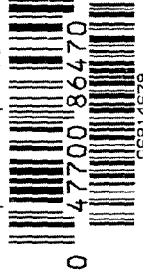


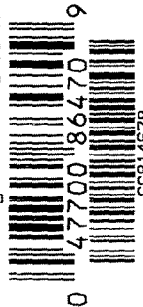
G6814679

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



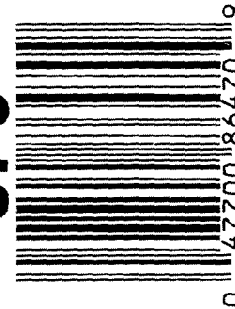
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6814679

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6814679

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-10-09	SP
430	ASSEMBLE TO STOCK		2-10-09	SP
440	PROOF		2-10-09	SP
460	CHECK HEADSPACE		2-10-09	SP
470	DIS-ASSEMBLE ACTION		2-10-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-11-09	RT
475	DRILL AND TAP SIGHT HOLES		2-11-09	TL
480	MAGNAFLUX BBL ACTION	OPERATOR	2/13/09	(148)
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/14/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DC
542	APPLY COATINGS (BARREL ACTION)		2/21	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-24-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

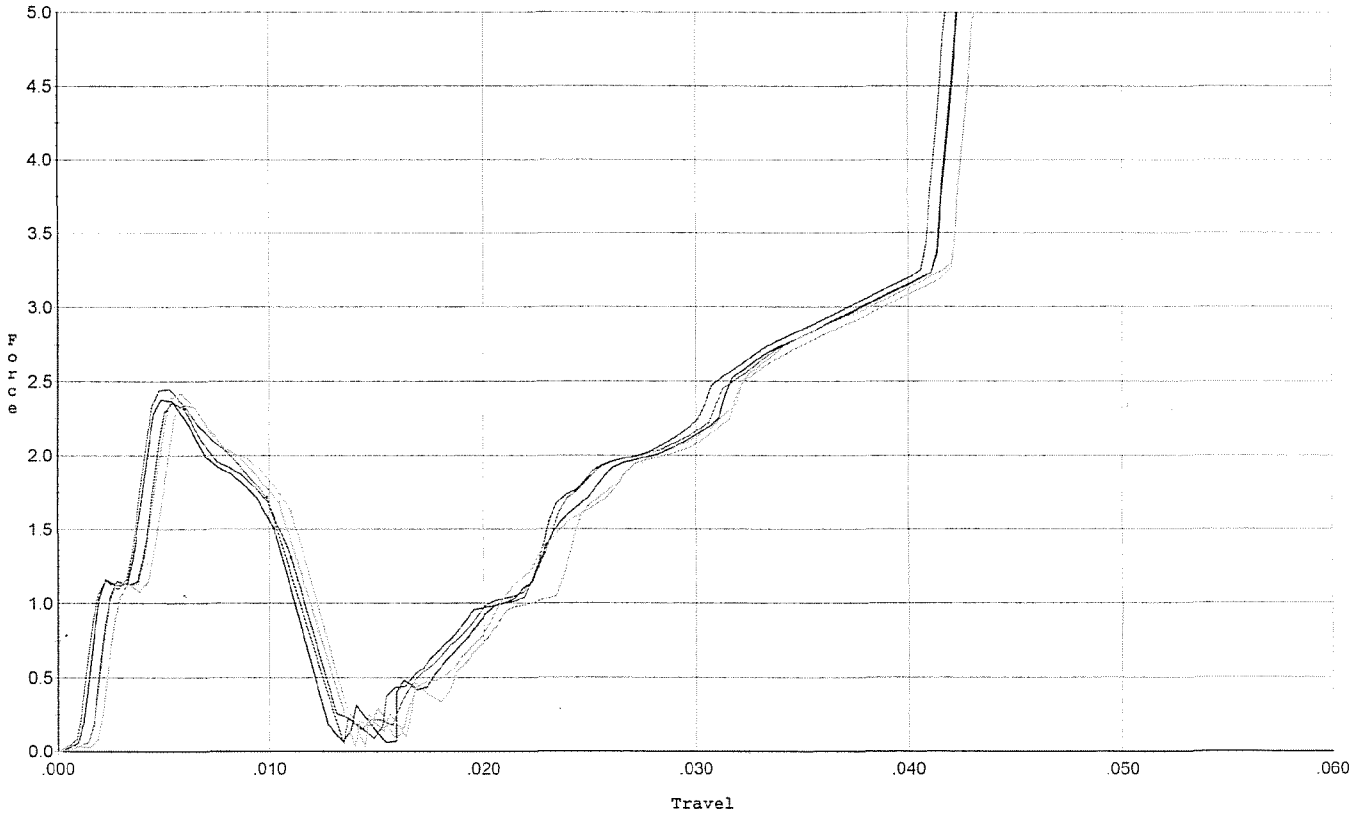
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5</u>	<u>5</u>	<u>5</u>	2-27-09	WN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3</u>	<u>3.5</u>	<u>3.5</u>	2-27-09	WN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.023</u>	2-27-09	WN		
	J) ASSEMBLE STOCK					2-24-09	LPN		
	K) ASSEMBLE SWIVEL STUDS					2-27-09	WN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		2-25-09 LPN			
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					2-25-09	RP		
670	FINAL INSPECTION A) HEADSPACE					2-27-09	WN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u>	<u>2.33</u>	<u>2.26</u>	<u>2.32</u>	<u>2.33</u>	2-26-09	WN
	C) FUNCTION					2-27-09	WN		
690	PACK					3/2/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



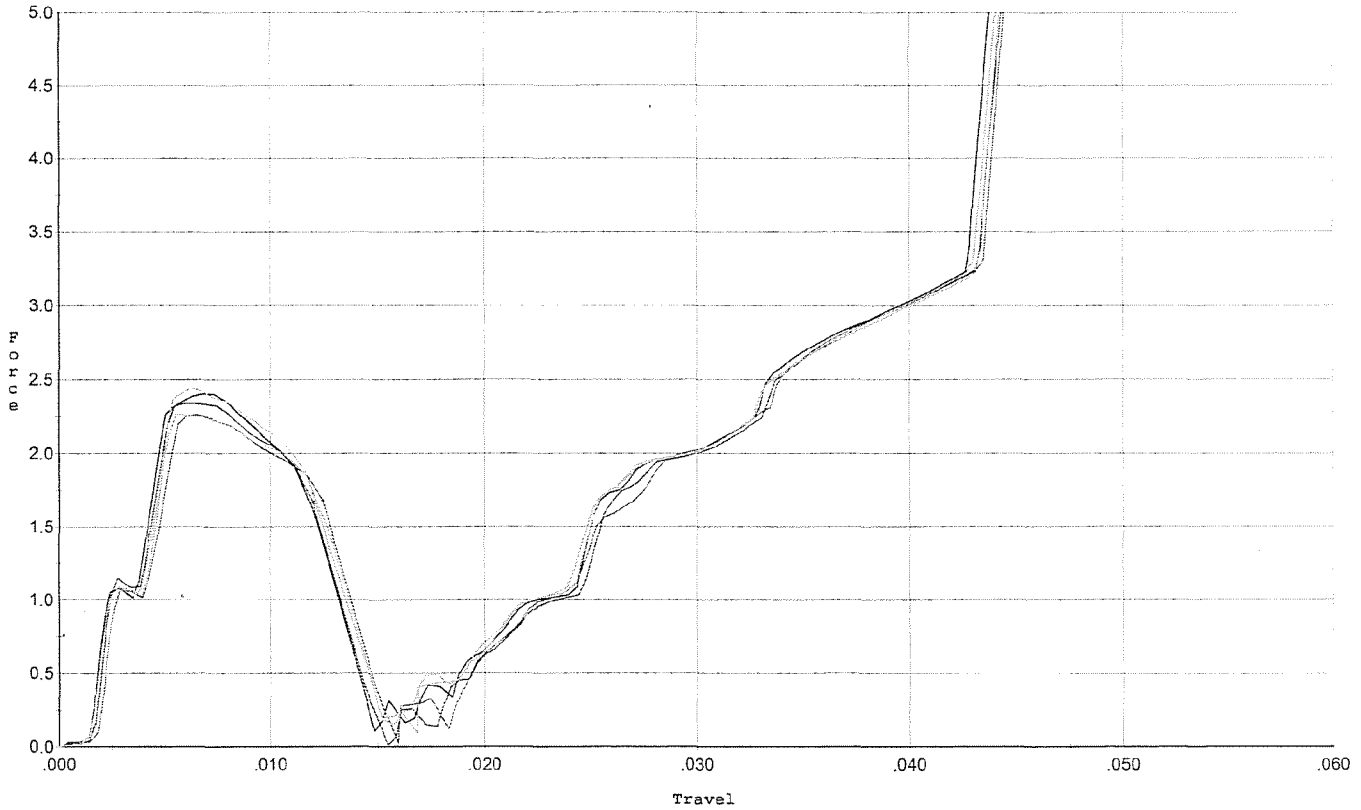
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.355	0.011	0.00	0.034	0.015		Set Trigger
2	2.380	0.010	0.00	0.035	0.014		Set Trigger
3	2.445	0.010	0.00	0.035	0.015		Set Trigger
4	2.418	0.010	0.004	0.036	0.014		Set Trigger
5	2.342	0.011	0.00	0.035	0.015		Set Trigger

A-2-38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M124
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



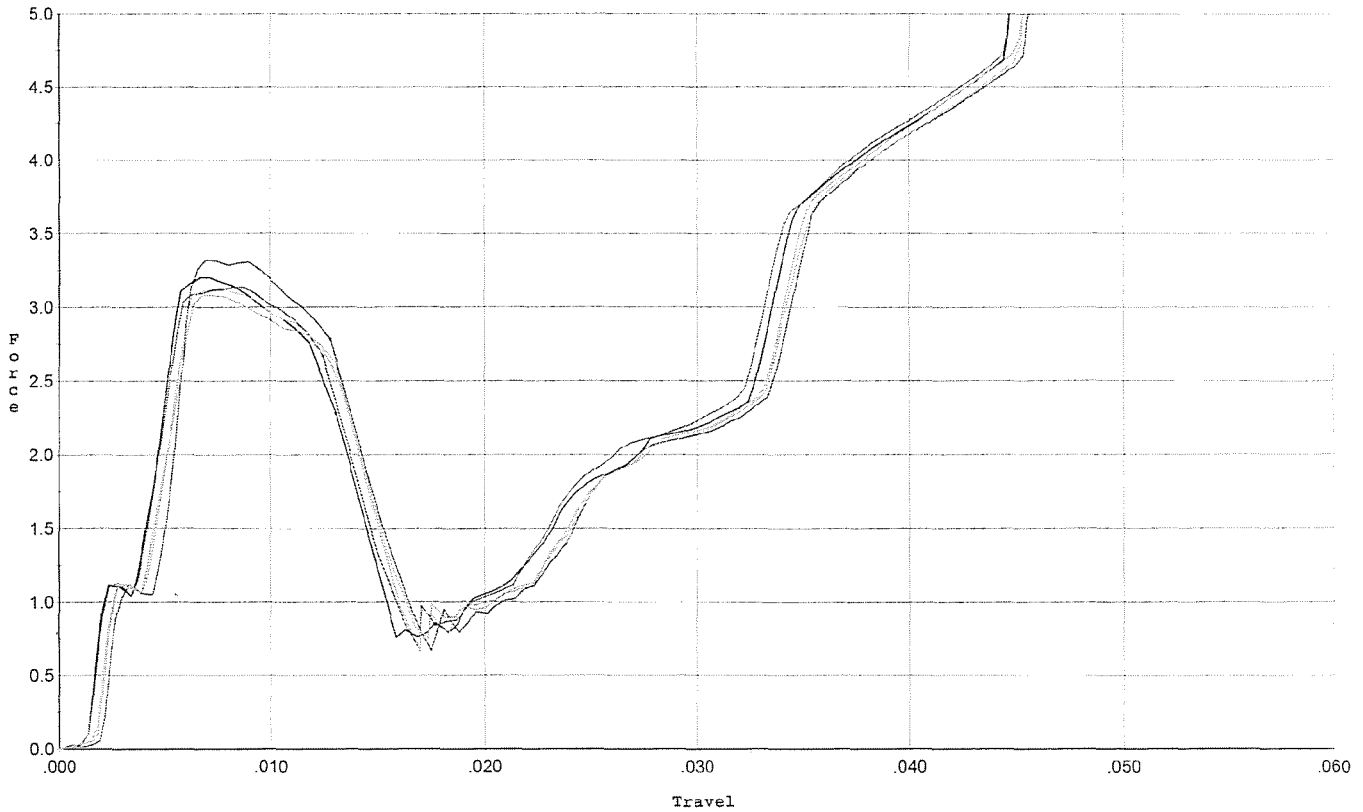
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.345	0.012	0.004	0.035	0.018		Set Trigger
2	2.406	0.012	0.00	0.035	0.018		Set Trigger
3	2.263	0.012	0.004	0.035	0.018		Set Trigger
4	2.266	0.013	0.00	0.035	0.019		Set Trigger
5	2.445	0.012	0.004	0.035	0.017		Set Trigger

A-2-34

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



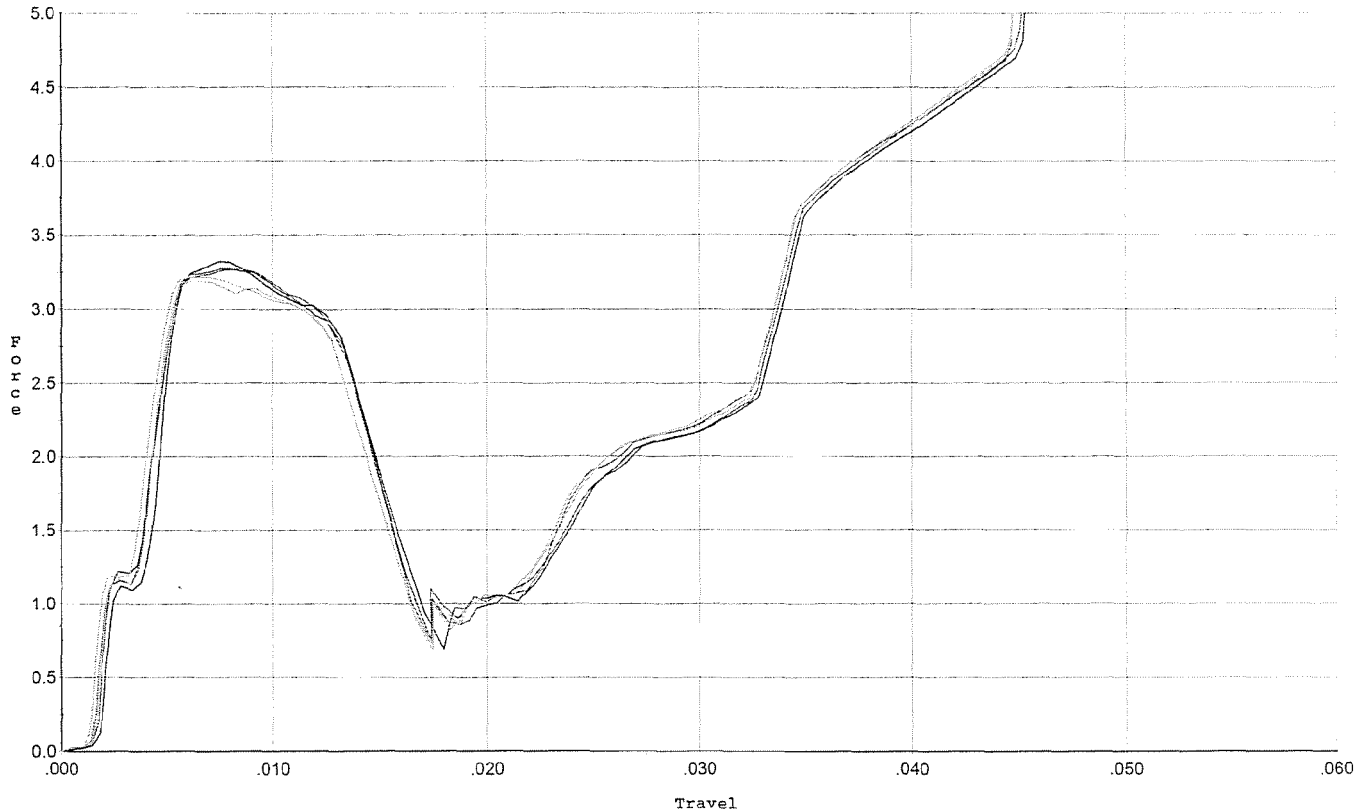
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.320	0.013	0.005	0.034	0.025		Set Trigger
2	3.203	0.013	0.004	0.034	0.026		Set Trigger
3	3.137	0.012	0.00	0.033	0.025		Set Trigger
4	3.128	0.013	0.004	0.034	0.025		Set Trigger
5	3.080	0.013	0.004	0.034	0.025		Set Trigger

A-3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



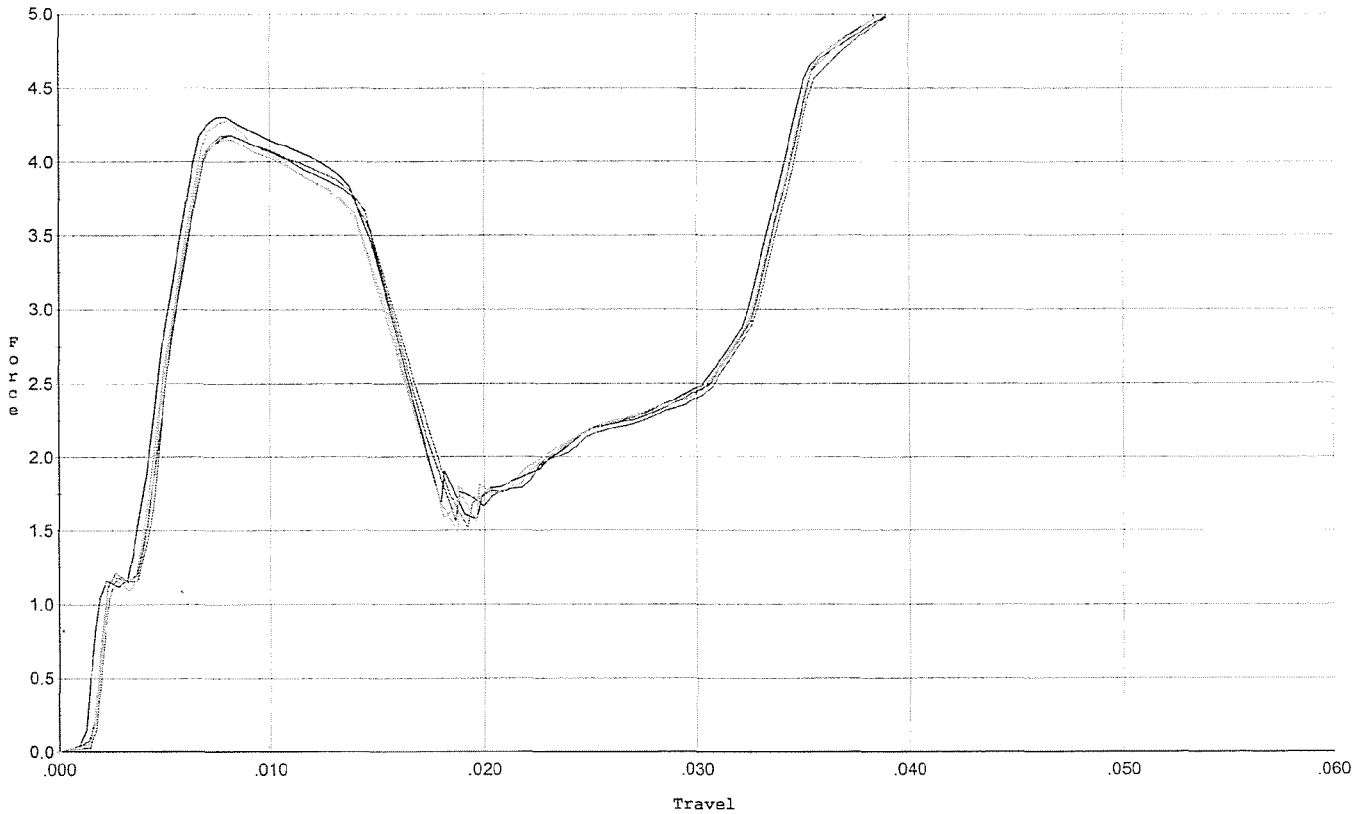
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.273	0.013	0.00	0.033	0.028		Set Trigger
2	3.323	0.013	0.00	0.033	0.028		Set Trigger
3	3.272	0.013	0.00	0.033	0.029		Set Trigger
4	3.220	0.013	0.00	0.033	0.027		Set Trigger
5	3.193	0.013	0.00	0.033	0.026		Set Trigger

A-3-25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



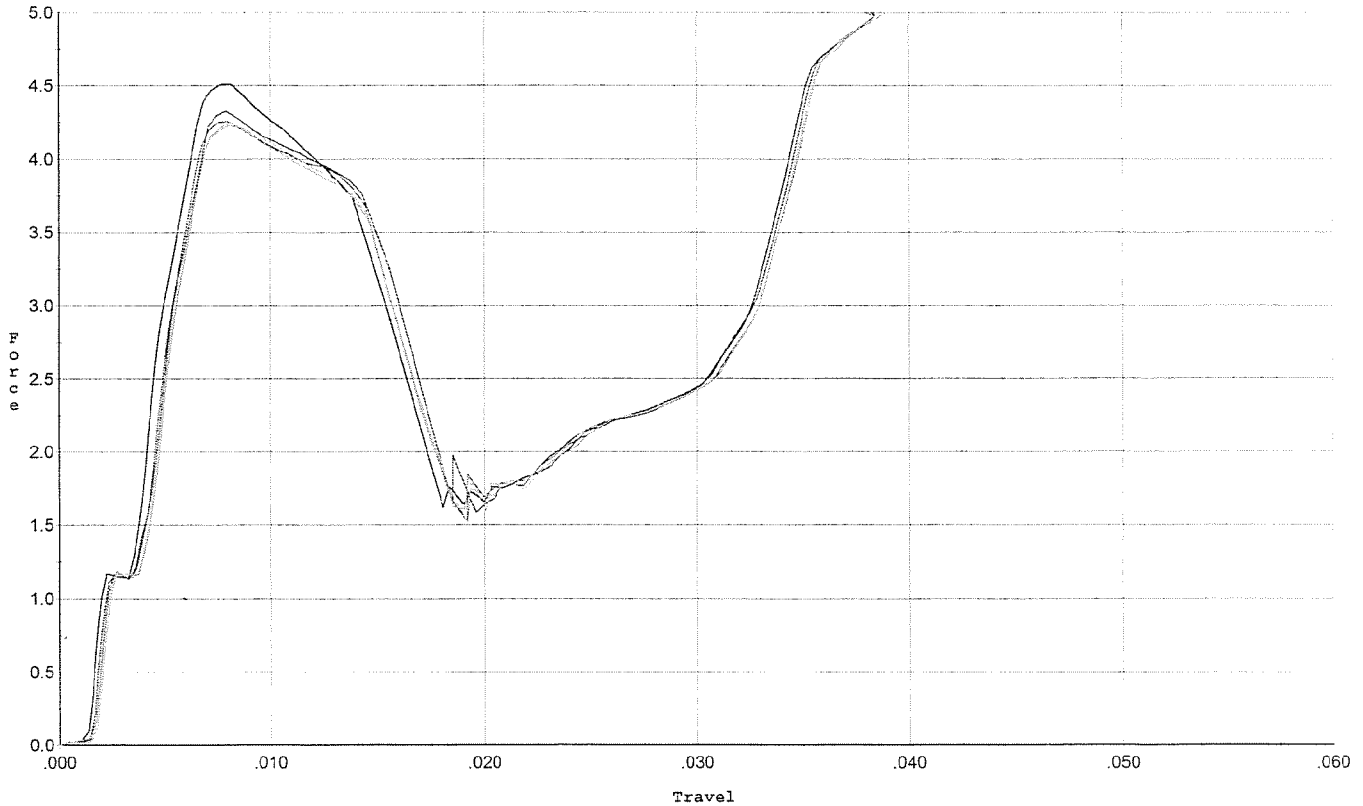
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.180	0.015	0.00	0.031	0.038		Set Trigger
2	4.299	0.015	0.00	0.031	0.040		Set Trigger
3	4.179	0.014	0.00	0.031	0.037		Set Trigger
4	4.277	0.015	0.00	0.031	0.040		Set Trigger
5	4.151	0.016	0.00	0.031	0.041		Set Trigger

A-4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



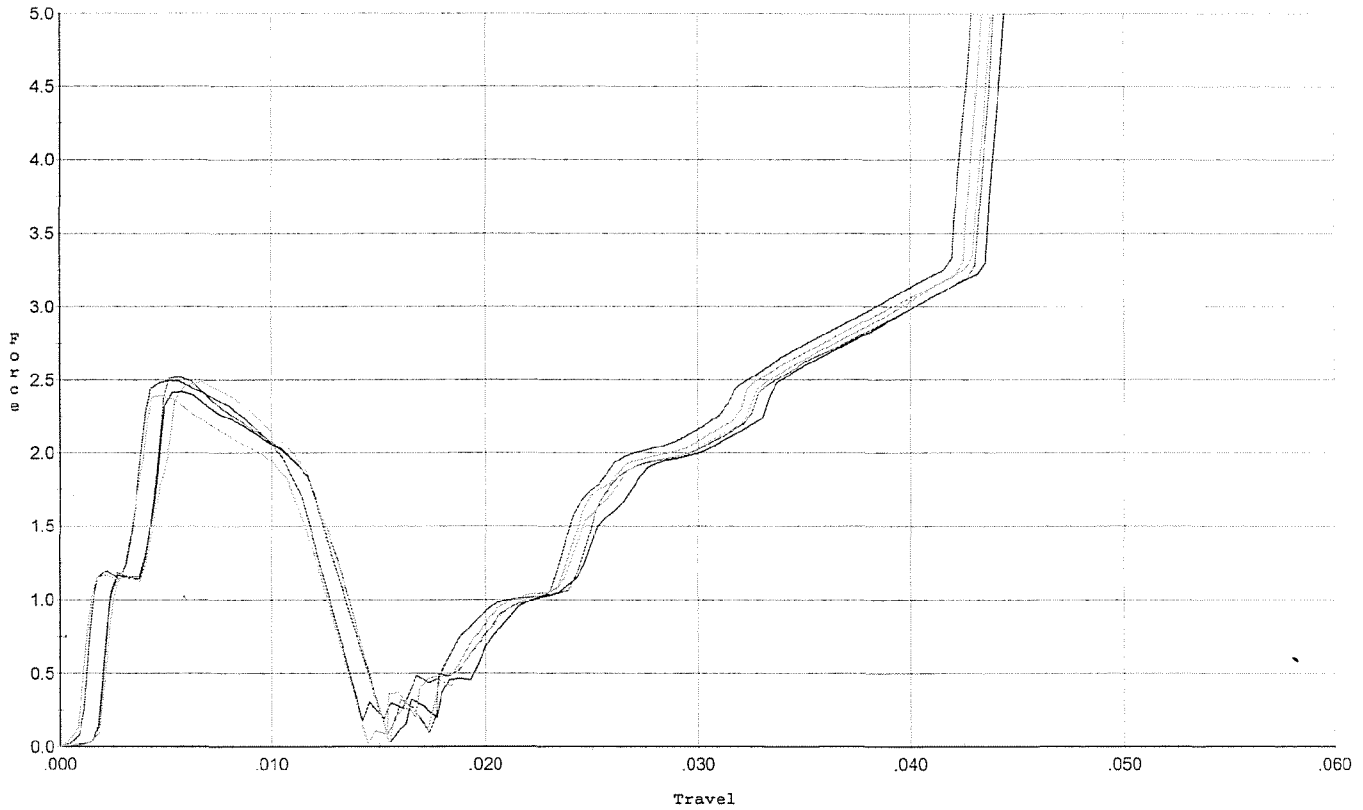
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.327	0.016	0.00	0.030	0.041		Set Trigger
2	4.512	0.016	0.004	0.031	0.043		Set Trigger
3	4.256	0.014	0.00	0.031	0.038		Set Trigger
4	4.243	0.014	0.00	0.031	0.038		Set Trigger
5	4.229	0.015	0.004	0.031	0.037		Set Trigger

A-431

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



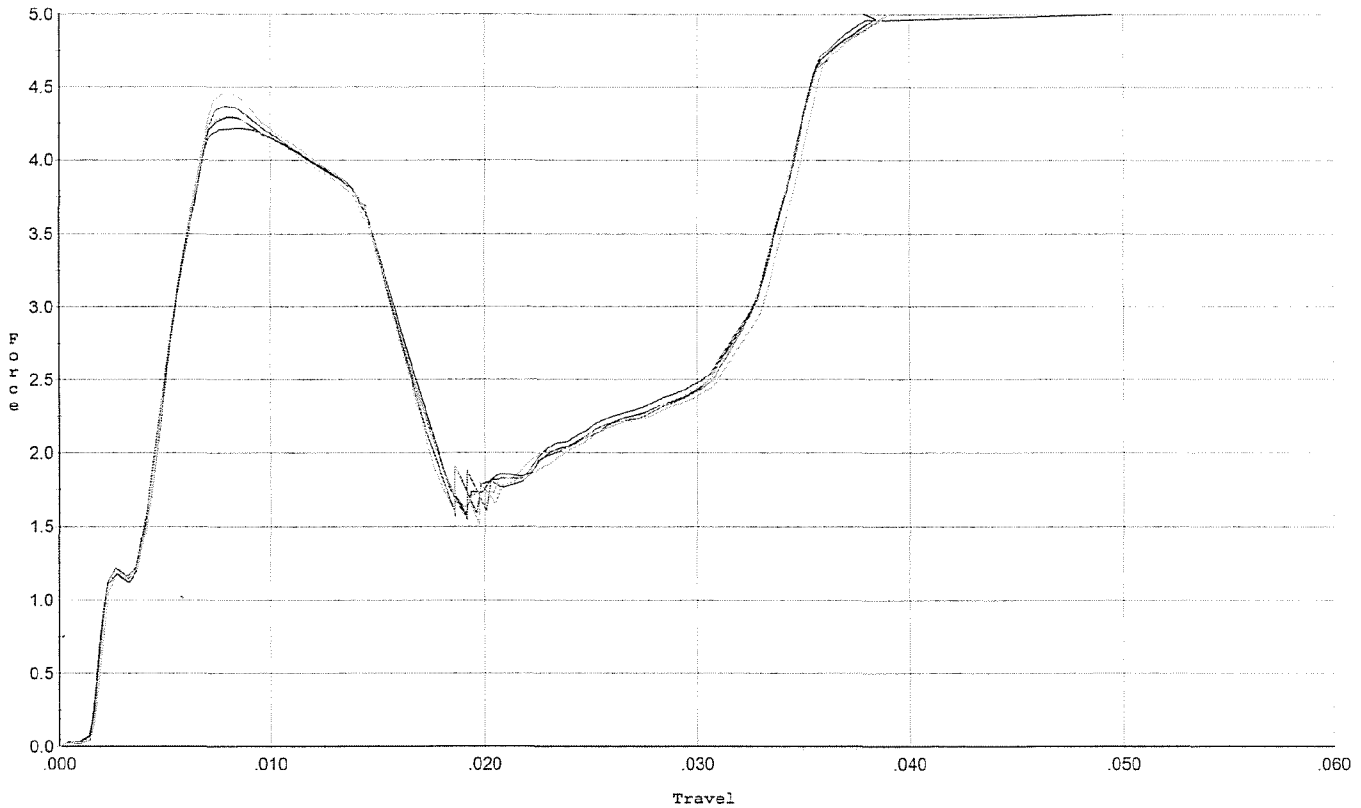
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.496	0.011	0.00	0.034	0.019		Set Trigger
2	2.423	0.013	0.004	0.035	0.019		Set Trigger
3	2.522	0.012	0.004	0.035	0.018		Set Trigger
4	2.489	0.013	0.004	0.035	0.020		Set Trigger
5	2.391	0.012	0.00	0.035	0.019		Set Trigger

A-2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.217	0.014	0.00	0.031	0.038		Set Trigger
2	4.293	0.014	0.00	0.031	0.038		Set Trigger
3	4.369	0.014	0.00	0.031	0.038		Set Trigger
4	4.301	0.015	0.00	0.031	0.038		Set Trigger
5	4.455	0.014	0.00	0.031	0.038		Set Trigger

A. 4.32