

66749202

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

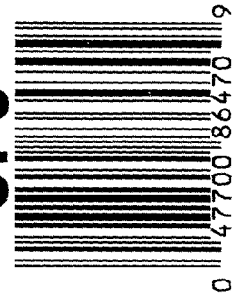
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749202

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6749202

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-12-08	RP
430	ASSEMBLE TO STOCK		6-13-08	SD
440	PROOF		6-13-08	SD
460	CHECK HEADSPACE		6-13-08	SD
470	DIS-ASSEMBLE ACTION		6-13-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	6-17-08	R.P.D.
475	DRILL AND TAP SIGHT HOLES	JUN 2006	6-18-08	TRW
480	MAGNAFLUX BBL ACTION	OPERATOR <i>mmms</i>	6/18/08	<i>mmms</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/18/08	BT
542	APPLY COATINGS (BARREL ACTION)		6/24/08	<i>mm</i>
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/26/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/26/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/26/08	RP
	D) OIL FIRING PIN ASSEMBLY		7-10-08	ESN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

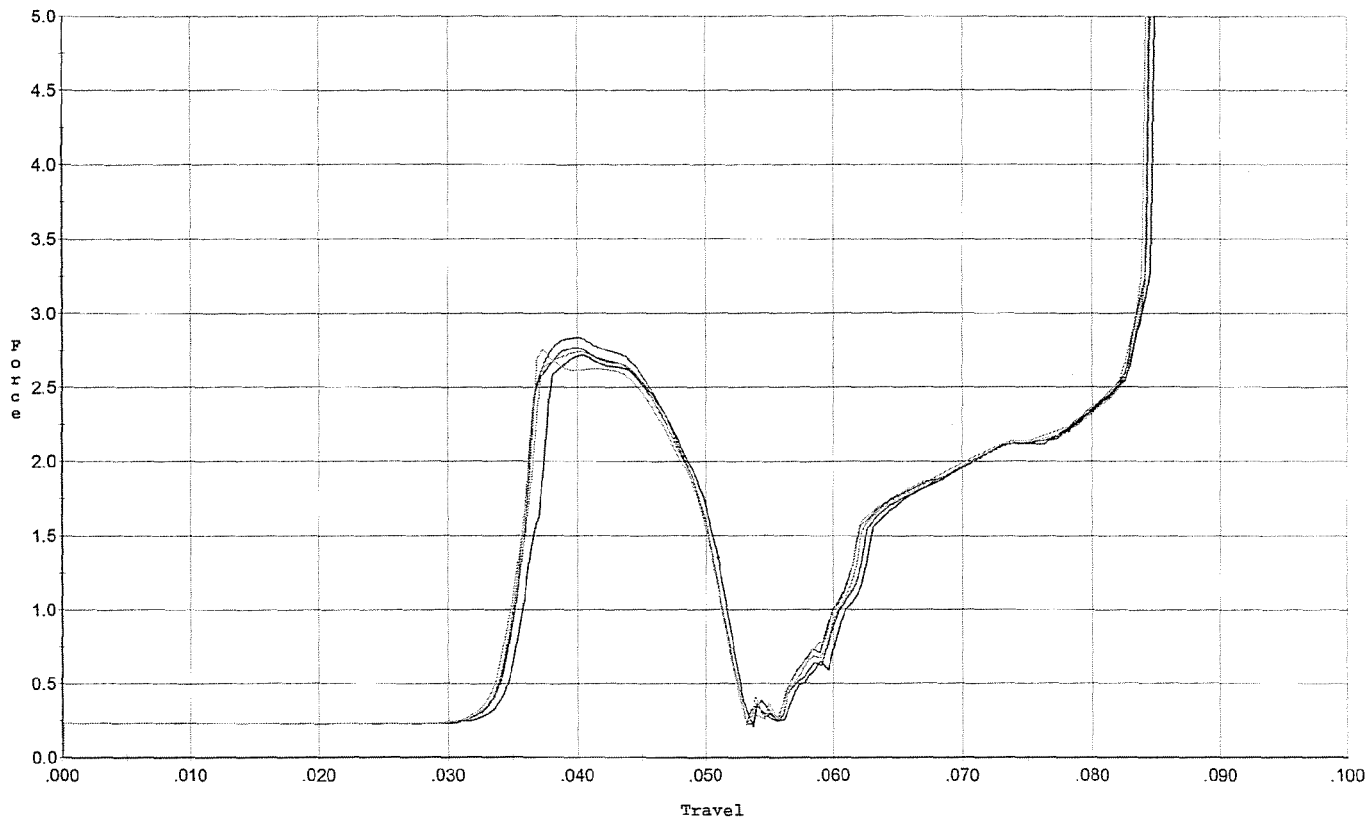
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>7</u> <u>7</u>	7-23	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	7-23	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7-23	TC
	J) ASSEMBLE STOCK		7-10-08	RSN
	K) ASSEMBLE SWIVEL STUDS		8-27-08	RSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-14-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/14/08	MEIS
670	FINAL INSPECTION A) HEADSPACE		8-27-08	RSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.86</u> <u>2.92</u> <u>2.88</u> <u>2.62</u> <u>2.68</u>	7/23/08	FM
	C) FUNCTION		8-27-08	RSN
690	PACK		8/28/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



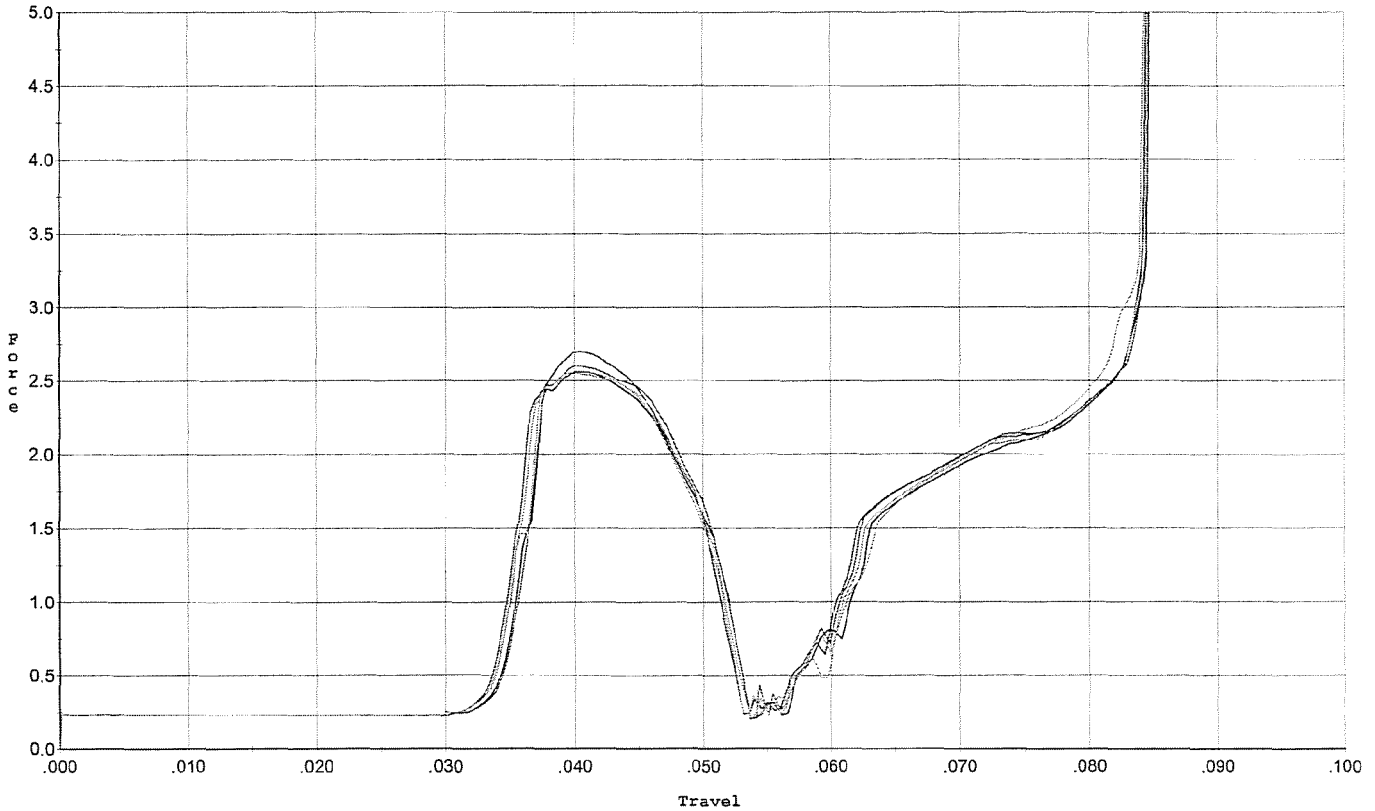
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.768	0.050	0.034	0.038	0.045		Set Trigger
2	2.718	0.051	0.034	0.038	0.044		Set Trigger
3	2.836	0.050	0.034	0.037	0.046		Set Trigger
4	2.754	0.050	0.033	0.037	0.045		Set Trigger
5	2.742	0.050	0.034	0.037	0.045		Set Trigger

AVG 2.76

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



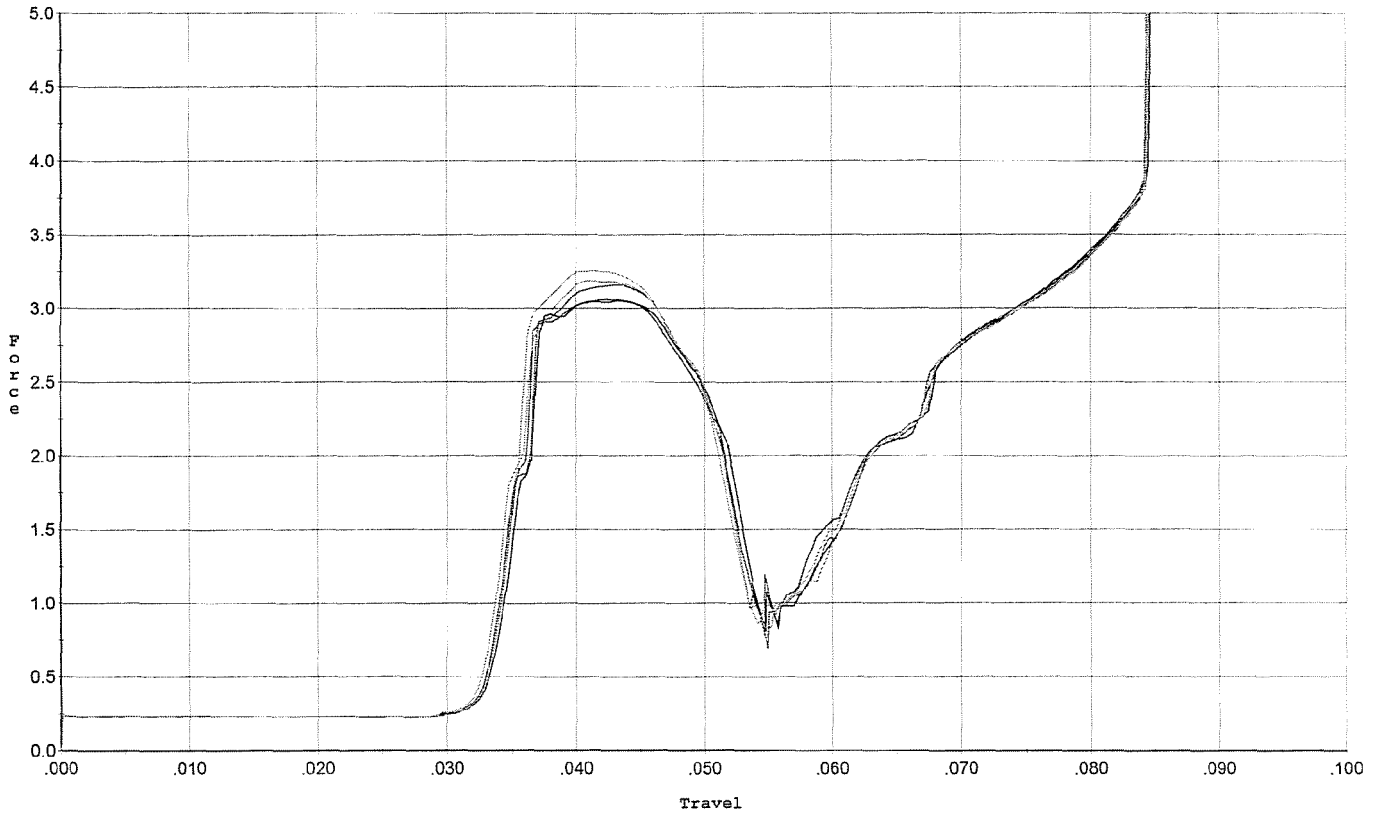
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.699	0.050	0.033	0.038	0.044		Set Trigger
2	2.561	0.052	0.034	0.037	0.043		Set Trigger
3	2.602	0.052	0.034	0.037	0.044		Set Trigger
4	2.553	0.051	0.033	0.037	0.044		Set Trigger
5	2.555	0.051	0.033	0.037	0.043		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



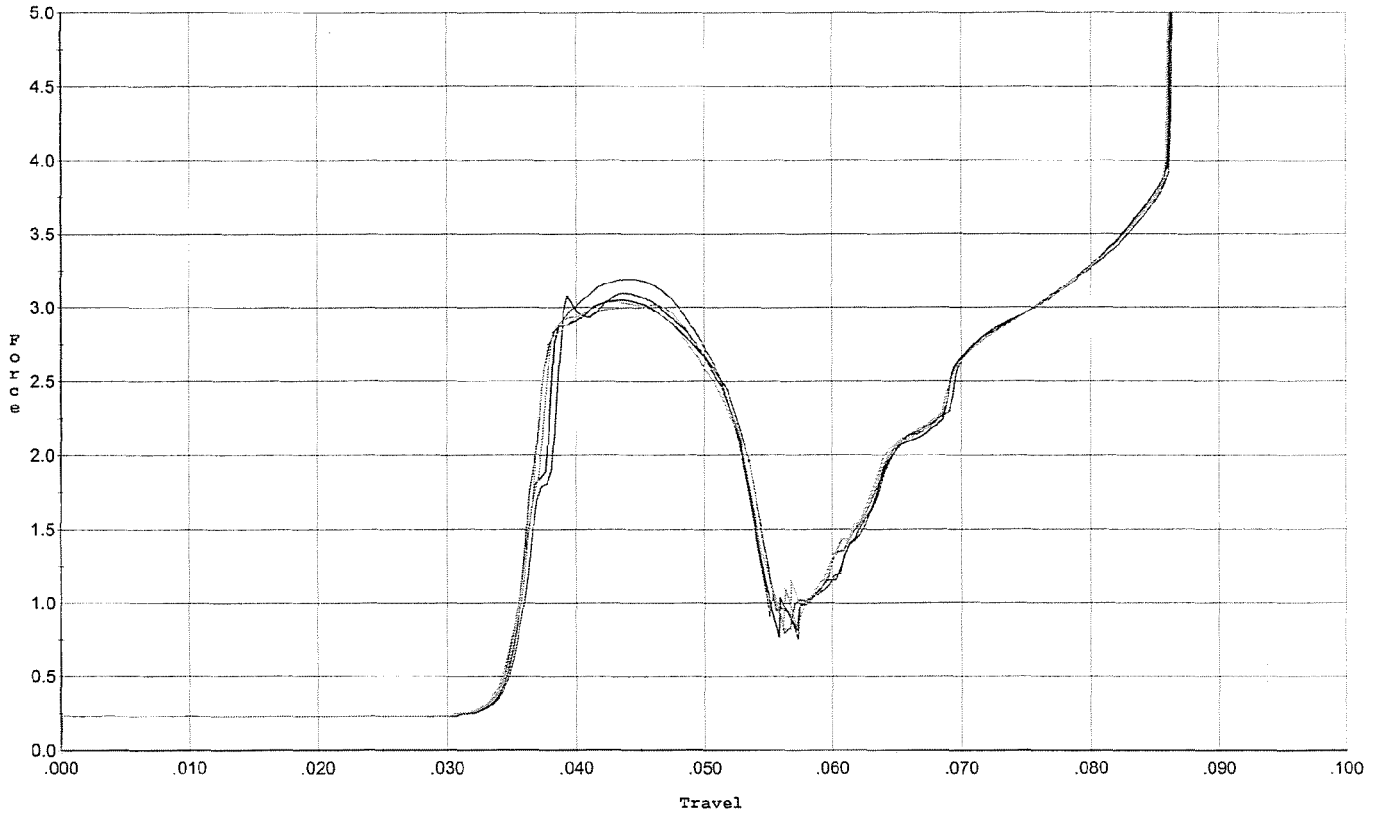
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.061	0.051	0.033	0.036	0.055		Set Trigger
2	3.051	0.052	0.033	0.036	0.056		Set Trigger
3	3.157	0.051	0.033	0.036	0.056		Set Trigger
4	3.253	0.051	0.032	0.036	0.057		Set Trigger
5	3.184	0.051	0.033	0.036	0.057		Set Trigger

AVG 3.14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



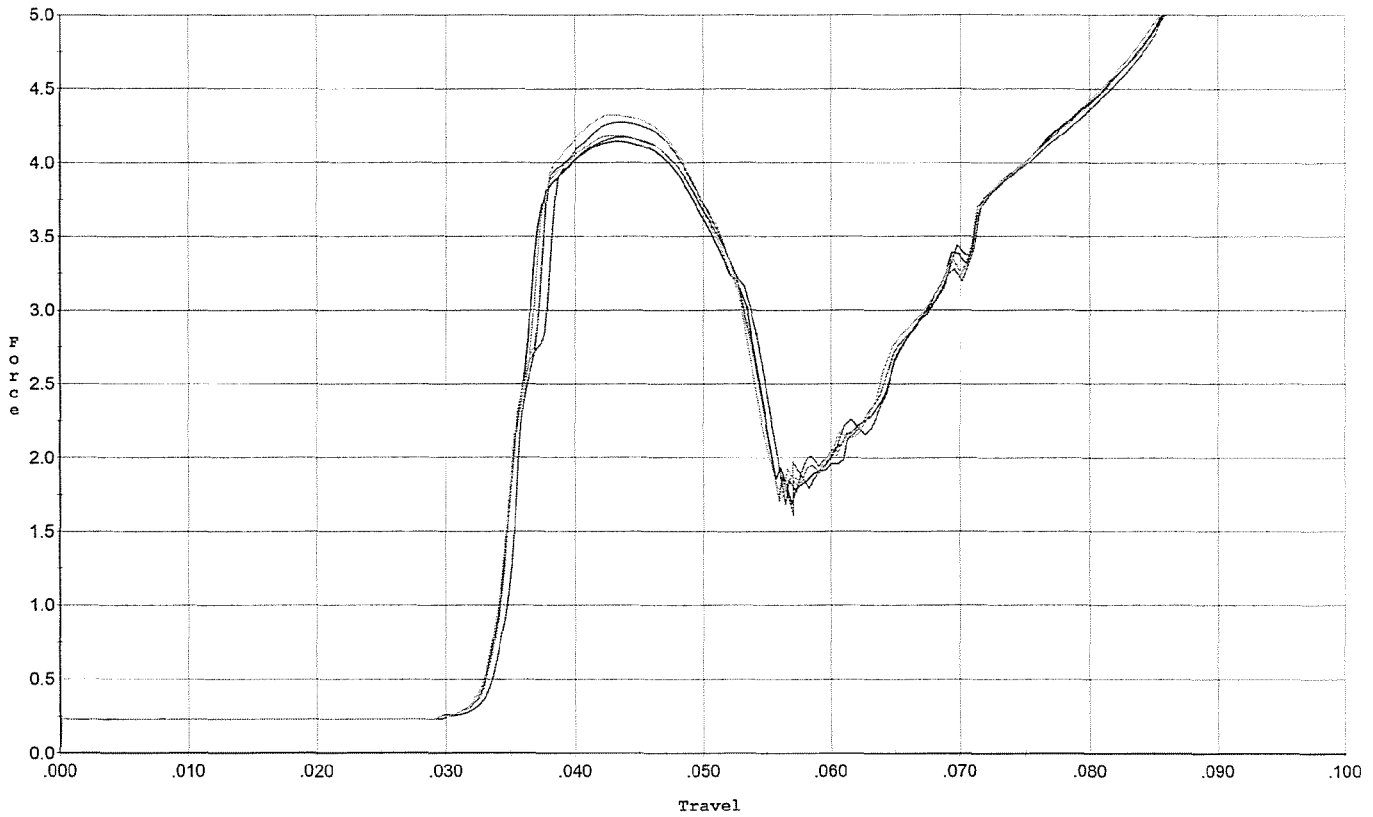
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.099	0.054	0.034	0.037	0.056		Set Trigger
2	3.053	0.053	0.034	0.037	0.055		Set Trigger
3	3.193	0.053	0.034	0.037	0.058		Set Trigger
4	3.041	0.053	0.034	0.037	0.056		Set Trigger
5	3.018	0.053	0.034	0.036	0.057		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



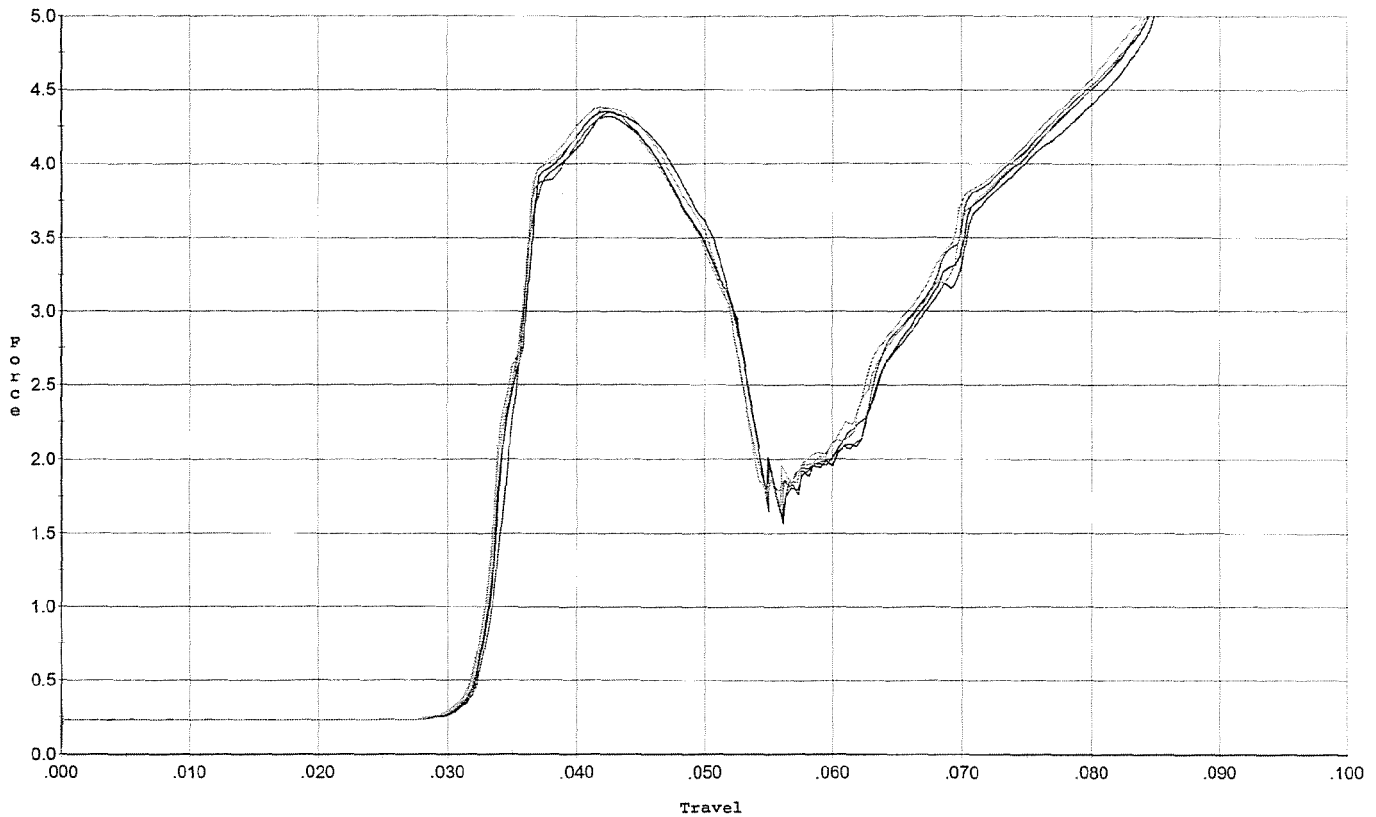
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.054	0.033	0.035	0.079		Set Trigger
2	4.145	0.053	0.033	0.035	0.079		Set Trigger
3	4.272	0.054	0.033	0.035	0.080		Set Trigger
4	4.325	0.053	0.033	0.035	0.079		Set Trigger
5	4.182	0.054	0.033	0.035	0.080		Set Trigger

Avg 4.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



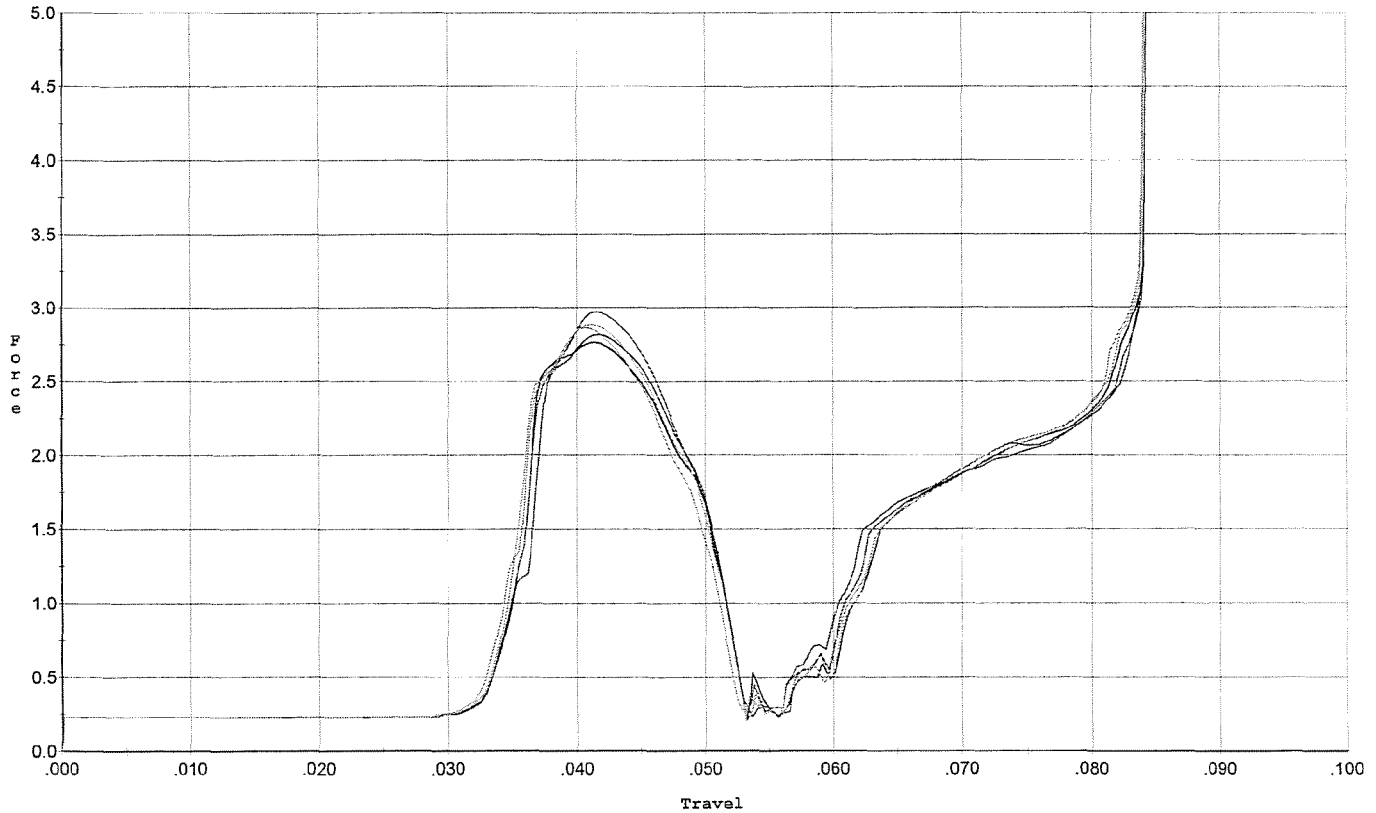
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.350	0.053	0.032	0.035	0.079		Set Trigger
2	4.355	0.053	0.032	0.034	0.079		Set Trigger
3	4.318	0.053	0.032	0.034	0.080		Set Trigger
4	4.376	0.052	0.031	0.034	0.079		Set Trigger
5	4.382	0.052	0.032	0.034	0.079		Set Trigger

Avg 4.35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



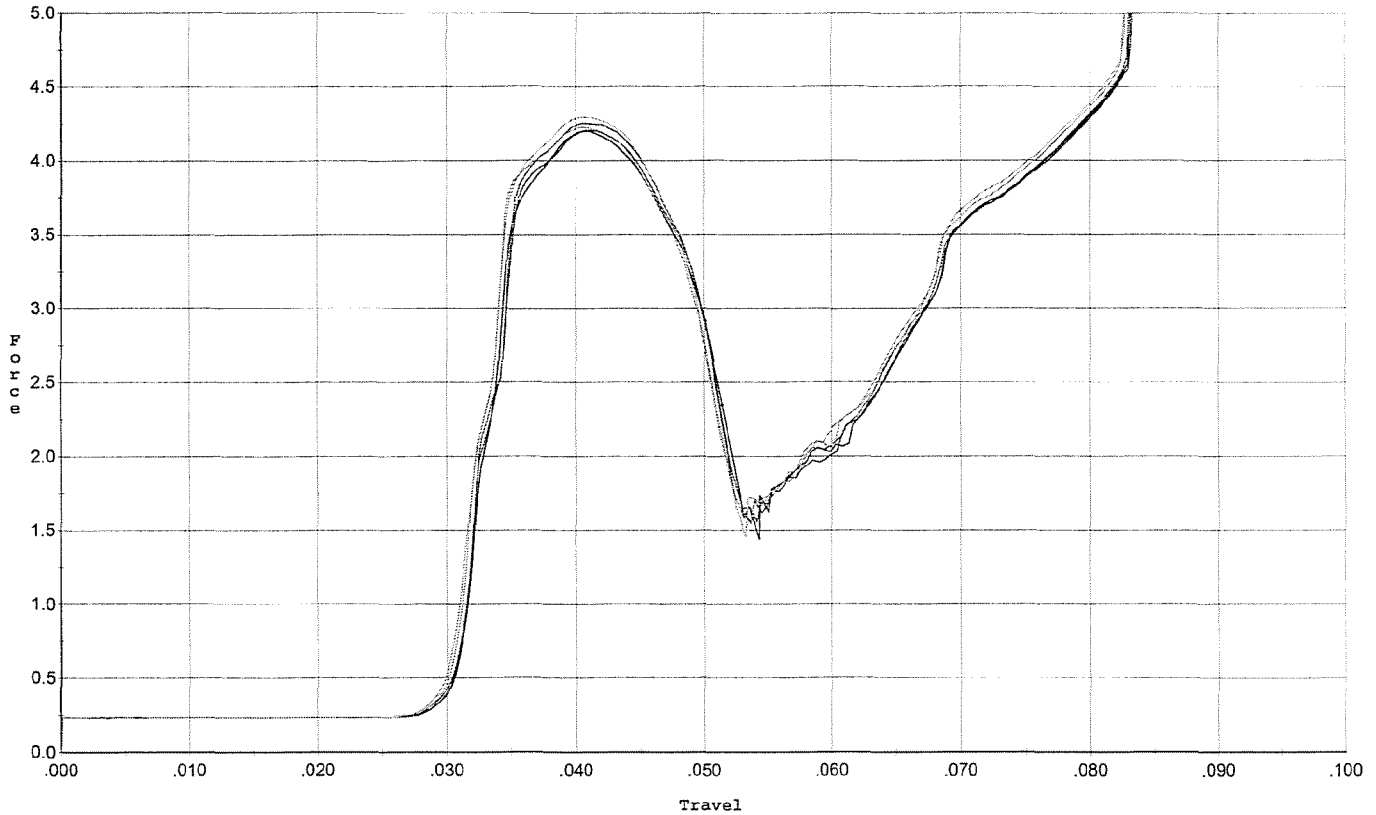
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.820	0.051	0.033	0.037	0.045		Set Trigger
2	2.766	0.051	0.033	0.037	0.046		Set Trigger
3	2.973	0.051	0.033	0.037	0.047		Set Trigger
4	2.888	0.051	0.033	0.037	0.047		Set Trigger
5	2.864	0.051	0.033	0.037	0.046		Set Trigger

Avg 2.86

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.207	0.050	0.030	0.034	0.075		Set Trigger
2	4.199	0.051	0.030	0.034	0.077		Set Trigger
3	4.255	0.050	0.030	0.034	0.076		Set Trigger
4	4.296	0.049	0.030	0.034	0.075		Set Trigger
5	4.226	0.049	0.030	0.034	0.075		Set Trigger

Avg 4.23