

GC74 9196

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

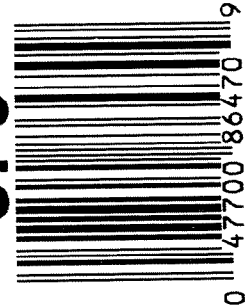
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6749196

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6749196

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-12-08	RP
430	ASSEMBLE TO STOCK		6-13-08	SP
440	PROOF		6-13-08	SD
460	CHECK HEADSPACE		6-13-08	SD
470	DIS-ASSEMBLE ACTION		6-13-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	6-17-08	J.P.D.
475	DRILL AND TAP SIGHT HOLES	JUN 1 2008	6-18-08	TRW
480	MAGNAFLUX BBL ACTION	OPERATOR <i>mm</i>	6/18/08	mm
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/18/08	BT
542	APPLY COATINGS (BARREL ACTION)		6/24/08	c
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/25/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/25/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/25/08	RP
	D) OIL FIRING PIN ASSEMBLY		7/7/08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

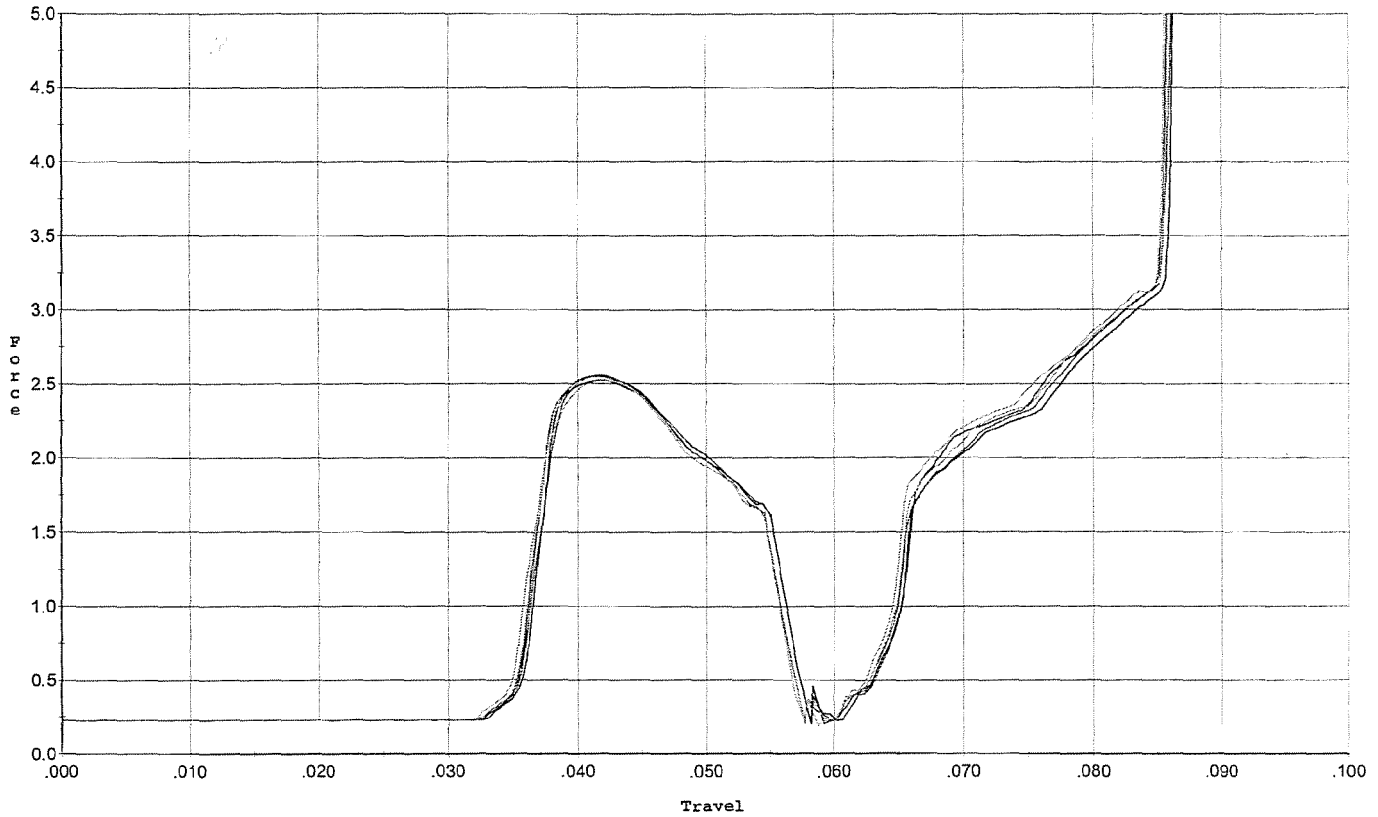
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>6</u> <u>6</u>	7-22	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	7-22	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7-22	TC
	J) ASSEMBLE STOCK		7/7/08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		7-28-08	PR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	7-9-08	TRW
	MALFUNCTION <i>Belt binder</i>	CORRECTION <i>OK</i>	7-9-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/8/08	MED
670	FINAL INSPECTION A) HEADSPACE		7-28-08	PR
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>244</u> <u>2.33</u> <u>2.43</u> <u>2.54</u> <u>2.53</u>	7-11-08	SD
	C) FUNCTION		7-28-08	PR
690	PACK		7/29/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



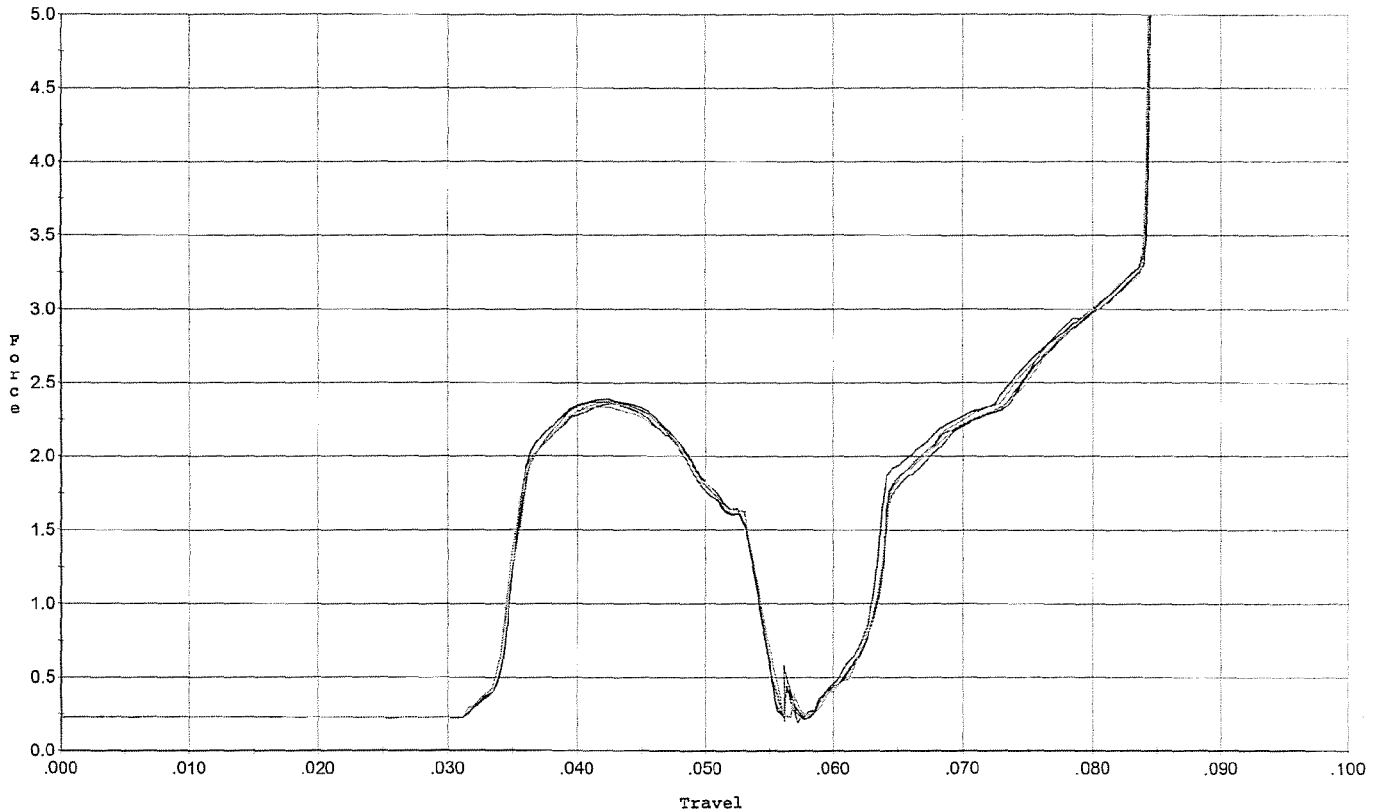
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.561	0.055	0.035	0.036	0.049		Set Trigger
2	2.526	0.055	0.036	0.037	0.049		Set Trigger
3	2.554	0.055	0.035	0.037	0.049		Set Trigger
4	2.523	0.055	0.035	0.036	0.049		Set Trigger
5	2.548	0.055	0.035	0.036	0.049		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



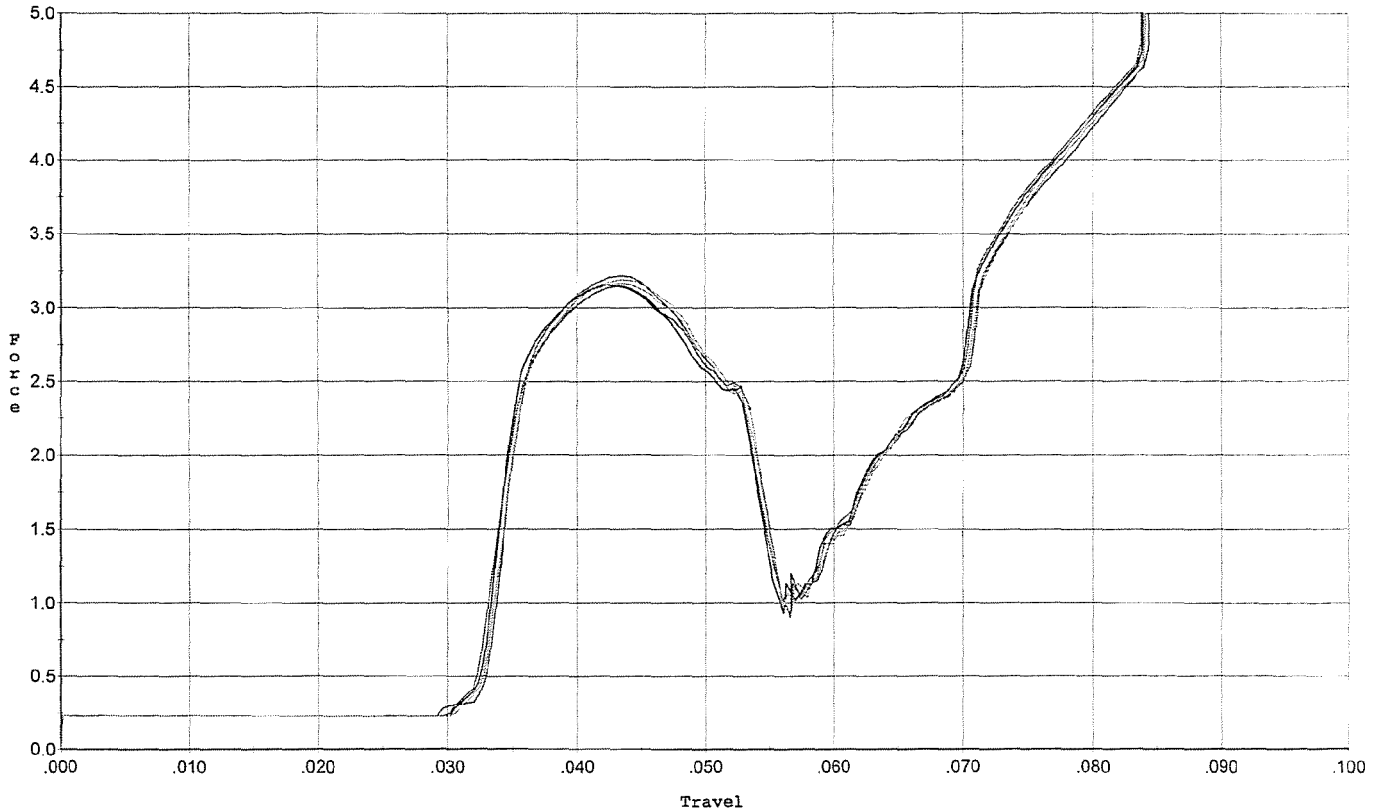
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.359	0.053	0.034	0.036	0.046		Set Trigger
2	2.385	0.053	0.034	0.036	0.047		Set Trigger
3	2.371	0.053	0.034	0.036	0.047		Set Trigger
4	2.335	0.053	0.034	0.036	0.047		Set Trigger
5	2.361	0.053	0.034	0.036	0.047		Set Trigger

Avg 2.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



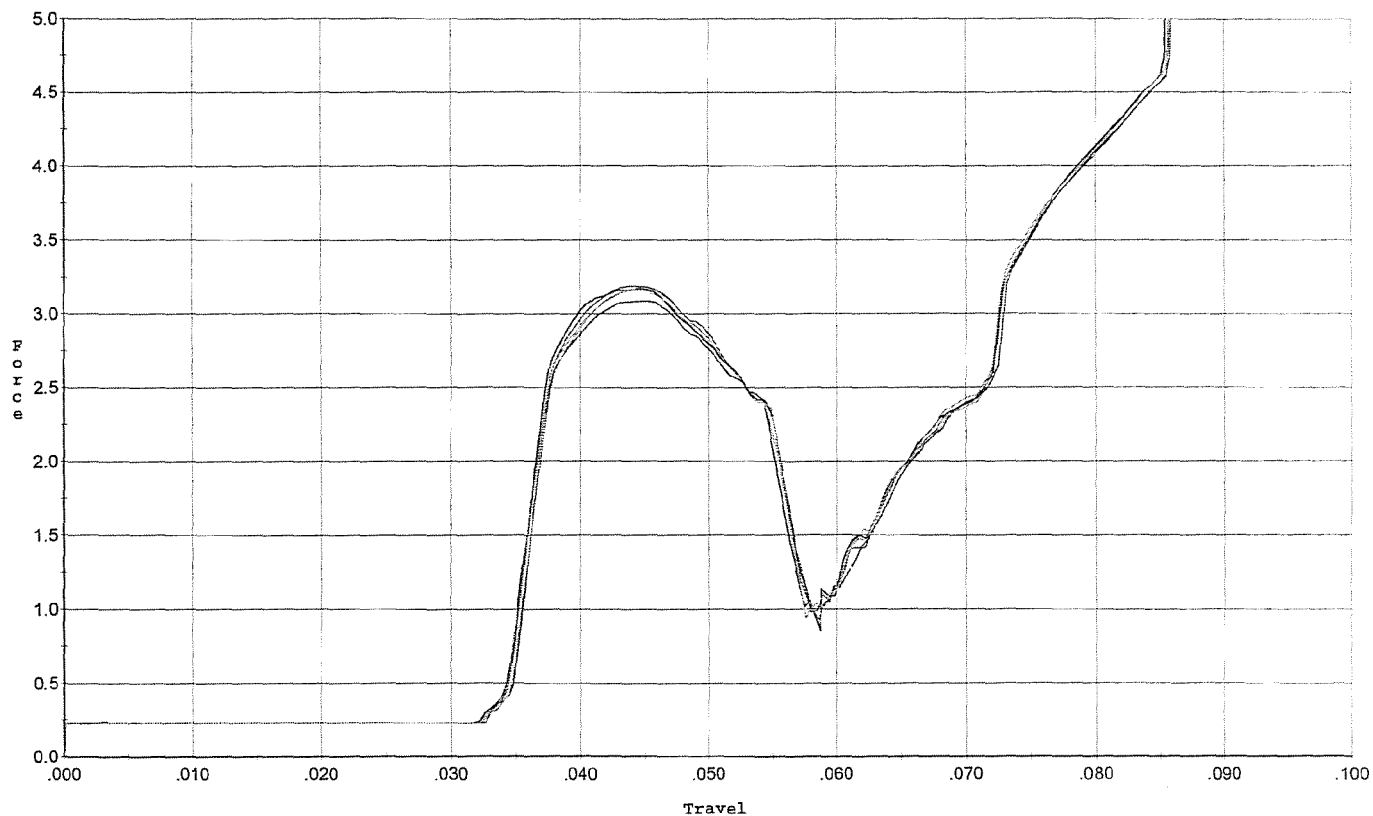
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.150	0.053	0.032	0.035	0.063		Set Trigger
2	3.152	0.053	0.031	0.034	0.063		Set Trigger
3	3.215	0.053	0.031	0.034	0.063		Set Trigger
4	3.167	0.054	0.033	0.034	0.064		Set Trigger
5	3.191	0.053	0.031	0.034	0.064		Set Trigger

AVG 3.17

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



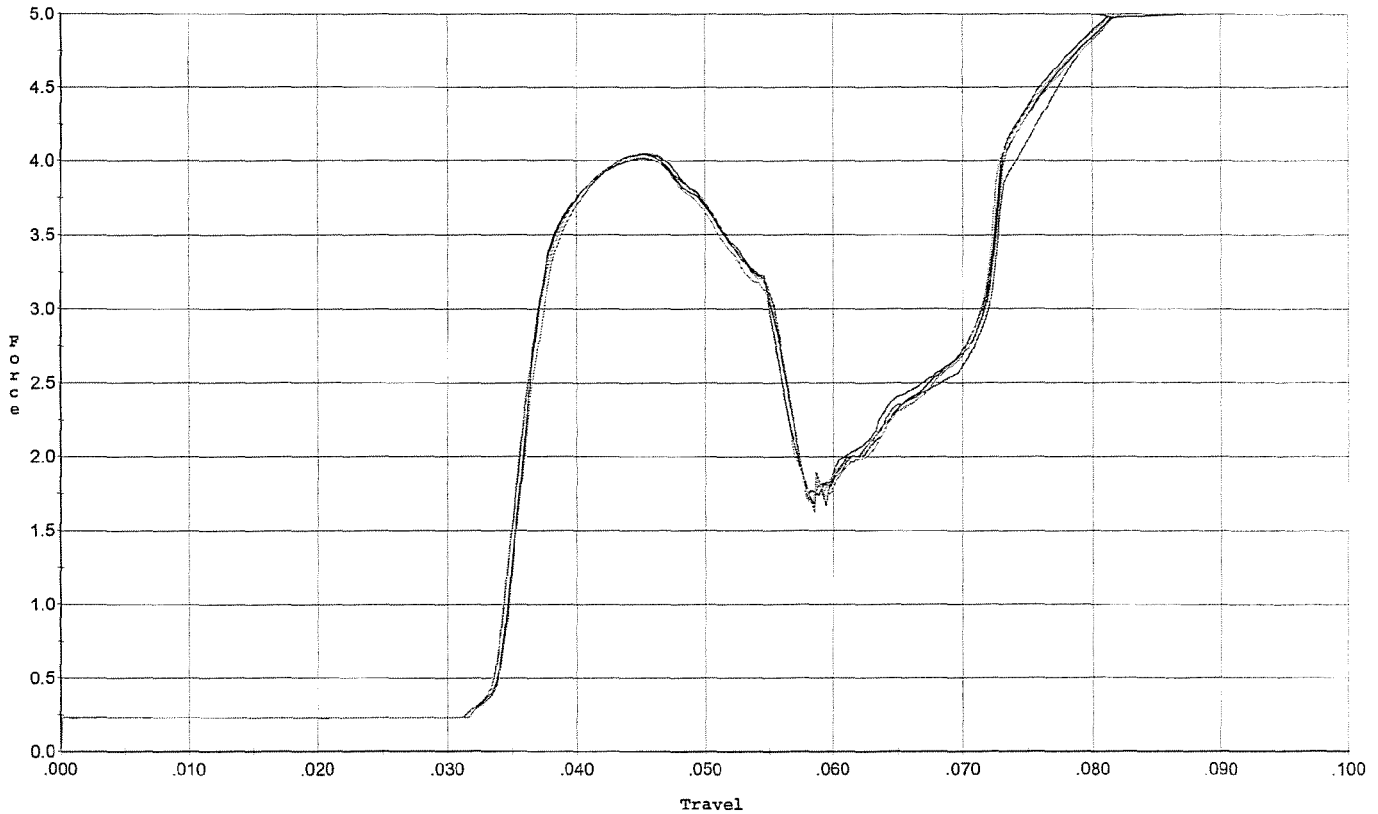
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.085	0.055	0.033	0.036	0.062		Set Trigger
2	3.173	0.054	0.033	0.035	0.063		Set Trigger
3	3.190	0.055	0.034	0.035	0.064		Set Trigger
4	3.162	0.055	0.034	0.035	0.064		Set Trigger
5	3.179	0.055	0.035	0.035	0.063		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



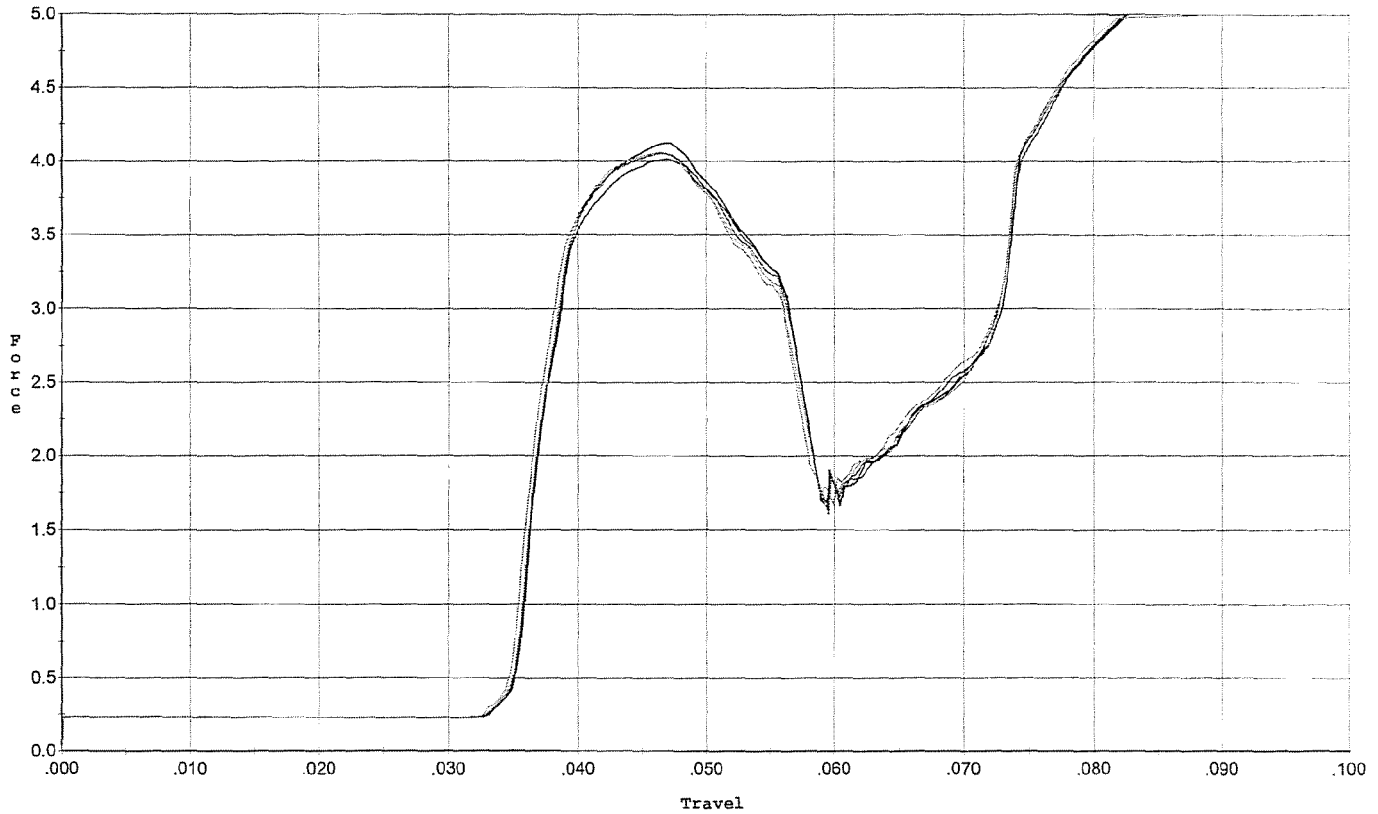
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.042	0.055	0.033	0.034	0.081		Set Trigger
2	4.015	0.056	0.032	0.034	0.082		Set Trigger
3	4.048	0.055	0.032	0.034	0.082		Set Trigger
4	4.051	0.056	0.034	0.034	0.082		Set Trigger
5	4.020	0.055	0.033	0.034	0.081		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



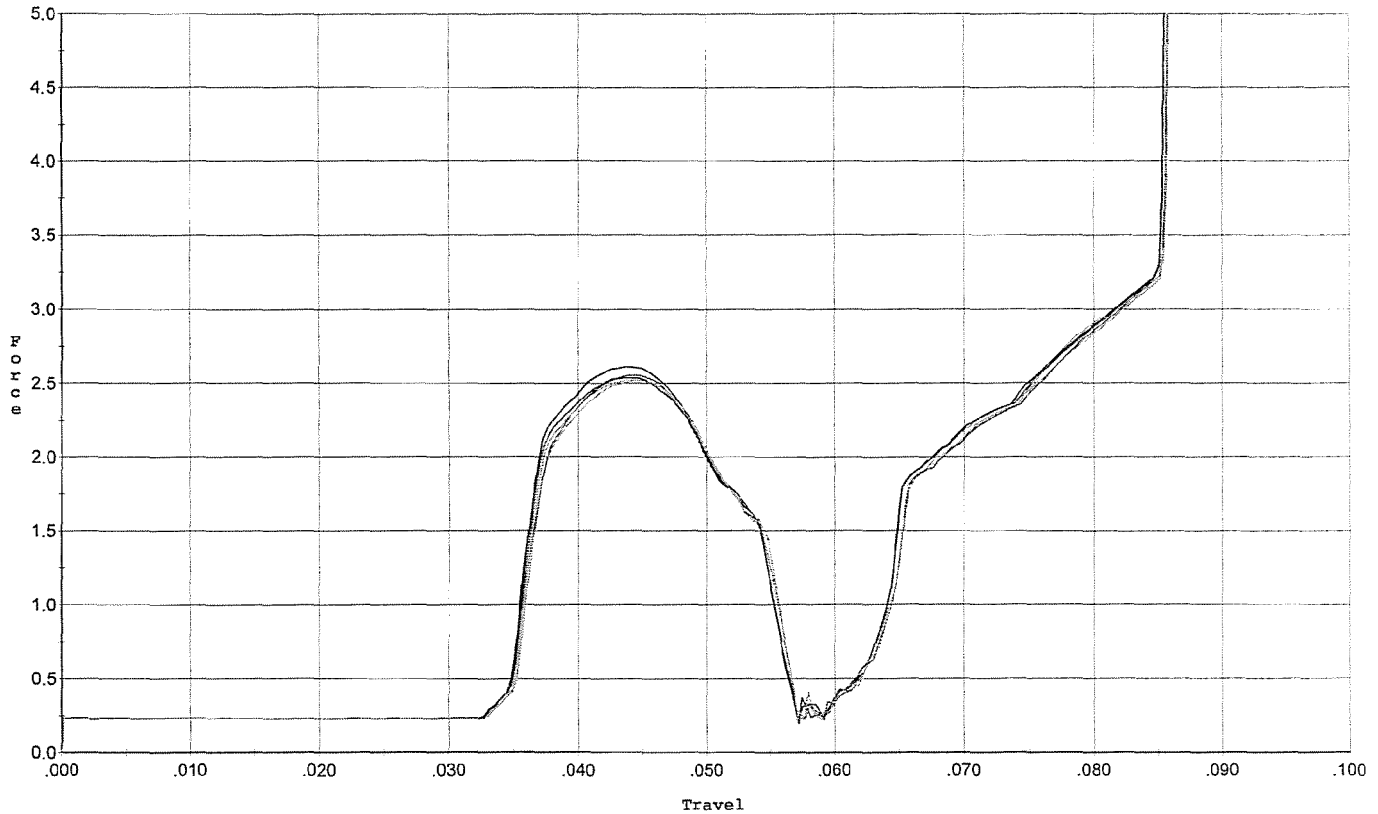
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.014	0.056	0.035	0.034	0.081		Set Trigger
2	4.123	0.056	0.035	0.034	0.082		Set Trigger
3	4.053	0.057	0.035	0.034	0.082		Set Trigger
4	4.050	0.057	0.035	0.034	0.083		Set Trigger
5	4.060	0.056	0.035	0.035	0.081		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



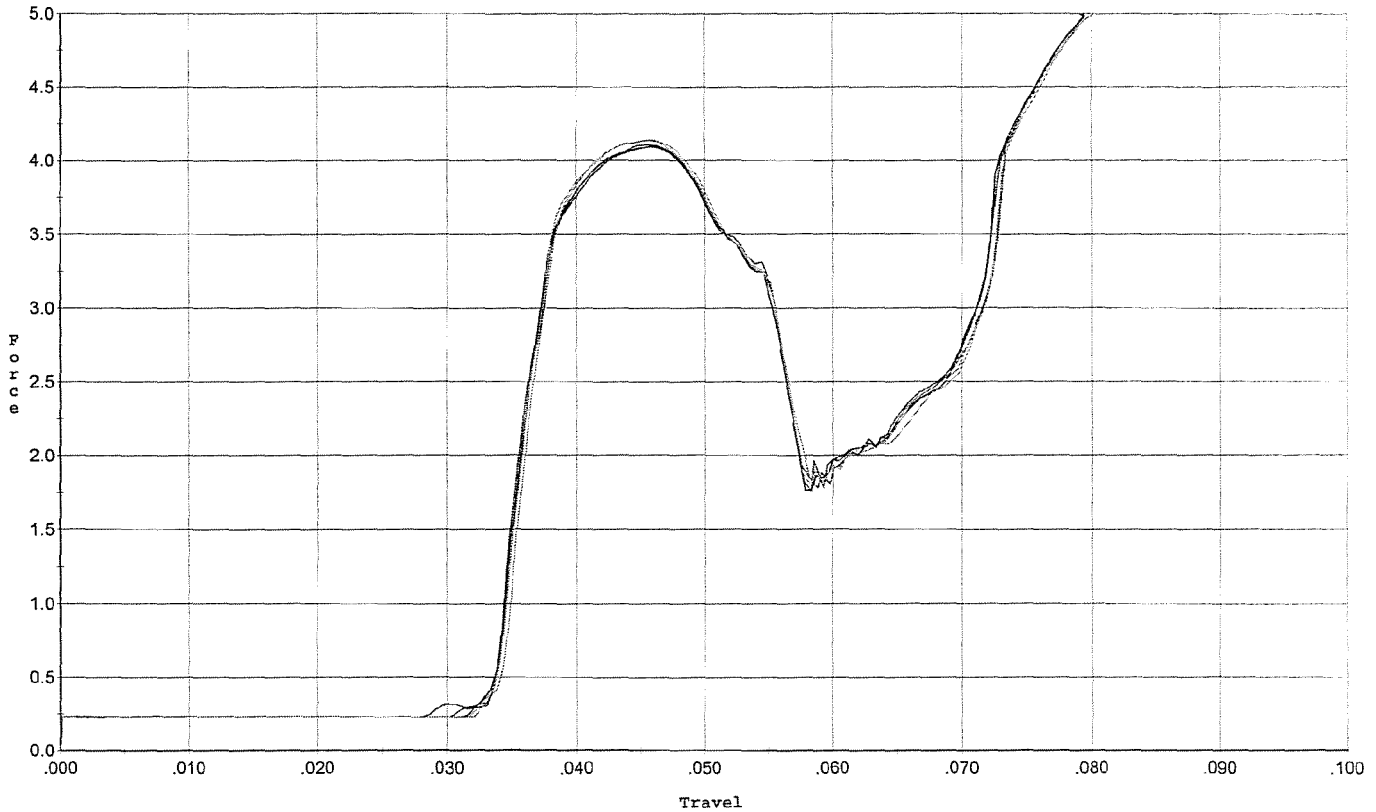
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.537	0.054	0.035	0.036	0.049		Set Trigger
2	2.609	0.054	0.035	0.036	0.050		Set Trigger
3	2.554	0.055	0.035	0.036	0.050		Set Trigger
4	2.517	0.055	0.035	0.036	0.049		Set Trigger
5	2.525	0.055	0.035	0.036	0.050		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.104	0.055	0.033	0.034	0.083		Set Trigger
2	4.093	0.056	0.034	0.034	0.083		Set Trigger
3	4.092	0.055	0.033	0.034	0.083		Set Trigger
4	4.136	0.055	0.034	0.034	0.083		Set Trigger
5	4.139	0.055	0.034	0.034	0.082		Set Trigger

Avg 4.11