

G6814701

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



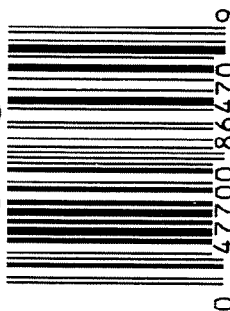
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6814701

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 681 4701

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-10-09	SP
430	ASSEMBLE TO STOCK		2-10-09	SP
440	PROOF		2-10-09	SP
460	CHECK HEADSPACE		2-10-09	SP
470	DIS-ASSEMBLE ACTION		2-10-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-11-09	RT
475	DRILL AND TAP SIGHT HOLES		2-11-09	TL
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/13/09	MS
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/14/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DC
542	APPLY COATINGS (BARREL ACTION)		2/21	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-24-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

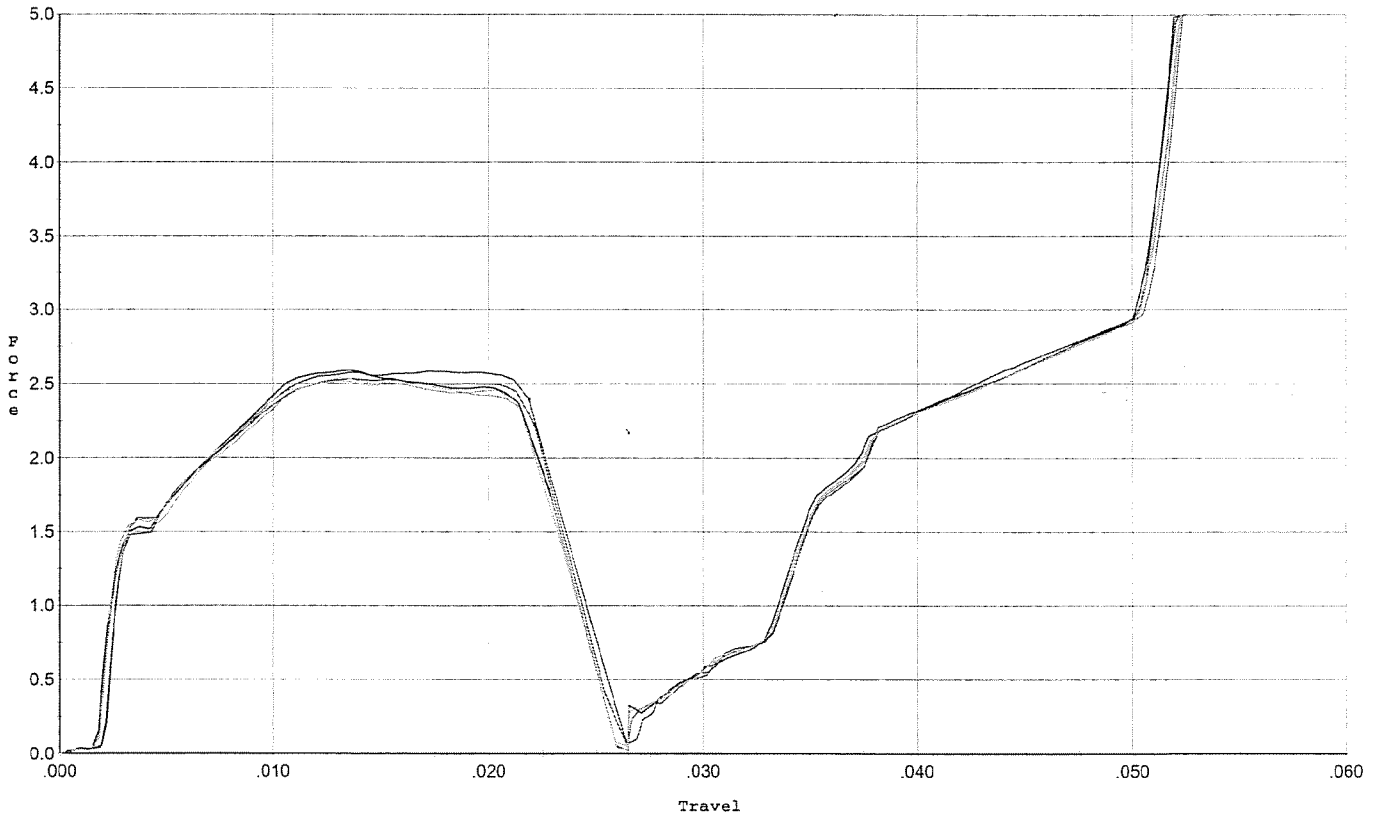
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-26-09	L.P.D.
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>70</u> <u>70</u> <u>70</u>	2-26-09	L.P.D.
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.034</u> <u>.034</u> <u>.034</u>	2-14-09	L.P.D.
	J) ASSEMBLE STOCK			2-24-09	RP
	K) ASSEMBLE SWIVEL STUDS			2-14-09	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	2-25-09	L.P.D.
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			2-25-09	RP
670	FINAL INSPECTION A) HEADSPACE			2-26-09	L.P.D.
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.61</u> <u>2.51</u> <u>2.47</u> <u>2.47</u>	2-26-09	WW
	C) FUNCTION			2-26-09	L.P.D.
690	PACK			2/3/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/20/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



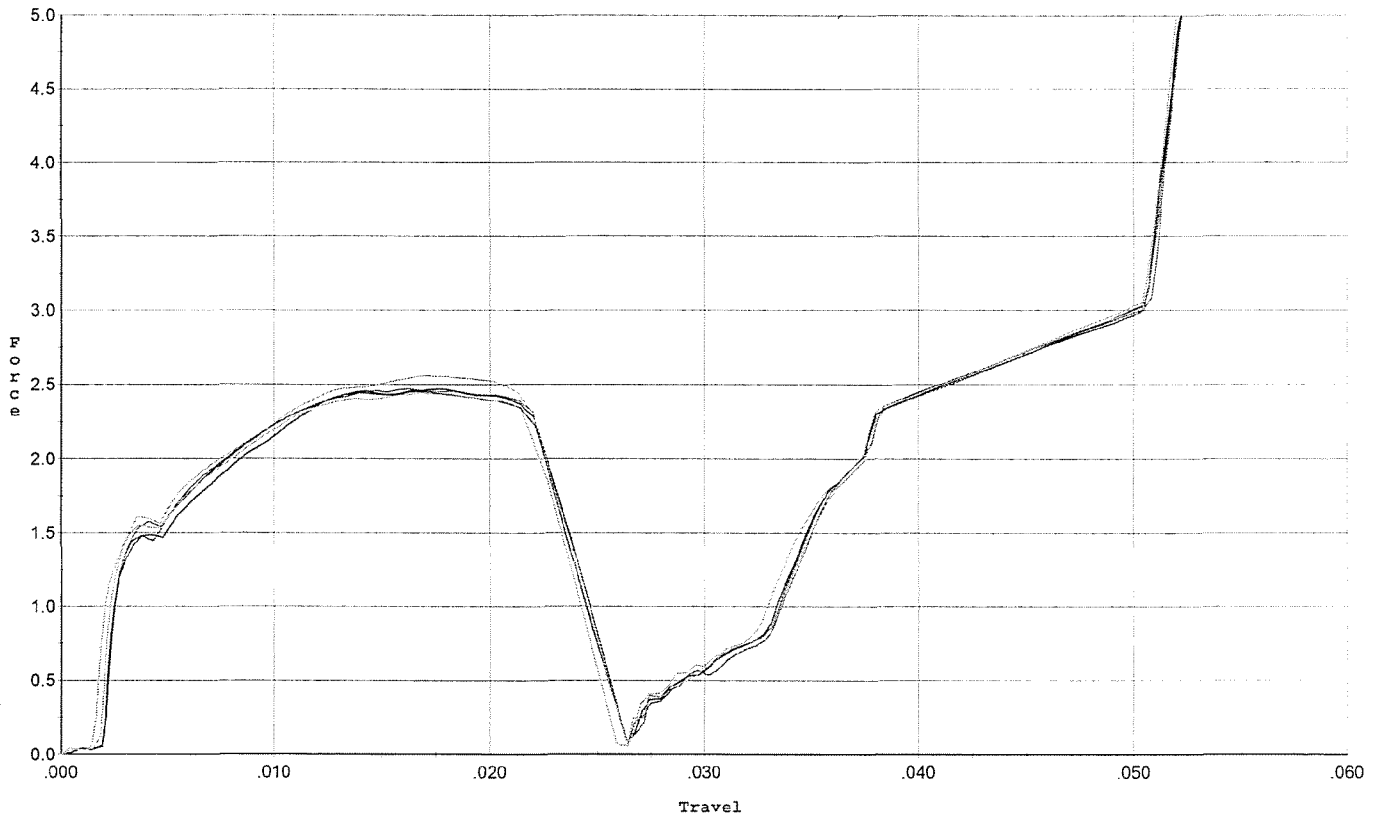
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.584	0.022	0.00	0.034	0.042		Set Trigger
2	2.592	0.023	0.00	0.034	0.044		Set Trigger
3	2.536	0.022	0.00	0.035	0.042		Set Trigger
4	2.513	0.023	0.00	0.034	0.044		Set Trigger
5	2.538	0.023	0.002	0.034	0.043		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/20/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 20 cycles +/- .50 lbs.



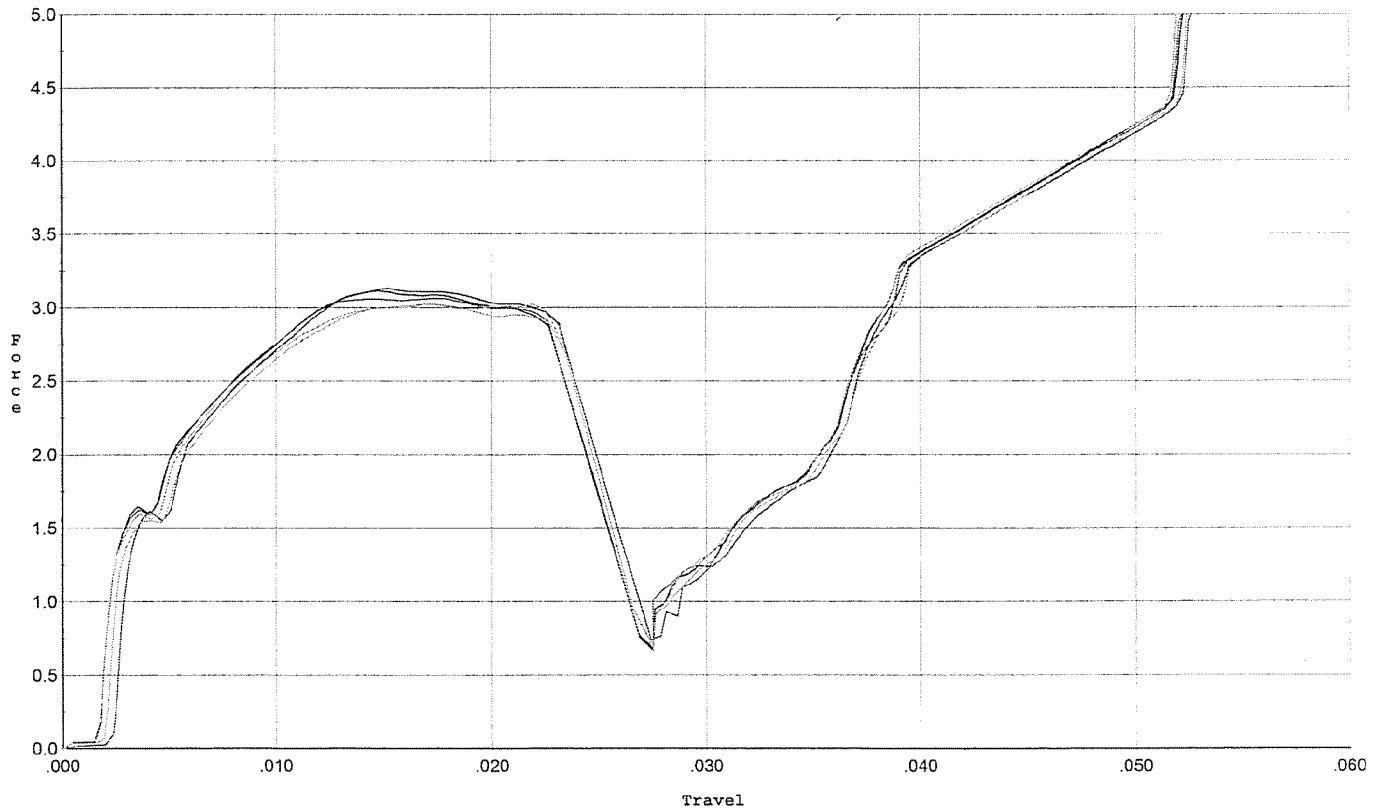
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.452	0.022	0.00	0.034	0.041		Set Trigger
2	2.471	0.024	0.00	0.034	0.044		Set Trigger
3	2.472	0.024	0.00	0.034	0.044		Set Trigger
4	2.444	0.023	0.00	0.034	0.042		Set Trigger
5	2.560	0.022	0.005	0.034	0.042		Set Trigger

Aug 2.48

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



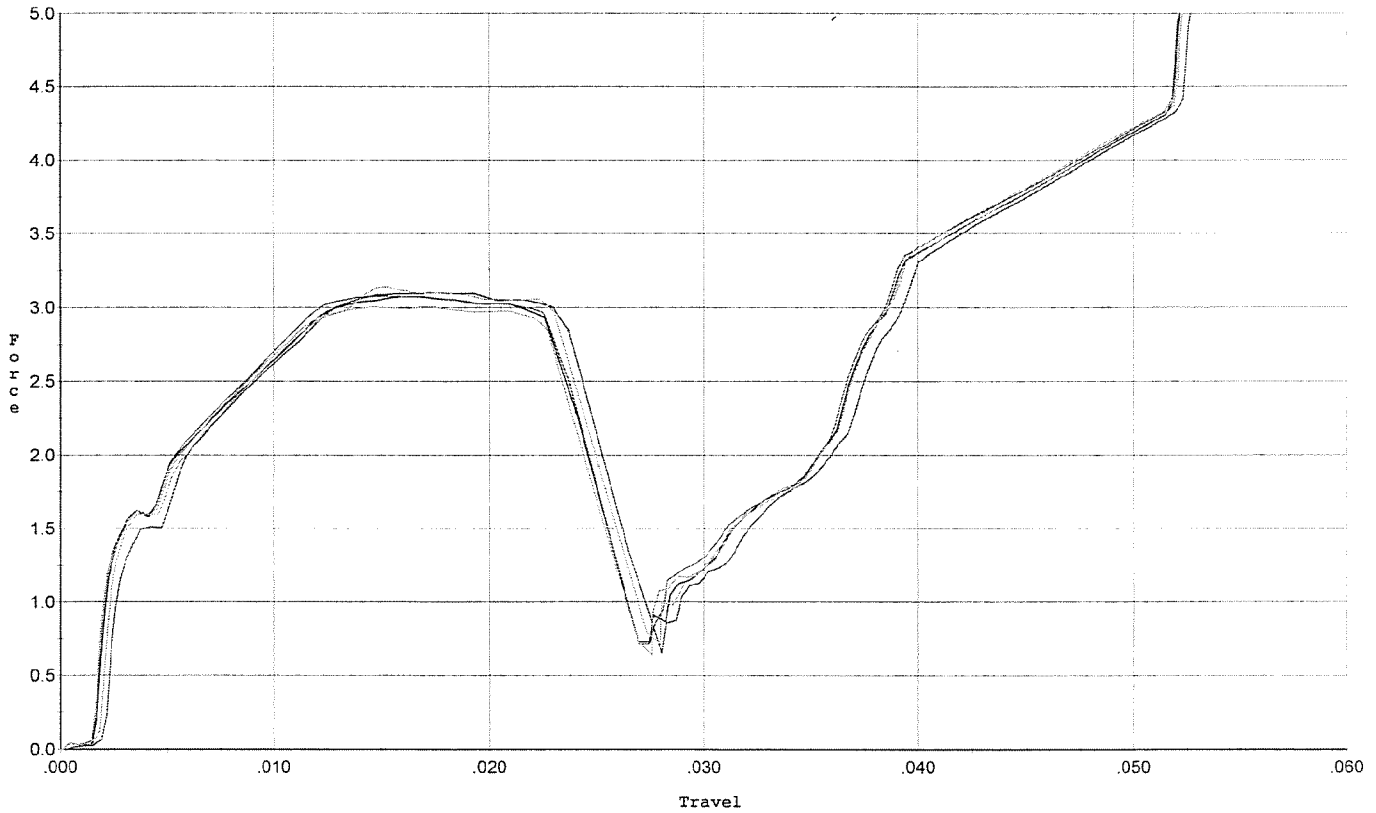
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.131	0.023	0.002	0.033	0.052		Set Trigger
2	3.114	0.025	0.002	0.032	0.056		Set Trigger
3	3.062	0.023	0.002	0.032	0.052		Set Trigger
4	3.025	0.023	0.005	0.032	0.052		Set Trigger
5	3.023	0.023	0.002	0.032	0.053		Set Trigger

AVG 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



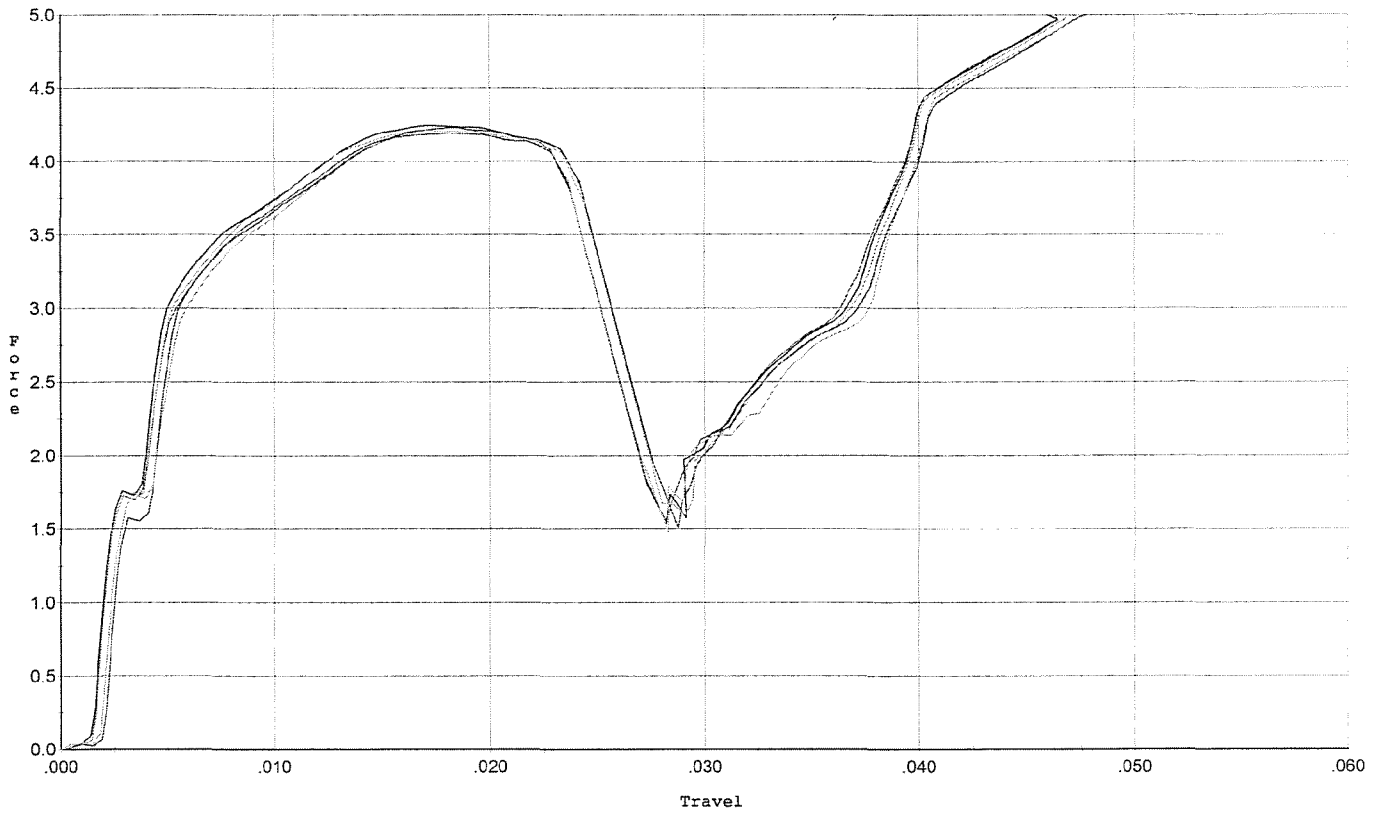
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.101	0.024	0.00	0.032	0.053		Set Trigger
2	3.073	0.024	0.00	0.032	0.054		Set Trigger
3	3.075	0.024	0.00	0.032	0.054		Set Trigger
4	3.142	0.025	0.005	0.032	0.057		Set Trigger
5	3.007	0.023	0.00	0.032	0.051		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



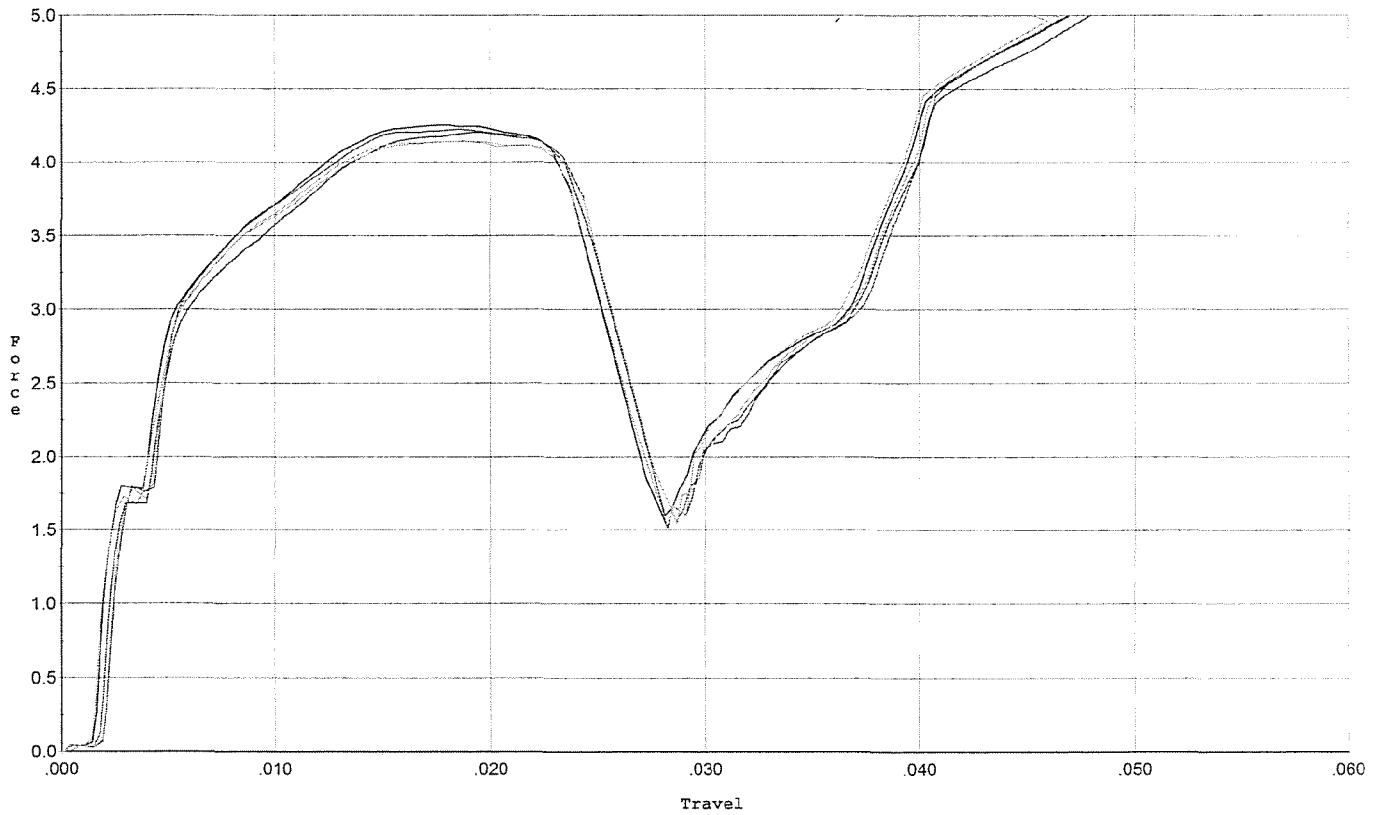
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.231	0.024	0.00	0.030	0.073		Set Trigger
2	4.247	0.024	0.00	0.029	0.074		Set Trigger
3	4.194	0.024	0.00	0.029	0.073		Set Trigger
4	4.215	0.024	0.00	0.029	0.073		Set Trigger
5	4.198	0.024	0.00	0.030	0.074		Set Trigger

Avg 4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



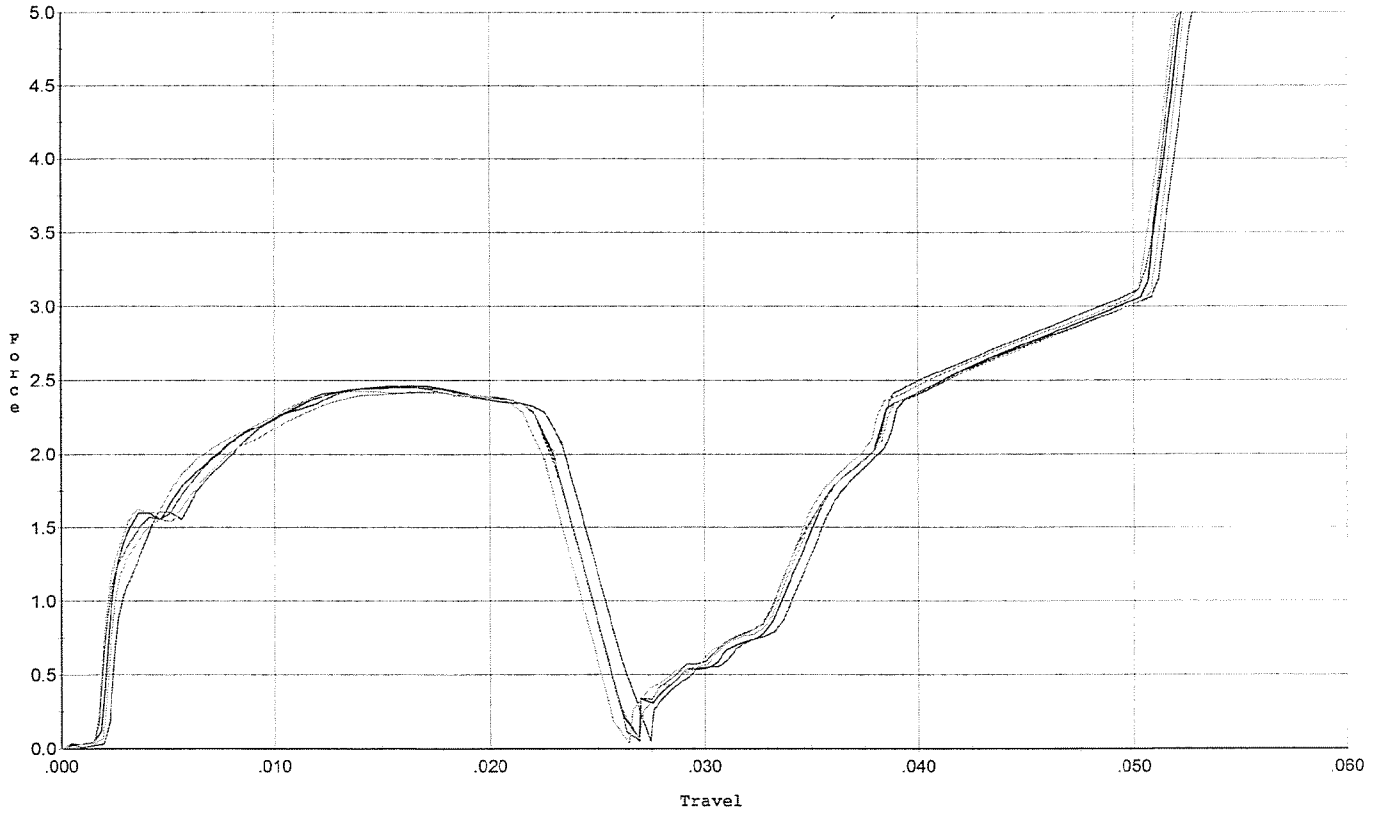
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.200	0.025	0.002	0.030	0.075		Set Trigger
2	4.253	0.024	0.004	0.030	0.074		Set Trigger
3	4.222	0.024	0.00	0.030	0.074		Set Trigger
4	4.147	0.024	0.00	0.030	0.074		Set Trigger
5	4.140	0.024	0.00	0.029	0.072		Set Trigger

Aug 4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/20/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



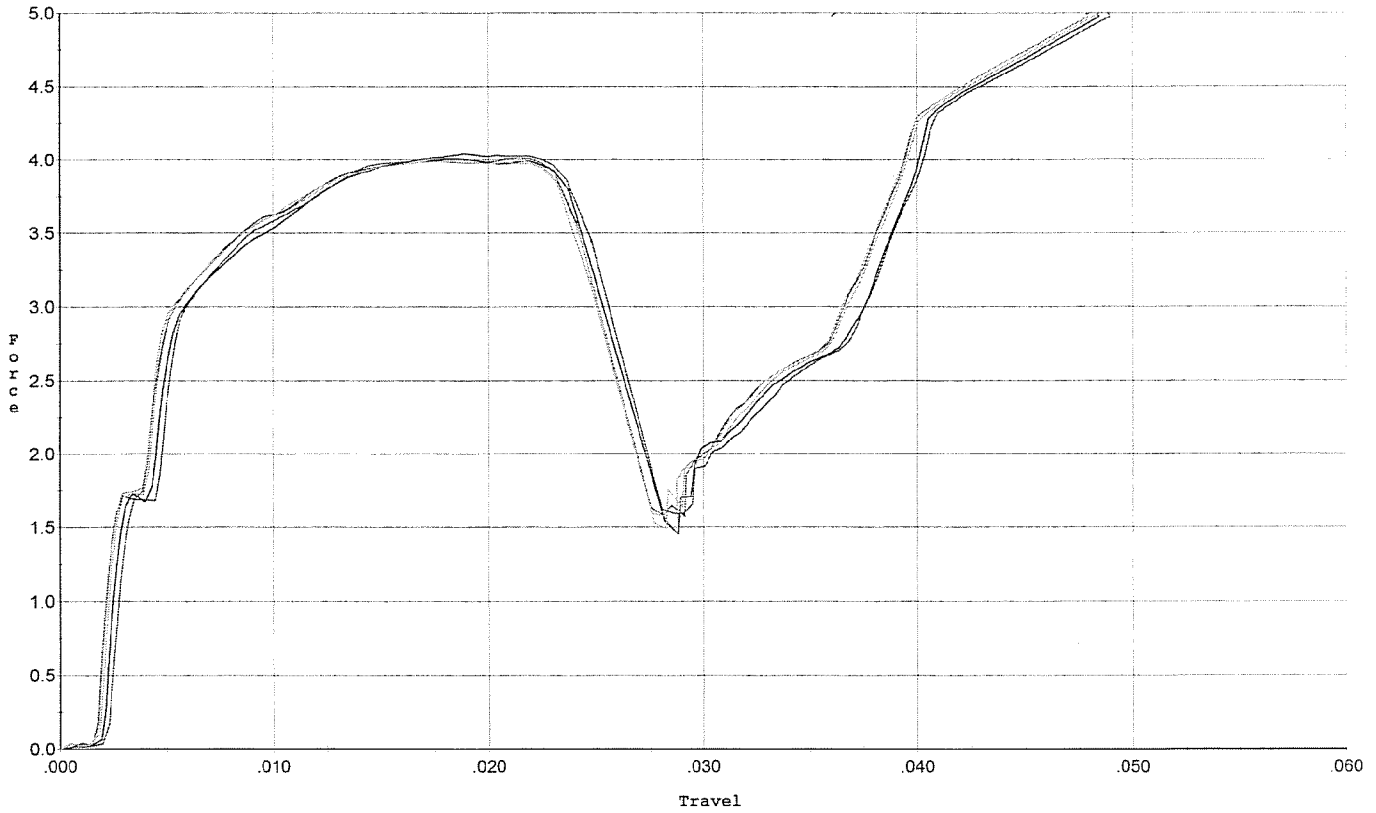
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.451	0.023	0.00	0.034	0.043		Set Trigger
2	2.466	0.023	0.00	0.034	0.043		Set Trigger
3	2.459	0.023	0.002	0.034	0.043		Set Trigger
4	2.421	0.023	0.00	0.034	0.042		Set Trigger
5	2.425	0.023	0.002	0.034	0.042		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/20/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.042	0.025	0.005	0.030	0.072		Set Trigger
2	4.001	0.024	0.00	0.030	0.070		Set Trigger
3	4.013	0.024	0.00	0.030	0.072		Set Trigger
4	3.989	0.024	0.002	0.030	0.072		Set Trigger
5	3.985	0.025	0.00	0.030	0.073		Set Trigger

Avg 4.00