

676749182

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



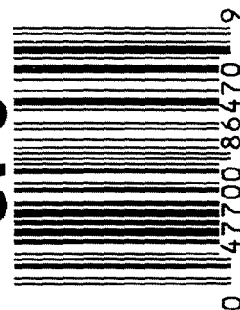
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6749182

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6749182

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-12-08	RP
430	ASSEMBLE TO STOCK		6-13-08	SP
440	PROOF		6-13-08	SD
460	CHECK HEADSPACE		6-13-08	SD
470	DIS-ASSEMBLE ACTION		6-13-08	RP
472	SERIALIZE BOLT HANDLE		6-17-08	R.P.D.
475	DRILL AND TAP SIGHT HOLES		6-18-08	TRW
480	MAGNAFLUX BBL ACTION		6/18/08	mmms
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/18/08	BT
542	APPLY COATINGS (BARREL ACTION)		6/24/08	on
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/25/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/25/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/25/08	RP
	D) OIL FIRING PIN ASSEMBLY		7-7-08	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

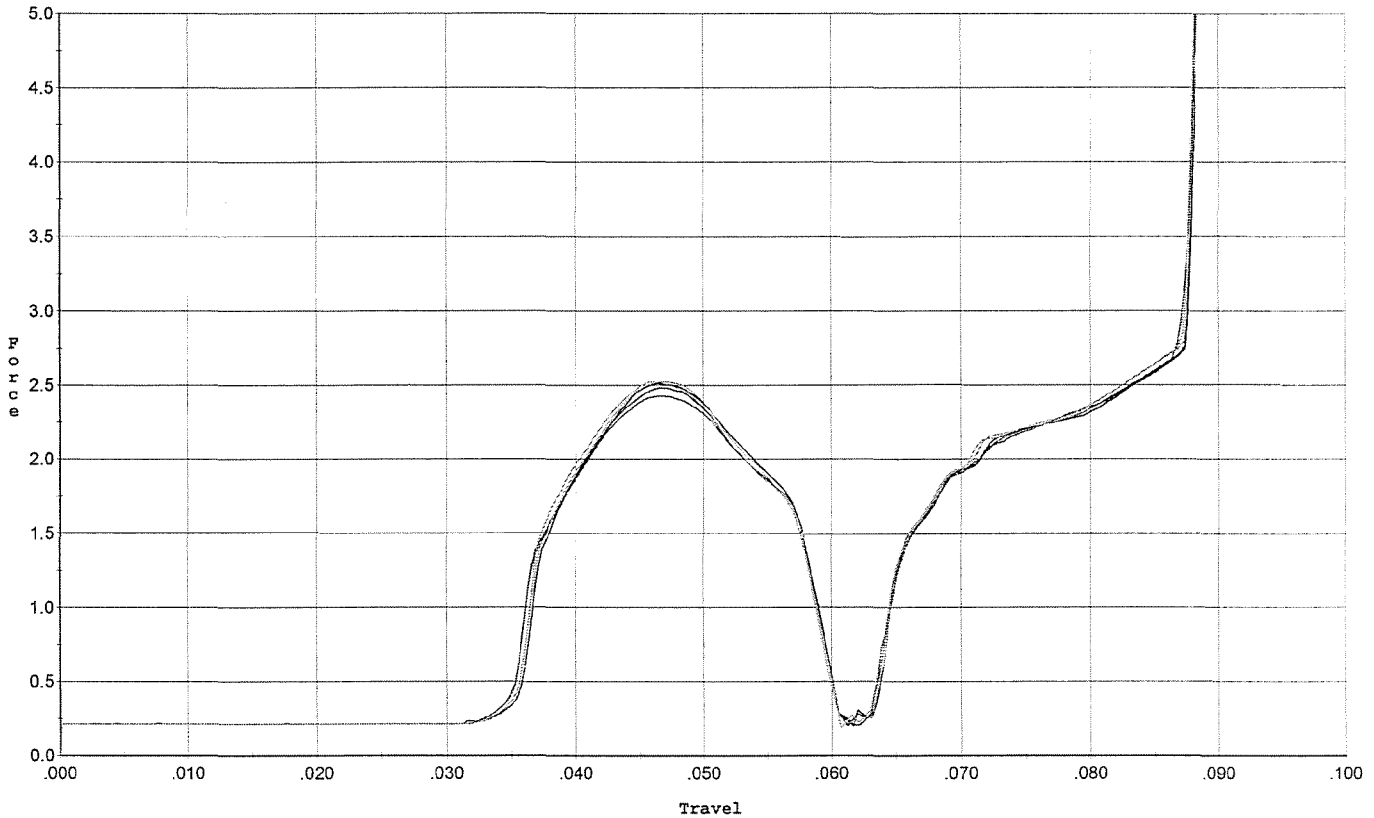
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>5</u> ⁵	7/9/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> ⁰ <u>3</u> ⁰ <u>3</u> ⁰	7-26-08	RTZ
	H) TRIGGER PULL TEST AND RETAINABILITY		7-26-08	RTZ
	I) FIRING PIN INDENT .020 MIN	<u>024</u> <u>024</u> <u>024</u>	7-26-08	RTZ
	J) ASSEMBLE STOCK		7-26-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		7-26-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		✓	
	M) IRON SIGHT ALIGNMENT		✓	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		✓	
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-8-08	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/8/08	MED
670	FINAL INSPECTION A) HEADSPACE		7/19/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u> <u>2.52</u> <u>2.40</u> <u>2.37</u> <u>2.36</u>	7-8-08	SD
	C) FUNCTION		7/19/08	Fm
690	PACK		7/24/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



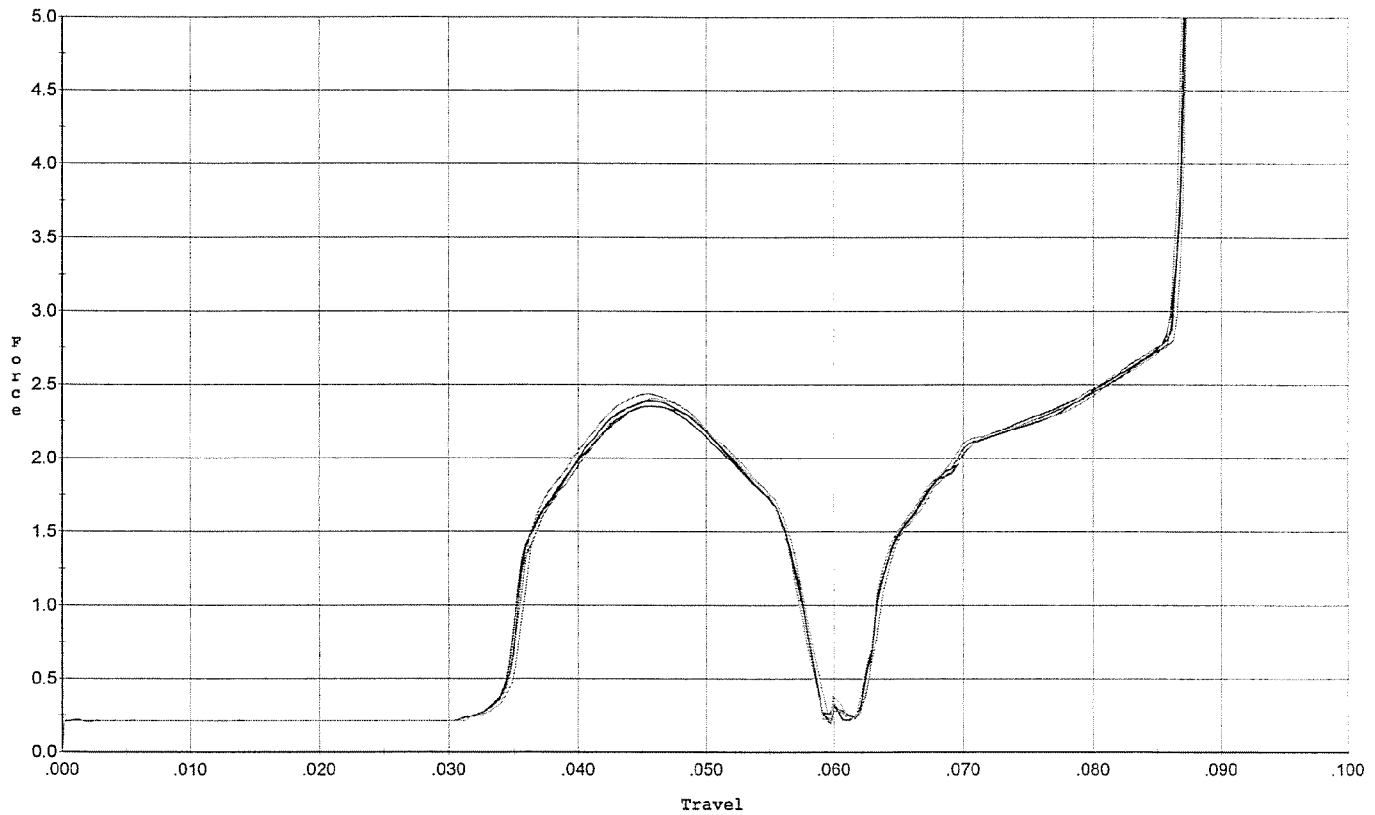
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.482	0.058	0.035	0.036	0.053		Set Trigger
2	2.512	0.059	0.036	0.036	0.054		Set Trigger
3	2.426	0.059	0.035	0.036	0.054		Set Trigger
4	2.522	0.058	0.035	0.036	0.053		Set Trigger
5	2.524	0.058	0.035	0.037	0.053		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



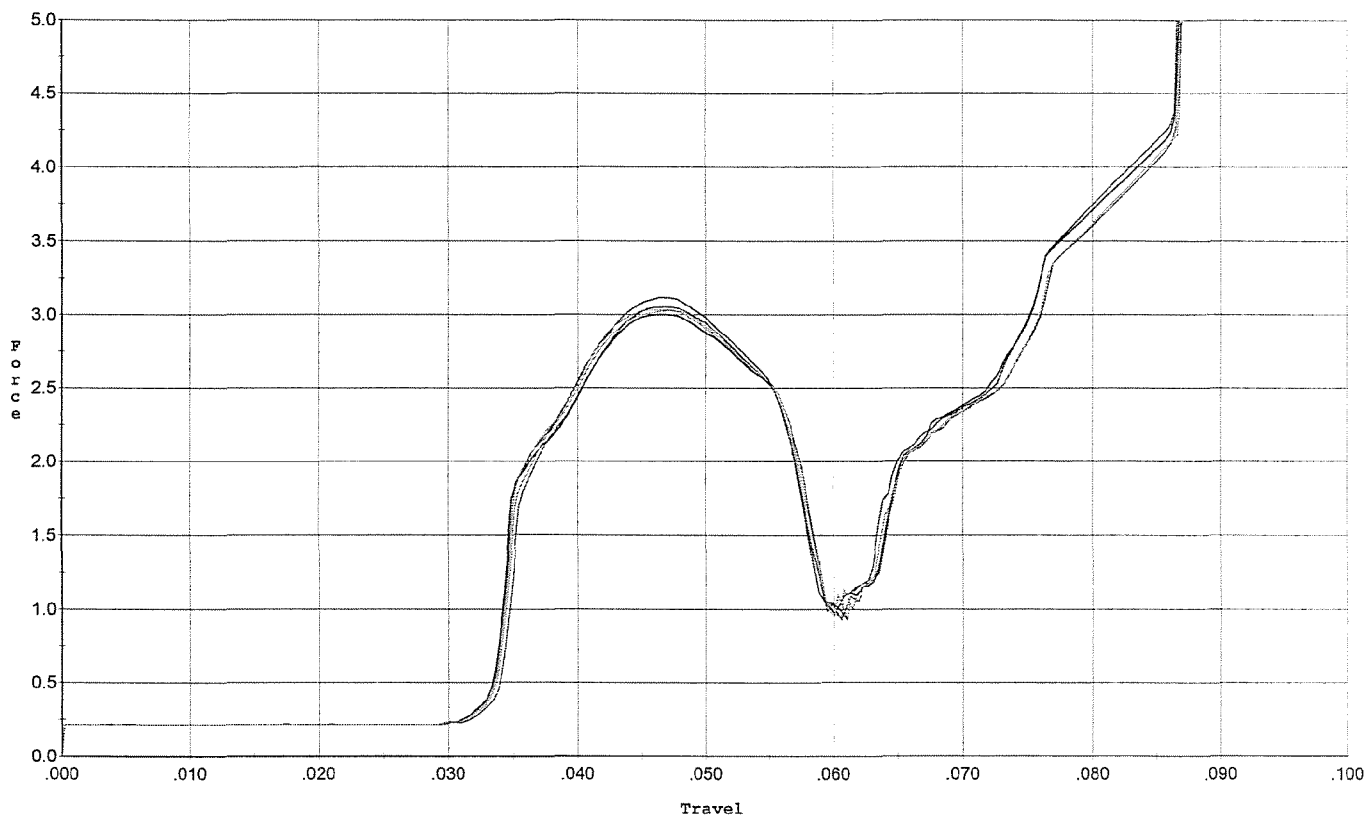
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.354	0.057	0.034	0.036	0.051		Set Trigger
2	2.389	0.057	0.034	0.036	0.052		Set Trigger
3	2.355	0.057	0.034	0.036	0.051		Set Trigger
4	2.407	0.057	0.034	0.036	0.051		Set Trigger
5	2.436	0.056	0.034	0.036	0.051		Set Trigger

Avg 2.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



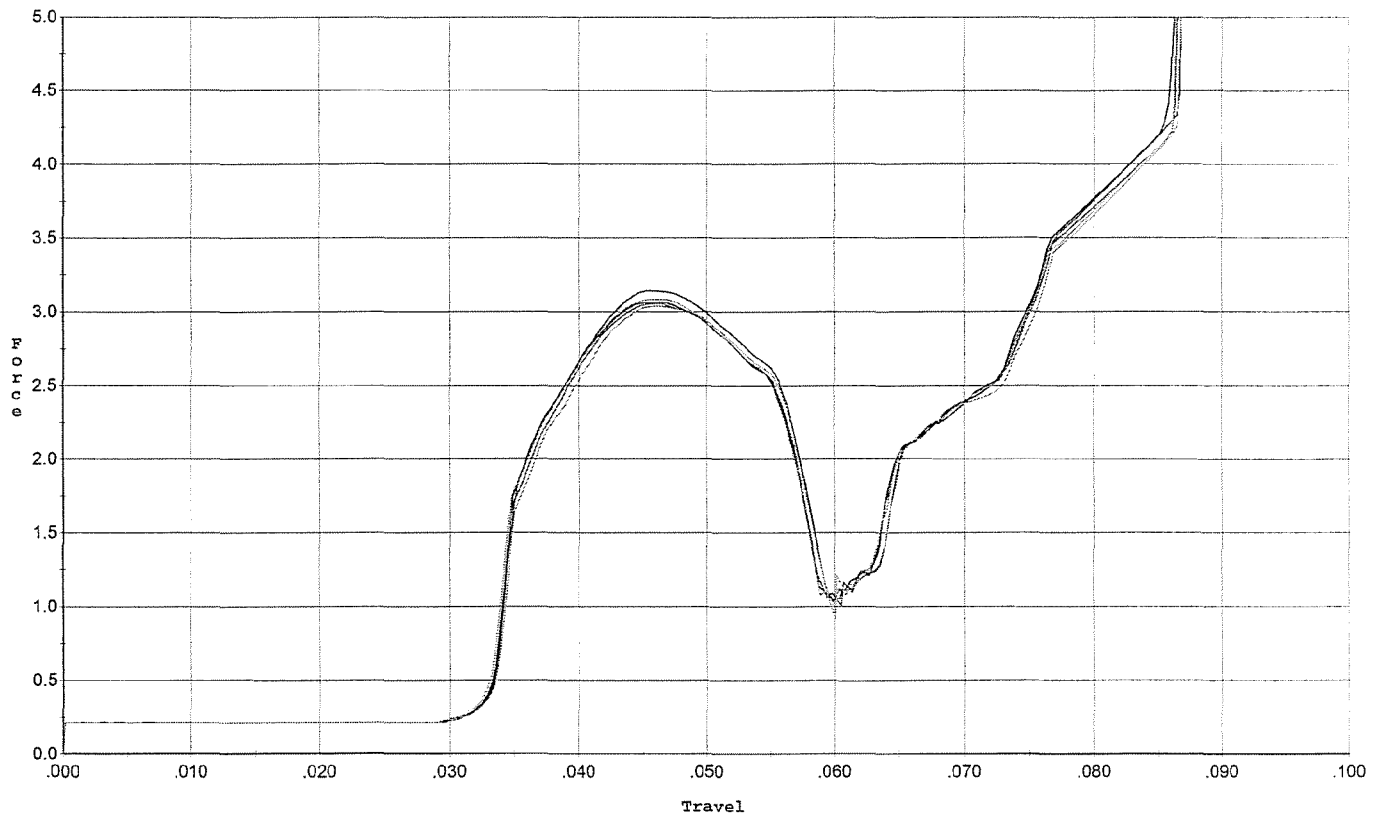
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.115	0.057	0.033	0.034	0.068		Set Trigger
2	2.999	0.057	0.033	0.034	0.066		Set Trigger
3	3.053	0.058	0.034	0.035	0.067		Set Trigger
4	3.035	0.057	0.033	0.035	0.067		Set Trigger
5	3.027	0.058	0.033	0.034	0.068		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



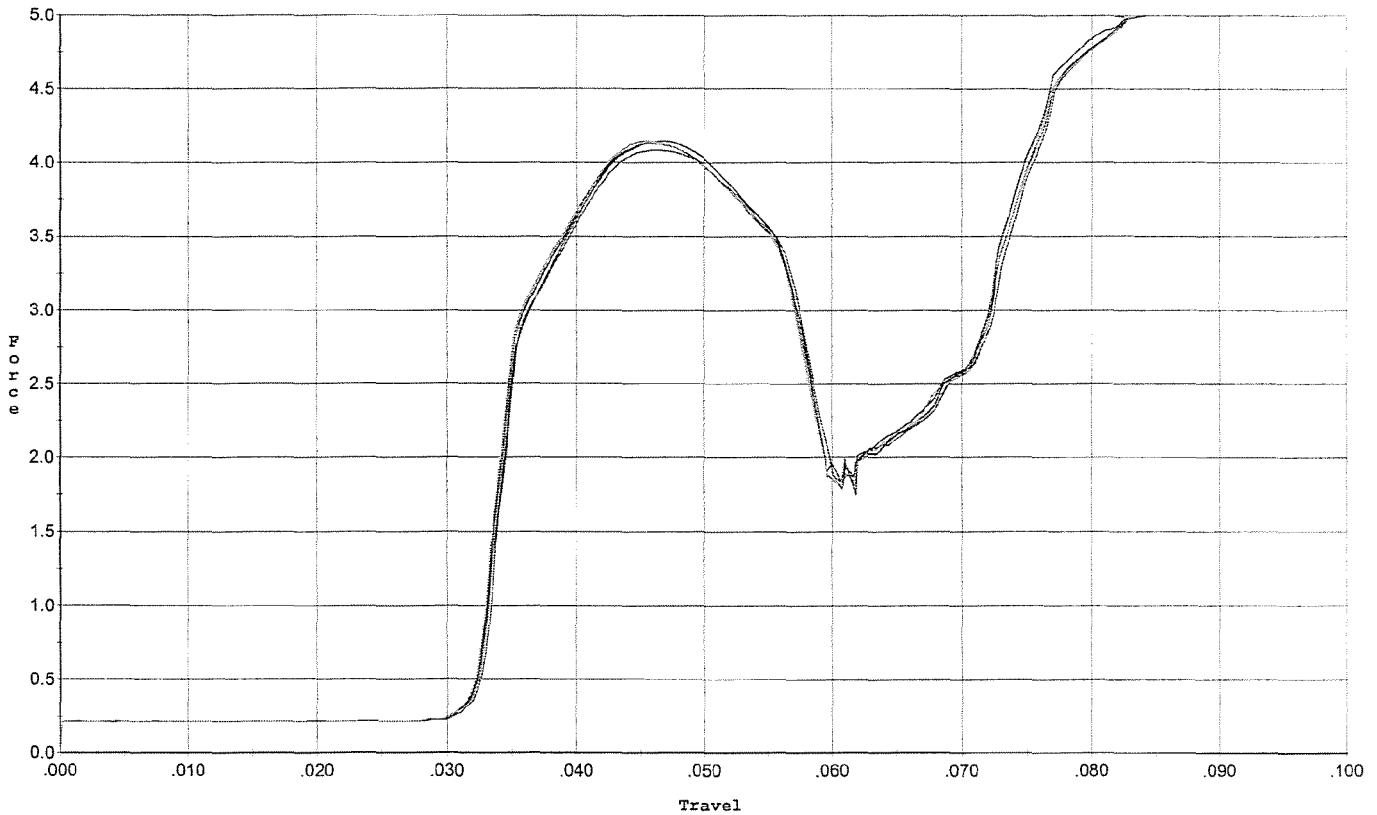
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.139	0.058	0.033	0.034	0.071		Set Trigger
2	3.065	0.057	0.033	0.034	0.068		Set Trigger
3	3.058	0.057	0.033	0.034	0.068		Set Trigger
4	3.082	0.057	0.033	0.034	0.069		Set Trigger
5	3.038	0.057	0.033	0.035	0.067		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/17/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



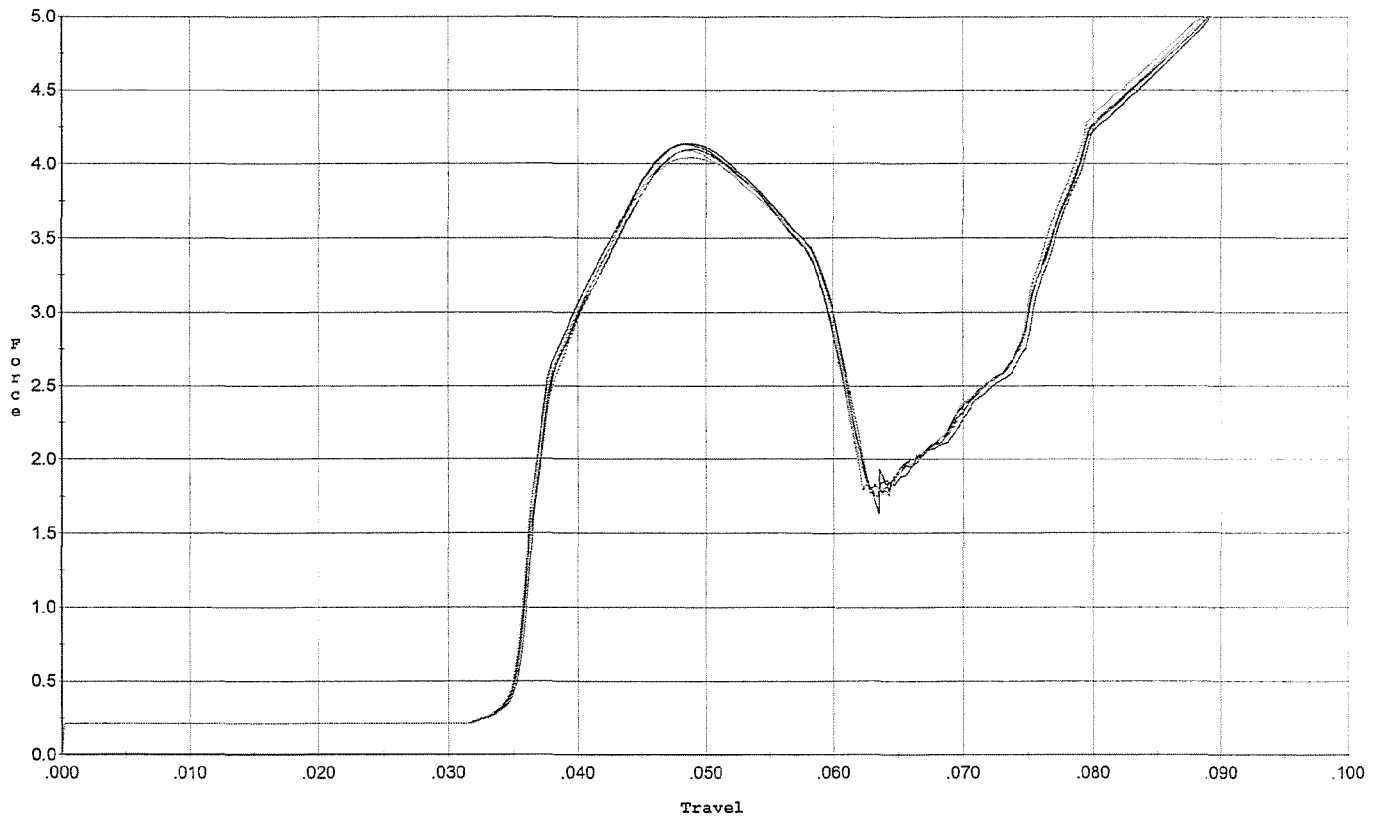
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.147	0.058	0.032	0.033	0.095		Set Trigger
2	4.133	0.058	0.032	0.033	0.095		Set Trigger
3	4.085	0.057	0.032	0.033	0.093		Set Trigger
4	4.142	0.057	0.032	0.033	0.093		Set Trigger
5	4.147	0.058	0.032	0.033	0.095		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



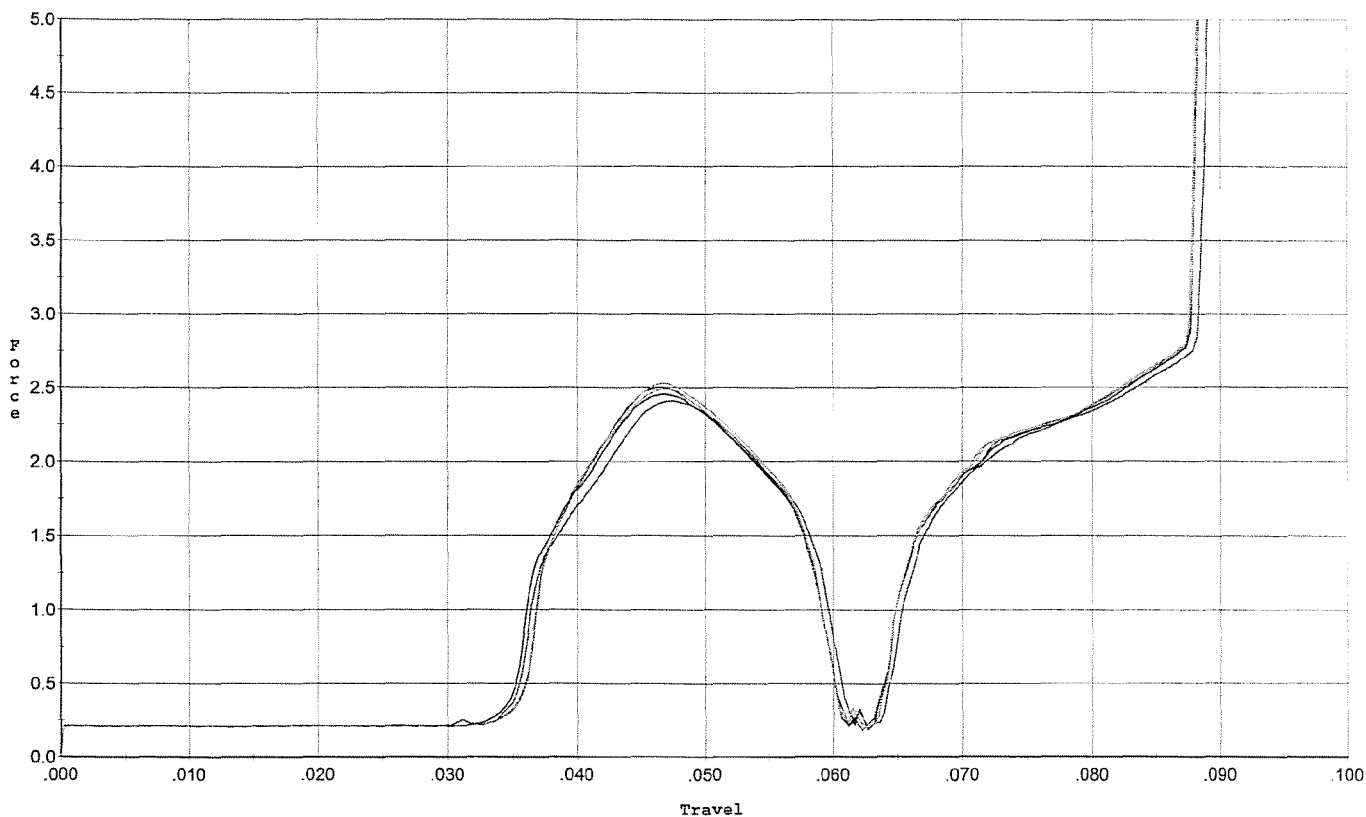
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.136	0.060	0.035	0.034	0.094		Set Trigger
2	4.138	0.060	0.035	0.034	0.093		Set Trigger
3	4.097	0.061	0.035	0.034	0.094		Set Trigger
4	4.088	0.060	0.035	0.034	0.093		Set Trigger
5	4.043	0.060	0.035	0.034	0.092		Set Trigger

AVG 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



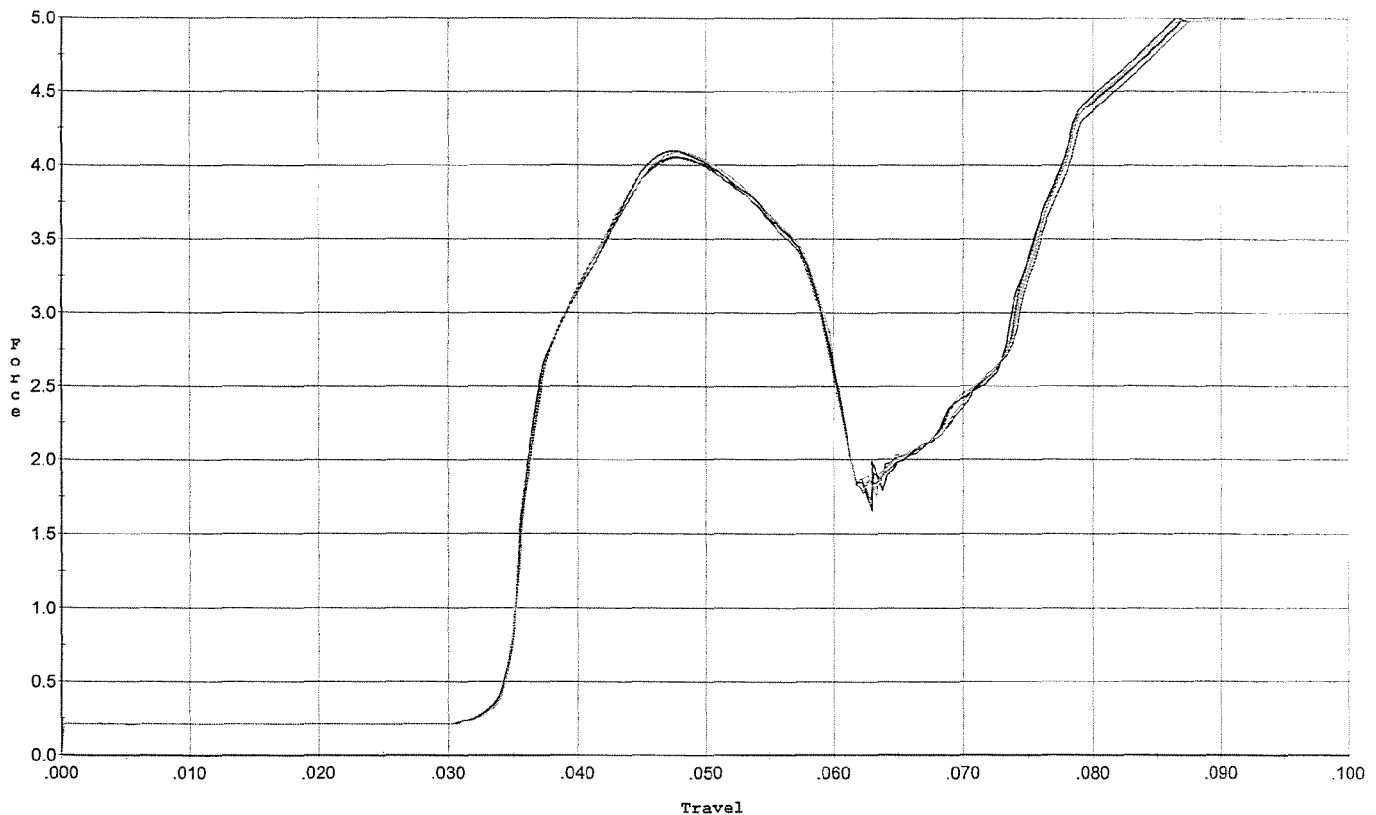
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.412	0.059	0.035	0.036	0.053		Set Trigger
2	2.456	0.059	0.035	0.036	0.053		Set Trigger
3	2.501	0.059	0.036	0.036	0.053		Set Trigger
4	2.528	0.058	0.036	0.036	0.053		Set Trigger
5	2.493	0.059	0.036	0.036	0.053		Set Trigger

AVG 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.058	0.060	0.034	0.033	0.093		Set Trigger
2	4.094	0.060	0.034	0.033	0.094		Set Trigger
3	4.052	0.060	0.034	0.034	0.093		Set Trigger
4	4.088	0.060	0.034	0.034	0.093		Set Trigger
5	4.100	0.060	0.034	0.033	0.094		Set Trigger

Avg 4.07