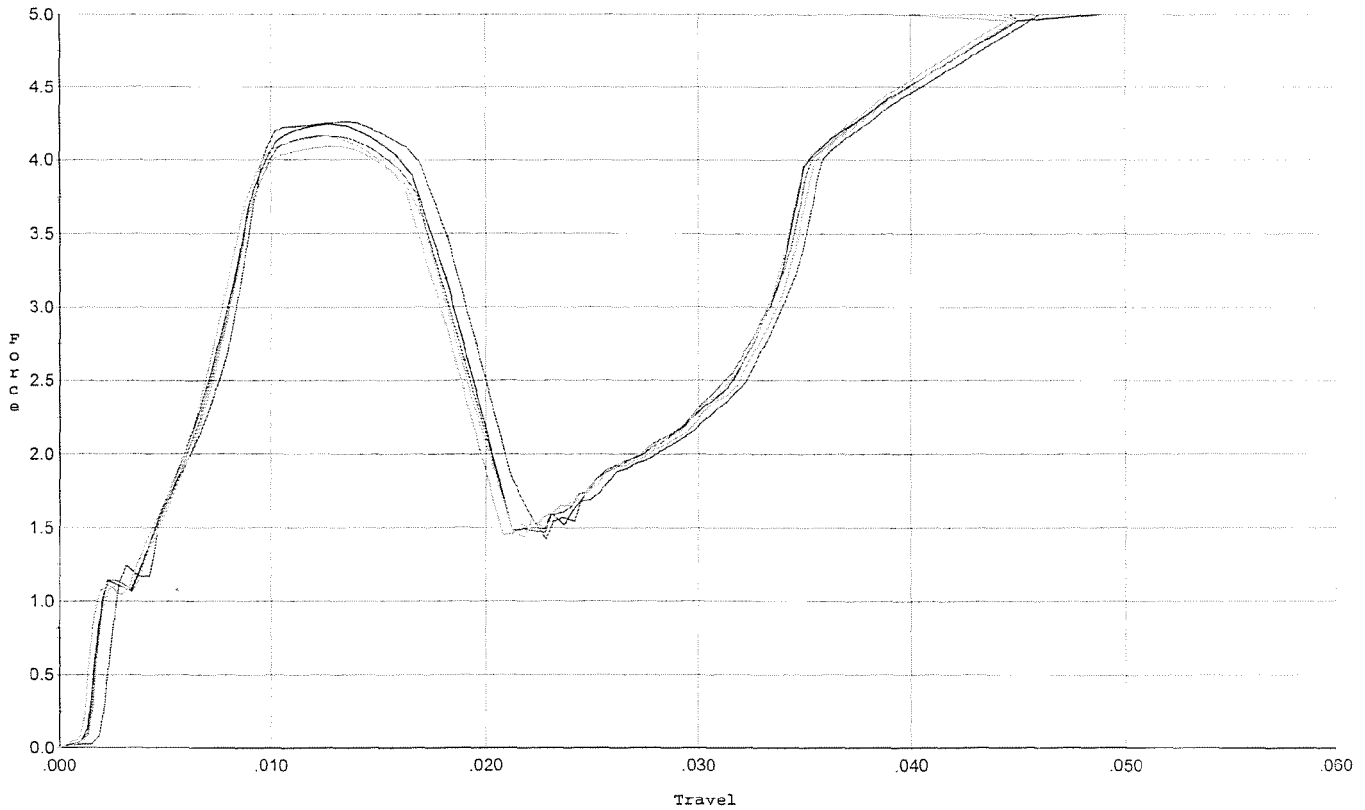
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.569	0.014	0.00	0.036	0.023		Set Trigger
2	2.587	0.014	0.005	0.035	0.023		Set Trigger
3	2.650	0.016	0.005	0.036	0.024		Set Trigger
4	2.496	0.013	0.00	0.035	0.021		Set Trigger
5	2.507	0.015	0.00	0.036	0.023		Set Trigger

A-2-56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.258	0.018	0.004	0.032	0.047		Set Trigger
2	4.241	0.018	0.004	0.032	0.047		Set Trigger
3	4.162	0.019	0.004	0.032	0.048		Set Trigger
4	4.091	0.017	0.00	0.032	0.043		Set Trigger
5	4.160	0.018	0.00	0.032	0.046		Set Trigger

A-4.18