

66749203

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



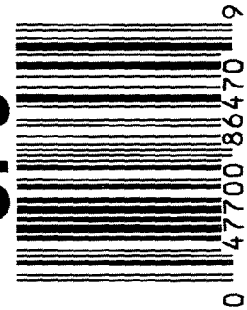
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6749203

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

RTZ
G 67492083

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-12-08	RP
430	ASSEMBLE TO STOCK		6-13-08	SP
440	PROOF		6-13-08	SD
460	CHECK HEADSPACE		6-13-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX 2008 OPERATOR <i>mm</i>	6-13-08	RP
472	SERIALIZE BOLT HANDLE		6-17-08	<i>RP</i>
475	DRILL AND TAP SIGHT HOLES		6-18-08	TRW
480	MAGNAFLUX BBL ACTION		6-18-08	<i>mm</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-18-08	RT
520	GOFF BLAST BBL / REC		6-18-08	BT
542	APPLY COATINGS (BARREL ACTION)		6-24-08	<i>mm</i>
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6-26-08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-26-08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6-26-08	RP
	D) OIL FIRING PIN ASSEMBLY		7-7-08	<i>RP</i>
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

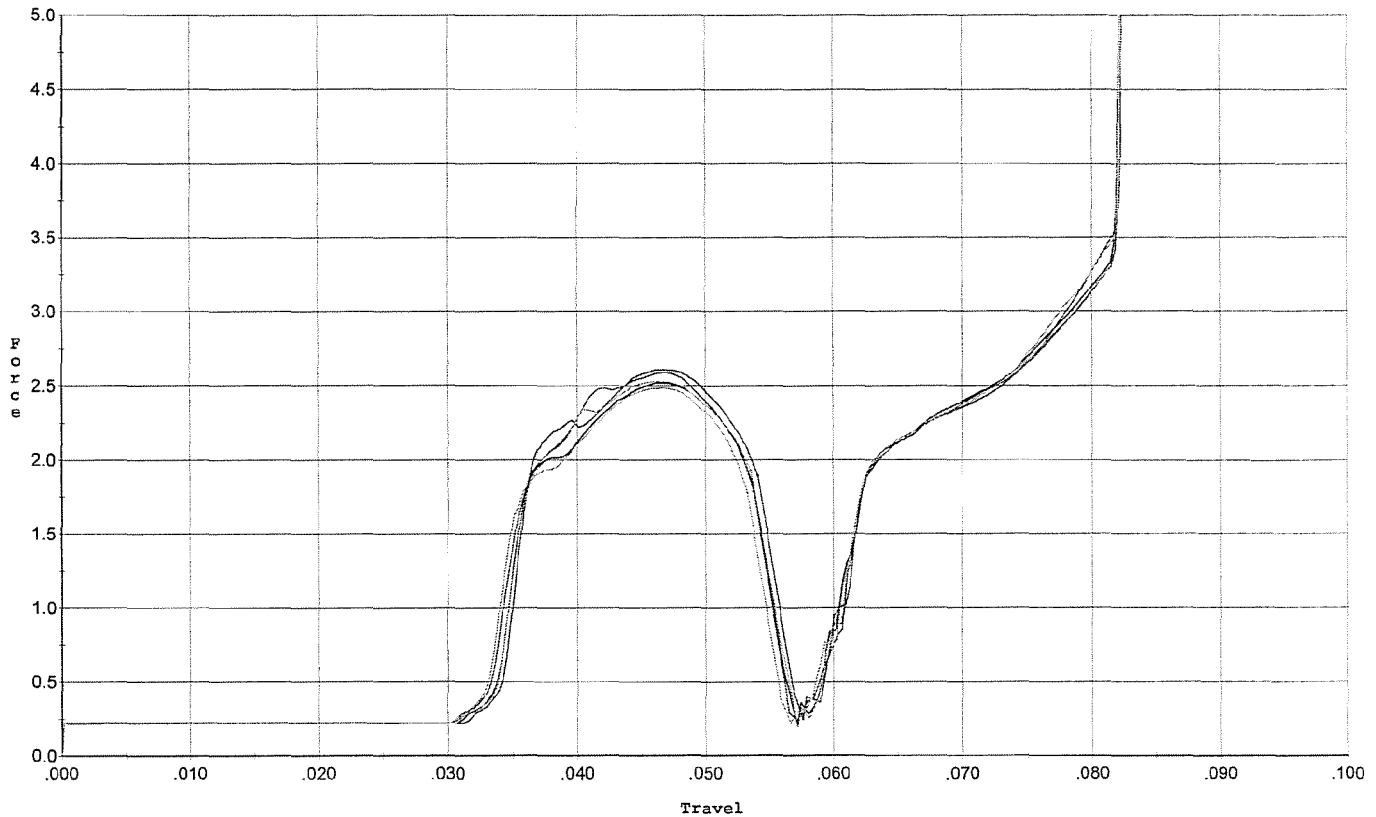
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>5</u> <u>5</u>	7-22	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	7-22	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	7-22	TC
	J) ASSEMBLE STOCK		7/7/08	P.P.D.
	K) ASSEMBLE SWIVEL STUDS		7-28-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			✓
	M) IRON SIGHT ALIGNMENT			✓
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			✓
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-9-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/9/08	MED
670	FINAL INSPECTION A) HEADSPACE		7-28-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.86</u> <u>2.72</u> <u>2.74</u> <u>2.80</u>	7-11-08	SD
	C) FUNCTION		7-28-08	RTZ
690	PACK		7/29/08	Fog

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



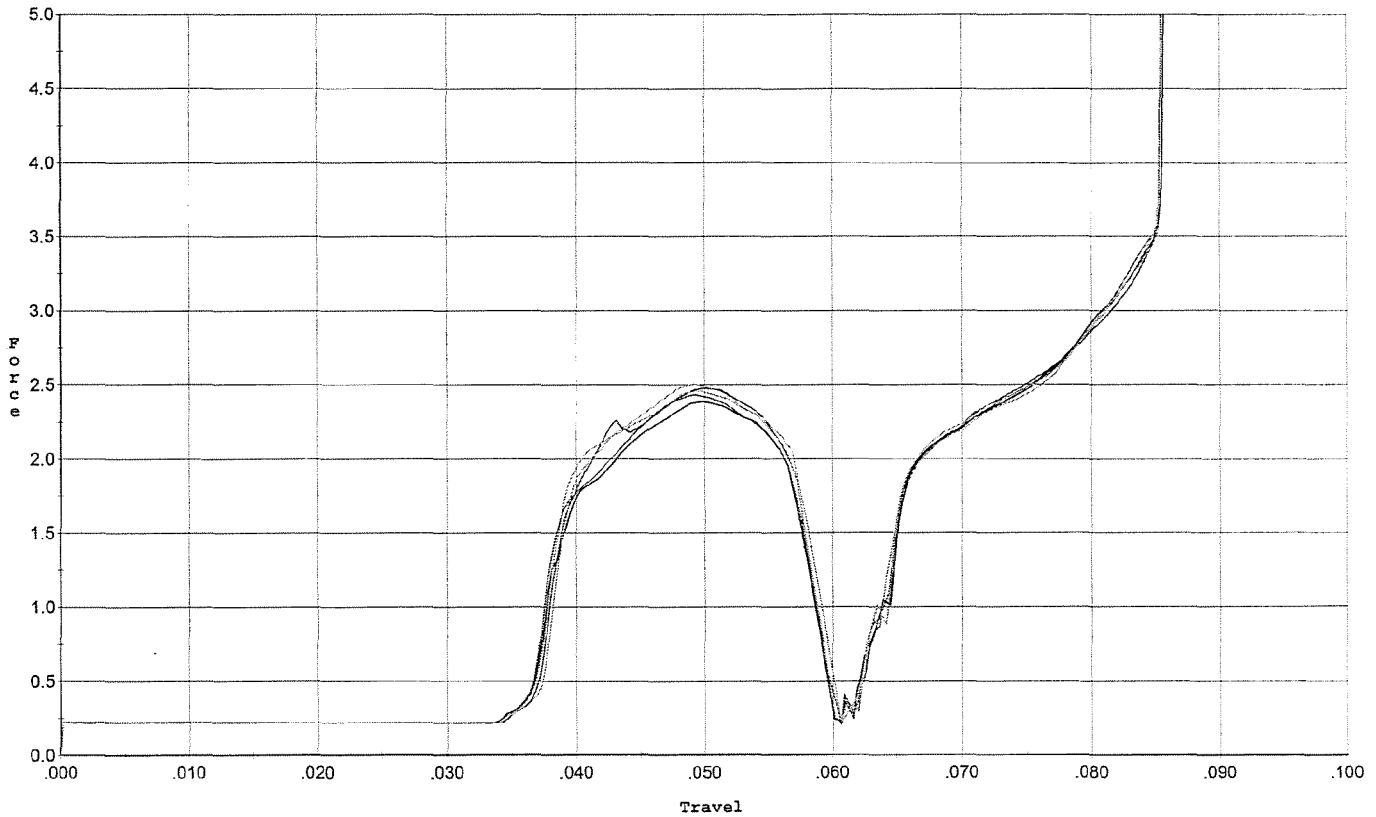
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.054	0.034	0.034	0.053		Set Trigger
2	2.520	0.054	0.034	0.034	0.051		Set Trigger
3	2.588	0.054	0.033	0.034	0.052		Set Trigger
4	2.487	0.053	0.033	0.034	0.050		Set Trigger
5	2.528	0.054	0.034	0.034	0.051		Set Trigger

AVG 2.54

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



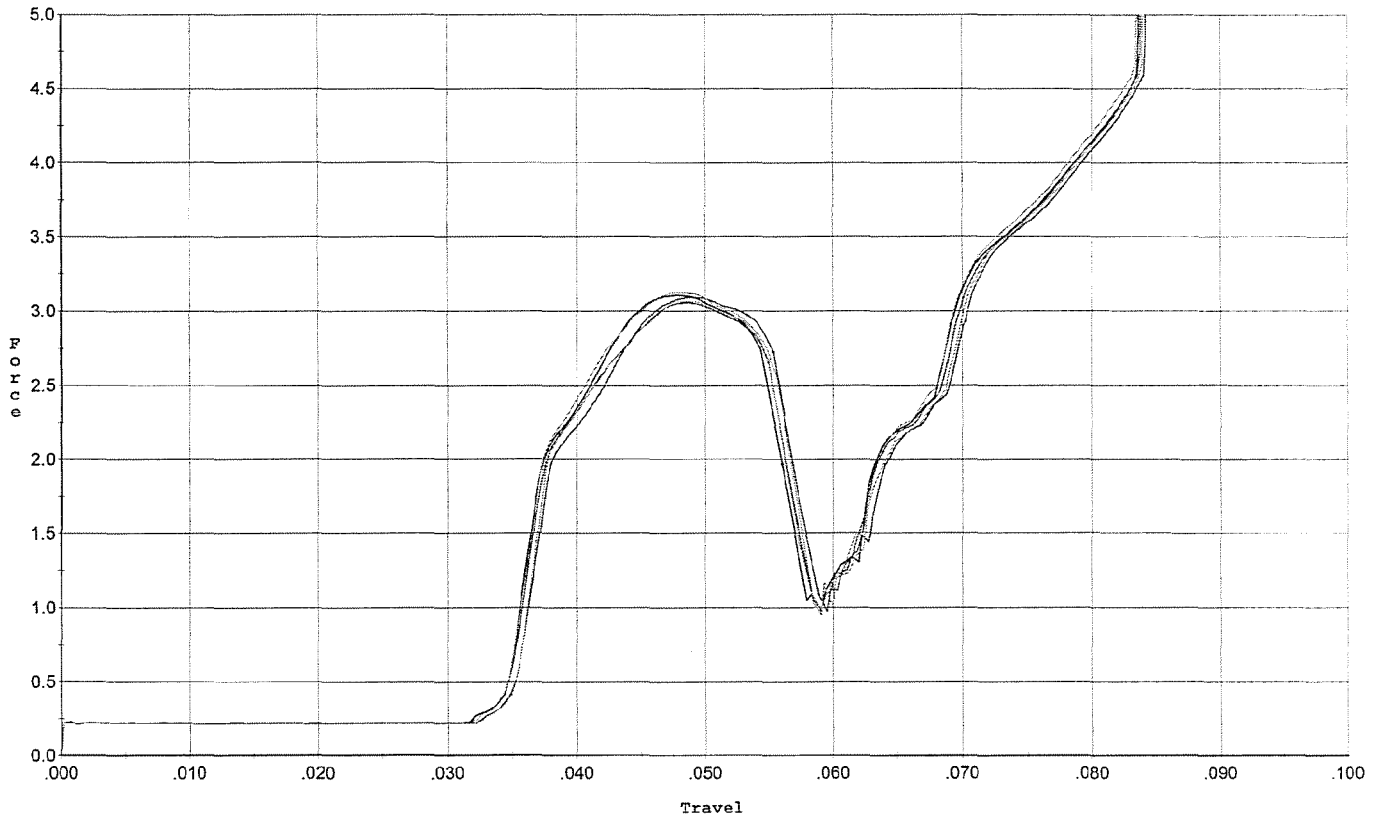
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.473	0.057	0.037	0.035	0.051		Set Trigger
2	2.388	0.058	0.036	0.035	0.050		Set Trigger
3	2.433	0.058	0.036	0.035	0.051		Set Trigger
4	2.504	0.057	0.037	0.035	0.052		Set Trigger
5	2.456	0.058	0.037	0.034	0.053		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



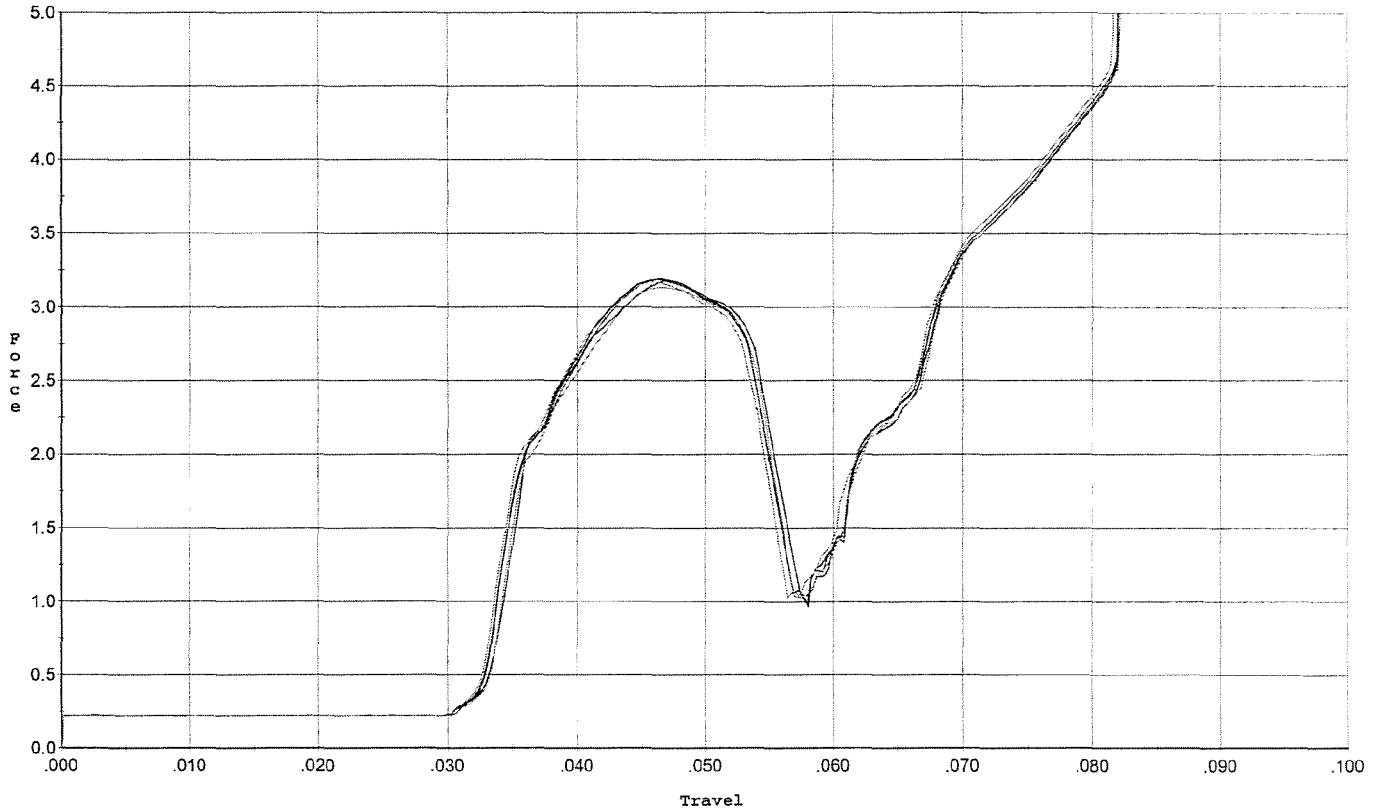
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.094	0.055	0.035	0.034	0.061		Set Trigger
2	3.109	0.056	0.035	0.034	0.063		Set Trigger
3	3.057	0.055	0.034	0.034	0.061		Set Trigger
4	3.068	0.056	0.035	0.034	0.062		Set Trigger
5	3.126	0.055	0.034	0.034	0.062		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



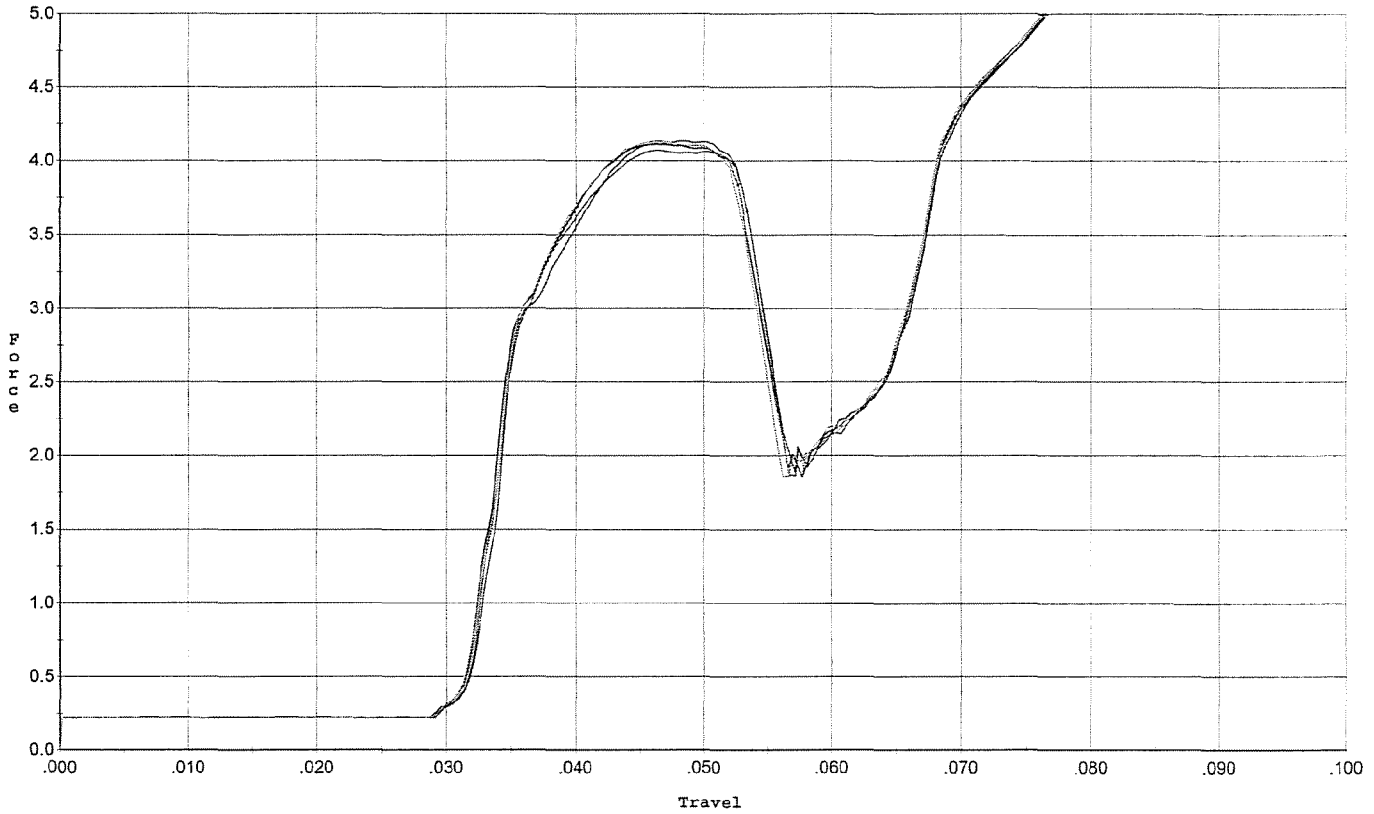
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.178	0.054	0.033	0.033	0.063		Set Trigger
2	3.190	0.055	0.033	0.033	0.065		Set Trigger
3	3.190	0.055	0.032	0.033	0.065		Set Trigger
4	3.134	0.054	0.033	0.033	0.063		Set Trigger
5	3.173	0.054	0.032	0.033	0.064		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



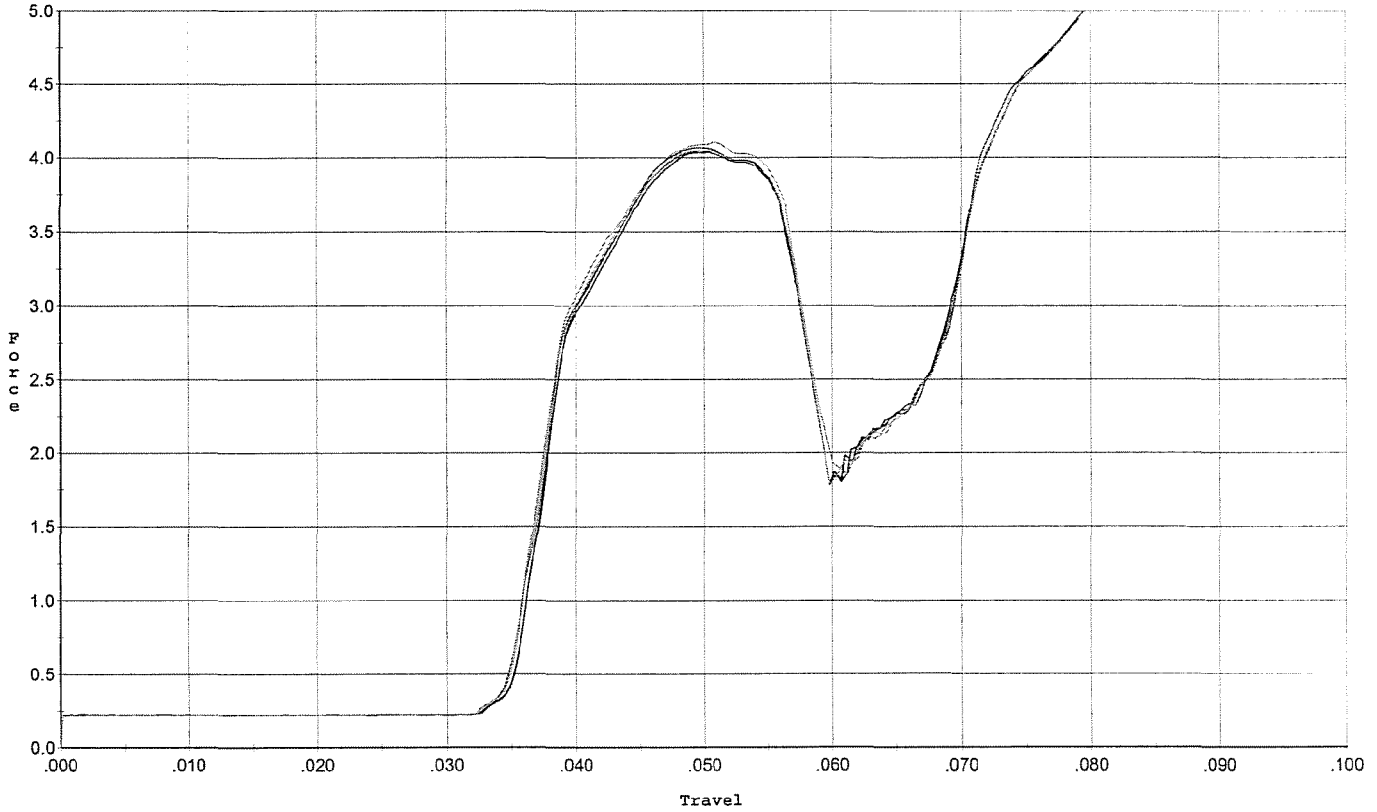
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.134	0.053	0.032	0.031	0.084		Set Trigger
2	4.117	0.053	0.031	0.032	0.083		Set Trigger
3	4.070	0.053	0.032	0.031	0.084		Set Trigger
4	4.134	0.053	0.032	0.032	0.083		Set Trigger
5	4.131	0.054	0.031	0.031	0.086		Set Trigger

AVG 4.11

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



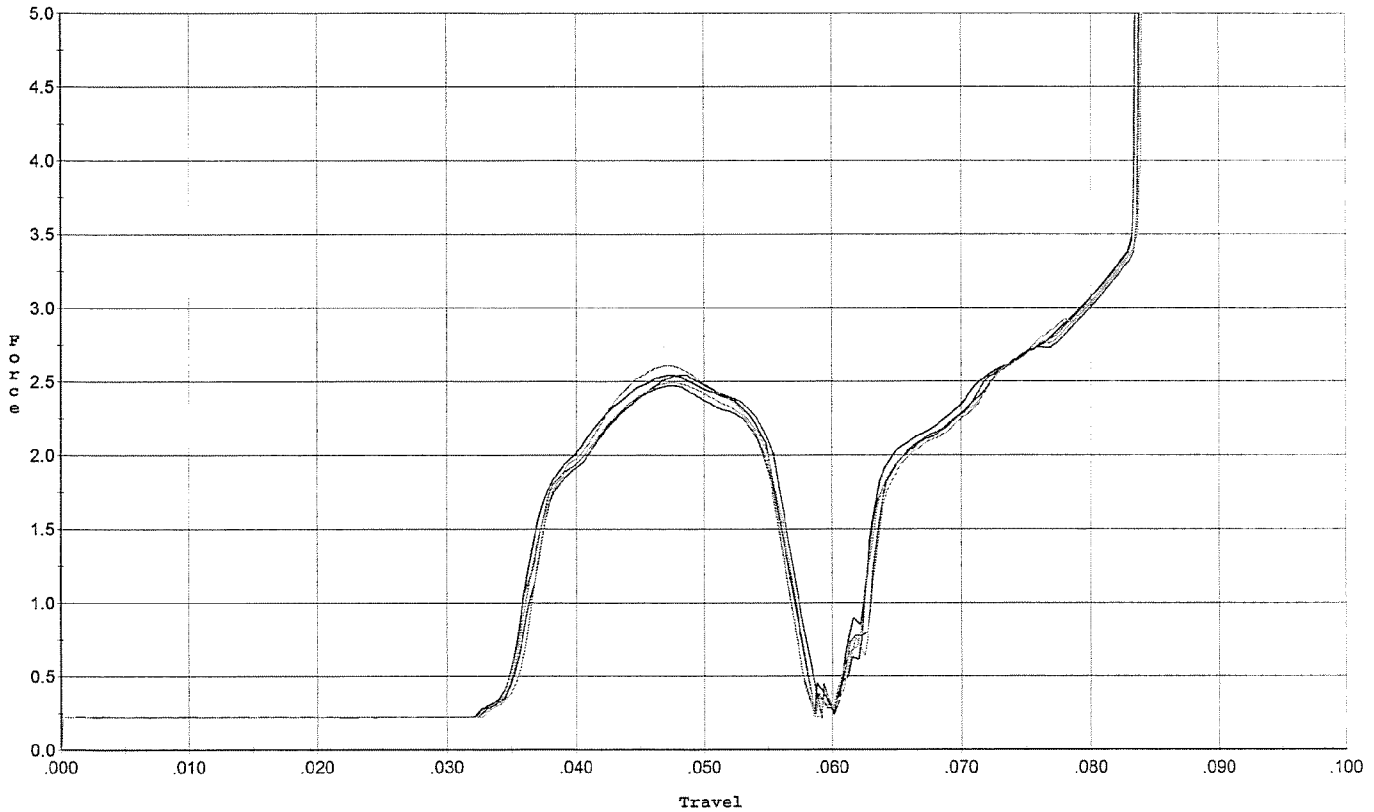
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.066	0.057	0.035	0.032	0.082		Set Trigger
2	4.044	0.057	0.035	0.032	0.082		Set Trigger
3	4.039	0.057	0.034	0.032	0.083		Set Trigger
4	4.050	0.057	0.035	0.032	0.083		Set Trigger
5	4.108	0.056	0.035	0.032	0.083		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



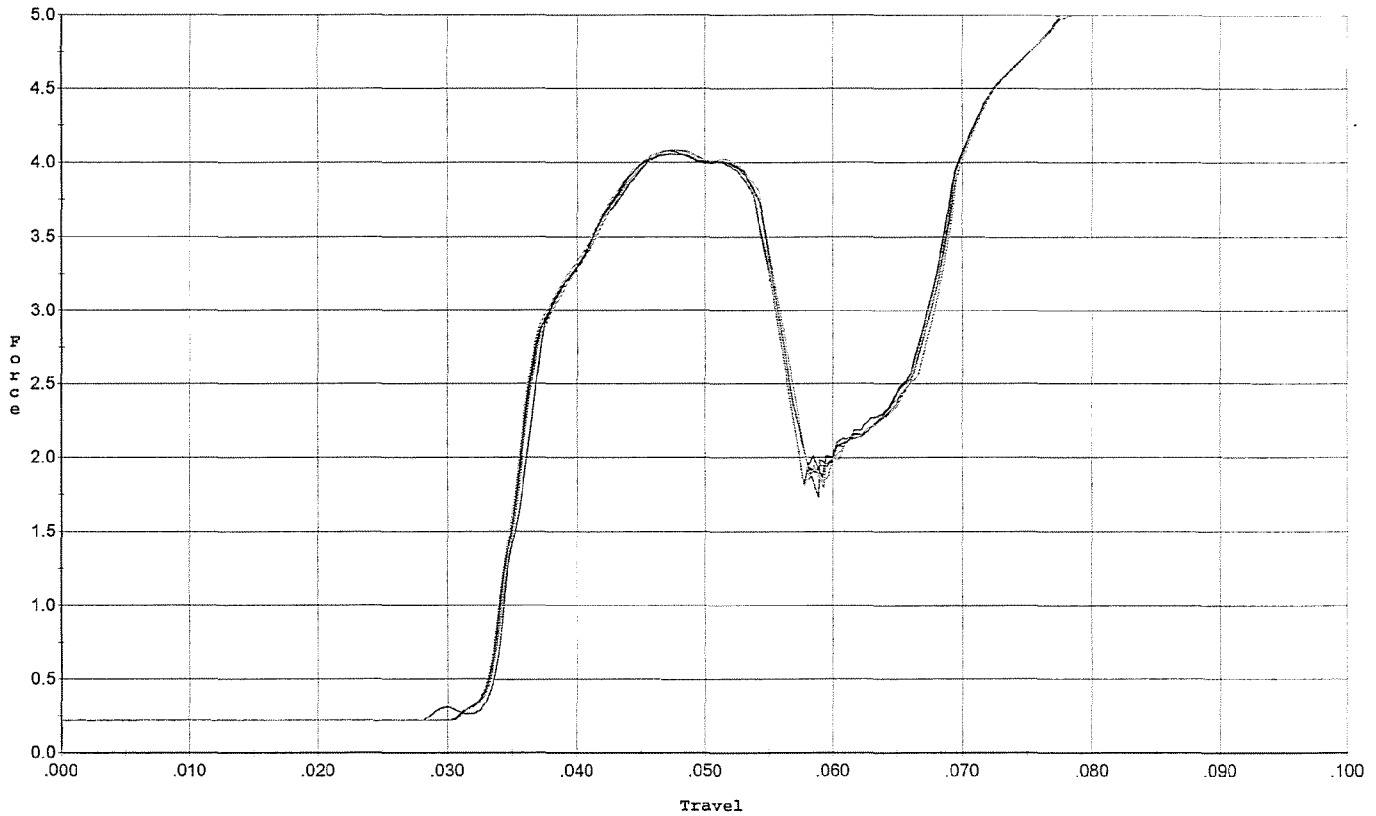
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.542	0.055	0.035	0.034	0.051		Set Trigger
2	2.541	0.057	0.034	0.034	0.054		Set Trigger
3	2.472	0.055	0.035	0.034	0.051		Set Trigger
4	2.491	0.056	0.035	0.034	0.051		Set Trigger
5	2.607	0.055	0.035	0.035	0.052		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.079	0.054	0.033	0.032	0.081		Set Trigger
2	4.058	0.055	0.033	0.032	0.083		Set Trigger
3	4.054	0.055	0.033	0.032	0.082		Set Trigger
4	4.082	0.055	0.033	0.032	0.083		Set Trigger
5	4.085	0.056	0.033	0.032	0.085		Set Trigger

AVG 4.07